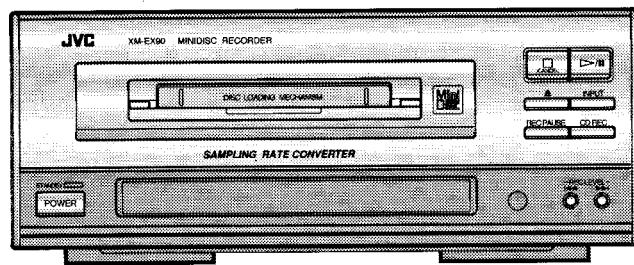
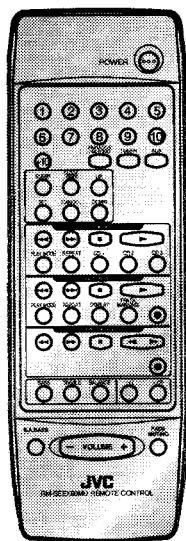


JVC

SERVICE MANUAL

MINIDISC RECORDER

XM-EX90



Area Suffix

B	-----	U.K.
C	-----	Canada
E	-----	Continental Europe
J	-----	U.S.A.
EE	-----	Eastern Europe
EN	-----	Northern Europe
UB	-----	Hong Kong
UF	-----	China
US	-----	Singapore
UT	-----	Taiwan
U	-----	Other Areas

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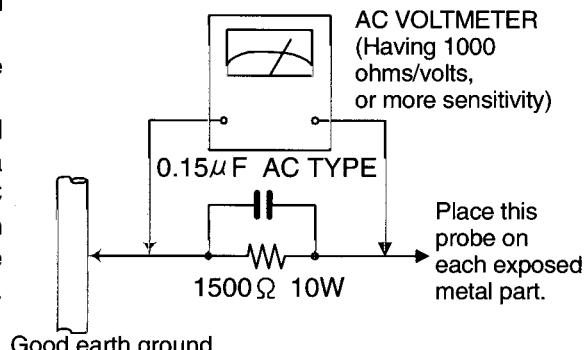
Safety Precautions

1. This design of this product contains special hardware and many circuits and components specially for safety purposes. For continued protection, no changes should be made to the original design unless authorized in writing by the manufacturer. Replacement parts must be identical to those used in the original circuits. Services should be performed by qualified personnel only.
2. Alterations of the design or circuitry of the product should not be made. Any design alterations of the product should not be made. Any design alterations or additions will void the manufacturer's warranty and will further relieve the manufacturer of responsibility for personal injury or property damage resulting therefrom.
3. Many electrical and mechanical parts in the products have special safety-related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in the Parts List of Service Manual. Electrical components having such features are identified by shading on the schematics and by (▲) on the Parts List in the Service Manual. The use of a substitute replacement which does not have the same safety characteristics as the recommended replacement parts shown in the Parts List of Service Manual may create shock, fire, or other hazards.
4. The leads in the products are routed and dressed with ties, clamps, tubings, barriers and the like to be separated from live parts, high temperature parts, moving parts and/or sharp edges for the prevention of electric shock and fire hazard. When service is required, the original lead routing and dress should be observed, and it should be confirmed that they have been returned to normal, after re-assembling.
5. Leakage current check (Electrical shock hazard testing)

After re-assembling the product, always perform an isolation check on the exposed metal parts of the product (antenna terminals, knobs, metal cabinet, screw heads, headphone jack, control shafts, etc.) to be sure the product is safe to operate without danger of electrical shock. Do not use a line isolation transformer during this check.

 - Plug the AC line cord directly into the AC outlet. Using a "Leakage Current Tester", measure the leakage current from each exposed metal parts of the cabinet, particularly any exposed metal part having a return path to the chassis, to a known good earth ground. Any leakage current must not exceed 0.5mA AC (r.m.s.)
 - Alternate check method

Plug the AC line cord directly into the AC outlet. Use an AC voltmeter having, 1,000 ohms per volt or more sensitivity in the following manner. Connect a $1,500\Omega$ 10W resistor paralleled by a $0.15\mu F$ AC-type capacitor between an exposed metal part and a known good earth ground. Measure the AC voltage across the resistor with the AC voltmeter. Move the resistor connection to each exposed metal part, particularly any exposed metal part having a return path to the chassis, and measure the AC voltage across the resistor. Now reverse the plug in the AC outlet and repeat each measurement voltage measured any must not exceed 0.75 V AC (r.m.s.). This corresponds to 0.5 mA AC (r.m.s.).



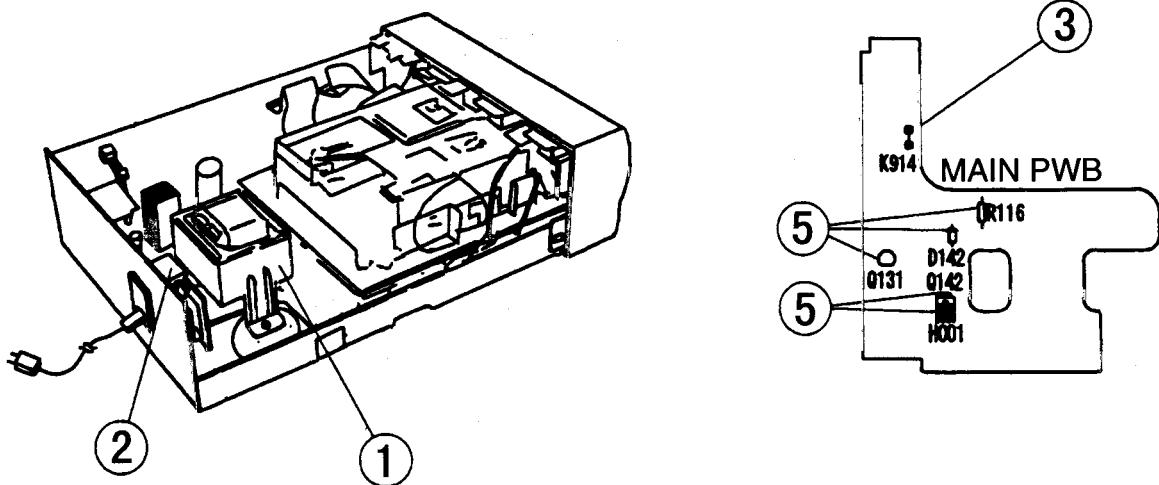
Warning

1. This equipment has been designed and manufactured to meet international safety standards.
2. It is the legal responsibility of the repairer to ensure that these safety standards are maintained.
3. Repairs must be made in accordance with the relevant safety standards.
4. It is essential that safety critical components are replaced by approved parts.
5. If mains voltage selector is provided, check setting for local voltage.

CAUTION Burrs formed during molding may be left over on some parts of the chassis. Therefore, pay attention to such burrs in the case of performing repair of this system.

■ Important administration points regarding safety

1. Power transformer making number QQT0177-003 (E/EN/B/EE version)
 Power transformer making number QQT0177-004 (U/US/UT/UF/UB version)
 Power transformer making number 71E154HD (J version)
 power transformer making number QQT0177-002 (C version)
 The torque of the screw driver for the power transformer must be controlled.
2. Concerning the AC socket . the next marking must be confirmed and to avoid print circuit board pattern damage, the AC socket must not float from print circuit board. Marking number K914
3. Concerning the primary terminal and the adjacent secondary terminal on the print circuit board to provide proper creeping and spatial distance, solder must not protrude from soldering round.
4. Wire must be clamped or secured at the location shown in the figure so that the wire do not touch to live parts , moving parts, hot parts or sharp edges.
5. Following parts are controlled as the heated parts, confirm that the flammable parts are lifted up , the parts in () must be controlled.
 Diode: D141,D142,D161
 Transistor:Q142,Q131
 Resistor: R127,R111,R112,R163,R145,R115,R116
 Heat sink:H001
6. The barrier must be attached on the power supply board.



Important for Laser Products

1.CLASS 1 LASER PRODUCT

2.DANGER : Invisible laser radiation when open and interlock failed or defeated. Avoid direct exposure to beam.
3.CAUTION : There are no serviceable parts inside the Laser Unit. Do not disassemble the Laser Unit. Replace the complete Laser Unit if it malfunctions.

4.CAUTION : The compact disc player uses invisible laserradiation and is equipped with safety switches which prevent emission of radiation when the drawer is open and the safety interlocks have failed or are defeated. It is dangerous to defeat the safety switches.

5.CAUTION : If safety switches malfunction, the laser is able to function.

6.CAUTION : Use of controls, adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.



CAUTION Please use enough caution not to see the beam directly or touch it in case of an adjustment or operation check.

VARNING : Osynlig laserstrålning är denna del är öppnad och spärren är urkopplad. Betrakta ej strålen.
VARO : Avattaessa ja suojaalukitus ohitettaessa olet alittiina näkymättömälle lasersäteilylle. Älä katso sääteeseen.

ADVARSEL : Usynlig laserstråling ved åbning , når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.

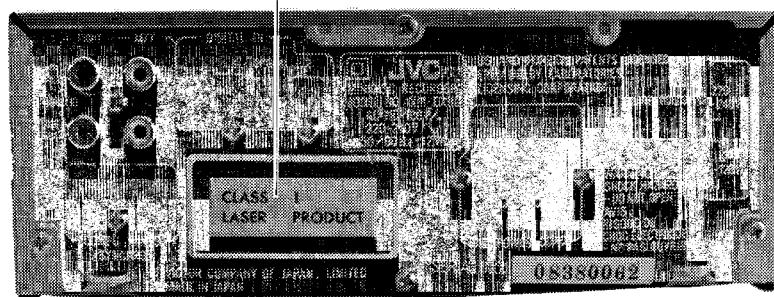
ADVARSEL : Usynlig laserstråling ved åpning,når sikkerhetsbryteren er avslott. unngå utsettelse for stråling.

REPRODUCTION AND POSITION OF LABELS

WARNING LABEL

(Except for the U.S.A. and Canada and UP)

CLASS 1
LASER PRODUCT



DANGER : Invisible laser radiation when open and interlock or defeated.
 AVOD DIRECT EXPOSURE TO BEAM

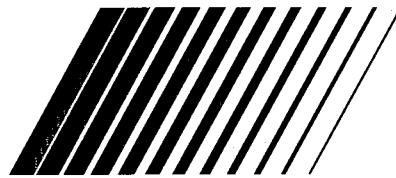
VARO : Avattaessa ja suojaalukitus ohitettaessa olet alittiina näkymättömälle lasersäteilylle. Älä katso sääteeseen.

VARNING : Osynlig laserstrålning är denna del är öppnad och spärren är urkopplad. Betrakta ej strålen. (s)

ADVARSEL : Usynlig laserstråling ved åbning , når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling. (f)

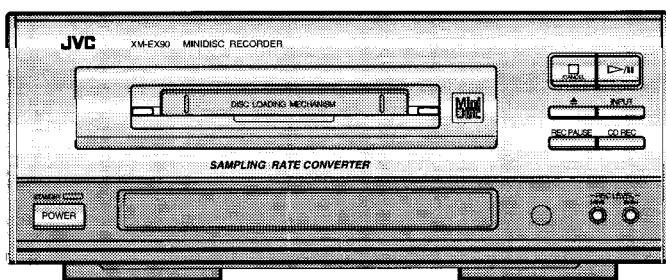
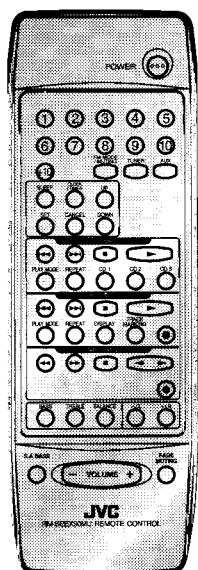
Instructions

JVC



MINIDISC RECORDER

XM-EX90



INSTRUCTIONS



For Customer Use:

Enter below the Model No. and Serial No. which are located either on the rear, bottom or side of the cabinet. Retain this information for future reference.

Model No. _____

Serial No. _____

LVT0097-001A
[J]

Welcome!

We would like to thank you for purchasing one of our JVC products. Before connecting this unit to the wall outlet, please read the instructions carefully to ensure that you obtain the best possible performance. If you have any questions, please consult your JVC dealer.

Important cautions**Installation of the Unit**

- Select a place which is level, dry and neither too hot nor too cold (Between 5°C and 35°C or 41°F-95°F).
- Leave sufficient distance between the Unit and a TV.
- Be sure to place the Unit in a location with good ventilation.
- Do not use the Unit in a place subject to vibrations.
- Do not place the Unit on a carpet.
- Do not place the Unit on top of another heat-generating piece of equipment.

Power cord

- Do not handle the power cord with wet hands!
- When unplugging the Unit from the wall outlet, always pull the plug, not the power cord.
- There are no user serviceable parts inside. If anything goes wrong, turn off the power immediately. If the same problem reoccurs when the power is turned on once more, turn off the power again, unplug the power cord and consult your dealer.
- Do not insert any metallic object into the Unit.

For safe use, observe the following**Avoid moisture, water and dust**

Do not set your machine in moist or dusty places.

Avoid high temperatures

Do not expose your machine to direct sunlight or set near a heating device.

Do not block the vents

Poor ventilation may damage your machine. So do not block the vents or put the unit in a poorly ventilated place.

When you're away

When away on travel or otherwise for an extended period of time, turn off the power and pull the plug from the electrical socket.

Do not insert foreign matter into the machine

Do not insert wires, hairpins, coins, etc. into your machine.

Care of the cabinet

When cleaning your machine, use a soft cloth and follow the relevant instructions on the use of chemically-coated cloths. Avoid applying benzene, thinner or other organic solvents and disinfectants. This may cause deformation or discoloring.

If water gets inside the machine

Turn off the power and pull the plug from the electrical socket, then call the store where you made your purchase. Using the machine in this state may cause a fire or electrical shock.

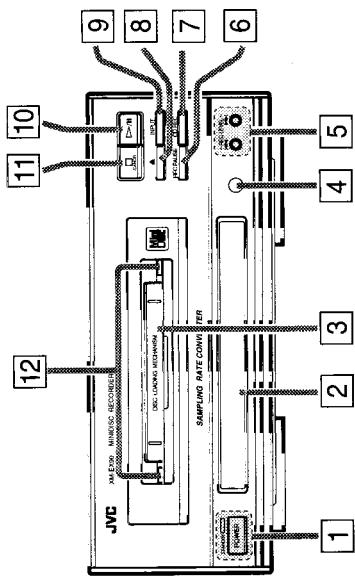
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Parts Index

Front panel



1 POWER button
Press to switch the power between ON and STANDBY.

STANDBY indicator
The indicator is off while the power is ON and lights up when the power is in STANDBY mode.

2 Display

3 MD insertion slot
Load an MD through this slot.

4 Remote control sensor

5 ▶, ▶, REC LEVEL buttons
Press to skip to the beginning of a desired track, to fast forward or fast reverse a disc, or adjust the recording level.

6 REC PAUSE

7 CD REC
Press for synchronized recording with the CD player.

8 ▲ button
Press to eject the MD.

9 INPUT button
Press to switch the recording input between the digital and analog inputs. This button should be pressed after pressing REC PAUSE.

10 ▶/II button
Press to start MD playback or recording, or to let it pause temporarily.

11 □/CANCEL
Press to stop MD playback or recording, or to clear a track in the program.

12 Disc indicator
Lights in green when the power is switched ON.

13 Lights
Lights in green during playback, and in red during recording.

1 Play indicators
PROGRAM: Lights in the program play mode.
RANDOM: Lights in the random play mode.

2 Recording status indicators
REC: Lights in record and record-pause modes.

3 Character display
Shows the track information, title, MD editing function, recording/editing function, etc.

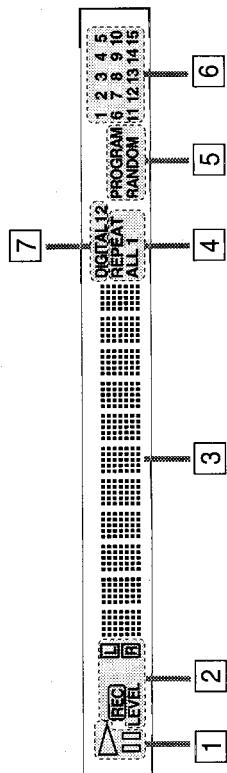
4 Repeat indicators
REPEAT ALL: Lights when all tracks in an MD or all tracks in the program are played repeatedly.
REPEAT 1: Lights when a single track is played repeatedly.

5 Play mode indicators
DIGITAL 1: Lights in the program play mode.
DIGITAL 2: Lights in the random play mode.

6 Track indicators
Shows the number of tracks in the MD.

7

Display



8 DIGITAL 1: Lights in the program play mode.
DIGITAL 2: Lights in the random play mode.

9 RANDOM: Lights in the random play mode.

10 PROGRAM: Lights in the program play mode.

11 REPEAT ALL: Lights when all tracks in an MD or all tracks in the program are played repeatedly.

12 REPEAT 1: Lights when a single track is played repeatedly.

13 TRACK: Shows the number of tracks in the MD.

14 INPUT: Shows the recording input mode.

15 REC: Lights during the analog input level control operation.

16 LEVEL L, R: Lights during the analog input level control operation.

17 REC PAUSE: Lights up during MD playback or recording.

18 EJECT: Lights up during pause.

19 STANDBY: Lights up during record-pause.

20 POWER: Lights up during playback.

21 REC: Lights up during recording.

22 REC PAUSE: Lights up during record-pause.

23 STANDBY: Lights up during playback.

24 POWER: Lights up during recording.

25 REC: Lights up during record-pause.

26 REC PAUSE: Lights up during playback.

27 STANDBY: Lights up during record-pause.

28 POWER: Lights up during playback.

29 REC: Lights up during recording.

30 REC PAUSE: Lights up during record-pause.

31 STANDBY: Lights up during playback.

32 POWER: Lights up during recording.

33 REC: Lights up during record-pause.

34 REC PAUSE: Lights up during playback.

35 STANDBY: Lights up during record-pause.

36 POWER: Lights up during playback.

37 REC: Lights up during recording.

38 REC PAUSE: Lights up during record-pause.

39 STANDBY: Lights up during playback.

40 POWER: Lights up during recording.

41 REC: Lights up during record-pause.

42 REC PAUSE: Lights up during playback.

43 STANDBY: Lights up during record-pause.

44 POWER: Lights up during playback.

45 REC: Lights up during recording.

46 REC PAUSE: Lights up during record-pause.

47 STANDBY: Lights up during playback.

48 POWER: Lights up during recording.

49 REC: Lights up during record-pause.

50 REC PAUSE: Lights up during playback.

51 STANDBY: Lights up during record-pause.

52 POWER: Lights up during playback.

53 REC: Lights up during recording.

54 REC PAUSE: Lights up during record-pause.

55 STANDBY: Lights up during playback.

56 POWER: Lights up during recording.

57 REC: Lights up during record-pause.

58 REC PAUSE: Lights up during playback.

59 STANDBY: Lights up during record-pause.

60 POWER: Lights up during playback.

61 REC: Lights up during recording.

62 REC PAUSE: Lights up during record-pause.

63 STANDBY: Lights up during playback.

64 POWER: Lights up during recording.

65 REC: Lights up during record-pause.

66 REC PAUSE: Lights up during playback.

67 STANDBY: Lights up during record-pause.

68 POWER: Lights up during playback.

69 REC: Lights up during recording.

70 REC PAUSE: Lights up during record-pause.

71 STANDBY: Lights up during playback.

72 POWER: Lights up during recording.

73 REC: Lights up during record-pause.

74 REC PAUSE: Lights up during playback.

75 STANDBY: Lights up during record-pause.

76 POWER: Lights up during playback.

77 REC: Lights up during recording.

78 REC PAUSE: Lights up during record-pause.

79 STANDBY: Lights up during playback.

80 POWER: Lights up during recording.

81 REC: Lights up during record-pause.

82 REC PAUSE: Lights up during playback.

83 STANDBY: Lights up during record-pause.

84 POWER: Lights up during playback.

85 REC: Lights up during recording.

86 REC PAUSE: Lights up during record-pause.

87 STANDBY: Lights up during playback.

88 POWER: Lights up during recording.

89 REC: Lights up during record-pause.

90 REC PAUSE: Lights up during playback.

91 STANDBY: Lights up during record-pause.

92 POWER: Lights up during playback.

93 REC: Lights up during recording.

94 REC PAUSE: Lights up during record-pause.

95 STANDBY: Lights up during playback.

96 POWER: Lights up during recording.

97 REC: Lights up during record-pause.

98 REC PAUSE: Lights up during playback.

99 STANDBY: Lights up during record-pause.

100 POWER: Lights up during playback.

101 REC: Lights up during recording.

102 REC PAUSE: Lights up during record-pause.

103 STANDBY: Lights up during playback.

104 POWER: Lights up during recording.

105 REC: Lights up during record-pause.

106 REC PAUSE: Lights up during playback.

107 STANDBY: Lights up during record-pause.

108 POWER: Lights up during playback.

109 REC: Lights up during recording.

110 REC PAUSE: Lights up during record-pause.

111 STANDBY: Lights up during playback.

112 POWER: Lights up during recording.

113 REC: Lights up during record-pause.

114 REC PAUSE: Lights up during playback.

115 STANDBY: Lights up during record-pause.

116 POWER: Lights up during playback.

117 REC: Lights up during recording.

118 REC PAUSE: Lights up during record-pause.

119 STANDBY: Lights up during playback.

120 POWER: Lights up during recording.

121 REC: Lights up during record-pause.

122 REC PAUSE: Lights up during playback.

123 STANDBY: Lights up during record-pause.

124 POWER: Lights up during playback.

125 REC: Lights up during recording.

126 REC PAUSE: Lights up during record-pause.

127 STANDBY: Lights up during playback.

128 POWER: Lights up during recording.

129 REC: Lights up during record-pause.

130 REC PAUSE: Lights up during playback.

131 STANDBY: Lights up during record-pause.

132 POWER: Lights up during playback.

133 REC: Lights up during recording.

134 REC PAUSE: Lights up during record-pause.

135 STANDBY: Lights up during playback.

136 POWER: Lights up during recording.

137 REC: Lights up during record-pause.

138 REC PAUSE: Lights up during playback.

139 STANDBY: Lights up during record-pause.

140 POWER: Lights up during playback.

141 REC: Lights up during recording.

142 REC PAUSE: Lights up during record-pause.

143 STANDBY: Lights up during playback.

144 POWER: Lights up during recording.

145 REC: Lights up during record-pause.

146 REC PAUSE: Lights up during playback.

147 STANDBY: Lights up during record-pause.

148 POWER: Lights up during playback.

149 REC: Lights up during recording.

150 REC PAUSE: Lights up during record-pause.

151 STANDBY: Lights up during playback.

152 POWER: Lights up during recording.

153 REC: Lights up during record-pause.

154 REC PAUSE: Lights up during playback.

155 STANDBY: Lights up during record-pause.

156 POWER: Lights up during playback.

157 REC: Lights up during recording.

158 REC PAUSE: Lights up during record-pause.

159 STANDBY: Lights up during playback.

160 POWER: Lights up during recording.

161 REC: Lights up during record-pause.

162 REC PAUSE: Lights up during playback.

163 STANDBY: Lights up during record-pause.

164 POWER: Lights up during playback.

165 REC: Lights up during recording.

166 REC PAUSE: Lights up during record-pause.

167 STANDBY: Lights up during playback.

168 POWER: Lights up during recording.

169 REC: Lights up during record-pause.

170 REC PAUSE: Lights up during playback.

171 STANDBY: Lights up during record-pause.

172 POWER: Lights up during playback.

173 REC: Lights up during recording.

174 REC PAUSE: Lights up during record-pause.

175 STANDBY: Lights up during playback.

176 POWER: Lights up during recording.

177 REC: Lights up during record-pause.

178 REC PAUSE: Lights up during playback.

179 STANDBY: Lights up during record-pause.

180 POWER: Lights up during playback.

181 REC: Lights up during recording.

182 REC PAUSE: Lights up during record-pause.

183 STANDBY: Lights up during playback.

184 POWER: Lights up during recording.

185 REC: Lights up during record-pause.

186 REC PAUSE: Lights up during playback.

187 STANDBY: Lights up during record-pause.

188 POWER: Lights up during playback.

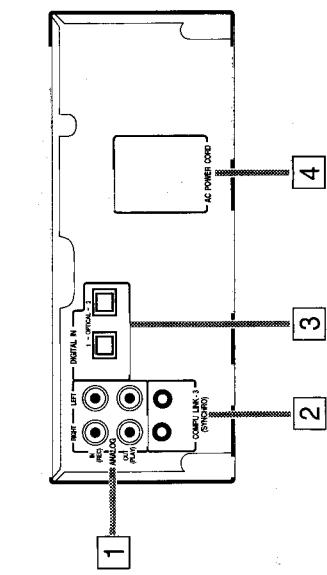
189 REC: Lights up during recording.

190 REC PAUSE: Lights up during record-pause.

191 STANDBY: Lights up during playback.

192 POWER: Lights up during recording.

</

Rear panel**Remote control unit****Normal control button panel**

- 1 ANALOG input/output jacks**
Connect to the MD output/input jacks of the amplifier/tuner using the provided audio pin cords.

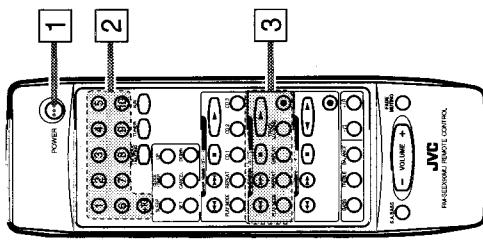
Connect the IN (REC) jacks with the amplifier/tuner's OUT (REC) jacks, and the OUT (PLAY) jacks with its IN (PLAY) jacks.

- 2 COMPUM LINK-3 (SYNCHRO) jacks**
Connect each jack with the provided COMPU-LINK-3 (SYNCHRO) jack of another component.

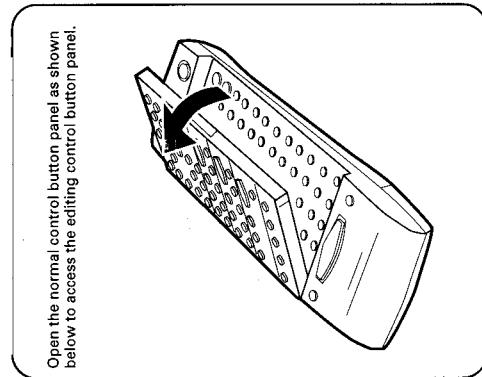
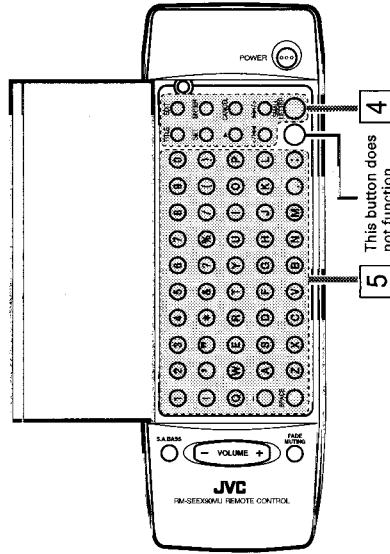
Either jack can be used for the connection.

- 3 DIGITAL IN jacks**
Connect using the provided optical digital cable.

- 1: Connect with the DIGITAL OUT jack of the CD player.
- 2: Connect with the DIGITAL OUT jack of your DBS tuner, etc.



Open the normal control button panel as shown below to access the editing control button panel.

**Editing control button panel**

Setting Up the System

4 MD editing control buttons

EDIT: Switches the editing functions.

TITLE: Assigns a title to a MD or its track.

ENTER: Enters the editing contents in memory.

SET: Sets the point where a track is divided or the track to be edited.

▶: Starts playback.

CANCEL: Cancels an editing item or character.

</> ▲/▼: Selects a track number or adjust track marking. These keys can be used during editing.

SMALL LETTER: Switches the case of input characters.

The characters are uppercase while the button is not lit, and lowercase when it is lit in green.

5 Character input keyboard

Used for direct input of characters.

1 POWER button

Press to switch the power mode between ON and STANDBY.

2 Numeric keys

Press to select a desired track number directly.

Press MD CONTROL **▶** before pressing this button.

To select track No. 5: Press 5.

To select track No. 15: Press + 10 then 5.

To select track No. 20: Press + 10 then 10.

To select track No. 32: Press + 10 three times then press 2.

3 MD CONTROL buttons

Used to control the MD recorder

▶: Starts playback. Also sets the numeric keys on the remote control unit to the MD mode.

■: Stops playback or recording.

◀, ▶: Skips to the beginning of a track.

●: Initiates record/pause mode.

PLAY MODE: Switches the play modes, which include the program play mode and random play mode.

REPEAT: Switches the repeat play modes, which include the all-track repeat mode and 1-track repeat mode.

DISPLAY: Switches the information shown on the character display.

TRACK MARKING: Switches the track assignment during recording between automatic and manual.

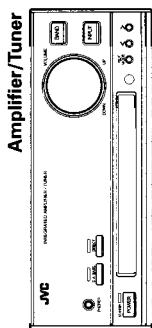
Supplied Accessories

Power cord x 1
Audio pin cords x 2
Optical digital cable x 1
Remote control unit x 1
Compu Link cable x 1
Batteries (R03 (UM-4)/AAA (24F)) x 2

Cautions for Placement

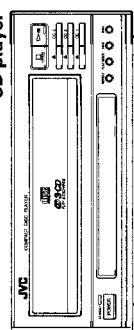
Do not place in any of the following areas.

- Near a heater or other heat emitting appliance.
- In direct sunlight.
- Do not place the CD player on top of the amplifier/tuner.
- In a place warmer than 35°C (95°F).
- In a bathroom, kitchen or other area with steam, humidity, or hot water.
- In a place with lots of static electricity or dust.
- In an unstable area.
- Near appliances that receive electronic wave broadcasts, such as a television or tuner.

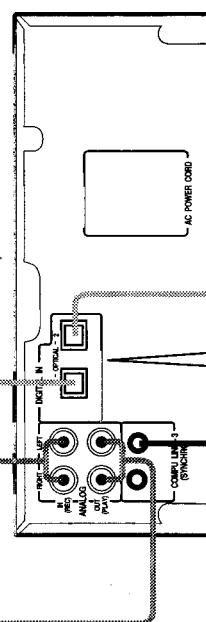
Connection**Amplifier/Tuner****Audio pin cords**

Connect to the MD jacks of the amplifier/tuner.
Always connect the jacks with the plugs of the same colors so as not to mistake the L (Left) and R (Right) connections.

Connect the OUT (PLAY) jacks to the IN (PLAY) jacks of the amplifier/tuner, and the IN (REC) jacks to its OUT (REC) jacks.

CD player**Optical digital cable**

Connect to the DIGITAL OUT jack of the CD player.
When making connections to the equipped with Compu Link remote control system, connect the DIGITAL IN 1 jack of this unit.

**Optical digital cable**

Connect to the DIGITAL OUT jack of your DBS tuner, etc.

Be sure to remove the protective cap before using the DIGITAL IN jack. Keep the cap in a safe place so you can replace it when not using the DIGITAL IN jack.

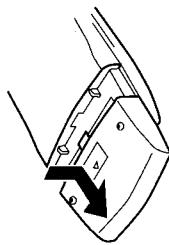
Compu Link cable

Connect to the COMPU LINK-3 (SYNCHRO) jack of another equipped with Compu Link remote control system.

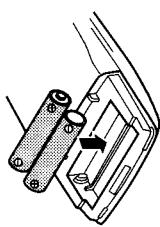
Remote control batteries

Load the supplied batteries (2) into the remote control.

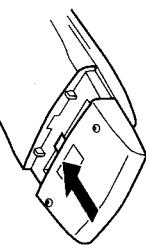
- ① Open the battery case.
Push down and pull the lid in the direction of the arrow.



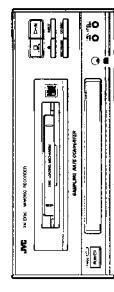
- ② Load the batteries.
Insert two R03 (UM-4)/AAA(24F) batteries.
Match the polarity (+ and -) of the batteries with the + and - marks inside the battery compartment.



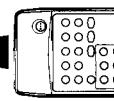
- ③ Close the battery case.

**Operating the Remote Control**

Point the remote control toward the remote sensor on the front panel. The signal may not reach the remote sensor if the remote control is used at an angle of 60°, or if there are objects between the remote control and the remote sensor.

**Cautions**

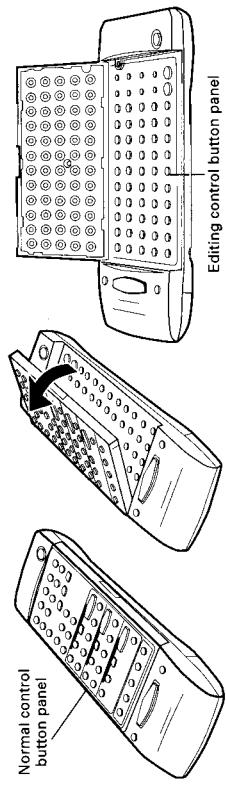
- Observe the following to avoid battery leakage or explosion:
- If the range or effectiveness of the remote control decreases, replace the batteries using R03 (UM-4)/AAA(24F) type dry cells.
 - Do not use an old battery together with a new one.
 - Do not use different types of batteries together.
 - Do not disassemble the batteries or subject them to high temperatures, like an open fire.
 - Remove the batteries if the remote control will not be used for a long time.



Remote control operation

The remote control unit has a two-panel configuration, and opening the normal control button panel allows you to access the editing control button panel. Use the normal control buttons for playback and recording operations, and use the editing control buttons for editing and title input operations.

(1) Normal control button panel

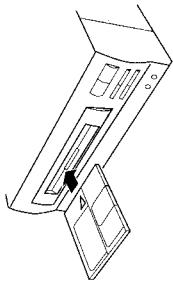


(2)

(3)

The basic operation for playing an MD is described below.
If you use the remote control unit, use the MD CONTROL buttons on the normal control button panel.

- (1) Load an MD (Mini Disc).
Hold an MD with the side on which an arrow is marked facing up, and insert it into the slot in the direction of the arrow. The MD will be pulled in automatically from the middle.



Load in MD →

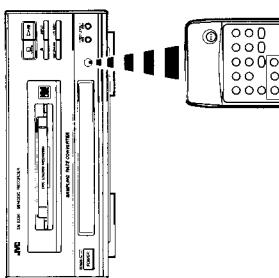
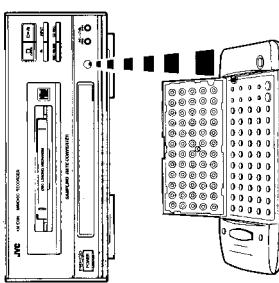
TOC Readings

6 32:00
Number of tracks Total playing time

When using the normal control buttons

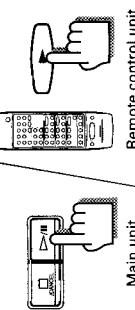
Point the transmitter of the remote control unit toward the remote control sensor on the main unit before pressing a button. If the remote control unit is used from an oblique direction, or if there is an obstacle between it and the main unit, the remote control signals may not reach the main unit.

When using the editing control buttons

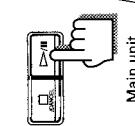


Shortcut:

- If the MD has a disc title, the display shows the disc title then the number of tracks and total playing time of the disc.
- When the power is in the STANDBY mode, inserting an MD turns the power on and the MD is pulled in automatically.



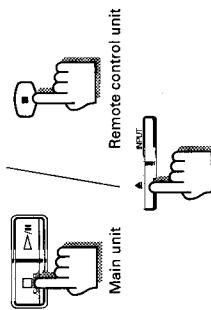
Remote control unit



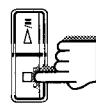
Main unit

② Press ▶/■.
Playback starts.
The ▶ indicator lights up.

- If you are using the remote control unit, press ▶/■.
- When the power is in the STANDBY mode, pressing ▶/■ or ■ on the remote control unit turns the power on and starts MD playback automatically. In this case, the display will show "NO DISC" if no MD has been loaded.



Main unit



Remote control unit

- Press □/CANCEL to stop playback in the middle. If you are operating the remote control unit, press ■.
- Press ▲ to eject the MD.

EJECT

Playback

MD playback (Basic operation)

The basic operation for playing an MD is described below.
If you use the remote control unit, use the MD CONTROL buttons on the normal control button panel.

- (1) Load an MD (Mini Disc).
Hold an MD with the side on which an arrow is marked facing up, and insert it into the slot in the direction of the arrow. The MD will be pulled in automatically from the middle.

Load in MD →

TOC Readings

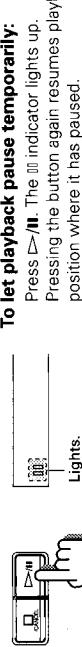
6 32:00
Number of tracks Total playing time

- If the MD has a disc title, the display shows the disc title then the number of tracks and total playing time of the disc.

Shortcut:

- When the power is in the STANDBY mode, inserting an MD turns the power on and the MD is pulled in automatically.
- ② Press ▶/■.
Playback starts.
The ▶ indicator lights up.
- If you are using the remote control unit, press ▶/■.
- When the power is in the STANDBY mode, pressing ▶/■ or ■ on the remote control unit turns the power on and starts MD playback automatically. In this case, the display will show "NO DISC" if no MD has been loaded.

- Press □/CANCEL to stop playback in the middle. If you are operating the remote control unit, press ■.
- Press ▲ to eject the MD.

**To let playback pause temporarily:**

Press ▶/■. The ■ indicator lights up.
Pressing the button again resumes playback from the position where it has paused.

To skip to the beginning of a track:

- Press ▶ once to skip to the beginning of the next track.
- Press ▶ once to skip to the beginning of the current track being played.
- Each press skips an additional track.

Fast forward/fast reverse

- These operations are possible while the MD recorder is in play or pause mode.
- Press and hold ▶ to fast forward.
 - Press and hold ▶ to fast reverse.
 - These operations cannot be controlled from the remote control unit.

To select and play a desired track**Main unit/remote control unit:**

- Press ▶ or ▶▶ to select a track number.
- Press ▶ to start playback.

Remote control unit:

- Press ▶ then immediately compose the track number of the desired track.
- To select track No. 5: Press 5.
 - To select track No. 15: Press +10 then 5.
 - To select track No. 20: Press +10 then 10.
 - To select track No. 52: Press +10 five times then press 2.

Switching the displayed information

The display can show the disc title, track title and remaining time (recording time available when a recordable MD is loaded) information.
The displayed information can be switched using DISPLAY of the MD CONTROL buttons of the remote control unit.

Press DISPLAY in stop mode.

Each press of DISPLAY switches the displayed information as follows.

- | | |
|---|----------------------------|
| Number of tracks and total playing time | → remaining recording time |
| Disc title | → Number of tracks and |
| total playing time | → Disc title |
- A disc title composed of more than 11 characters is scrolled, and the first 11 characters are displayed after scrolling.
 - The display shows "NO TITLE" if the disc has no title assigned to it.

When a track has already been selected:

Each press of DISPLAY switches the information as follows.

- | | |
|---|----------------------------------|
| Number of tracks and remaining recording time | → Track No. and its playing time |
| Disc title | → Track title |
- A track title composed of more than 11 characters is scrolled, and the first 11 characters are displayed after scrolling.
 - The display shows "NO TITLE" if the track has no title assigned to it.

Press DISPLAY in play mode.

Each press of DISPLAY switches the information as follows.

- | | |
|--------------------------------|----------------------------------|
| Track No. and its playing time | → Track title |
| Disc title | → Track No. and its playing time |
- A track title composed of more than 11 characters is scrolled, and the first 11 characters are displayed after scrolling.
 - The display shows "NO TITLE" if the track has no title assigned to it.

Caution
Do not mistake the MD insertion direction, otherwise malfunction will result.

Repeat playback

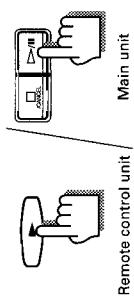
Repeat playback is possible in two modes. Repeat playback can be set or canceled whether the MD is in stop or play mode. Use the MD CONTROL buttons on the normal control button panel of the remote control unit.

- ① Press REPEAT to select the repeat play mode.
Each press of REPEAT switches the repeat play modes as follows.



REPEAT ALL: Plays all tracks repeatedly.
REPEAT 1: Plays a single track repeatedly.

- ② Press ▶.
Repeat playback starts.
• If you are operating the main unit, press ▶/II.



- ③ To cancel repeat playback:
Press REPEAT so that the indicators turn off.

Program playback

Desired MD tracks can be selected and played in the desired order.
Use the MD CONTROL buttons on the normal control button panel of the remote control unit.

- ① Load an MD.
See "MD playback (Basic operation)" on page 14.

- ② Press ▶ then immediately press ■.
This sets the numeric keys to the MD mode.



- ③ Press PLAY MODE to select PROGRAM.

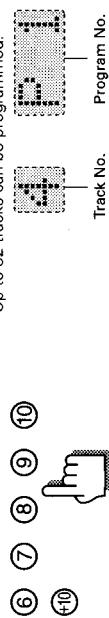
The display shows "PROGRAM" and the PROGRAM indicator lights up.
 • If some tracks have already been programmed, the track number and program number of each track will be displayed.
 Lights.



Each press of PLAY MODE switches the play modes as follows:
 → PROGRAM → RANDOM → Off (Continuous play) →

- PLAY MODE can be pressed only in stop mode. Be sure to stop MD before pressing PLAY MODE.

- ④ Select desired track numbers using the numeric keys.
Up to 32 tracks can be programmed.



- ⑤ Press .
Program playback starts.

- If you are operating the main unit, press /■.

Program playback stops after having played all programmed tracks.

Random playback

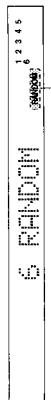
Tracks in an MD are played in a randomly selected order by the MD recorder. The random playback may bring you a surprising effect by playing tracks in a different order every time. Use the MD CONTROL buttons on the normal control panel of the remote control unit.

- ① Load an MD.

See "MD playback (Basic operation)" on page 14.

- ② Press PLAY MODE to select RANDOM.

The display shows "RANDOM" and the RANDOM indicator lights up.



Each press of PLAY MODE switches the play modes as shown below.



- PLAY MODE can be pressed only in stop mode. Be sure to stop MD before pressing PLAY MODE.

If you make a mistake in programming:

Press CANCEL in stop mode.

Each press of CANCEL clears the last track in the program.

To exit program play mode:

Press CANCEL in stop mode to clear the last track in the program until the track you programmed by mistake.

- The program contents remain in memory even after the program play mode has been exited.
- The program contents are cleared from memory when the power cord is unplugged or in case of power failure.

To clear the program:

Press CANCEL in stop mode and select any play mode other than PROGRAM.

- The program contents remain in memory even after the program play mode has been exited.
- The programmed tracks are cleared at the moment the MD is ejected.

To play programmed tracks repeatedly:

Combine the program playback and repeat playback to play the programmed tracks repeatedly.

For the repeat playback, see page 17.

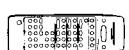


Main unit

To check the programmed tracks and their order:

Press or on the remote control unit in stop mode.

- Pressing shows programmed track numbers in the order they are programmed (if a track has a title, the title is displayed before the track number). Pressing shows them in the reverse order.
- The programmed tracks cannot be checked by pressing or on the main unit.



To cancel programmed tracks:

Press CANCEL in stop mode.

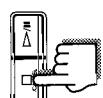
Each press of CANCEL clears the last track in the program.



If you make a mistake in programming:

Press CANCEL in stop mode to clear the last track in the program until the track you programmed by mistake.

Re-program tracks from that point.



To exit program play mode:

Press CANCEL in stop mode to clear the last track in the program until the track you programmed by mistake.

The program contents remain in memory even after the program play mode has been exited.



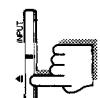
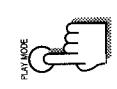
Press CANCEL in stop mode and select any play mode other than PROGRAM.

- The program contents remain in memory even after the program play mode has been exited.
- The programmed tracks are cleared at the moment the MD is ejected.

To clear the program:

Press CANCEL in stop mode and select any play mode other than PROGRAM.

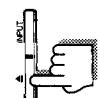
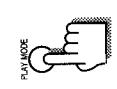
- The program contents remain in memory even after the program play mode has been exited.
- The programmed tracks are cleared at the moment the MD is ejected.



To play programmed tracks repeatedly:

Combine the program playback and repeat playback to play the programmed tracks repeatedly.

For the repeat playback, see page 17.



To exit random play mode:

Press PLAY MODE in stop mode and select any play mode other than RANDOM.

- If you are operating the main unit, press /■.
- Random playback stops after having played every track once.

To repeat random playback:

Combine the random playback and repeat playback to play tracks repeatedly in random orders. The order tracks are played differs every time random playback is repeated.

For the repeat playback, see page 17.

To exit random play mode:

Press PLAY MODE in stop mode and select any play mode other than RANDOM.

- If you are operating the main unit, press /■.
- Random playback stops after having played every track once.

To repeat random playback:

Combine the random playback and repeat playback to play tracks repeatedly in random orders. The order tracks are played differs every time random playback is repeated.

For the repeat playback, see page 17.

Recording

MD recording (Basic operation)

Audio from a variety of sources can be recorded by using either digital or analog input as required. For the remote control operation, use the MD CONTROL buttons on the normal control button panel of the remote control unit.

① Load a recordable MD (Mini Disc).

② Press REC PAUSE.

The MD recorder enters record-pause mode.

- If you are operating the remote control unit, press ●.

Blinks.

INPUT

DIGITAL 1 IN

DIGITAL 2 IN

ANALOG IN

③ Select the input by pressing INPUT.

Each press of INPUT switches the inputs as follows.

DIGITAL 1 IN → DIGITAL 2 IN → ANALOG IN

DIGITAL 1 IN: Select to record the digital input from the source component connected to the DIGITAL IN 1 optical jack. (This input jack is usually connected with optional CD player.)

DIGITAL 2 IN: Select to record the digital input from the digital source component connected to the DIGITAL IN 2 optical jack.

ANALOG IN: Select to record the analog input from the analog source component (cassette deck, tuner, etc.) connected to the ANALOG IN (RCA jacks).

- The input level should be adjusted when the analog input is recorded (see page 22 for the input level control procedure).

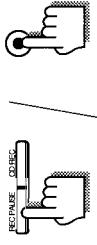
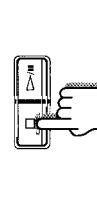
The input level of the digital inputs does not need adjustment.

④ Play the source to be recorded.

⑤ Press ▶/■.

Recording starts.

- If you are operating the remote control unit, press ■.



Main unit

Remote control unit

To stop recording
Press □/CANCEL to stop recording.

To let recording pause temporarily:
Press REC PAUSE.
To resume recording, press ▶/■ or ■ of the remote control unit.

To adjust the analog input level

The input level should be adjusted when the analog input is recorded. Start playing the source before proceeding to the level control.

① In record-pause mode, press ▲ or ▼.

The level control display appears.
• The level control display appears for 5 seconds. If no button has been pressed in this period, the display returns to the record-pause mode display.

② Adjust the input level by pressing ▲ or ▼.

Adjust so that these segments blink at the peak level.
• The level indicator blinks when the input level is too high. Adjust the input level as described above. Too high an input level results in distorted recording.
• The input level can be adjusted in the range from -50 to 0.

To display the remaining recording time:

Press DISPLAY in record or record-pause mode. Each press of DISPLAY switches the elapsed recording time display and remaining recording time display alternately.



Main unit

Remote control unit

Notes:

- It should be noted that it may be unlawful to re-record pre-recorded tapes, records, or discs without the consent of the owner of copyright in the sound or video recording, broadcast or cable program and in any literary, dramatic, musical, or artistic embedded therein.
- Carefully read the "Rules of Digital Dubbing" on page 50.

Track marking.

The track numbers on an MD (Mini Disc) are marked at the beginning of each track. The track numbers are identified by these "track markings" and each section between two track markings are considered as a track. This MD recorder can record the track markings either automatically (AUTO) or manually (MANUAL).

- Track markings can be recorded during audio recording.

Automatic track marking:

Press TRACK MARKING on the normal control button panel of the remote control unit to select "AUTO".



- A track marking is recorded every time a blank of 3 seconds is detected.

Manual track marking:

① Press TRACK MARKING on the normal control button panel of the remote control unit to select "MANUAL".



- ② When the point you want to record a track marking comes during recording, press SET on the editing control button panel. This records a track marking in the point where the button is pressed.

- When CDs are recorded from CD player equipped with the Compu Link remote control system, CD player track markings are recorded automatically at the points where the CD tracks change.

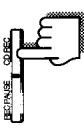
CD recording

The digital input from CDs can be recorded with a simple, one-touch operation by switching the input automatically. This method is available only when the Compu Link connection has been made among other optional components equipped with the Compu Link remote control system.

- ① Load a recordable MD (Mini Disc).

- ② Prepare the CD player.
Load CDs, press CD 1, CD 2 or CD 3 according to the disc you want to record, then immediately press ■ of the CD player. This selects the played CD. Now set the CD player to the program play mode, etc., as required.

- ③ Press CD REC.



- The CD player and MD recorder start simultaneously and synchronized recording starts.
- The DIGITAL 1 input is selected automatically and the DIGITAL 1 indicator lights up.

To stop recording:

Press □/CANCEL to stop recording.

Synchronized recording of the analog input

This method is available only when the Compu Link connection (page 48) has been made among the components.

- ① Load a recordable MD (Mini Disc).
 - ② Prepare the CD player.
 - ③ Start playing a CD.
 - ④ Press REC PAUSE.
 - ⑤ Press INPUT to select the analog input and adjust the input level (see page 22).
 - ⑥ Press ■ of the CD player.
 - ⑦ Press ▷/■ of the CD player.
- Synchronized recording starts.

Radio or tape recording

The analog input from an analog source component can be recorded on an MD as described below. If you are operating the remote control unit, use the MD CONTROL buttons on the normal control button panel.

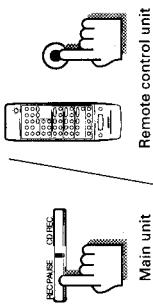
- ① Load a recordable MD (Mini Disc).

- ② Prepare the amplifier/tuner or cassette deck.

With the cassette deck, load the tape to be recorded. Switch the reverse mode on if you want to record the playback of both sides.

- ③ Press REC PAUSE.

The MD recorder enters record/pause mode.



- ④ Press INPUT to select the analog input. Press so that "ANALOG IN" appears on the display (see page 21).

- ⑤ Press ▶ or ▶▶ to adjust the input level.

See "To adjust the analog input level" on page 22.)

When recording from the cassette deck, start playing the tape before proceeding to the input level control. After the input level control, rewind tape to the beginning of the music to be recorded.

- ⑥ Press ▷/II.

Recording starts.

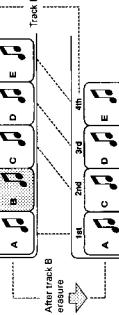
- If you are operating the remote control unit, press ▶.
- When recording from the cassette deck, start playing the tape before proceeding to the input level control. After the input level control, rewind tape to the beginning of the music to be recorded.
- When recording from the cassette deck, go to step ⑦.

- ⑦ With the cassette deck, press ▷ or ▷.

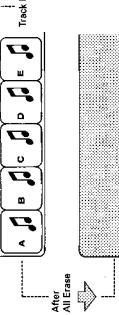
Remote control unit

Dividing a track (DIVIDE) Page 28
This function divides a track by adding track marking(s) in desired point(s) in the middle or where you want to search later.

Joining a track (JOIN) Page 30
This function joins two adjacent tracks into a single track by deleting a track marking.



Erasing a track (ERASE) Page 36
This function erases a specified track. After the erasure, the subsequent tracks are justified and their track numbers are decremented automatically.



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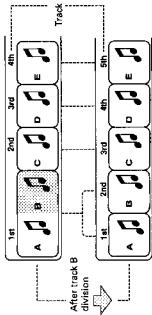
Editing Functions

MD editing functions

A recorded MD can be edited in many ways. The editing functions include the division, joining, moving, erasing a single track, erasing the entire disc and assigning titles to the disc and tracks, and more than one of them can be combined as required. Use the editing control button panel of the remote control unit.

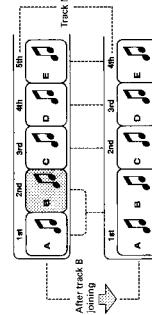
Dividing a track (DIVIDE) Page 28

This function divides a track by adding track marking(s) in desired point(s) in the middle or where you want to search later.

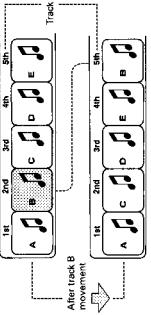


Joining a track (JOIN) Page 30

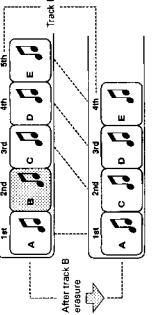
This function joins two adjacent tracks into a single track by deleting a track marking.



Moving a track (MOVE) Page 32
This function moves a track by reordering the track numbers.

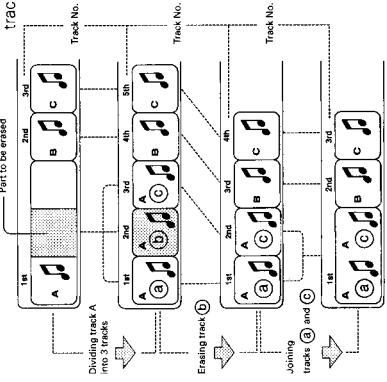


Erasing a track (ERASE) Page 36
This function erases a specified track. After the erasure, the subsequent tracks are justified and their track numbers are decremented automatically.



25 XM-EX90

Combining editing functions
By combining "DIVIDE", "ERASE" and "JOIN", for example, it is possible to erase only a part of existing track.

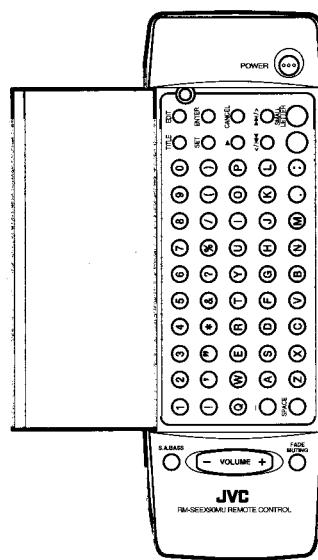


Assigning titles

A title can be assigned to a track or disc. Once a title is assigned, it is displayed in later playback for confirmation.

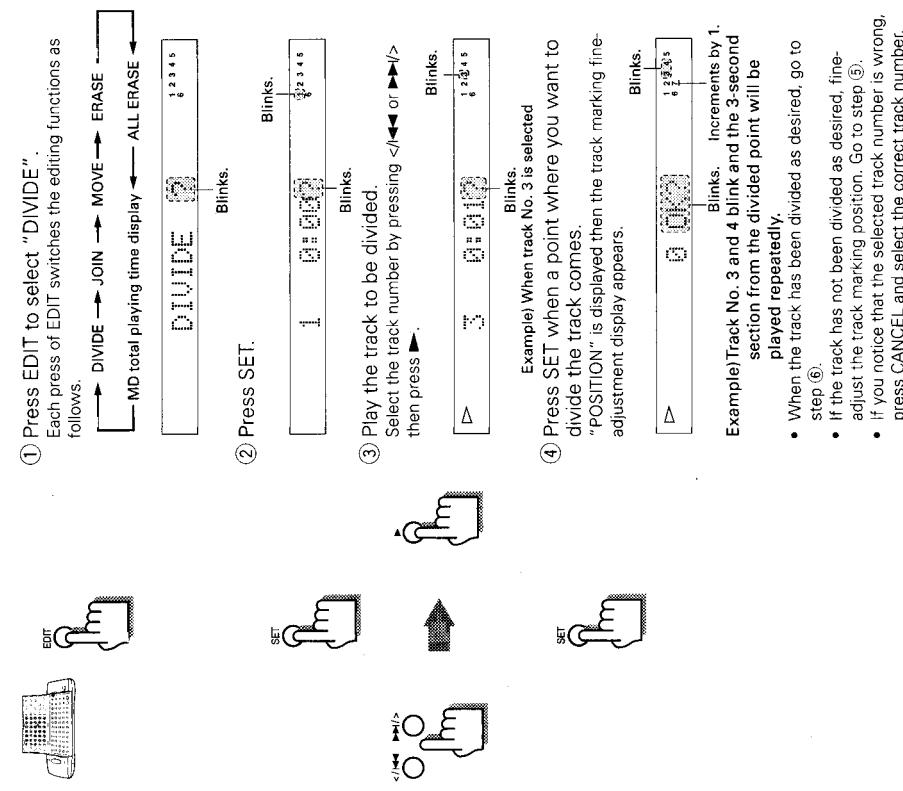
Each title can be composed of up to 64 characters, and can be input using any of character types alphabets (uppercase and lowercase), symbols and numerals.

In the editing and title assignment operations, use the editing control buttons of the remote control unit.



Dividing a track (DIVIDE)

A track can be divided into desired number of tracks by adding track markings in the middle, in the desired points or where you want to search later. This makes it possible to assign track numbers after recording medley music or FM broadcast. The track numbers after the divided track are incremented automatically.



- ⑤ Fine-adjust the track marking position by pressing \langle/\rangle , $\blacktriangleleft/\blacktriangleright$.
The track marking position can be fine-adjusted in the range of $\pm 1/28$ positions (approx. ± 8 sec.).
As you press the button, the track marking dispenses slightly and the 3-second section from the newly divided point will be played repeatedly.

• After completing the fine-adjustment, go to step ⑥.

To correct a previously fine-adjusted track marking position:

- ① Press CANCEL.
- ② Select the track number by pressing \langle/\rangle , $\blacktriangleleft/\blacktriangleright$ and press \blacktriangleleft .
- ③ Return to step ④.

⑥ Press ENTER.

The change made above is entered temporarily in the memory. The display shows "EDITING".

 EDITING
1 2 3 4 5

⑦ Press \blacktriangleleft to eject the MD.

The data in the memory is written in the MD before it is ejected. The display shows "UTOC writing" during MD write operation.

- Be careful not to apply impact to the MD recorder during writing data in the memory in the MD. Otherwise the recording may be unplayable later.
- The data in the memory is written in the MD also when the power is switched to the STANDBY mode while "EDITING" is being displayed.

To exit editing:

Press EDIT before pressing ENTER in step ⑥.

To restore the original track from the divided tracks:

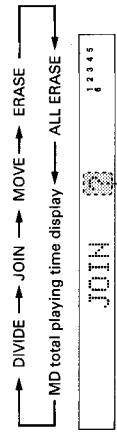
Use the JOIN editing function.
See "Joining tracks (JOIN)" on page 30.

Joining tracks (JOIN)

Two adjacent tracks can be joined into a single track by deleting the unnecessary track marking. This also makes it possible to join more than two tracks into a single track or a piece of music divided into multiple tracks into a single piece. The track numbers after the joined tracks are decremented automatically.

- ① Press EDIT to select "JOIN".

Each press of EDIT switches the editing functions as follows.



② Press SET.

 JOIN
1 2 3 4 5

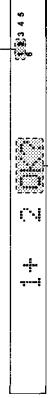
③ Select the track to be joined with the previous track.

Select the track number by pressing \langle/\rangle , $\blacktriangleleft/\blacktriangleright$ or $\blacktriangleright/\blacktriangleleft$.
Example) To join track numbers 1 and 2, select track number 2 here.

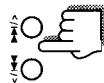
 1 2 3 4 5

- ④ Press SET.

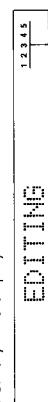
Example) When track No. 2 is selected
Track numbers 1 and 2 blink, indicating that these tracks will be joined into one.

 1 + 2 3 4 5

- If you selected a wrong track number, press CANCEL and return to step ③.



- ⑤ Press ENTER.
The change made above is entered temporarily in the memory. The display shows "EDITTING".



- ⑥ Press ▲ to eject the MD.
The data in the memory is written in the MD before it is ejected.
The display shows "UTOC writing" during MD write operation.
- Be careful not to apply impact to the MD recorder during writing data in the memory in the MD. Otherwise the recording may be unplayable later.
 - The data in the memory is written in the MD also when the power is switched to the STANDBY mode while "EDITTING" is being displayed.

Moving a track (MOVE)

A track can be moved to the desired position by selecting its track number and the destination track number.



Decrement by 1.

⑦ Press ▲ to move the MD.

- The data in the memory is written in the MD before it is ejected.
The display shows "UTOC writing" during MD write operation.

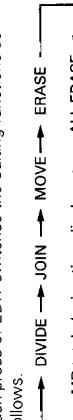
- Be careful not to apply impact to the MD recorder during writing data in the memory in the MD. Otherwise the recording may be unplayable later.
- The data in the memory is written in the MD also when the power is switched to the STANDBY mode while "EDITTING" is being displayed.

To exit editing:
Press EDIT before pressing ENTER in step ⑤.

To restore the original tracks from the track obtained by joining:

Use the DIVIDE editing function.
See "Dividing tracks (DIVIDE)" on page 28.

- ① Press EDIT to select "MOVE".
Each press of EDIT switches the editing functions as follows.



Blinks.

- ② Press SET.

"1" for track number 1 blinks on the display.



Blinks.

- ③ Select the track number to be moved, then press SET.
Select the track number by pressing </> or ▲/▼.



Blinks.

- ④ Example) When track No. 2 is to be moved
If you selected a wrong track number, press CANCEL.

and select the correct track number.

- ⑤ Select the movement destination track number, then press SET.



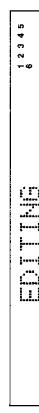
Blinks.

- ⑥ Example) When track No. 5 is selected
If you selected a wrong track number, press CANCEL.

and return to step ③.

⑤ Press ENTER.

The change made above is entered temporarily in the memory. The display shows "EDITING".



⑥ Press ▲ to eject the MD.

The data in the memory is written in the MD before it is ejected. The display shows "UTOC writing" during MD write operation.

- Be careful not to apply impact to the MD recorder during writing data in the memory in the MD. Otherwise the recording may be unplayable later.
- The data in the memory is written in the MD also when the power is switched to the STANDBY mode while "EDITING" is being displayed.

To exit editing:

Press EDIT before pressing ENTER in step ⑤.

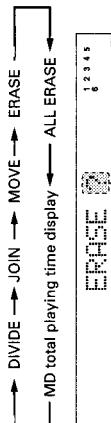


Erasing a track (ERASE)

A desired track can be erased from the MD. The track numbers after the erased track are decremented automatically.

- ① Press EDIT to select "ERASE".

Each press of EDIT switches the editing functions as follows.

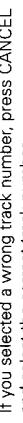
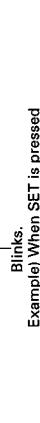
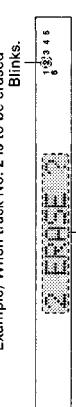


- ② Press SET, "1" for track number 1 blinks on the display.

Blinks.

- ③ Select the track number to be erased, then press SET.

Select the track number by pressing <◀▶ or ▲▼>.



Example) When SET is pressed

- If you selected a wrong track number, press CANCEL and select the correct track number.

- If the display shows "TRACK PROTECTED", the selected track has been protected against accidental erasure by other component than the MD recorder in use. If you still want to erase the track, go to step ④. If you will not erase it, press EDIT.

④ Press ENTER.

The change made above is entered temporarily in the memory. The display shows "EDITING".

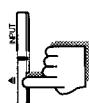
**⑤ Press ▲ to eject the MD.**

The data in the memory is written in the MD before it is ejected. Otherwise the recording may be unplayable later.

- The data in the memory is written in the MD also when the power is switched to the STANDBY mode while "EDITING" is being displayed.

To exit editing:

Press EDIT before pressing ENTER in step ④.

**Erasing all tracks in an MD (ALL ERASE)**

The data recorded in an MD can be erased entirely to turn the MD into a blank disc.

① Press EDIT to select "ALL ERASE".

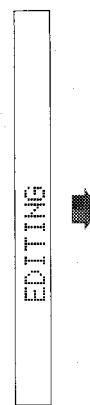
Each press of EDIT switches the editing functions as follows.

**② Press SET.**

- If the display shows "TRACK PROTECTED", the selected track has been protected against accidental erasure by other component than the MD recorder in use. If you still want to erase the track, go to step ③. If you will not erase it, press EDIT.

③ Press ENTER.

The change made above is entered temporarily in the memory. The display shows "EDITING".

**Caution**

Once erased, the track can never be restored. An MD containing recording that you do not want to erase should be protected by sliding the tab (see page 55).

④ Press ▲ to eject the MD.

The data in the memory is written in the MD before it is ejected.
Otherwise the recording may be unplayable later.
The display shows "UTOC writing" during MD write operation.

- Be careful not to apply impact to the MD recorder during writing data in the memory in the MD.
- The data in the memory is written in the MD also when the power is switched to the STANDBY mode while "EDITING" is being displayed.

To exit editing:

Press EDIT before pressing ENTER in step ③.



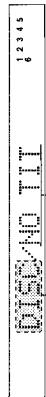
Assigning titles to an MD and its tracks

Titles can be assigned to a recorded MD and tracks selected from it.
This operation is possible while the MD recorder is in stop mode.

① Load a recorded MD (Mini Disc).

② Press TITLE.

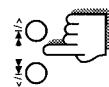
The display shows "DISC/NO TITLE".



Blinks.
Scrolled.

- If a disc title has already been assigned, the title is displayed.

If you want to assign **only the disc title**, go to step ③.



If you want to assign **the track titles**, press </> or
▲/▼ to select **the track to be titled** then go to step ③.

- To vary track numbers in the backward direction, press ▲.



Blinks.
Scrolled.

③ Press SET.

The cursor starts blinking.



Blinks.

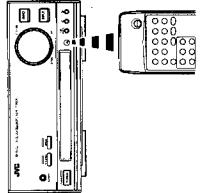
Caution
Once erased, the tracks can never be restored. An MD containing recording that you do not want to erase should be protected by sliding the tab (see page 55).

Remote Control of the other Components

Remote control of the other optional components from the provided remote control unit

The remote control unit provided with the MD recorder can be used to control the amplifier/tuner/CD player and cassette deck equipped with the Compu Link remote control system. The amplifier/tuner is controlled directly while the CD player and cassette deck are controlled with the help of the Compu Link system (page 48).

Point the remote control unit to the remote control sensor of the amplifier/tuner to operate other components.



Remote controlling the amplifier/tuner
(Page 44)

The amplifier, tuner and timer operations can be controlled.

To switch the amplifier power between ON and STANDBY from the remote control unit provided with the MD recorder, set the POWER control mode to the amplifier/tuner mode.

Switching the POWER button's control mode

Amplifier/tuner mode:

Press POWER and "1" on the normal control button panel simultaneously. This makes it possible to switch the amplifier/tuner power between ON and STANDBY.

- In this mode, the MD recorder power cannot be switched between ON and STANDBY by remote control.

Press POWER and "1" on the normal control button panel simultaneously. This makes it possible to switch the MD recorder power between ON and STANDBY.

- In this mode, the amplifier/tuner power cannot be switched between ON and STANDBY by remote control.

MD recorder mode:

Press POWER and "10" on the normal control button panel simultaneously. This makes it possible to switch the MD recorder power between ON and STANDBY.

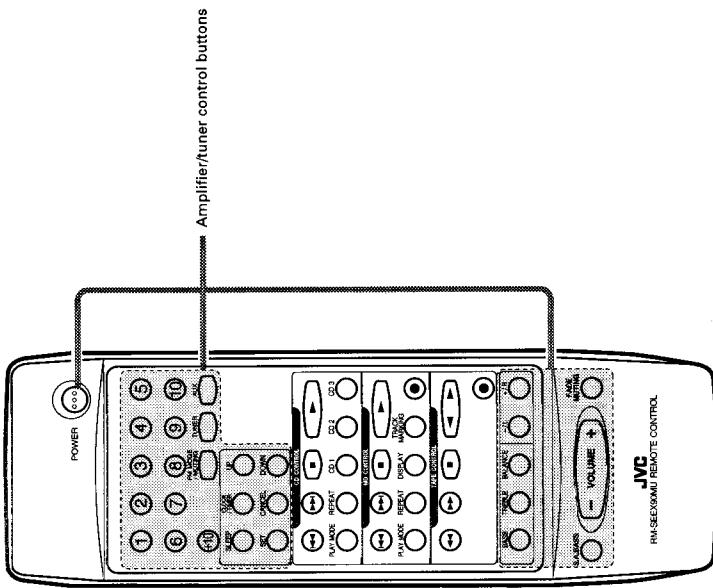
- In this mode, the amplifier/tuner power cannot be switched between ON and STANDBY by remote control.

Remote controlling the CD player (Page 46)

Remote controlling the cassette deck (Page 46)

Remote controlling the amplifier/tuner

The remote control unit can control the amplifier/tuner equipped with the Compu Link remote control system directly.



Remote controlling the CD player and cassette deck

The remote control unit can control CD player and cassette deck equipped with the Compu Link remote control system (page 48). Always point the remote control unit to the amplifier/tuner.

VOLUME +/-:	Adjust the volume. Pressing + increases the volume and pressing - decreases it.
FADE MUTING:	Sets the volume to 0. Pressing again returns to the original volume.
Numeric keys [1 to 10, +10]:	For detailed operation description, refer to the instruction manual of the amplifier/tuner (FX-EX70/90). * In the timer setting and clock setting, use DOWN and UP of the remote control unit provided with the MD recorder, in place of +/R and -/L, as described in the amplifier/tuner's instruction manual.
AUX:	Press to select the component connected to the amplifier/tuner's AUX jacks as the sound source.
SLEEP:	Sets or releases the sleep timer.
CLOCK/TIMER:	Used when setting the timer or clock.
SET:	Sets a timer or clock.
CANCEL:	Cancels a timer operation.
DOWN, UP:	Used when setting the timer or clock.
BASS:	Used when controlling low frequencies. After pressing BASS, adjust the level by pressing +/R or -/L.
TREBLE:	Used when controlling high frequencies. After pressing TREBLE, adjust the level by pressing +/R or -/L.
BALANCE:	Used when controlling the balance between the left and right channels. After pressing BALANCE, adjust the level by pressing +/R or -/L.
+/R, -/L:	Press when setting the balance, treble and bass.
S. A. BASS:	Switches the function for enhancing the low frequencies.

CD player control buttons

- ▶: Starts playback.
- : Stops playback or recording.
- ◀▶: Skips to the beginning of a track.
- PLAY MODE:** Switches the play modes.
- REPEAT:** Switches the repeat play modes.
- CD 1: Plays the CD with disc number 1.
- CD 2: Plays the CD with disc number 2.
- CD 3: Plays the CD with disc number 3.

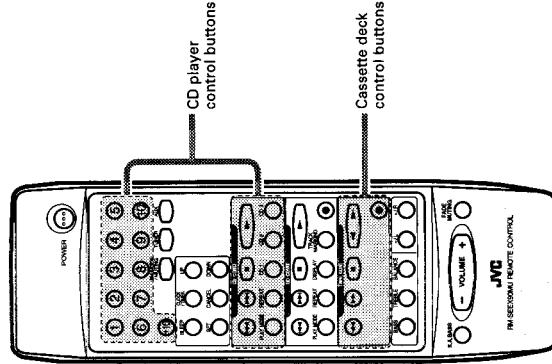
Pressing ▶ or **CD 1, CD 2 or CD 3** sets the numeric keys to the CD control mode.

Numeric keys

- 1 to 10, +10: Used to select a track number directly.
- Track No. 5: Press 5.
- Track No. 15: Press +10 then 5.
- Track No. 20: Press +10 then 10.
- Track No. 32: Press +10 three times then press 2.

Cassette deck control buttons

- ▶: Starts playback.
- : Stops playback or recording.
- ◀▶: In play mode, skips to the beginning of a tune (Music Scan). In stop mode, fast forwards or rewinds tape.
- : Initiates record-pause mode.

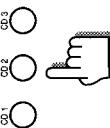


Operation Examples**Program playback of CDs**

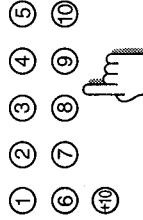
- ① Press then immediately press .
This sets the numeric keys of the remote control unit to the CD mode.



- ② While the CD player is in stop mode, press PLAY MODE to select "PROGRAM".



- ③ Select a disc number.
Press CD 1, CD 2 or CD 3.



- ④ Select a track number using the numeric keys.



- ⑥ Press .
Program playback starts.

Recording of cassette tapes

- ① Load the tape for use in recording in the tape tray of the cassette deck.
② Press .
The cassette deck enters record-pause mode.



- ③ Play the source to be recorded.
④ Press or .
Recording starts.

**COMPU LINK****Linked Operation of the Other Optional Components (Compu Link)**

The EX series components can be controlled under linked operation provided by the JVC's Compu Link remote control system.

What is Compu Link

The world of single components, in which you purchase a cassette deck, CD player, amplifier and other components separately and enjoy your own composition, is an effective means for pursuit of high-quality reproduction. However, in terms of operability, the need of controlling components independently makes their control complicated and their linked operation impossible. Then, isn't it possible to combine single component and control them as simply as an integrated audio system?

The Compu Link remote control system is the response to such a requirement. The components in the JVC EX series are equipped with jacks named COMPU LINK-3 (COMPU LINK jacks). By connecting the COMPU LINK jacks of these components, they can be controlled simply with a systematized, linked operation.

Compu Link connections

Using Compu Link cables, connect the COMPU LINK jacks of EX series components. Connect so that the Compu Link cables can bridge all of the EX series components you have. The components can be connected in any order.

- ⑤ Program other tracks by repeating steps ③ and ④.



- ⑥ Press .
Program playback starts.

Shortcut playback

Simply selecting an input source of the amplifier/tuner starts playback of the selected source component (CD player, MD recorder or cassette deck).

Also, even if you do not touch the amplifier/tuner, starting playback of a source component sets the amplifier's input source automatically to the played component.

*Refer to the instruction manual of amplifier/tuner.

A single remote control unit

The remote control unit provided with the amplifier/tuner can also be used to control the CD player or cassette deck.

(See "Remote Control of the Other Optional Components" on page 43.)

Synchronized recording

Recording can be started automatically in synchronism with the start of playback of a source component.

Timer operation

The timer function built into the amplifier/tuner can be used to start recording or playback of other components at the reserved time of the day or switch the power to the STANDBY mode in the reserved time period.

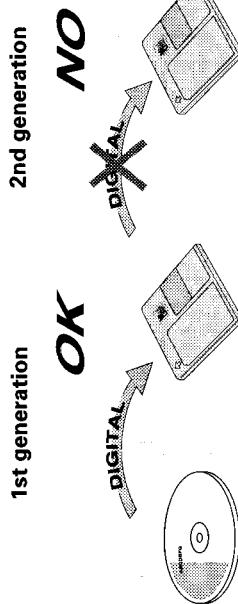
*Refer to the instruction manual of amplifier/tuner.

Rule on Digital Copying

The digital audio equipment exchange audio signals in the digital forms through digital input/output jacks, and include the CD (Compact Disc) player, MD (Mini Disc) recorder and DAT (Digital Audio Tape) recorder. The digital audio equipment allows digital copy of signals with little deterioration of music signals. This has made it necessary to have a copy restriction rule for protecting the copyright, and the SCMS has been established as a result.

SCMS (Serial Copy Management System)

With a view to protecting the copyright, the SCMS restricts the number of generations permitted for copying of signals in the digital form between digital audio equipment to only one generation.

**Caution**

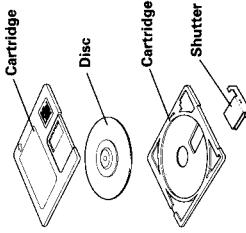
Because of this rule, the MD obtained by recording a CD on the MD recorder cannot be copied in the digital form on other digital equipment.

About MD (Mini Disc)

The MD (Mini Disc) is a new digital audio medium using a disc with a diameter of 64 millimeters. In spite of the small size, the MD has multiple functions, high audio quality and recording/playback capabilities for up to 74 minutes.

Role of the cartridge

The MD cartridge has a pocket size of 68 mm x 72 mm with a thickness of 5 mm. The cartridge accommodates the 64 mm diameter disc for ease of transportation and storage. The internal disc is usually protected by the cartridge shells and shutter so no dust, dirt, scratch or fingerprint is left on the disc and the disc handling is easy.



Two disc types

The MD (Mini Disc) includes two disc types, the recordable MD that can be recorded onto and the playback-only MD that can exclusively be played back. Although both types of discs are played in the same way, that is, by irradiating a laser beam on the disc and reading signals from the reflected light, the ways they are recorded are completely different.

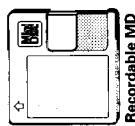
Playback-only MD

This type of disc is used in prerecorded MD software marketed in music stores. It cannot be recorded by the user and data is recorded in the same way as a CD, i.e. according to the presence or absence of small holes called pits. A disc recorded in this way is referred to as an "optical disc".



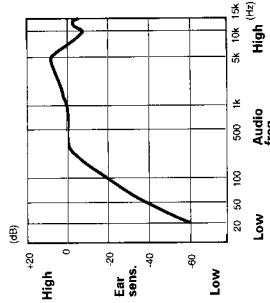
Recordable MD

This type of disc records data using the magnetism to allow repeated data recording operations. A disc recorded in this way is referred to as an "MO (Magneto-Optical) disc".



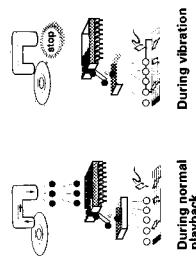
ATRAC (Adaptive Transform Acoustic Coding)

The MD (Mini Disc) has half the size of the CD but can record data for the same period of time. This has been made possible by the newly developed ATRAC (Adaptive Transform Acoustic Coding), which compresses data by cutting the audio components that are inaudible to the human sense of audition. This technology reduces the recorded data to about 1/5 the original data quantity and enables recording/playback of data for up to 74 minutes.



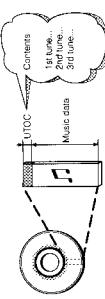
Sound skip guard memory

The sound skip guard memory stores some data of the played track so that the played audio does not skip due to vibration during MD (Mini Disc) playback. In case the optical laser cannot read disc signal due to vibration, the actually reproduced audio is not interrupted because the data stored in the guard memory is available.



UTOC (User Table Of Contents)

The recordable MD (Mini Disc) contains the recording of UTOC (User Table Of Contents) in addition to music data itself. The UTOC includes the information on the positions the tracks are recorded, markings between tracks and order of tracks, so tracks can be searched quickly by referring to it. The editing operations consist of altering the UTOC contents and the actual music data does not need to be recorded.



MD Error Messages

The display of the MD recorder may show the error messages which are explained in the following table.

Error Messages	Description	Treatment
BLANK DISC	The loaded disc is a non-recorded disc.	Use a recorded disc unless you want to start recording on a blank disc.
CANNOT JOIN	An attempt is made to join tracks that cannot be joined.	This is one of system restrictions on the MD. [See page 54.]
DISC ERROR	The MD is abnormal (damaged).	Use another MD.
DISC FULL	The disc has no available space or the number of tracks has reached 254.	Use another recordable MD.
EMERGENCY STOP	An abnormality occurred during recording.	Press □/CANCEL to enter stop mode, then press ▲ to eject the MD and retry recording.
NO DISC	No MD is loaded.	Load an MD.
NON-AUDIO CANNOT COPY	An attempt is made to digitally dub a CD-ROM (Video CD, etc.).	Stop recording.
PLAYBACK DISC	An attempt is made to record on or edit a playback-only MD.	Use a recordable MD.
DISC PROTECTED	The MD is protected against accidental erasure.	Slide the protect tab of the MD. [See page 55.]
TRACK PROTECTED	A track has been protected against accidental erasure by other component that the MD recorder in use.	This protection cannot be released by the MD recorder being used. Release it using the MD recorder which activated the protection.
SCMS CANNOT COPY	An attempt is made to copy a digitally dubbed copy.	Use the analog input for recording.
DIGITAL IN UNLOCK	A wrong digital input is selected.	Press INPUT to select the correct digital input.

MD Restrictions

The MD uses a unique data recording format that is different from the formats used by Cassette tape and DAT. Due to the restrictions imposed by this MD recording format, following symptoms may be observed. Note that these symptoms do not indicate malfunction of the product.

Symptom	Description	Cause
"DISC FULL" is displayed before the available recording time indicated on the disc has been used.	"DISC FULL" is displayed regardless of the time period. It is not possible to record a 255th track.	The number of tracks that can be recorded on an MD is limited regardless of the time period.
"DISC FULL" is displayed although there remains margin in both the number of tracks and available recording time.	"DISC FULL" may be displayed during recording.	After partial erasure and re-recording are repeated, the disc comes to contain many idle spaces here and there. When recording data on such a disc, the MD recorder distributes the data of a single track in many locations. When such separated sections increase, "DISC FULL" may be displayed during recording.
The JOIN operation is not possible.	When a section below 8 seconds is created by separation, the track containing it cannot be joined with another track using the JOIN function, and the remaining recording time does not increase even when such a section is erased. Also, the audio may be interrupted after fast forwarding or fast reversing a track recorded in separate sections.	When a section below 8 seconds is created by separation, the track containing it cannot be joined with another track using the JOIN function, and the remaining recording time does not increase even when such a section is erased. Also, the audio may be interrupted after fast forwarding or fast reversing a track recorded in separate sections.
Sound is interrupted after fast forward or fast reverse.	The total of the elapsed recording time and remaining recording time is less than the available recording time indicated on the disc.	The MD always spends a continuous space of at least 2 seconds for recording data even when it is shorter than 2 seconds. When a large number of non-used spaces below 2 seconds are produced in a disc as a result of the above, the available recording time in the disc is shortened.

Handling MDs

MD handling precautions

To maintain high quality audio for a long period

Since the disc is accommodated inside a cartridge, it can be handled easily without caring about dust and dirt. However, to maintain the high audio quality for an extended period, use care in the following points.

Installation location

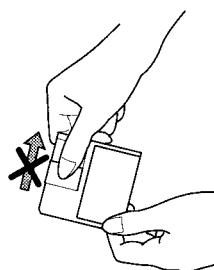
- Do not install the MD in following places.
 - In a place subject to direct sunlight or where the temperature rises, for example in a closed automobile. The disc may be warped and unusable in these places.
 - In a bathroom or where the humidity is high. The disc may be rusted in these places.
 - On a beach or sandbox. The disc surface may be scratched or damaged if grit penetrates through an opening on the cartridge.

Periodical maintenance

When the cartridge gets dusty or dirty, wipe with a soft, dry cloth.

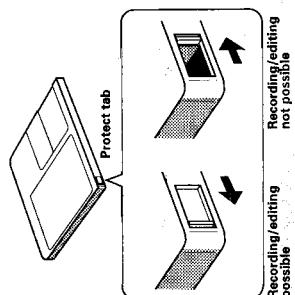
Do not open the shutter.

The shutter is usually locked to prevent opening. Do not force to open it or the disc may be destroyed.



To protect important recording

A recordable MD has a sliding tab for protection against accidental erasure of important recording. After recording or editing, slide open the accidental erasure protect tab on the cartridge edge to make additional recording or editing impossible. If you want to re-record or edit the disc, slide the protect tab again.



Additional Information

Troubleshooting

In case of difficulty, check the following before calling for service.

Symptom	Cause	Treatment
Sound is not heard.	<ul style="list-style-type: none"> Cables are not connected properly. The power cord is unplugged from the power outlet. 	<ul style="list-style-type: none"> Connect cables properly by referring to "Connection". Plug the power cord securely into the power outlet.
Recording is not possible.	<ul style="list-style-type: none"> A play/back-only MD is loaded. The MD is protected against accidental erasure ('DISC PROTECTED' is displayed in this case). 	<ul style="list-style-type: none"> Use a recordable MD. Slide close the accidental erasure protect tab of the MD.
Remote control is not possible.	<ul style="list-style-type: none"> The batteries are exhausted. The batteries are inserted with wrong polarity (+, -). There is an obstacle between the remote control unit and remote control sensor. The remote control sensor is under direct sunlight. 	<ul style="list-style-type: none"> Replace batteries with new ones. Insert batteries with correct polarity. Remove the obstacle. Screen the direct sunlight.
The MD recorder power cannot be switched ON/STANDBY with POWER of the remote control unit.	POWER is set to the amplifier/tuner mode.	<ul style="list-style-type: none"> Press POWER and "10" simultaneously to set POWER to the MD recorder mode.
Operation is abnormal.	<ul style="list-style-type: none"> Condensation is produced inside the MD recorder immediately after starting the room heating or when it is transported from a cold to warm place. The microcomputer is malfunctioning due to external noise or lightning. 	<ul style="list-style-type: none"> Unplug the power cord, wait a few hours and plug it again. Unplug the power cord then plug it in again.

Specifications

JVC SERVICE

HOW TO LOCATE YOUR JVC SERVICE CENTER

TOLL FREE : 1-800-537-5722

Format	Minidisc digital audio system
Magnetic modulation overwrite format	
Non-contacting optical method by semiconductor laser ($\lambda=780\text{nm}$)	
Sampling frequency	44.1 kHz
Compression/expansion method	ATRAC (Adaptive Transform Acoustic Coding) method
Number of channels	2 channels
Frequency Response	5 Hz to 20,000Hz ($\pm 0.5\text{dB}$)
S/N Ratio	93dB
Dynamic range	91dB
Wow/flutter	Less than measurable limit

Input terminals	ANALOG IN (pin jack), OPTICAL DIGITAL IN (square optical connector jack)
(Analog)	Terminal name Reference input level Minimum input level ANALOG IN 275mV rms. 100mV rms.
(Digital)	Terminal name Received optical Input level DIGITAL IN signal wave length 660nm -23dBm to -15dBm 1,240nm
Output terminal	ANALOG OUT(pin jack)
(Analog)	Terminal name Load impedance Output level ANALOG OUT 10k ohms 1.1V

Power requirements	AC120V \sim , 60Hz
Power consumption	11 watts (ON), 6 watts (STANDBY)
Dimensions	200 × 80 × 308.5 mm (W/H/D) (7-7/8 × 3-3/16 × 12-3/16 inches)
Mass	2.3kg (5.1 lbs)
Accessories	Remote control unit (1) Batteries (R03(UM-4)/AAA (24F)) (2) Audio pin cord (2) Optical digital cord (1) Compu link cable (1) AC power cord (1)

Dear customer:
In order to receive the most satisfaction from your purchase, read the instruction booklet before operating the unit. In the event that repair is necessary or for the address nearest your location, please refer to the factory service center listed below or within the Continental United States. Call 1-800-537-5722 for your authorized service. Remember to retain your Bill of Sale or Warranty Service.

~JVC

**JVC SERVICE & ENGINEERING
COMPANY OF AMERICA**
DIVISION OF US JVC CORP.

FACTORY SERVICE CENTER LOCATIONS

1017 Little Falls Road 2105 Fairfield, NJ 07006-2105 (201) 866-9279	1500 Lakes Parkway Lawrenceville, GA 30243-5357 (770) 339-2522	705 Enterprise Street Aurora, IL 60504-8149 (800) 851-7855
5665 Corporate Avenue Cypress, CA 90630-3024 (714) 228-8011	2969 Mapunapuna Place Honolulu, HI 96819-2040 (808) 833-5828	10700 Hammatty, Suite 110 Houston, TX 77043 (713) 935-9331
230 Elliot Street Ashland, MA 01722-2377 (508) 861-5923	14505 Commerce Way Miami Lakes, FL 33016-1512 (305) 362-6252	890 Dubuque Avenue South San Francisco, CA 94080-1804 (415) 871-2866

Sophisticated electronic products may require occasional service. Just as quality is a keyword for the engineering and production of the wide array of JVC products, service is the key to maintaining the high level of performance for which JVC is world famous. The JVC service and engineering organization stands behind our products.

NATIONAL HEADQUARTERS
JVC SERVICE & ENGINEERING COMPANY OF AMERICA
DIVISION OF US JVC CORP.
107 Little Falls Road
Fairfield, NJ 07004-2105

If you ship the product •••

Don't service it yourself.

CAUTION
To prevent electrical shock, do not open the cabinet. No user serviceable parts inside.
Refer servicing to qualified service personnel.

ACCESSORIES

To purchase accessories for your JVC product, you may contact your local JVC Dealer.
Or from the 48 Continental United States call toll free : 800-882-2345

Specifications and appearance subject to change for improvements without prior notice.

JVC LIMITED WARRANTY AUDIO-1

JVC COMPANY OF AMERICA warrants this product and all parts thereof, except as set forth below ONLY TO THE ORIGINAL PURCHASER AT RETAIL to be FREE FROM DEFECTIVE MATERIAL AND WORKMANSHIP from the date of original retail purchase for the period as shown below. ("The Warranty Period")

PARTS	1YR	LABOR	1YR
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THIS LIMITED WARRANTY IS VALID ONLY IN THE FIFTY(50) UNITED STATES, THE DISTRICT OF COLUMBIA AND IN COMMONWEALTH OF PUERTO RICO.

* * * * * WHAT WE WILL DO -

* * * * * If this product is found to be defective, JVC will repair or replace defective parts at no charge to the original owner. Such repair and replacement services shall be rendered by JVC during normal business hours at JVC authorized service centers. Parts used for replacement are warranted only for the remainder of the Warranty Period. All products and parts thereof may be brought to a JVC authorized service center or a carry-in basis, except for Television sets having a screen size 25 inches and above which are covered on an in-home basis.

* * * * * WHAT YOU MUST DO FOR WARRANTY SERVICE:

* * * * * Return your product to a JVC authorized service center with a copy of your bill of sale. For your nearest JVC authorized service center, please call toll free: (800)571-5722.

* * * * * 1. Products which have been subject to abuse, accident, modification, tampering, negligence, misuse, faulty installation, lack of reasonable care, or if repaired or serviced by anyone other than a service facility authorized by JVC to render such service, or if affixed to any attachment not provided with the products, or if the model or serial number has been altered, tampered with, defaced or removed.

* * * * * 2. Initial installation and installation and removal for repair.

* * * * * 3. Operational adjustments covered in the Owner's Manual, normal maintenance, video and audio head cleaning.

* * * * * 4. Damage that occurs in shipment, due to act of God, and cosmetic damage;

* * * * * 5. Signal reception problems and failures due to line power surge;

* * * * * 6. Video Pick-up Tubes/CCD Image Sensor, Cartridge, Stylius(Needle) are covered for 90 days from the date of purchase;

* * * * * 7. Accessories;

* * * * * 8. Batteries (except the Rechargeable Batteries are covered for 90 days from the date of purchase);

* * * * * There are no express warranties except as listed above.

* * * * * THE DURATION OF ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY, IS LIMITED TO THE DURATION OF THE EXPRESS WARRANTY HEREIN.

* * * * * JVC SHALL NOT BE LIABLE FOR THE LOSS OF USE OF THE PRODUCT, INCONVENIENCE, LOSS OR ANY OTHER DAMAGES, WHETHER DIRECT, INCIDENTAL OR CONSEQUENTIAL (INCLUDING, WITHOUT LIMITATION, DAMAGE TO TAPES, RECORDS OR DISCS RESULTING FROM THE USE OF THIS PRODUCT, OR ARISING OUT OF ANY BREACH OF THIS WARRANTY). ALL EXPRESS AND IMPLIED WARRANTIES, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE, ARE LIMITED TO THE WARRANTY PERIOD SET FORTH ABOVE.

* * * * * Some states do not allow the exclusion of incidental or consequential damages or limitations on how long an implied warranty last, so these limitations or exclusions may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

* * * * * JVC COMPANY OF AMERICA
DIVISION OF U.S. JVC CORP.
41 Slater Drive
Elmwood Park, New Jersey 07407

* * * * * REFURBISHED PRODUCTS CARRY A SEPARATE WARRANTY. THIS WARRANTY DOES NOT APPLY FOR DETAILS OF REFURBISHED PRODUCT WARRANTY. PLEASE REFER TO THE REFURBISHED PRODUCT WARRANTY INFORMATION PACKAGED WITH EACH REFURBISHED PRODUCT.

* * * * * For customer use:

* * * * * Enter below the Model No. and Serial No. which is located either on the rear, bottom or side of the cabinet. Retain this information for future reference.

* * * * * Model No.: _____

* * * * * Purchase date: _____

* * * * * EN

N 0598TTMWST0ZK



VICTOR COMPANY OF JAPAN, LIMITED

Location of Main Part

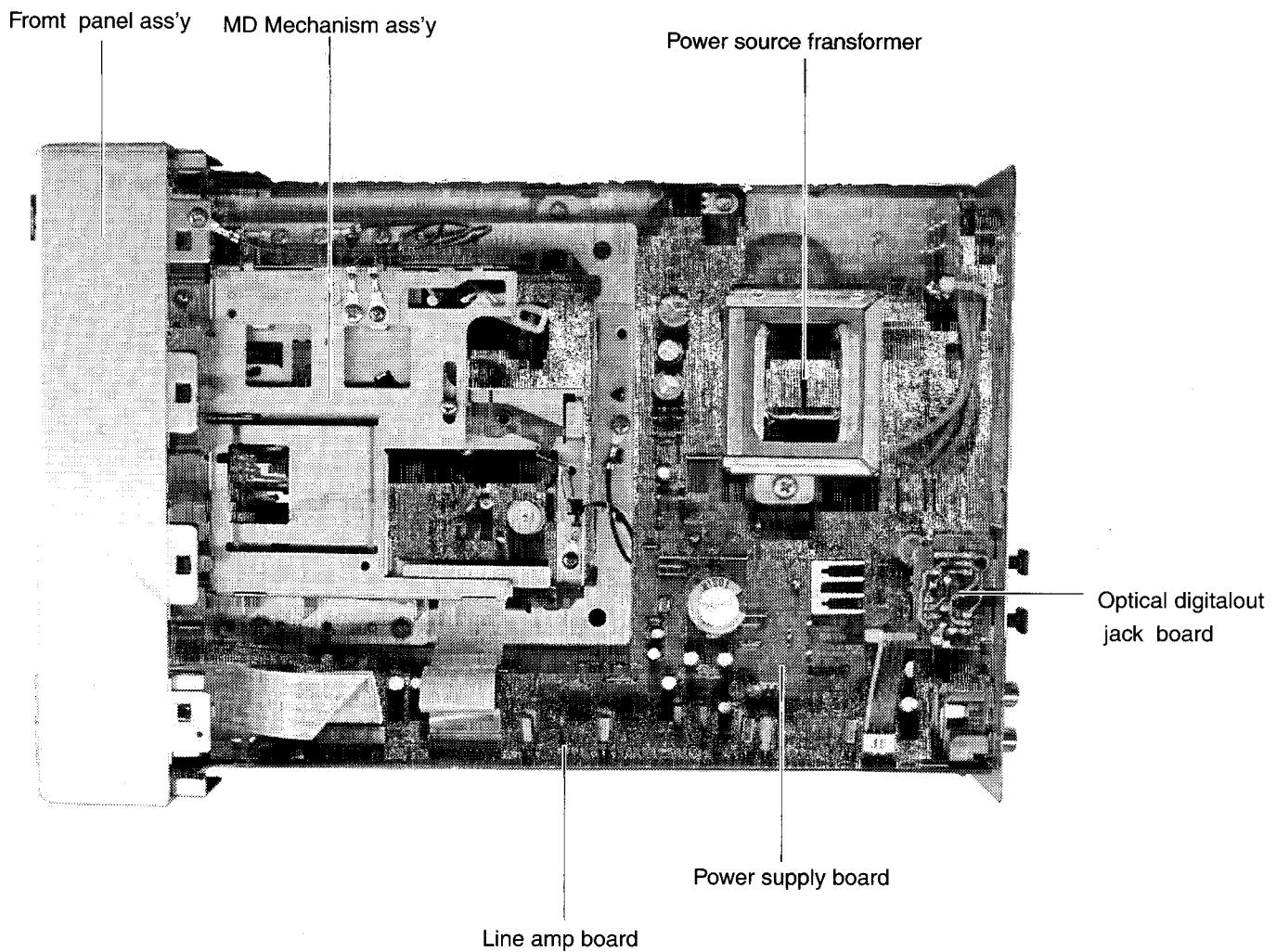


Fig.1-1

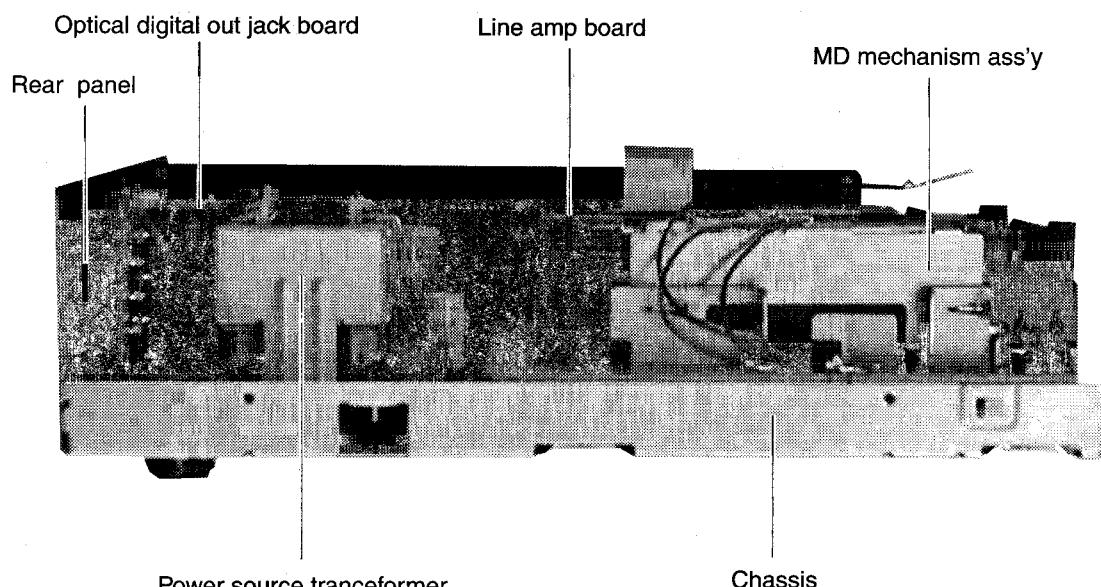
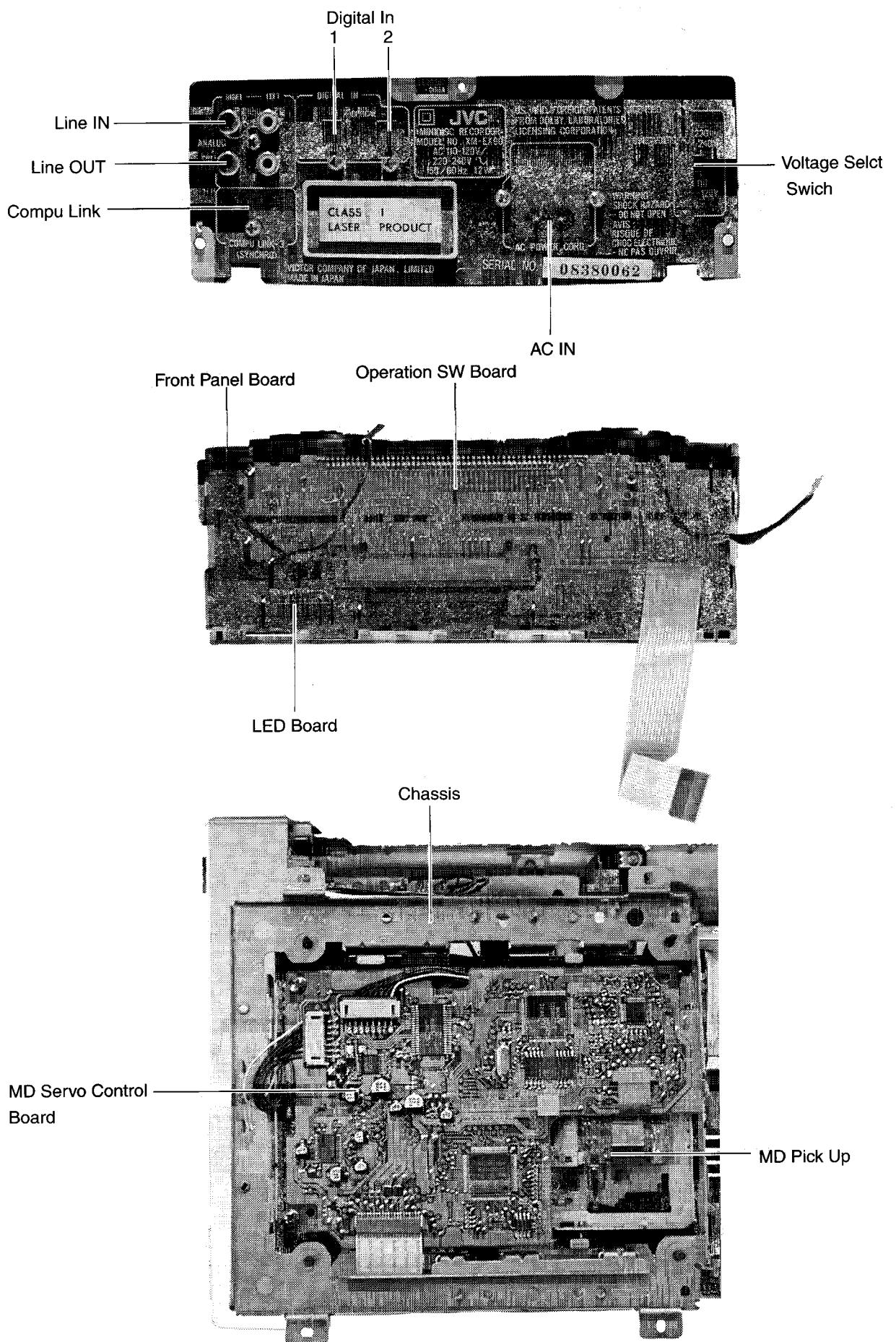


Fig. 1-2

XM-EX90



Removal of Main Parts

■ Removing the top cover(See Figs.1-3)

- (1) From both sides of the body, remove the two screws ① retaining the top cover (See Figs. 1 and 2).
- (2) From behind the body, remove the three screws ② retaining the top cover (See Fig.3).
- (3) Remove the top cover by spreading the feet on both sides of cover outward and raising the feet.

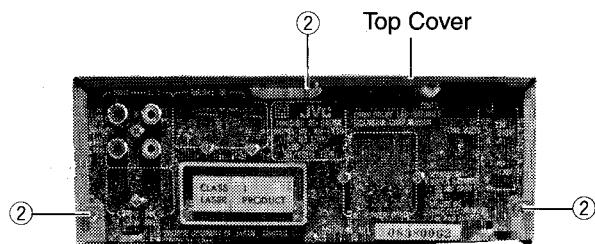


Fig.2-3

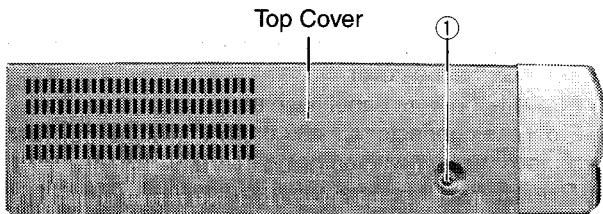


Fig.2-1

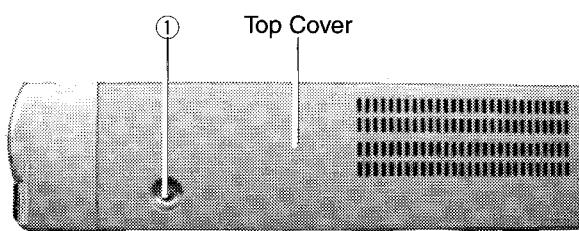


Fig.2-2

■ Removing the front panel assembly (See Figs. 4-7)

- (1) After turning the body upside down, remove the two screws ③ retaining the front panel assembly (See Fig.4).
- (2) Disengage the one engagement A fixing the front panel assembly (See Fig.4)
- (3) From both sides of the body, disengage the two engagements B fixing the panel assembly (See figs. 5 and 6).
- (4) remove the two screws ④ retaining the Lug wire (See Fig. 7).
- (5) JFrom the connector CN201 on the line amp. P.C. board, remove the card wire outgoing from the front panel assembly (See Fig. 7).
- (6) from the connector CN103 on the line ampp.P.C. board, rear, remove the connector wire outgoing from the front panel assembly (See Fig.7).
- (7) Remove the front panel assembly.

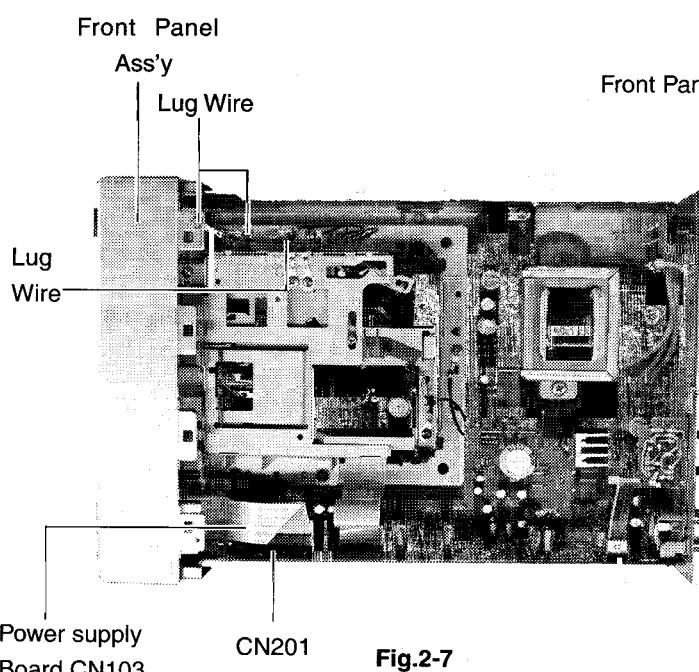
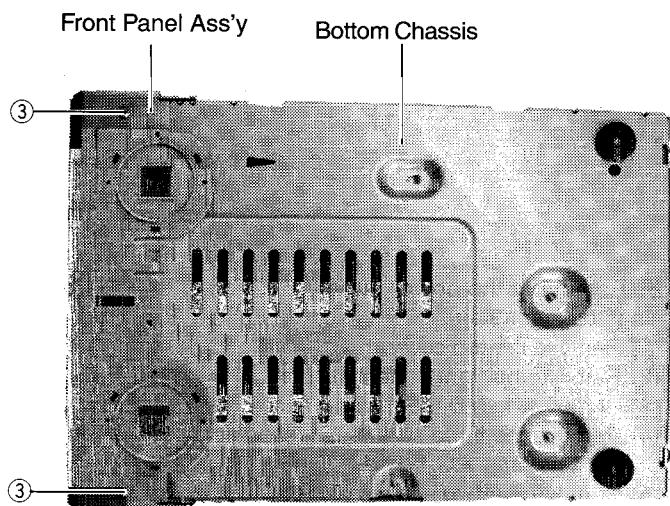


Fig.2-7

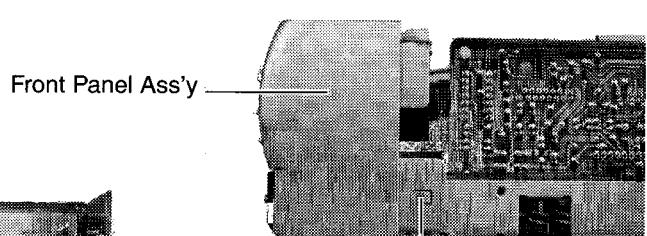


Fig.2-5

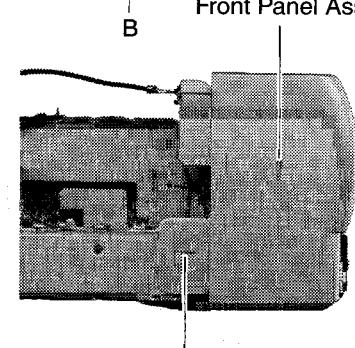


Fig.2-6

■ Removing the MD mechanism assembly (See Fig. 8).

- (1) Remove the top cover.
- (2) Remove the front panel assembly.
- (3) Front the connector CN489 on the line amp. P.C. board
remove the card wire outgoing from the MD mechanism.
- (4) Remove the three screws 5 retaining the MD mechanism assembly.
- (5) Take out the MD mechanism Assembly.

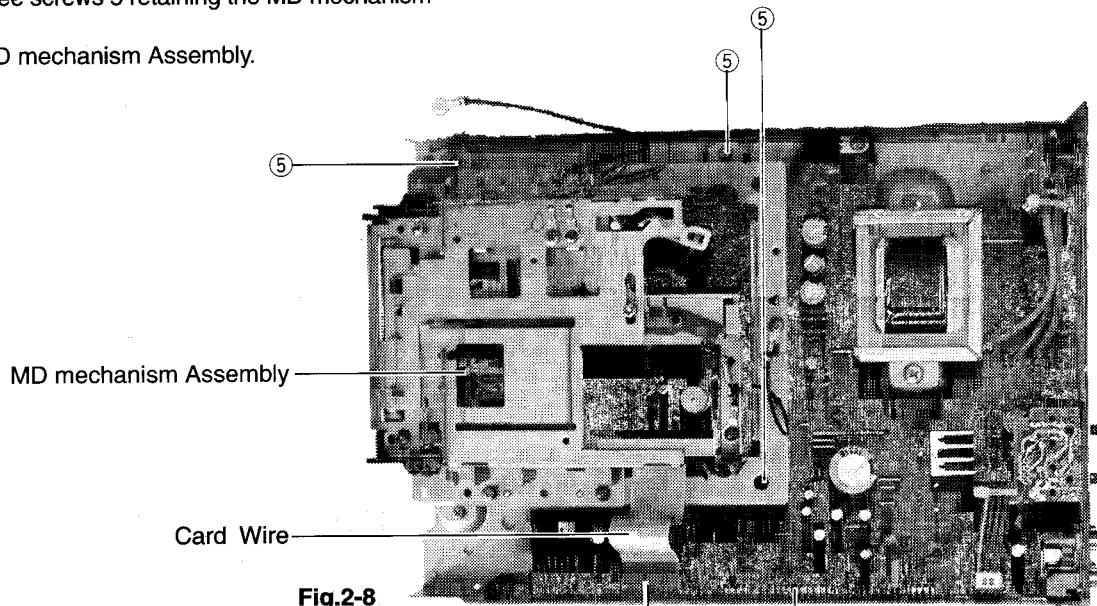


Fig.2-8

■ Removing the power supply and line amp. P.C. board (See Figs. 9 and 10)

- (1) Remove the top cover.
- (2) Remove the front panel assembly.
- (3) Remove the MD mechanism assembly.
- (4) Remove the three screws (6) retaining the power supply and line amp. P.C. board.
- (5) Remove the two screws (7) retaining the power supply trans.
- (6) From behind the body, remove the one screw (8) retaining the power supply and line amp. P.C. board.

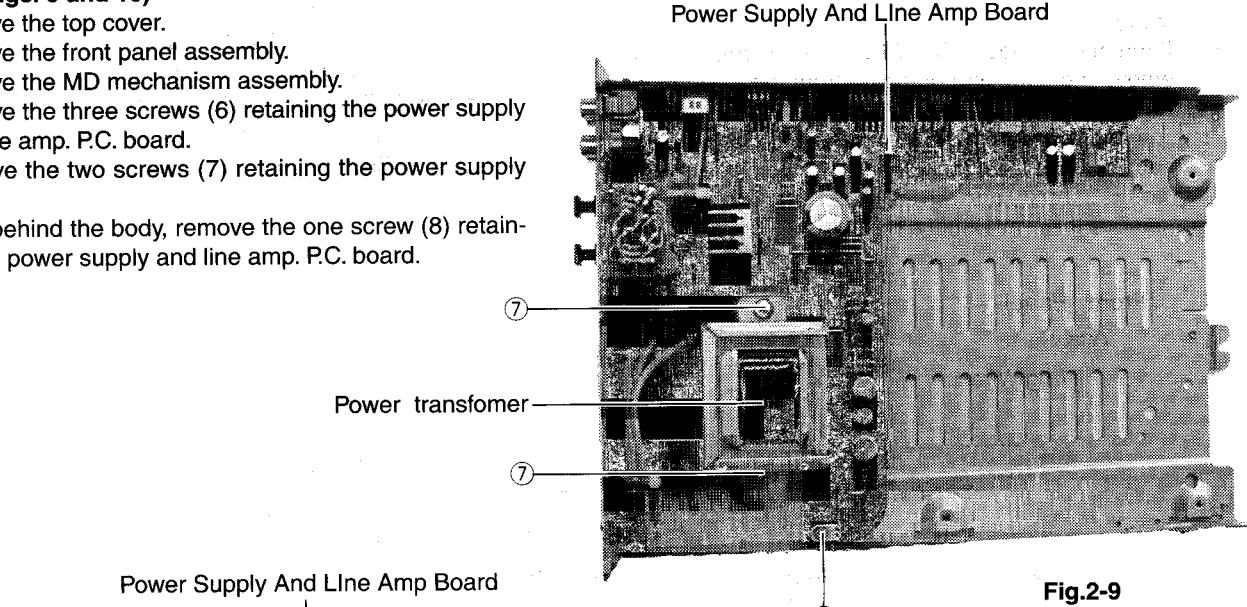


Fig.2-9

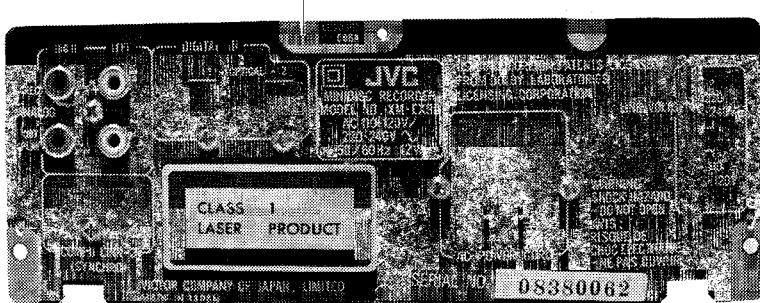


Fig.2-10

■ Removing the rear panel (See Fig. 10)

- (1) Remove the top cover.
- (2) Remove the front panel assembly.
- (3) Remove the MD mechanism assembly.
- (4) Remove the power supply and line amp. P.C. board.
- (5) Remove the six screws ⑨ retaining the rear panel.

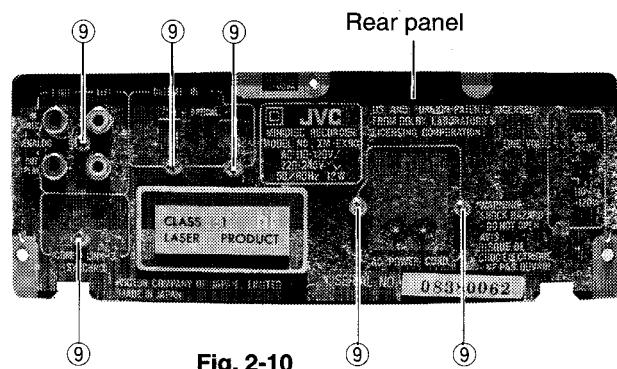


Fig. 2-10

■ Removing the operating switch P.C. board (See Fig. 11,12)

- (1) Remove the top cover.
- (2) Remove the front panel assembly.
- (3) Remove the four screws ⑩ retaining the operating switch P.C. board.
- (4) Together with the wire clamp, remove the two screws ⑪ retaining the LED P.C. board.
- (5) Dismount the operating switch P.C. board together with the LED P.C. board.

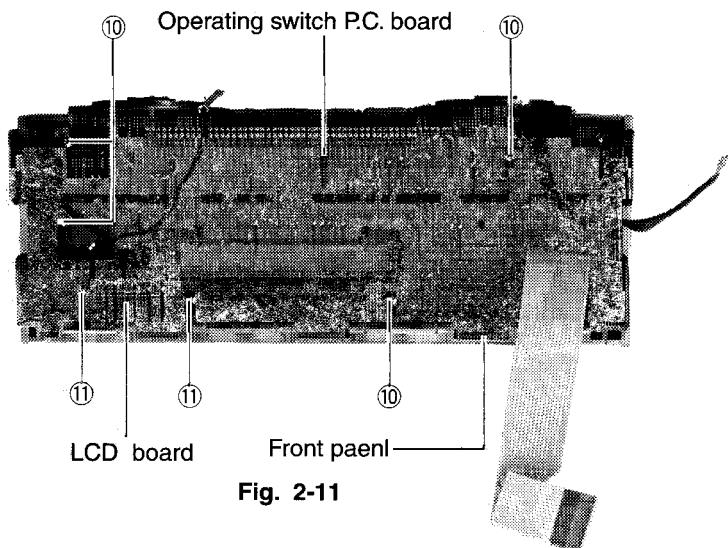


Fig. 2-11

■ Removing the front cover (see Figs. 12 and 13)

- (1) Remove the top cover.
- (2) Remove the front panel assembly.
- (3) Remove the operating switch P.C. board.
- (4) Disengage the four engagements C fixing the front cover (See Fig. 12).
- (5) Disengage the two engagements D fixing the front cover and take out the cover from the front panel (See Fig. 13).

CAUTION: Since the operating button, LED lens and so forth provided inside the front panel assembly will be removed easily, be sure to handle these parts so carefully as not to lose any of these parts.

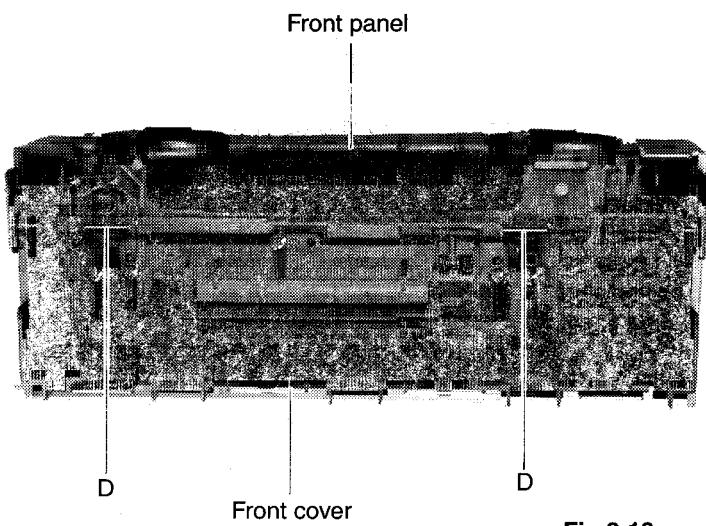


Fig. 2-13

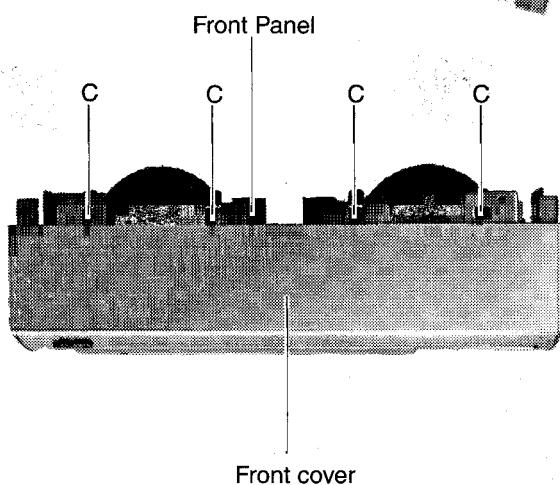


Fig. 2-12

■ Removing the MD mechanism (See Figs. 14 - 16)

- (1) Remove the top cover.
- (2) Remove the front panel assembly.
- (3) Remove the MD mechanism assembly.
- (4) Remove the two screws ⑫ retaining the side bracket.
- (5) Dismount the side bracket.
- (6) Remove the three lug wire set screws ⑬ connecting the MD mechanism assembly and chassis (See Figs. 14 - 16).
- (7) Remove the four dampers fixing the MD mechanism assembly (See Fig. 14).
- (8) Remove the take out the MD mechanism from the two engagements E on the left side chassis (See Fig. 15).

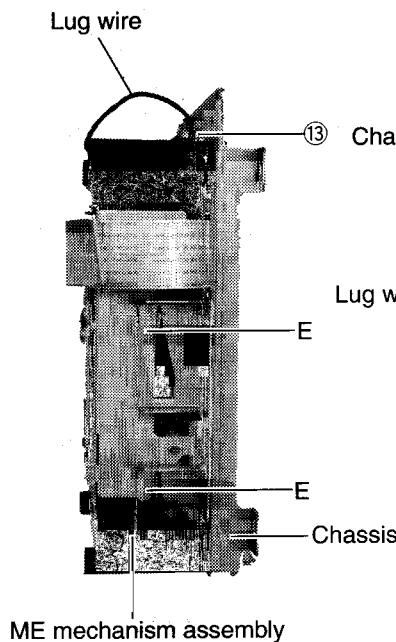


Fig. 2-15

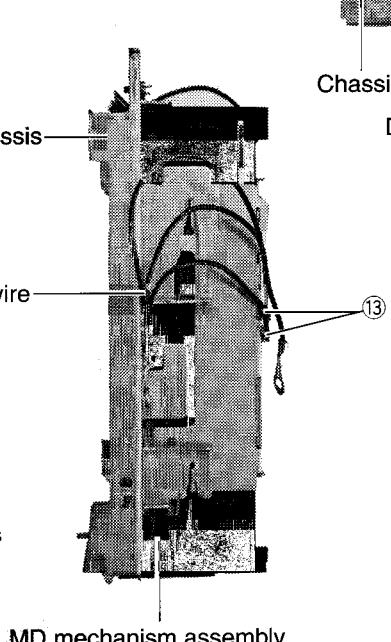


Fig. 2-16

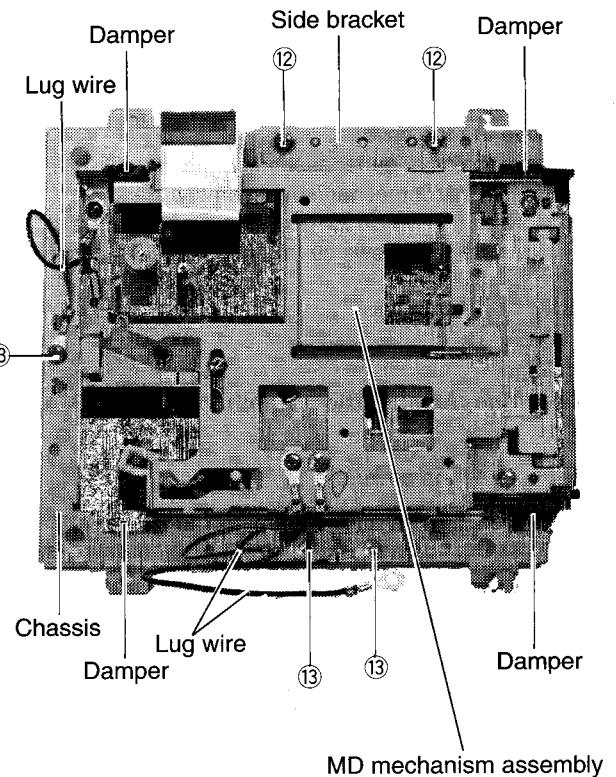


Fig. 2-14

■ Removing the MD servo control P.C. board (See Fig. 17)

- (1) Remove the top cover.
- (2) Remove the front panel assembly.
- (3) Remove the MD mechanism assembly.
- (4) Remove the MD mechanism.
- (5) Remove the two screws ⑭ retaining the MD servo control P.C. board.
- (6) Disconnect the flexible wire from the connector CN321 on the MD servo control P.C. board.
- (7) Disconnect the connector wires from the connectors CN407 and CN408 on the MD servo control P.C. board.
- (8) Disengage the engagement F fixing the MD servo control P.C. board and take out the MD mechanism.

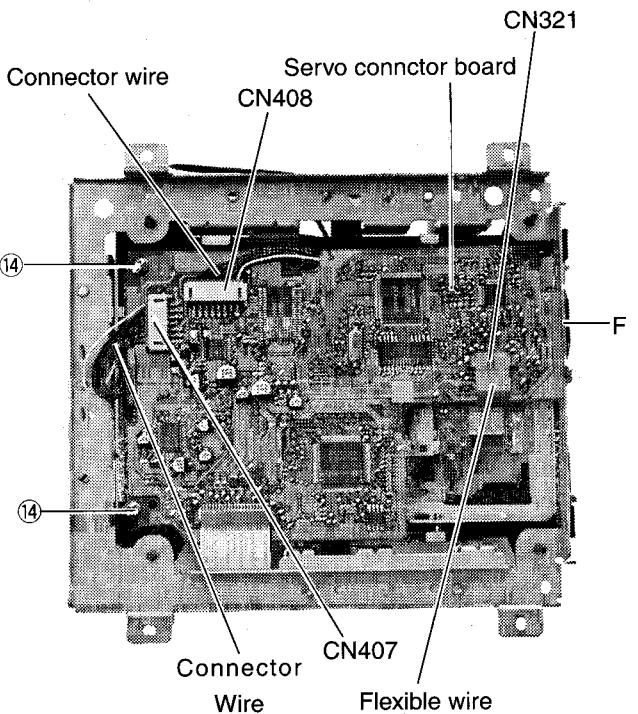


Fig. 2-17

Main Adjustments

1. Jig list

- (1) Measuring instruments: Oscilloscope, laser power meter (ADVANTEST TQ8210 or equivalent) and recordable disc remote controller
- (2) Test disc: Premastered disc "MRG-1018"

2. Setting of adjustment test mode

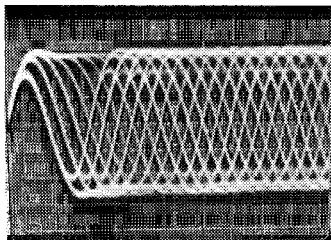
Adjust the electrical circuits after turning on the test mode. For setting to the test mode, plug in the AC receptacle while pressing the [POWER] key and [INPUT] key. Next, confirm that [C. MODE] is indicated on the FL when the [INPUT] key has been released after releasing the [POWER] key.

3. Adjustment method

This system will output more than ten times the laser power of the conventional CD players for executing magnetic recording. Therefore, be sure not to directly look at the laser beam or let the body come in direct contact with the beam not only during adjustment but also during checking the action of this system. When confirming the disc after adjusting the laser power, the adjustment will be made automatically and the set value be written. Therefore, confirm that the disc to be used has been fully recorded and is free from any scratch or other foreign matter.

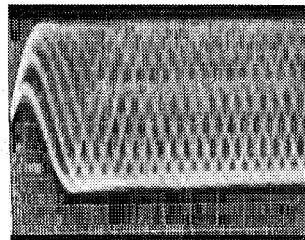
Items	Adjustment method	Adjusting position	Reference value
1. Adjustment of laser power	<p>① When the ten key "2" of the remote controller has been pressed, the laser power will emitted due to the playing power (beam). At this time, measure the laser beam with the laser power meter, and adjust the laser power while pressing the  key (LASER POWER UP) and  key (LASER POWER DOWN) on the body.</p> <p>② Press the ten key "4" of the remote controller. Then, the laser power will emitted due to the recording power. At this time, measure the laser beam with the laser power meter, and adjust the laser power while pressing the  key (LASER POWER UP) and  key (LASER POWER DOWN) on the body.</p> <p>③ After completion of this adjustment, press the [STOP] key of the remote controller at first. Then, press the [EJECT] key of the remote controller.</p> <p>Note: Since the laser diode may sometimes be damaged during this adjustment, be sure to execute this adjustment with utmost care.</p>	 	① 0.68 mW or more and close to 0.68 ② 6.23 mW or more and close to 0.68
2. Adjustment of disc	<p>① After adjustment of laser power, load a premastered disc and press the [PLAY] key of the remote controller. Then, "OK" will be indicated on the FL about 8 seconds after pressing the above key. At this time, confirm that the waveform of the RF signal is as indicated in the diagram below (left side). After adjusting the laser power, press the [STOP] key at first and the [EJECT] of the remote controller next.</p> <p>② Load a recordable disc, and about 15 seconds after pressing the [PLAY] key, "OK" will be indicated on the FL. At this time, confirm that the RF signal waveform is as indicated in the diagram below (right side). After completion of measurement, press the [STOP] key at first and the [EJECT] key of the remote controller next.</p> <p>③ When "NG" is indicated on the FL, this adjustment will be in failure. In such a case, change the disc and perform this adjustment again.</p> <p>Note: Be sure to confirm the disc after adjusting the laser power. Moreover, the disc to be used for confirmation should be free from any scratch or other foreign matter, and the recordable disc to be used be fully recorded.</p>	Since this adjustment is made automatically, there is no adjusting position.	—

RF signal waveform of premastered disc



0.2V/div. 0.5msec./div.

RF signal waveform of recordable disc

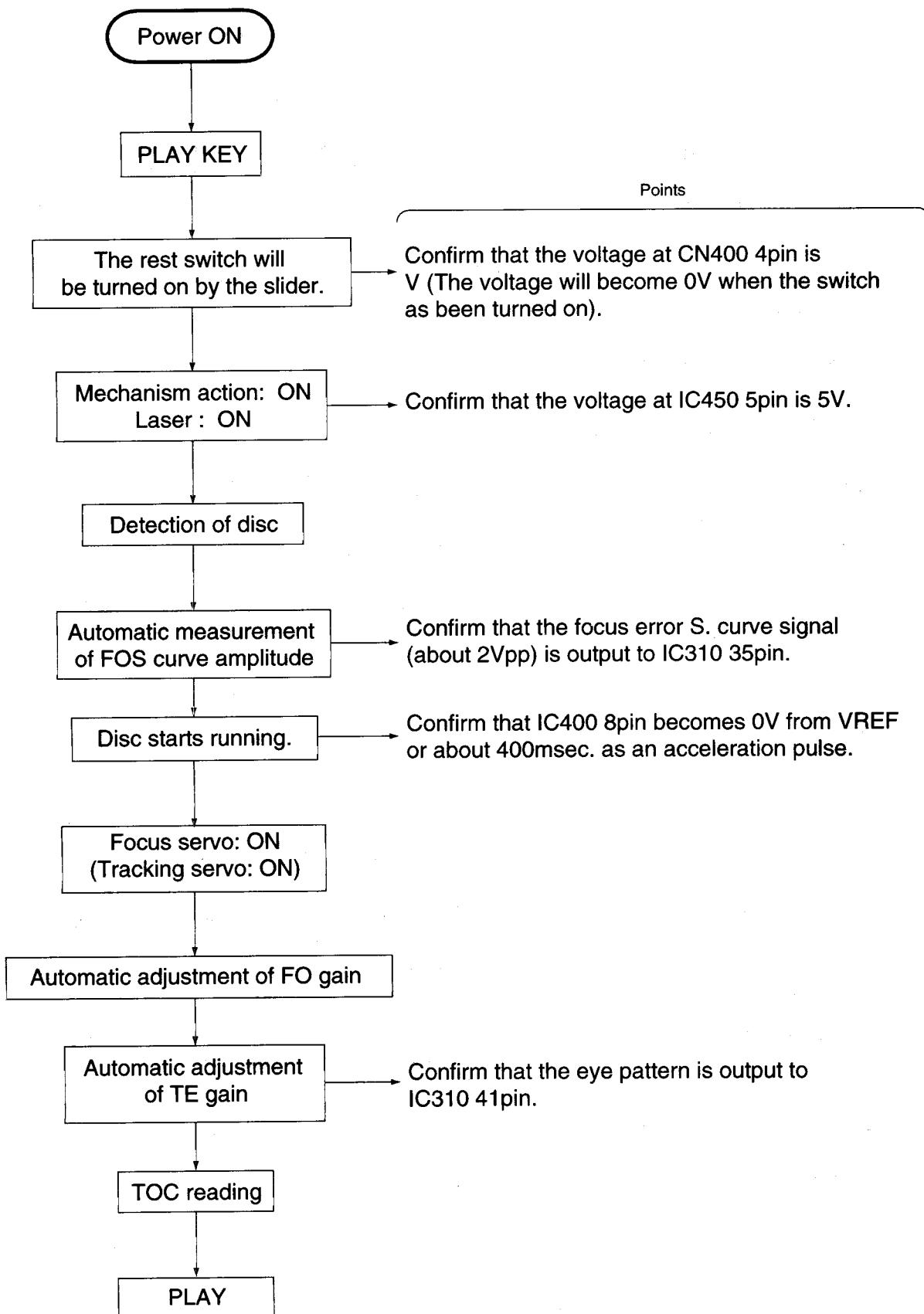


0.2V/div. 0.5msec./div.

4. Test mode releasing method

After completion of the above confirmation, draw out the AC receptacle and release the test mode (When any key other than specified above has been pressed prior to drawing out the AC receptacle, it may sometimes be impossible to perform correct adjustment).

General Flow until Reading TOC (MD Section)



Maintenance of MD Pickup

(1) Cleaning of pickup lens

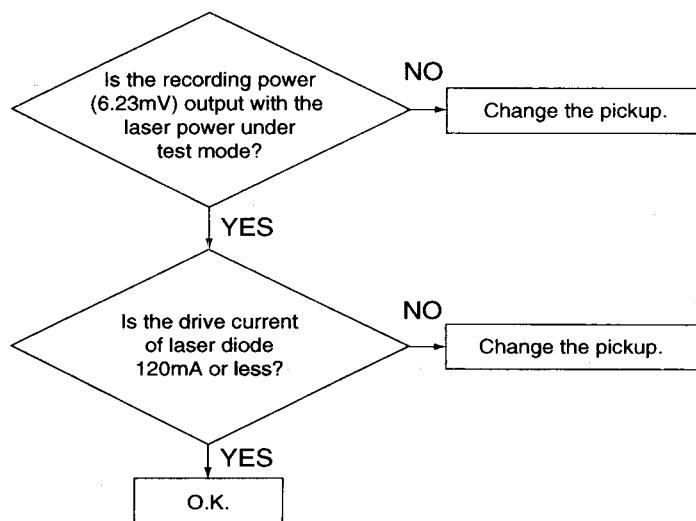
- 1) Prior to changing the pickup, clean the pickup lens.
- 2) For cleaning the lens, use the following cotton swab after immersing it in alcohol.

Product No.JCB-B4; Manufacturer: Nippon Cotton Swab

(2) Confirmation of the service life of laser diode when the service life of the laser diode has been exhausted, the following symptoms will appear:

- 1) Recording will become impossible.
- 2) The RF output (EFM output and eye pattern amplitude) will become lower.
- 3) The drive current required for light emitting of laser diode will be increased.

Confirm the service life according to the following flow chart:



(3) Method of measuring the drive current of laser diode

When the voltage measured at TP ILCC (Q301 emitter) and +5V (Q303 emitter) of the MD servo P.C. board (ENX-023) have become 600mV or over, the service life of the laser diode is judged to have been exhausted.

[Caution] When TP ILCC (Q301 collector) and +5V (Q303 emitter) have been in short circuit on such an occasion, then the laser diode will be broken. Therefore, take utmost care in handling the MD pickup.

Procedures for Changing the MD Pickup

Change the MD pickup by referring to "Removing the MD pickup" in the Disassembly Method.

Set the pickup to [TEST] mode according to the procedures described in the Adjustment Method.

Adjust the laser power.

Completion the disk.

Completion of changing the MD pickup.

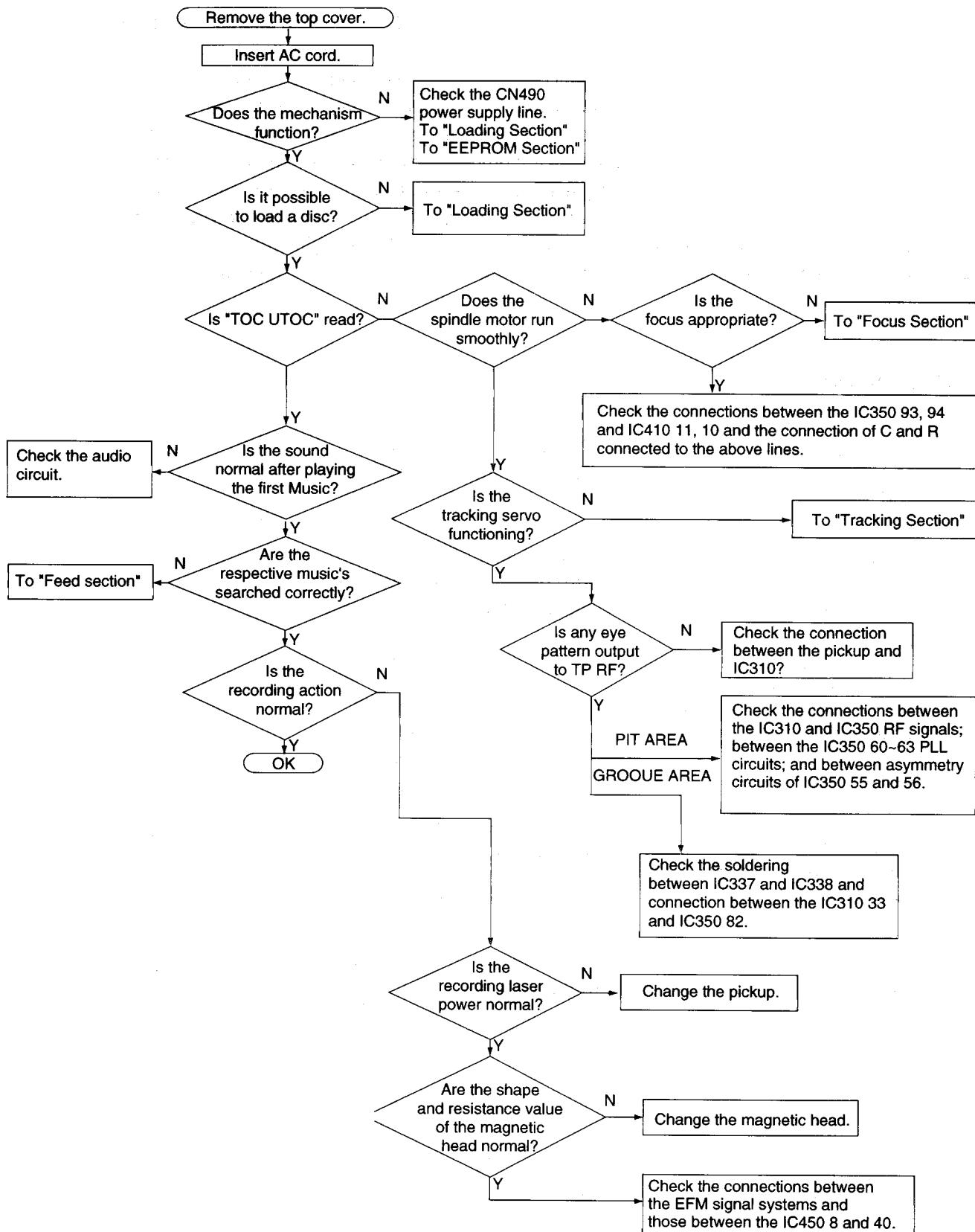
★Since this system is designed to perform magnetic recording, the laser power ten times or over of the conventional CD player will be output. Therefore, be sure to perform not only adjustment and operation of this system so carefully as not to directly look at the laser beam or touch on the body.

(4) Semi-solid state resistors on the APC P.C. board

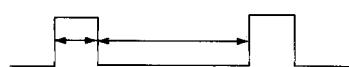
The semi-solid state resistor on the APC P.C. board attached to the pickup is used for adjusting the laser power. Since these resistors should be adjusted in pair according to the characteristics of the optical block, be sure not to touch on the resistors.

Since the service life of the laser diode will be exhausted when the laser power is low, it is necessary to change the pickup. Meanwhile, do not turn the semi-solid state resistors of the normal pickup. Otherwise, the pickup will be damaged due to overcurrent.

Procedures for repairing



Outputs of IC450 8 and 40 when the action is normal

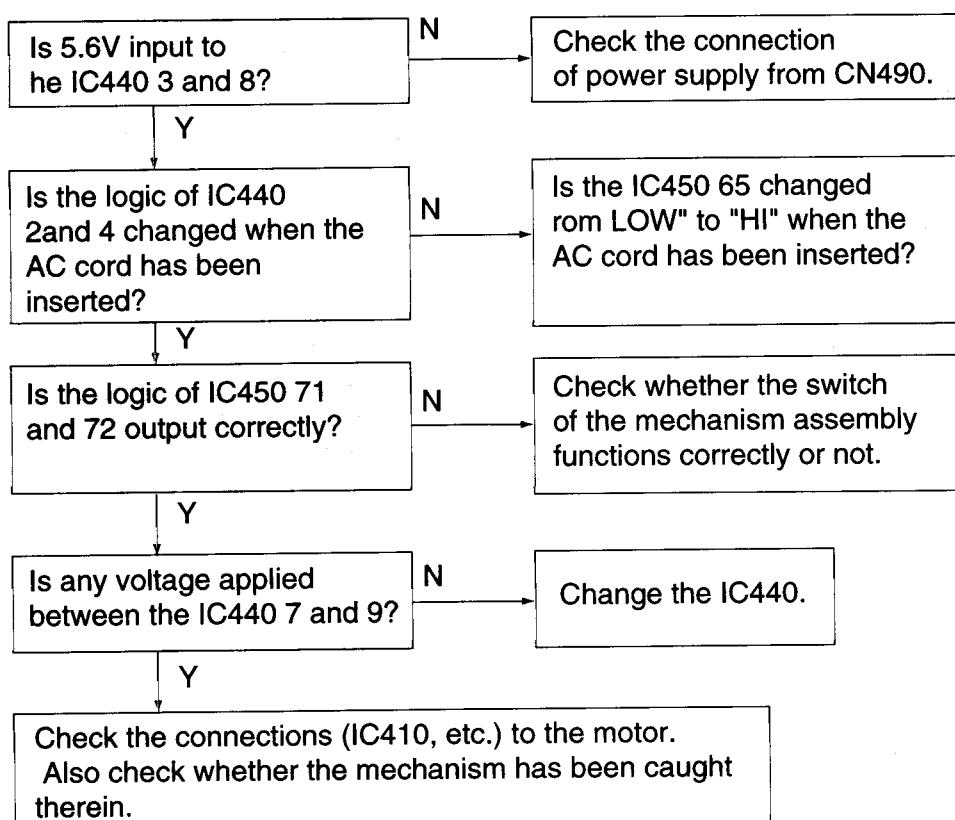


Approx. 0.5 ms Approx. 1.5 ms

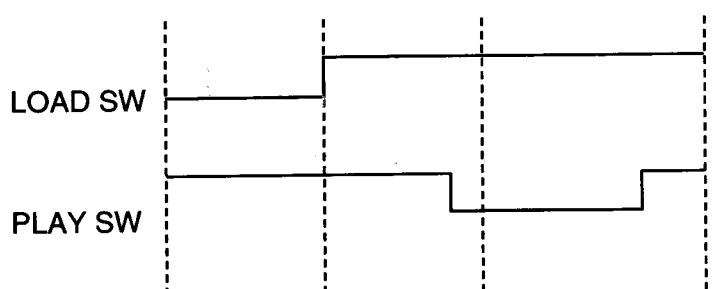
EEPROM Section

After resetting, the microcomputer will access to EEPROM and read out all of the address values. In case the address data which have been read out at this time do not coincide with those on the microcomputer program, the EEPROM data will all be rewritten and read out once again. Should the address values read out at this time do not coincide with those on the microcomputer program, then a cycle from writing through to reading and comparison will be repeated until the values which have been read out coincide with the written values. Therefore, the program will not proceed any further. When the contents of EEPROM have been damaged or EEPROM has been replaced with a new one, this system will placed into this state. In such a case, turn off the AC power supply, and after connecting IC450 50 to GND, turn on the AC power supply. At this time, the mechanism will perform the [EJECT] action (Otherwise, repeat the adjustment steps). In case the mechanism does not perform any [EJECT] action, an electrical breakdown of EEPROM (IC453) can be considered.

Loading Section



Timing of mechanism switch



Focus Section (Prior to executing the following steps, change the source of this set to MD)

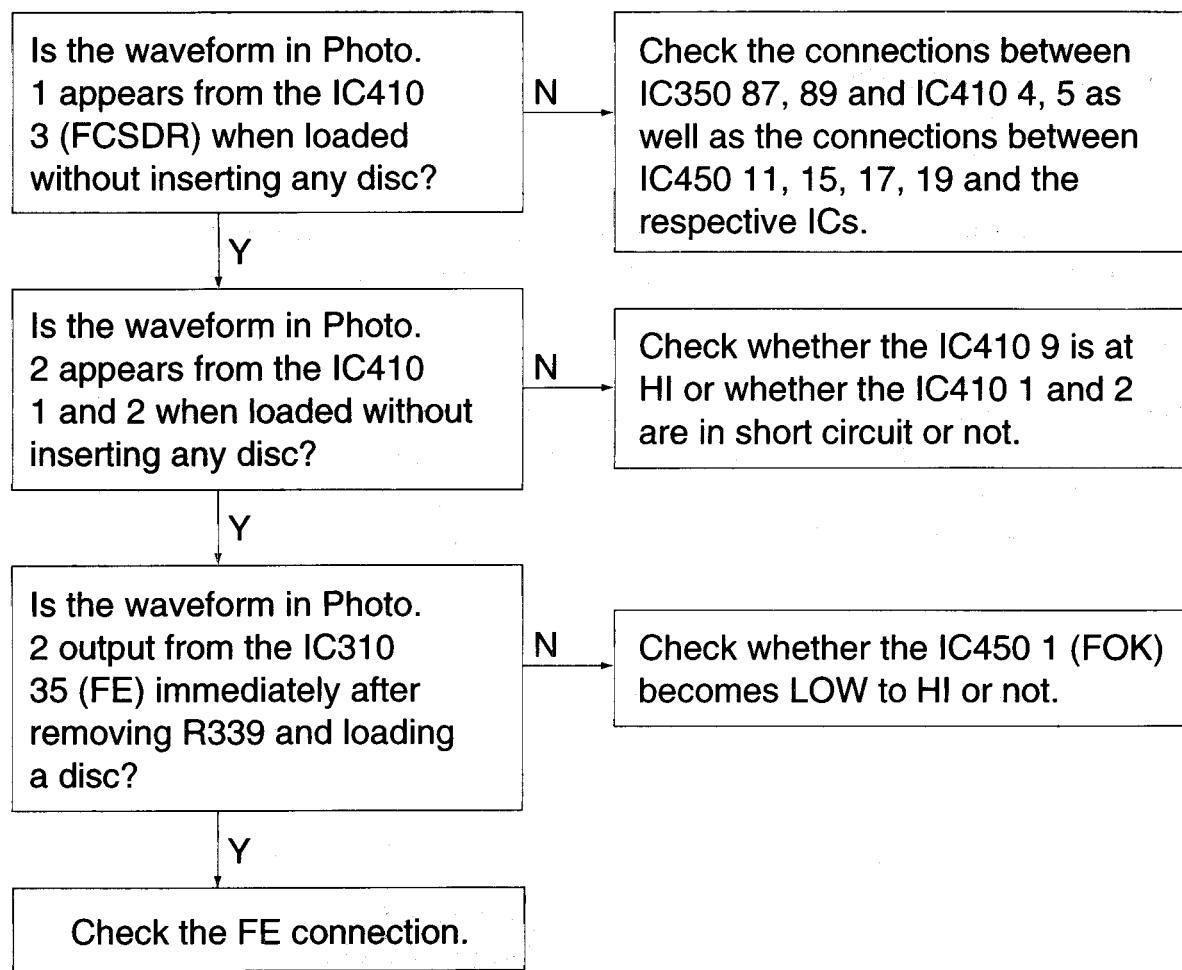
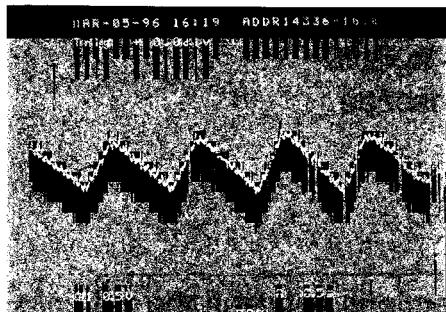
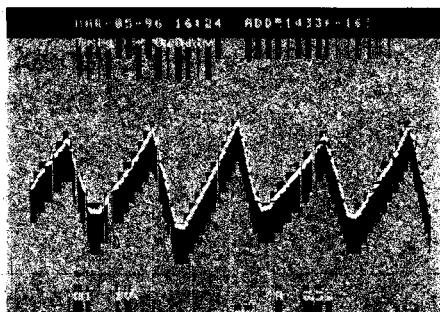


Photo. 1



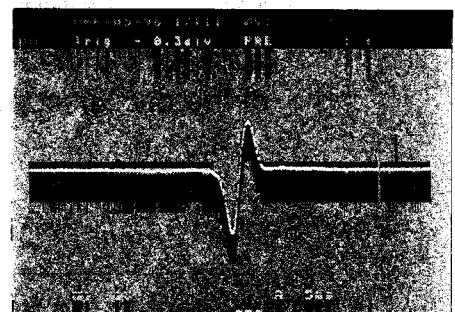
Connect VC to GND
of the oscilloscope.

Photo. 2



Voltage between
IC401 (a) and (2)

Photo. 3



Connect VC to GND
of the oscilloscope.

Tracking Section

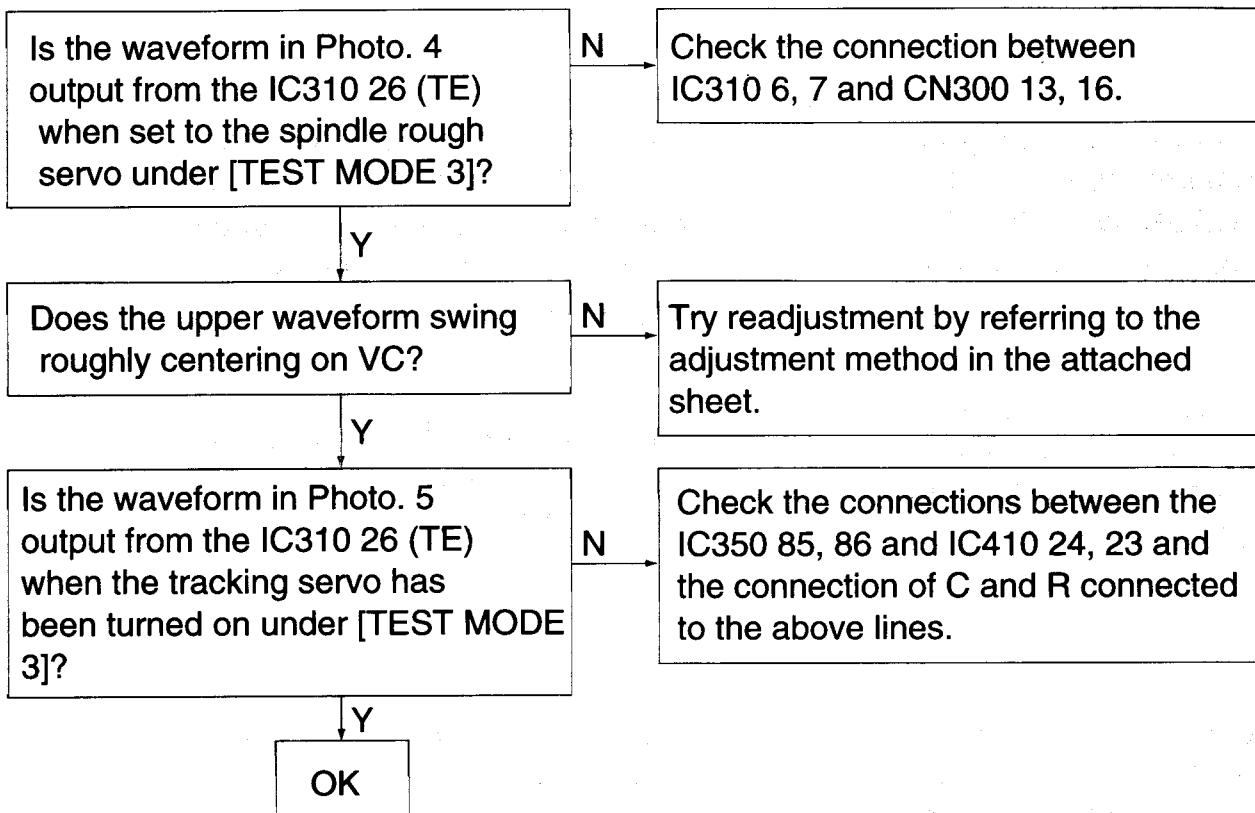
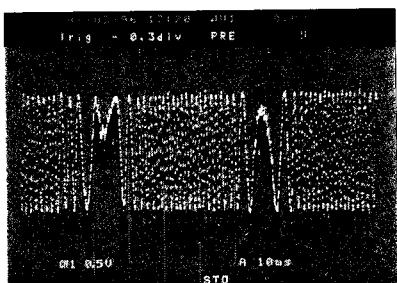
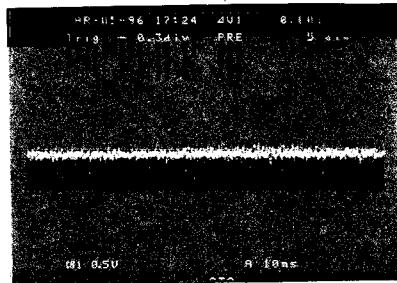


Photo. 4 (Recordable group)



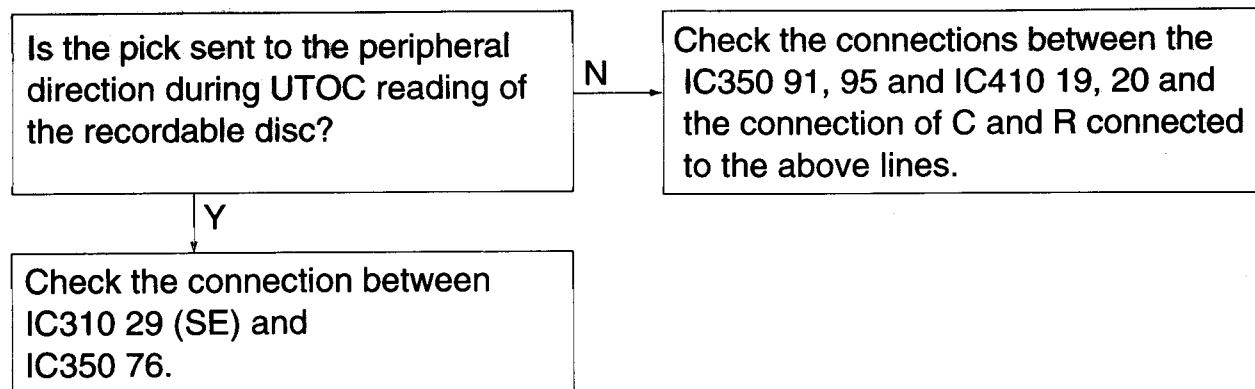
Connect VC to GND of the oscilloscope.

Photo. 5 (Recordable group)



Connect VC to GND of the oscilloscope.

Feed Section



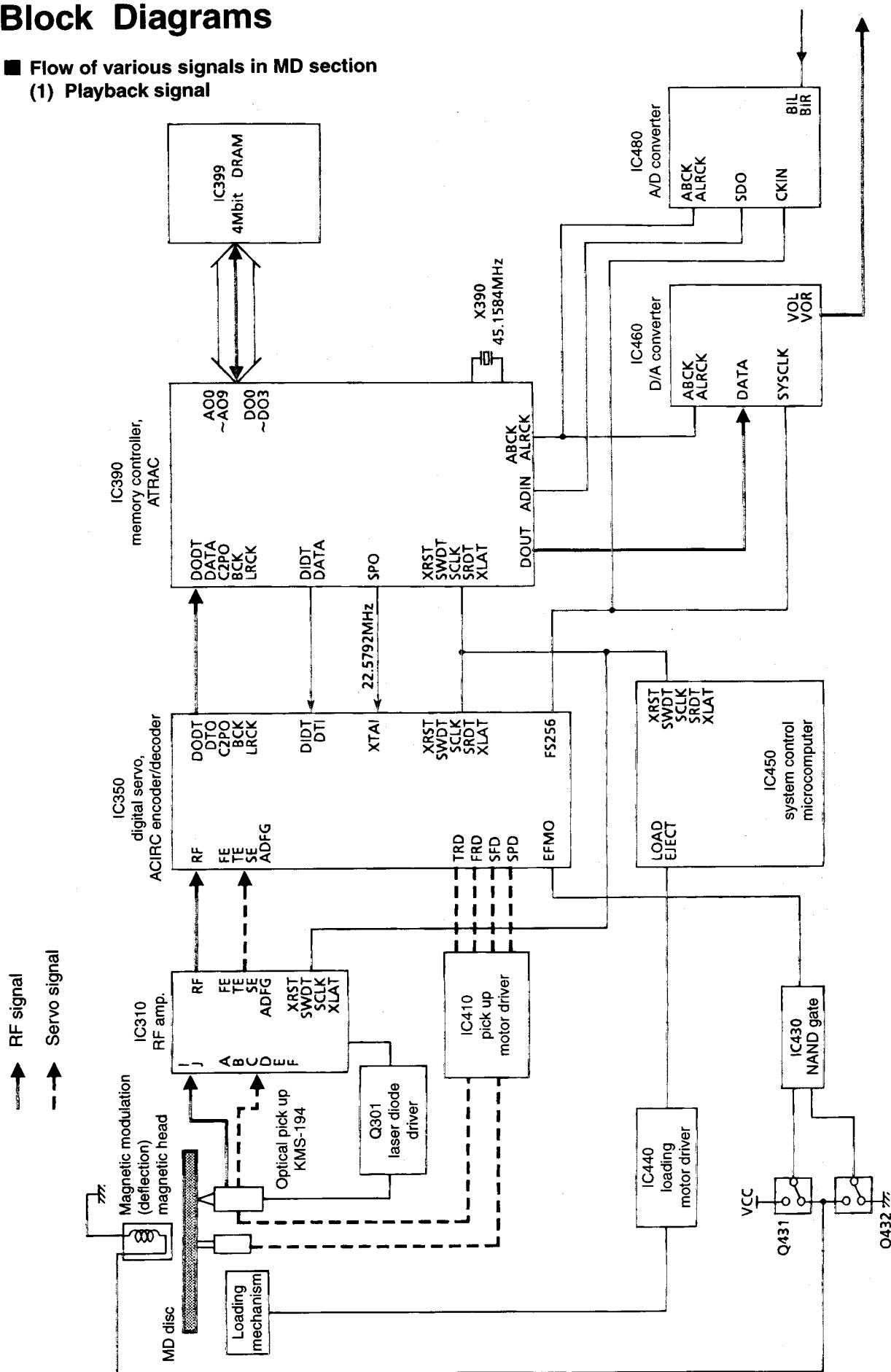
Description of Major ICs

■ IC250 MN173222JABE (System controller)

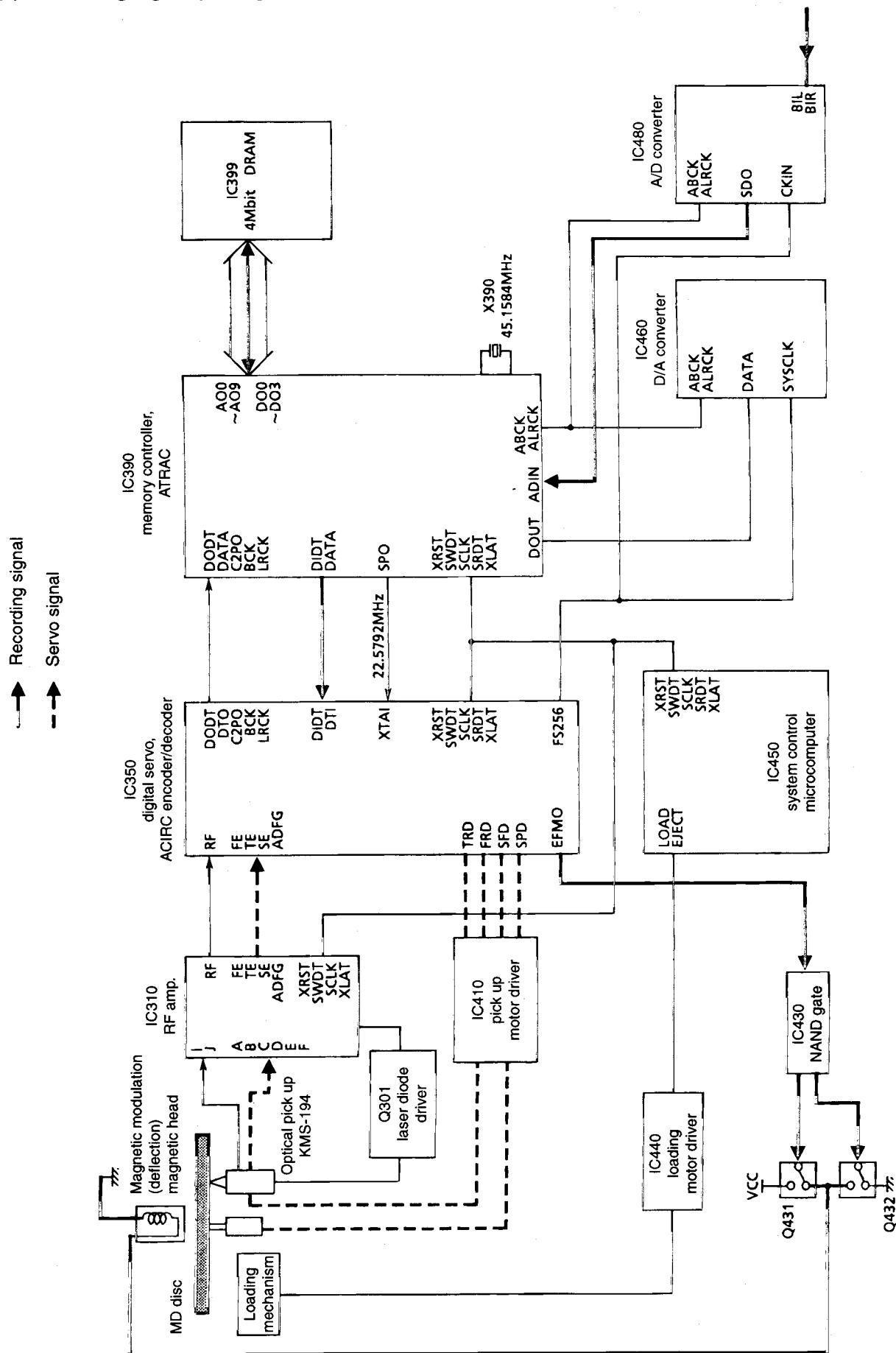
Pin No.	Symbol	I/O	Function
1 - 2	Non		Not used
3 - 5	G11-G13	O	FL grid control output
6 - 28	S35-S17	O	FL segment control output
29	-Vpp	I	Power supply
30 - 45	S16-S1	O	FL segment control output
46	LED-STANDBY	O	LED-STANDYT output
47	MDCLK	O	MD unit communication
48	MDSTAT	I	MD unit communication
49 - 52	Non		
53	MDCOM	O	MD unit communication
54	Non		
55	DVCLK	O	MD unit communication
56	DVSTB	O	MD unit communication
57	DVDATA	O	MD unit communication
58	MDREADY	O	MD communication
59	REM	I	Remocon input
60	TEST-MODE	I	TEST pin
61	DO/EXP	I	DOM/EXP function exchanged
62	POWER	O	Control for D121-D124
63	DIN-SW	O	Control for IC280
64	SMUTE1	O	System mute 1
65	SMUTE2	O	System mute 2
66	LED-GREEN	O	LED control (Green)
67	LED-RED	O	LED control (Red)
68	DCS-OUT	O	DCS out
69	DCS-IN	O	DCS input
70 - 72	Keyout 0-3	O	Key output
73 - 77	Non		
78 - 81	Key in 0-3	I	Key input
82	RST	I	Reset input
83	D. GND	I	Digital ground
84	Non		
85	D GND	I	Digital ground
86	6MHz	O	OSC output
87	6MHz	I	OSC input
88	Vcc (D +5V)	I	Power supply
89 - 98	G1-G10	O	FL grid control output
99-100	Non		

Block Diagrams

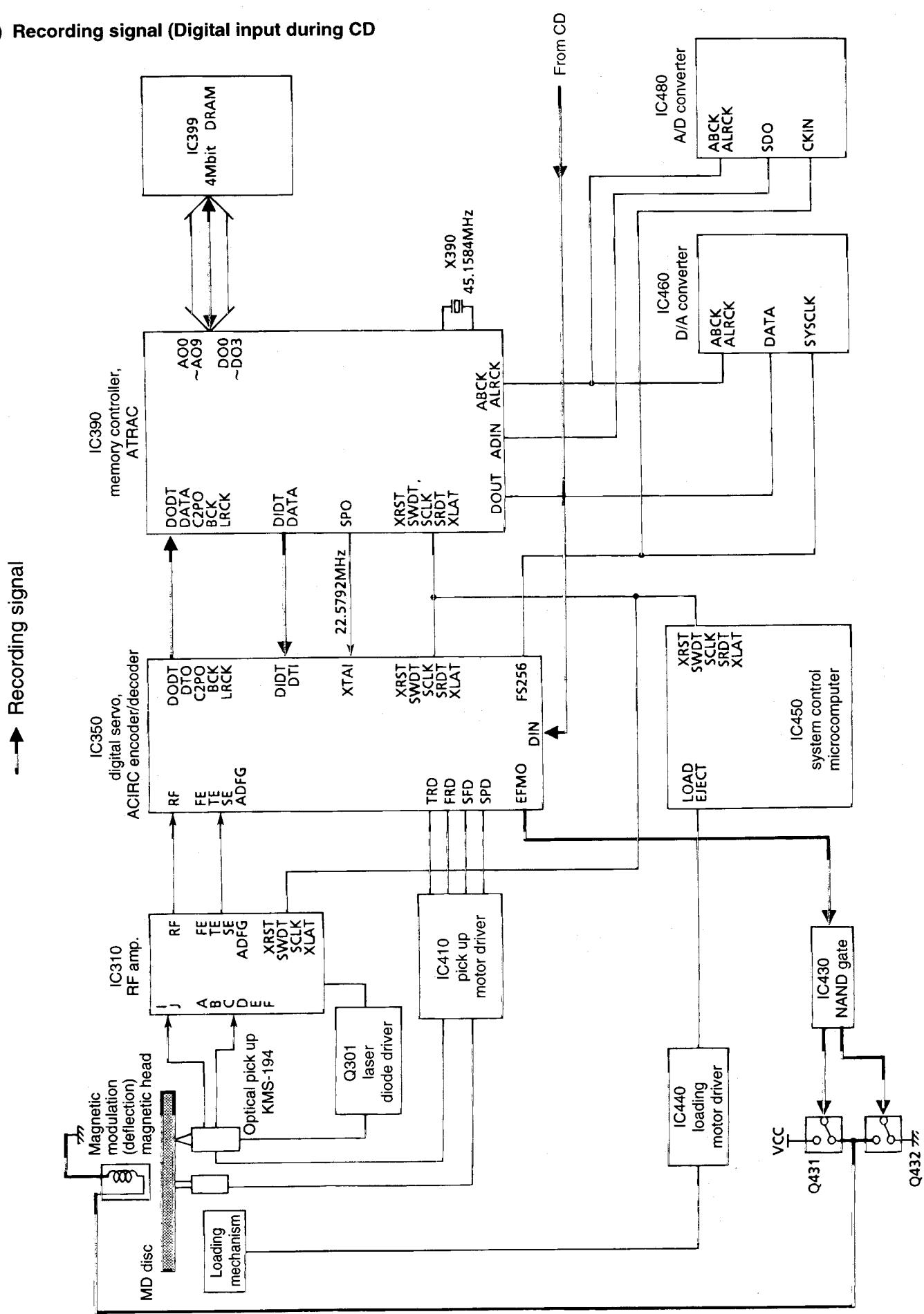
- Flow of various signals in MD section
- (1) Playback signal



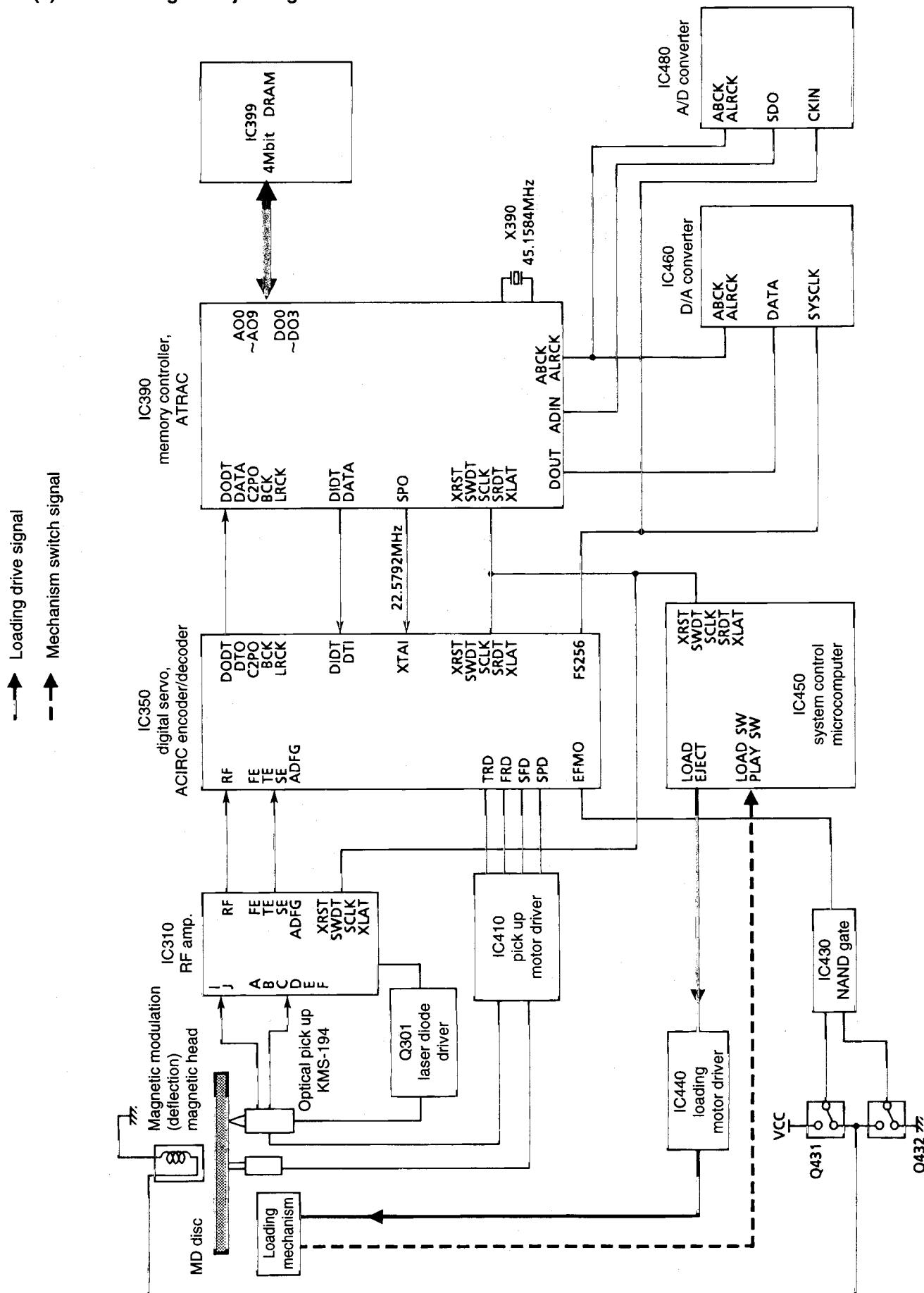
(2) Recording signal (analogue input during tuner recording)



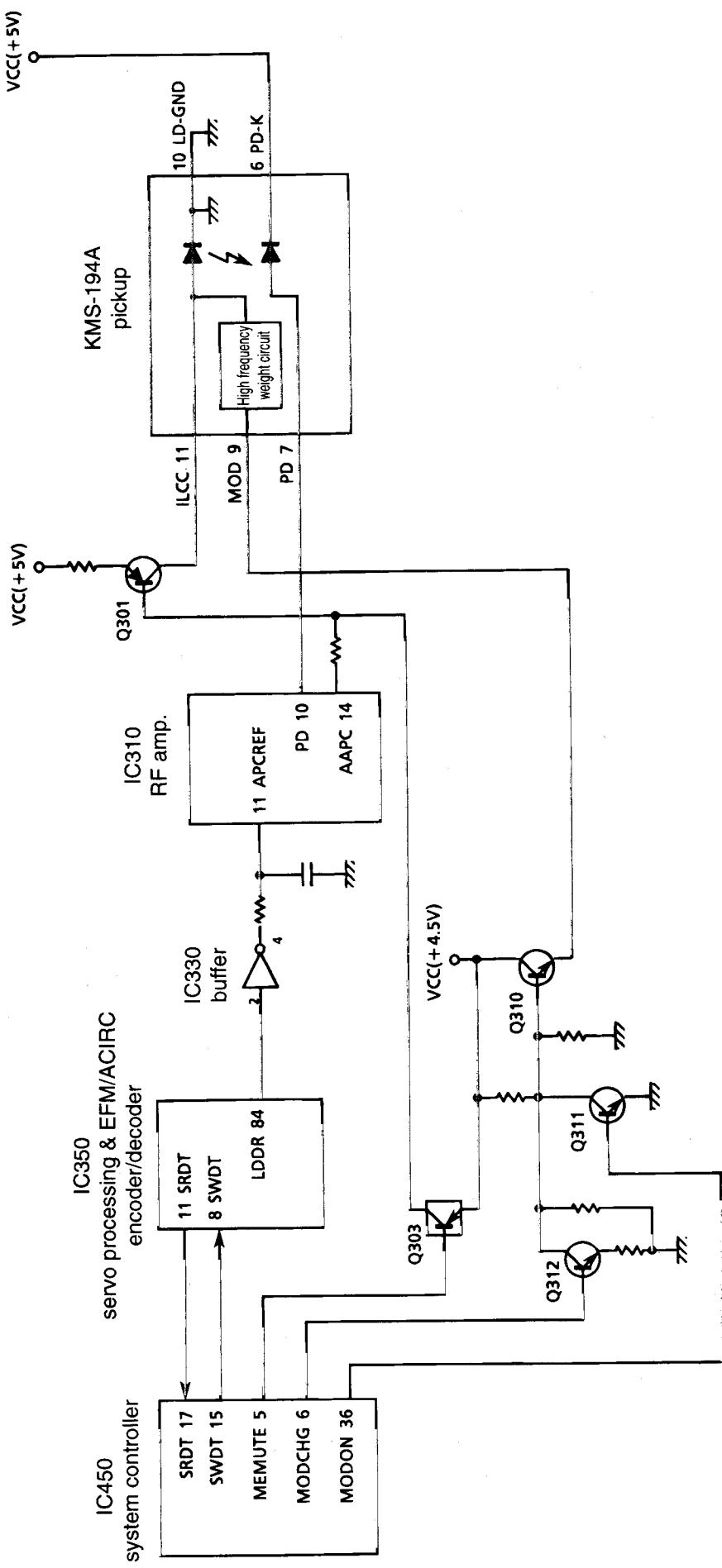
(3) Recording signal (Digital input during CD)



(4) Disc loading and eject signal

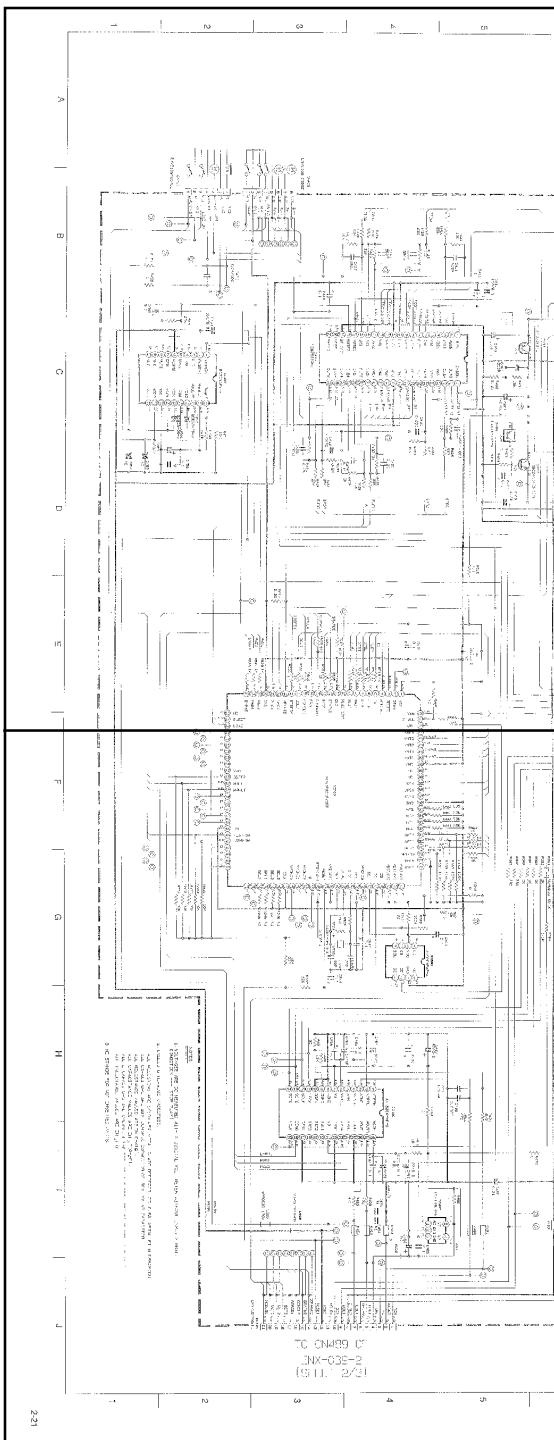


(5) Pick up laser power control signal

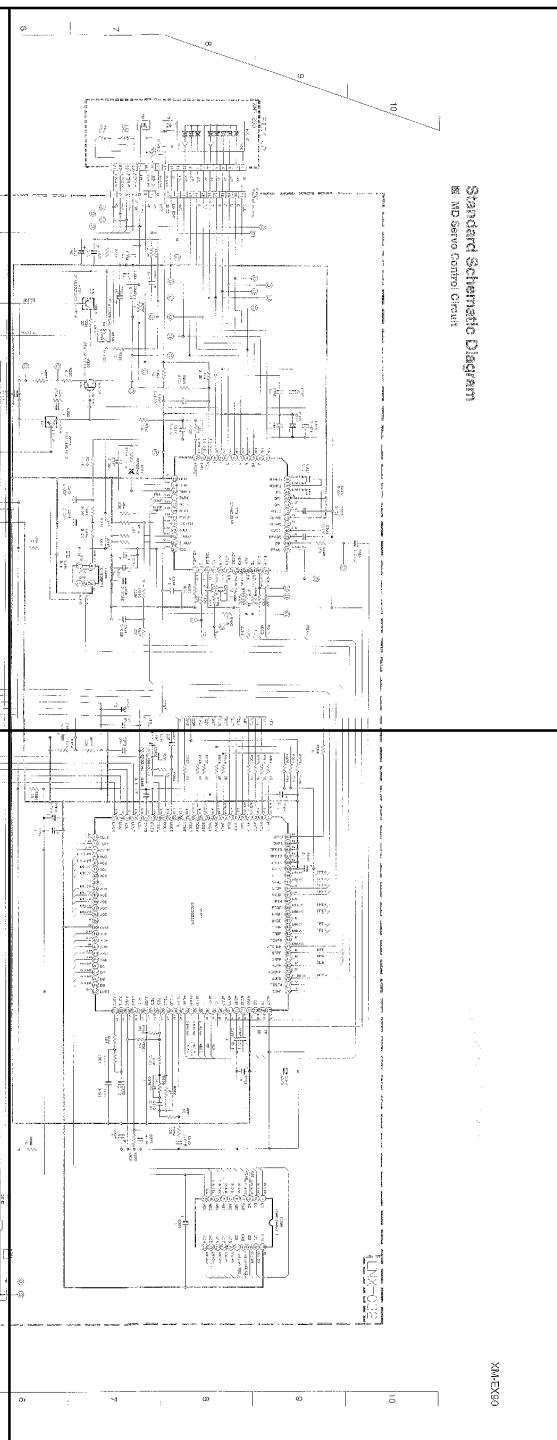


- (1) Adjust the laser power to 0.68mW with the REC, START and TRACK MARKING keys. - Playback laser power
 - (2) Adjust the laser power to 6.23mW with the REC, START and TRACK MARKING keys. - Recording laser power

2-21-a



2-21-b

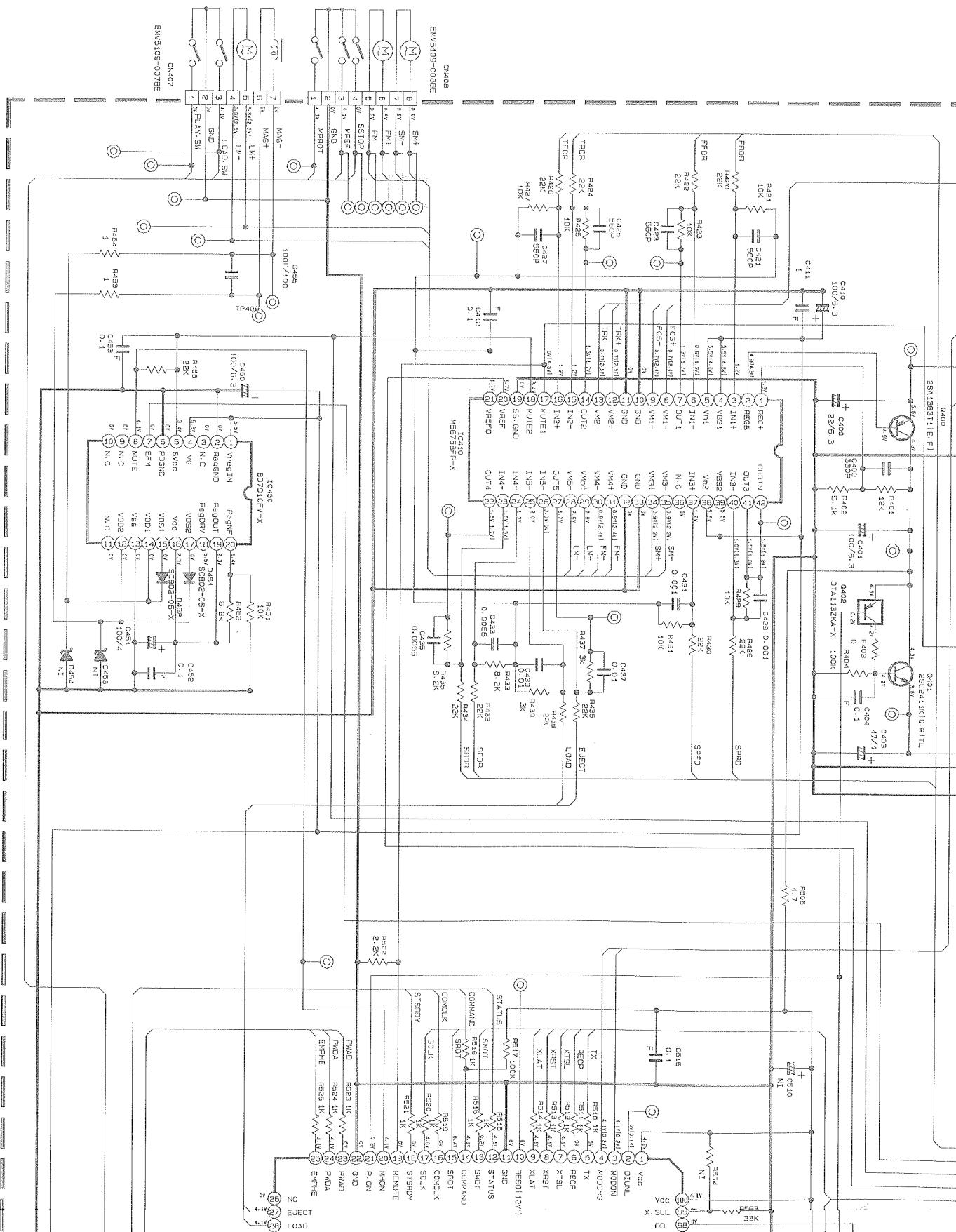


2-21-c

2-21-d

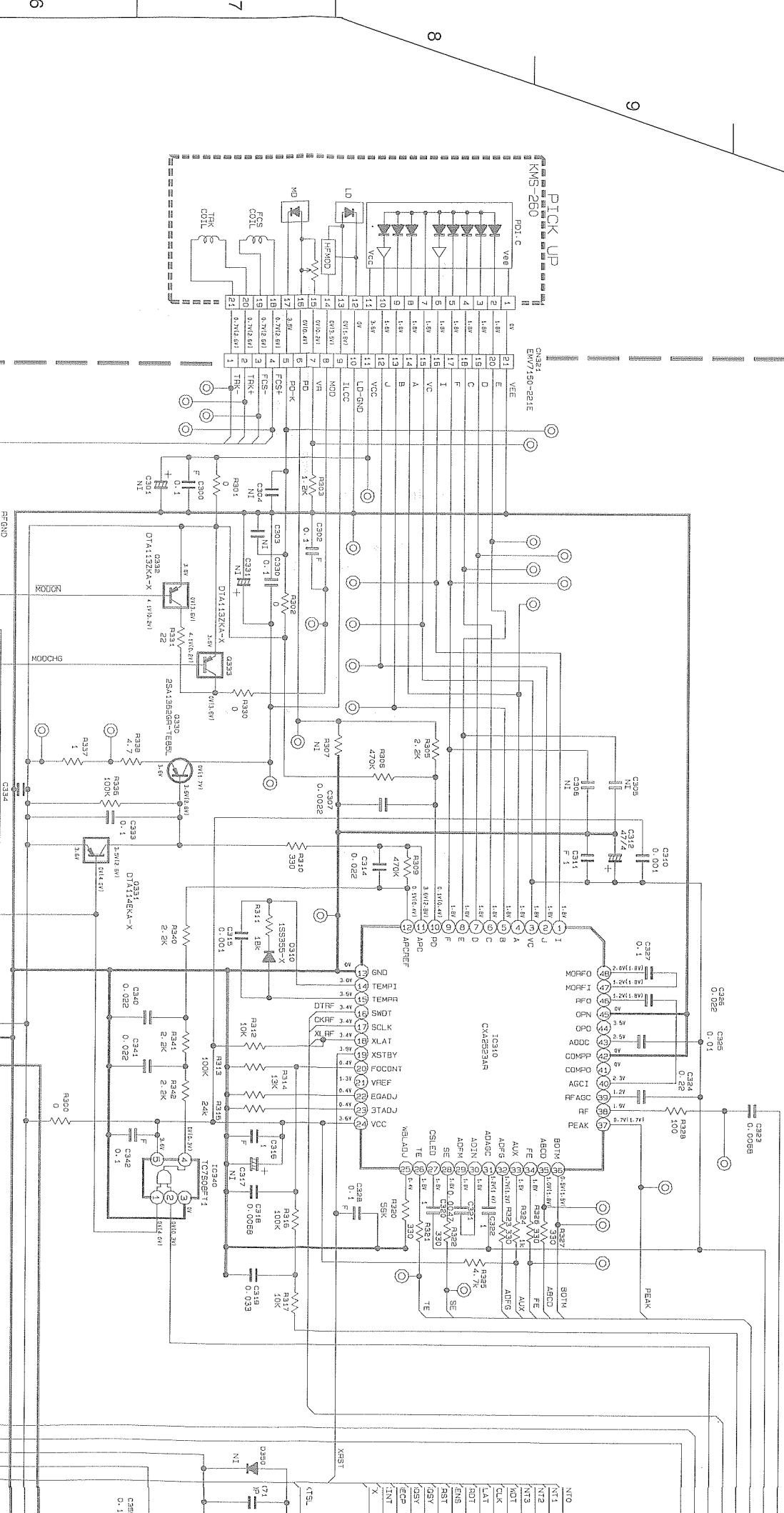
XREFS

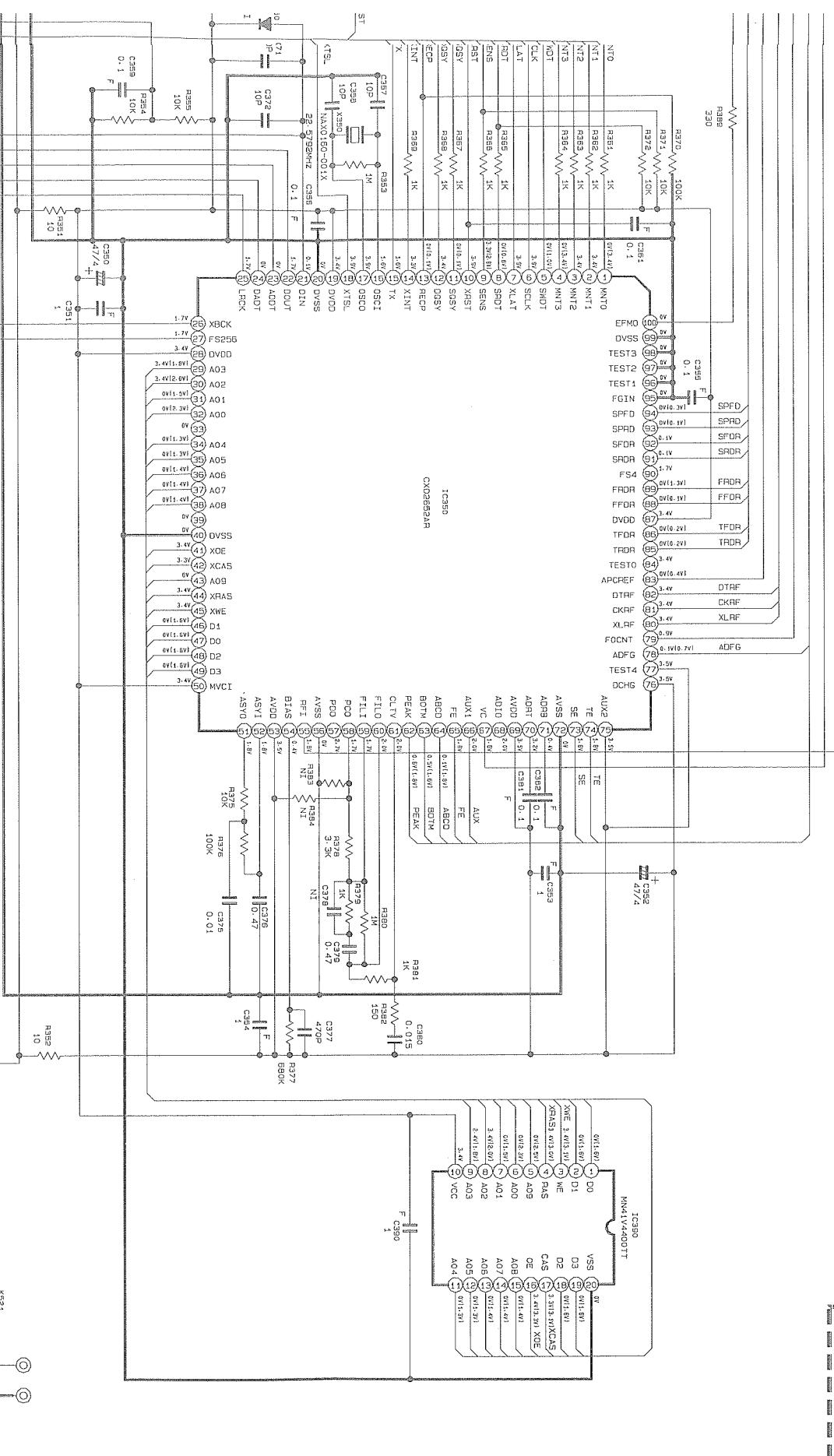
TC CN409 U
3NX-035-2
(5.11. 2/2)



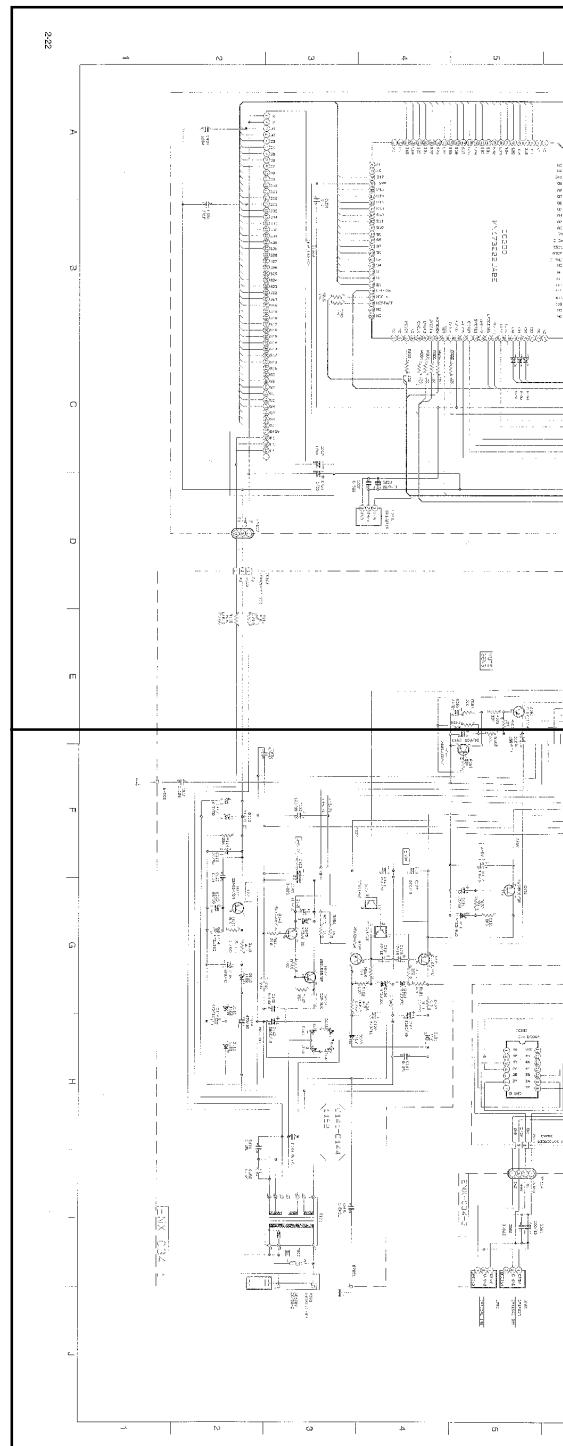
Standard Schematic Diagram

MD Servo Control Circuit

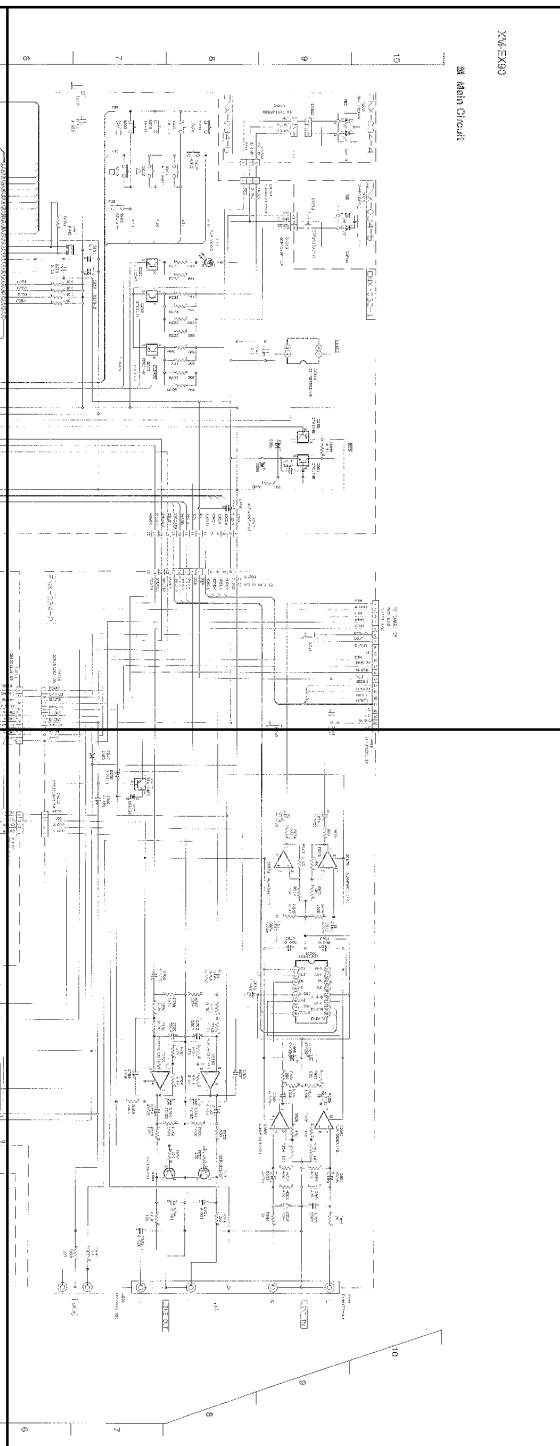




2-22-a

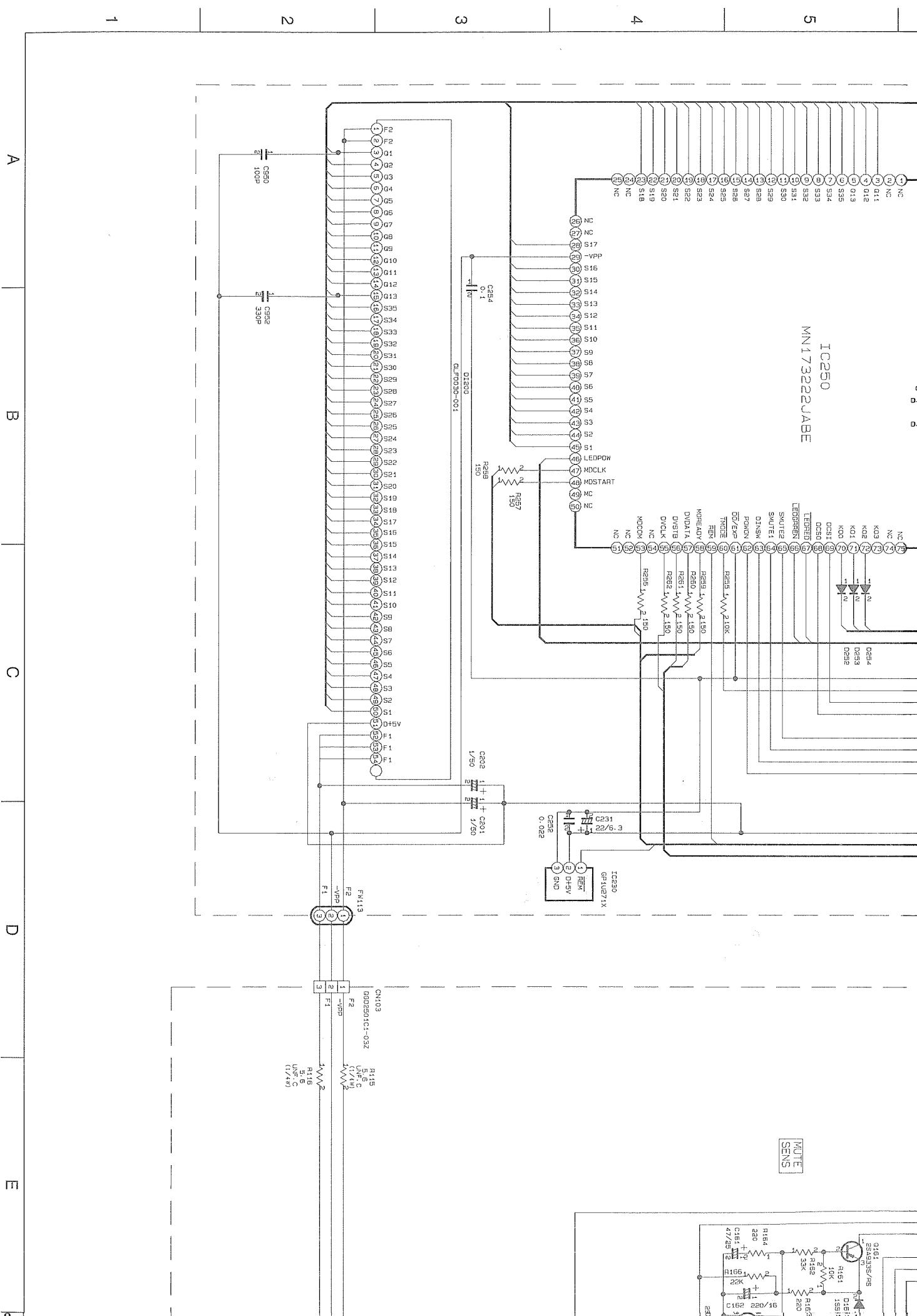


2-22-c



2-22-b

2-22-d



Main Circuit

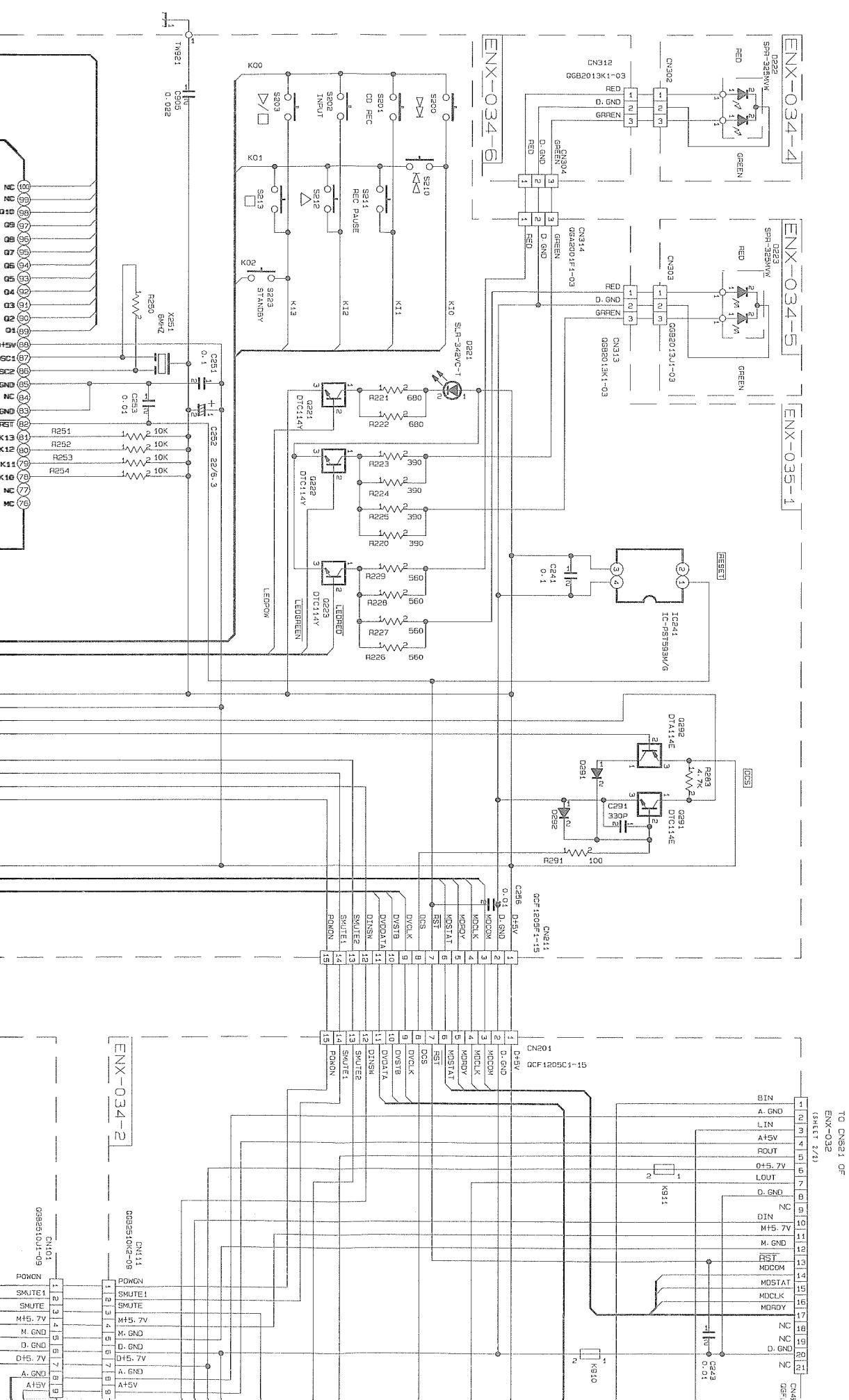
10

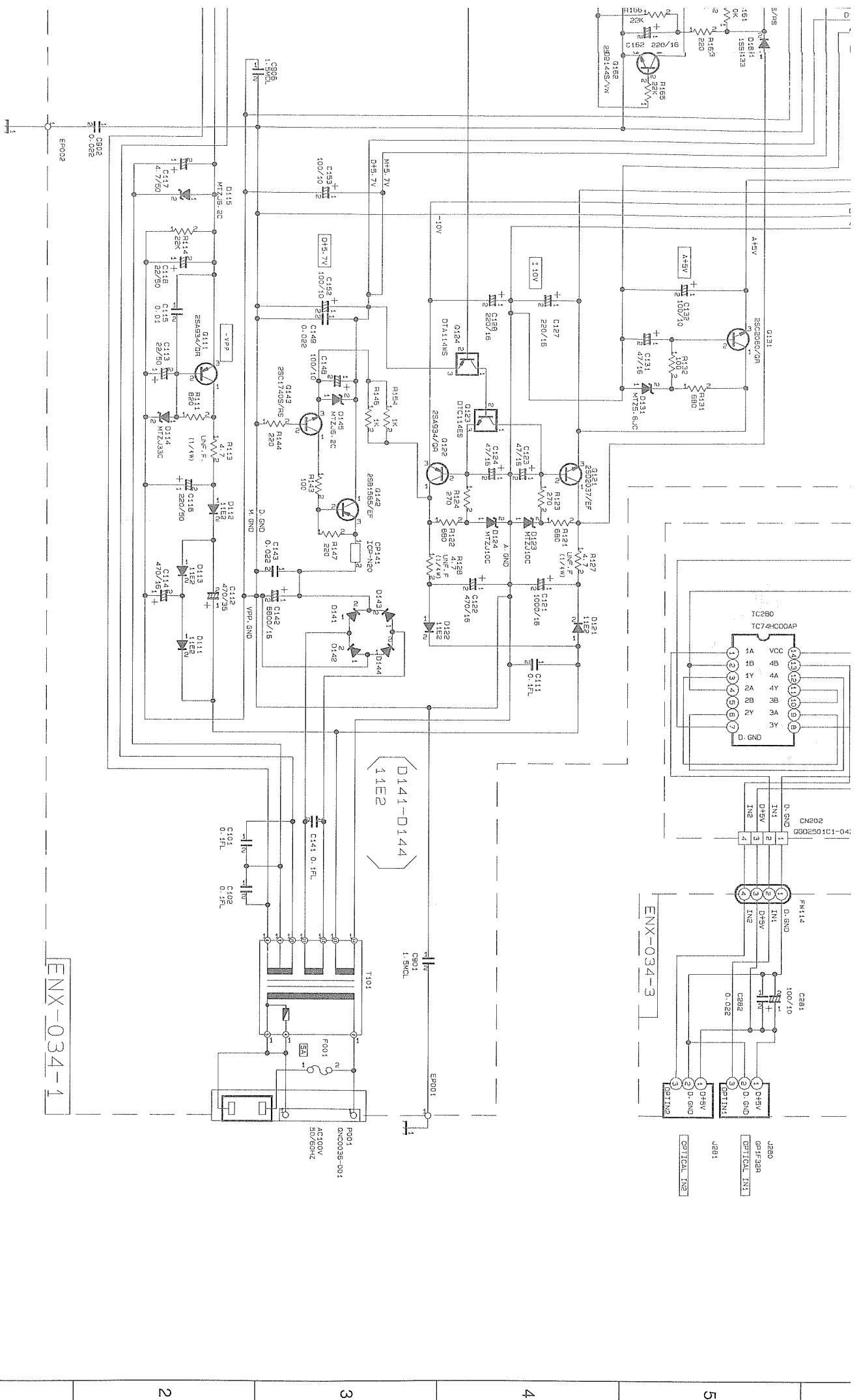
60

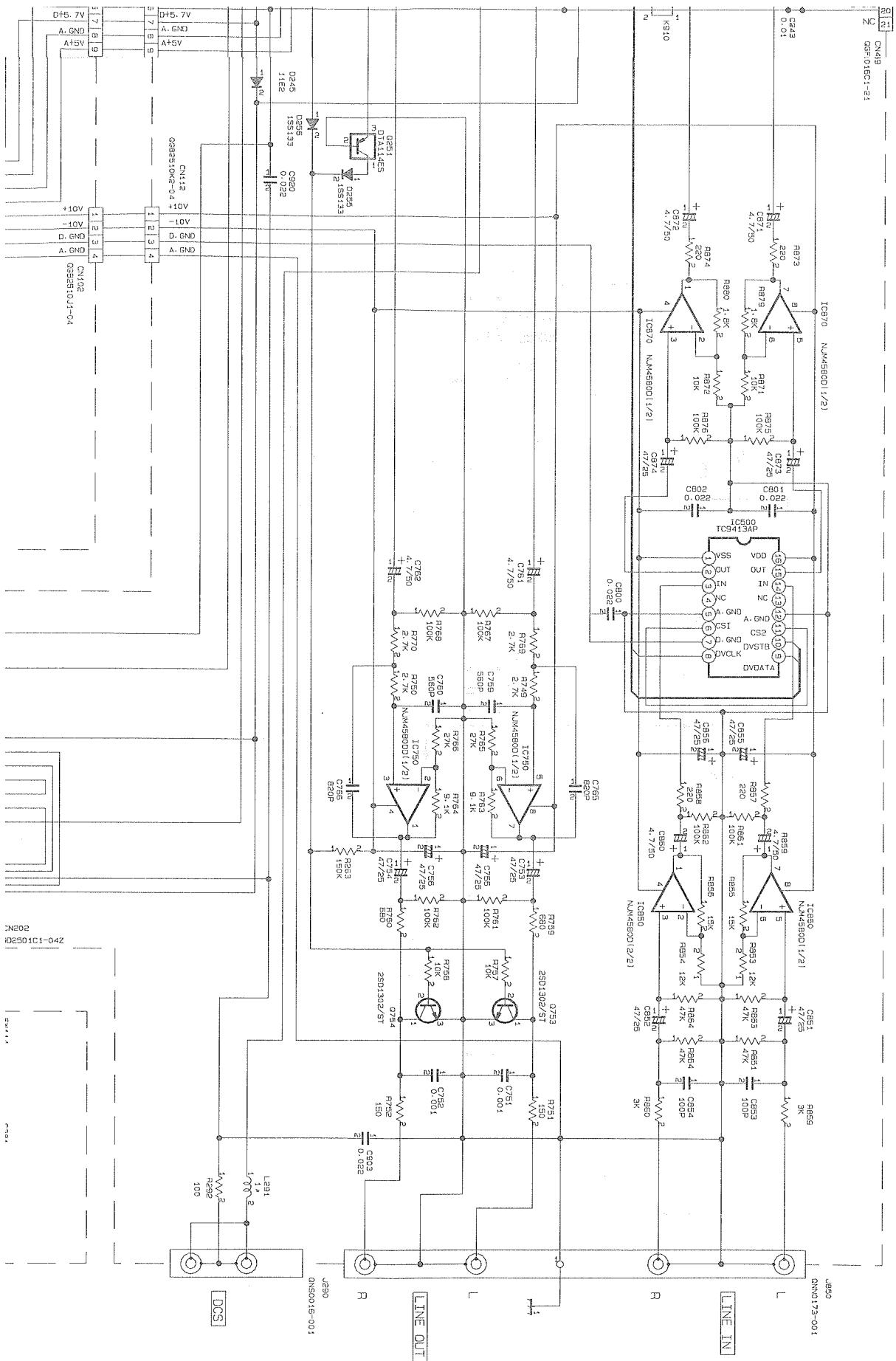
88

2

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10

50

88

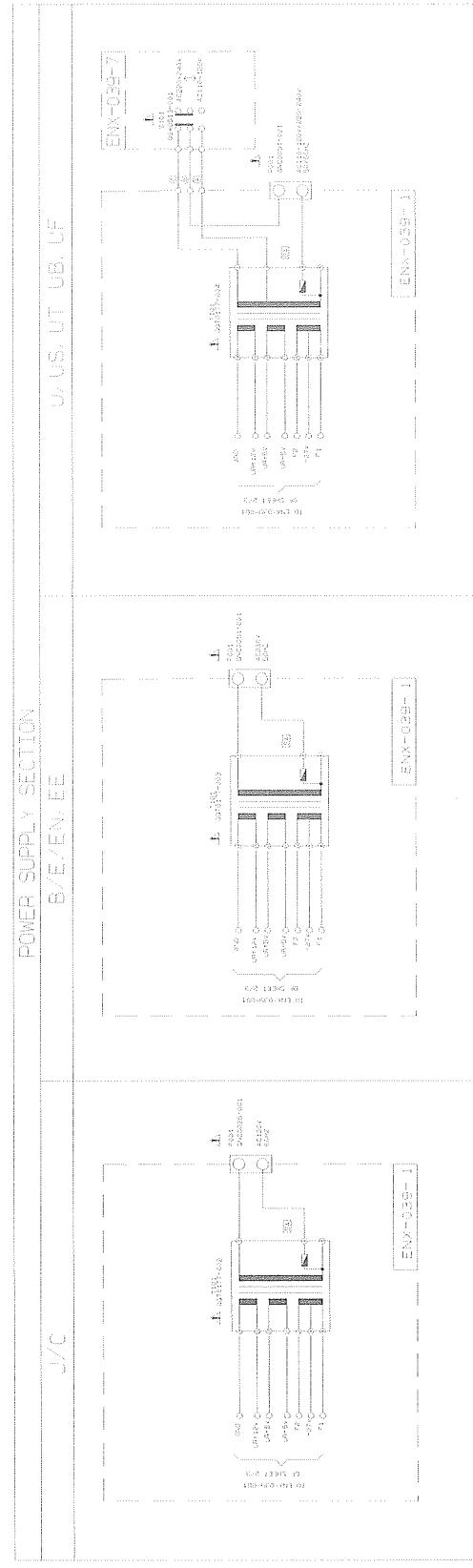
A B C D E F G H I J K L M N O P Q R S T

EXPLANATION OF OVERALL CIRCUIT SCHEMATIC

MODEL XM-EX90

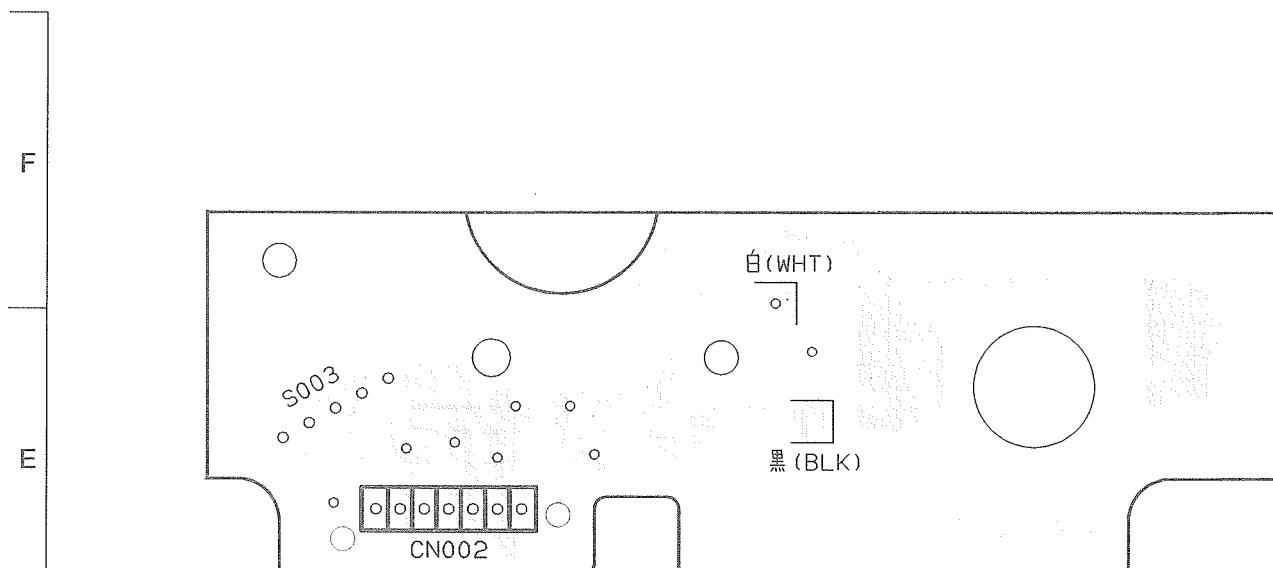
SHEET NO.	CIRCUIT DESCRIPTION
J, 3	BINARY REGULATOR
K, 3	SECONDARY REGULATOR, SYSTEM AND MECHA CONTROL, KEY SW
L, 3	SERVO FOR MD MECHA, DA/DL LSI

VERSION CODES	
J : U.S., S.A.	C : CANADA
C : CANADA	E : CONTINENTAL EUROPE
E : CONTINENTAL EUROPE	EE : EASTERN EUROPE
EE : EASTERN EUROPE	B : U.K.
B : U.K.	JF : CHINA
JF : CHINA	JB : HONGKONG
JB : HONGKONG	JS : SINGAPORE
JS : SINGAPORE	JT : TAIWAN
JT : TAIWAN	U : UNIVERSAL EXCEPT ALL OF ABOVE

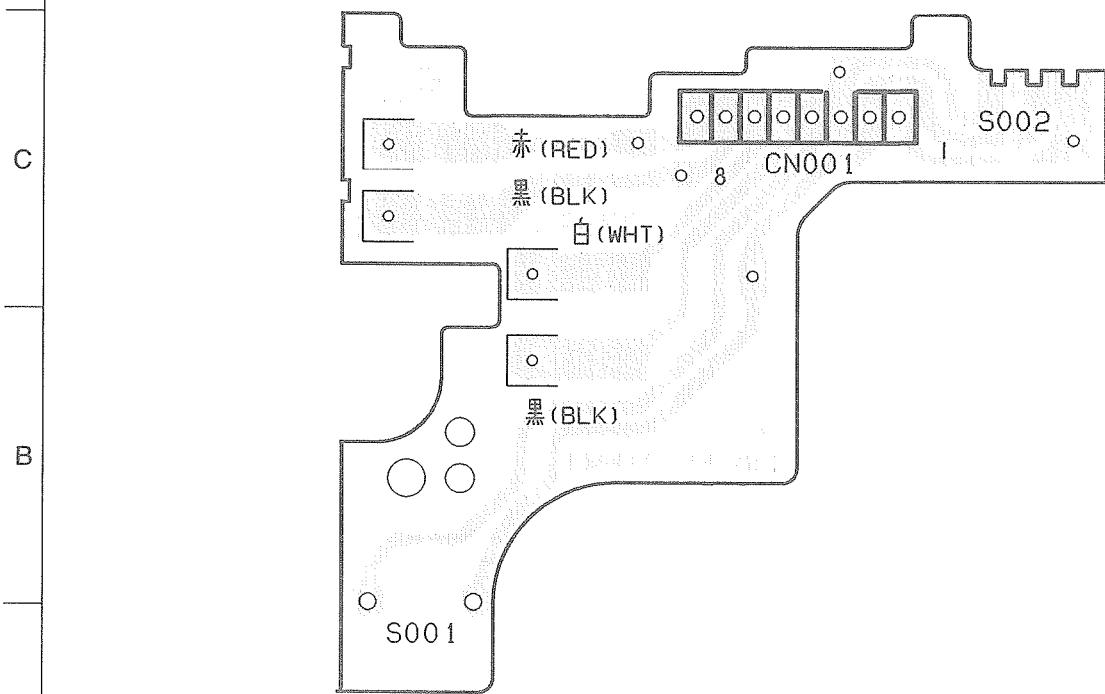


Location of P.C. Board Parts

■ MD Mechanism board

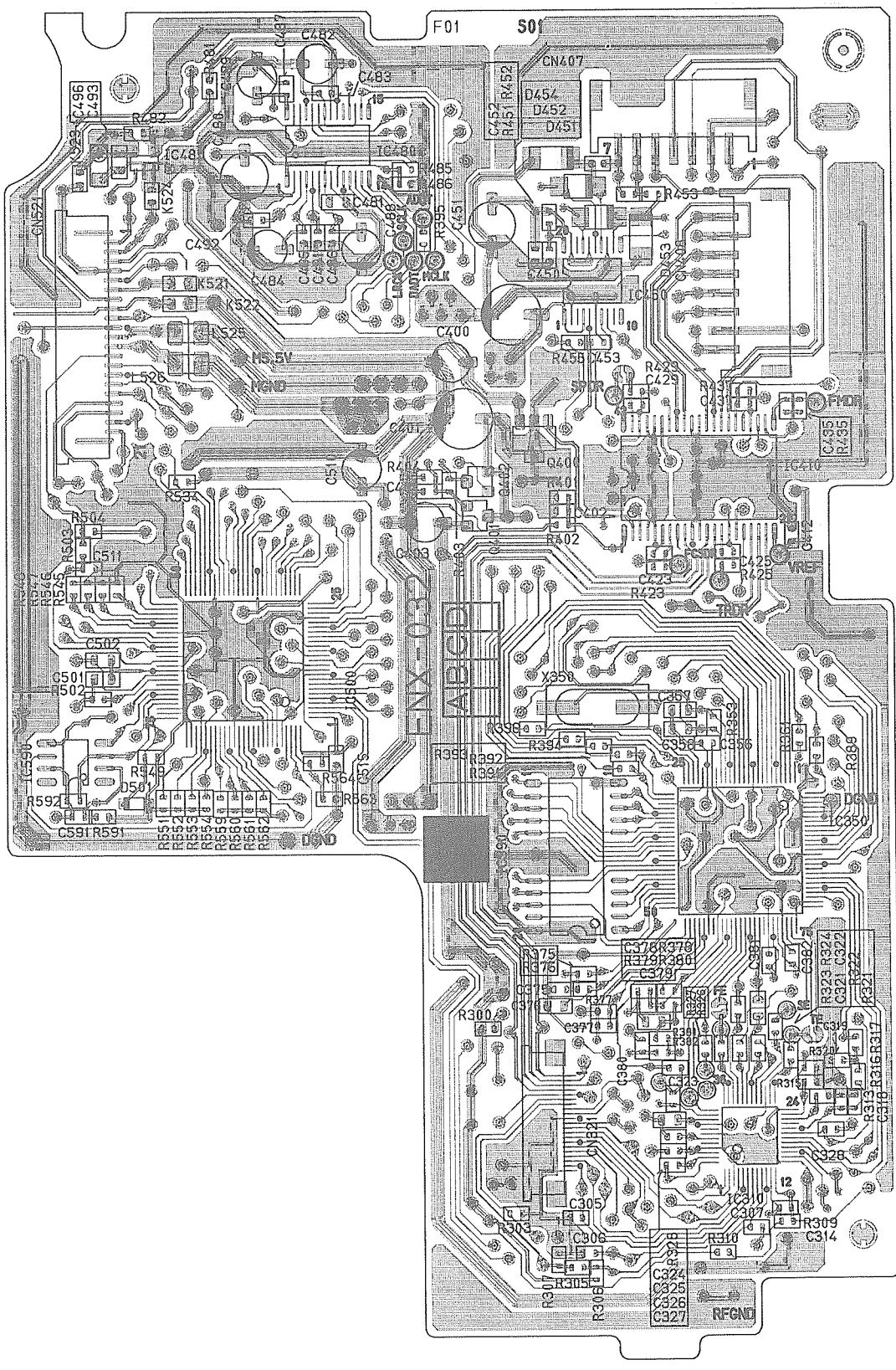


■ Switch Circuit board : Block No. 05

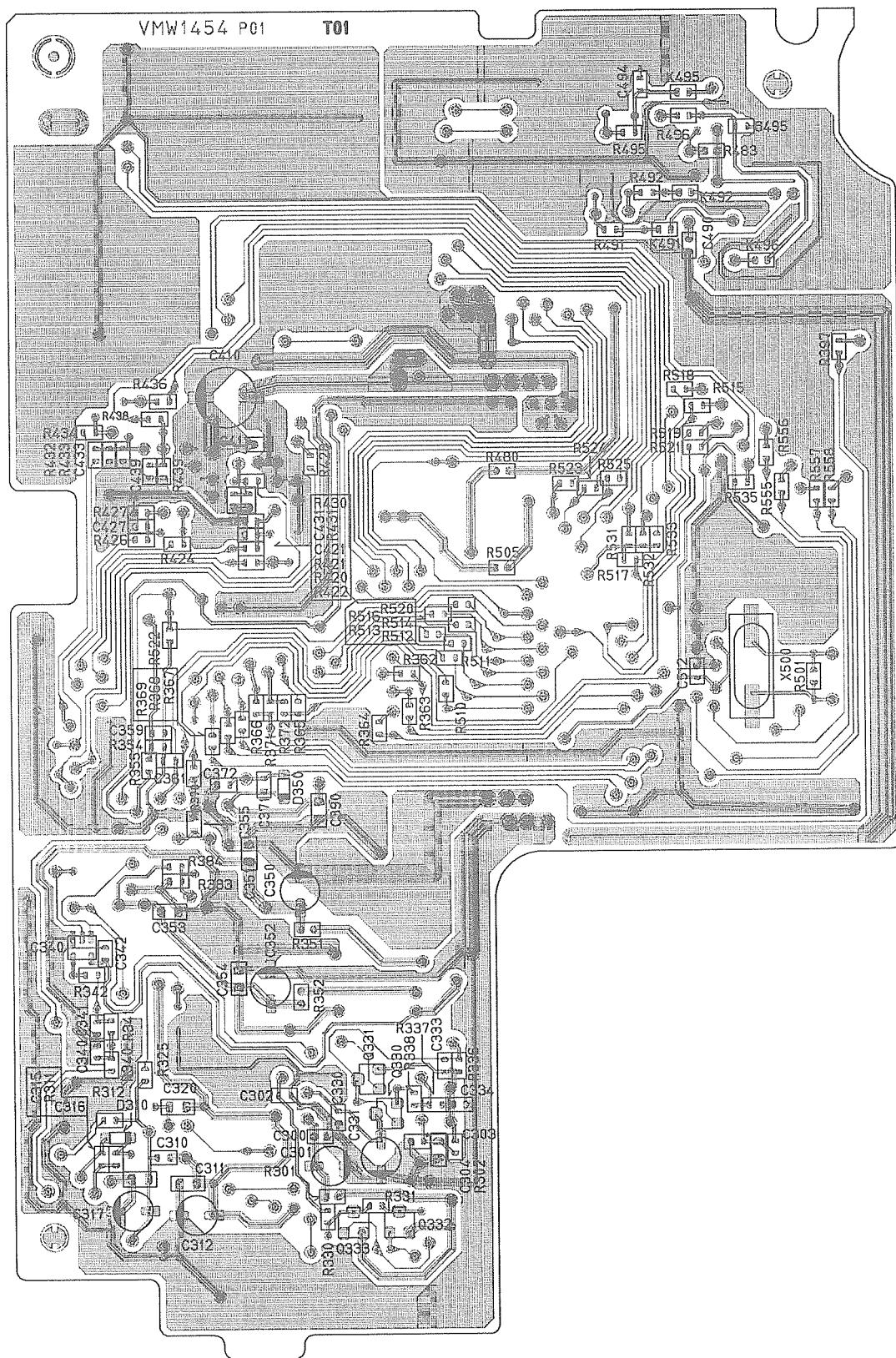


■ MD Servo Control Board

Parts View



Solder View



E

F

6

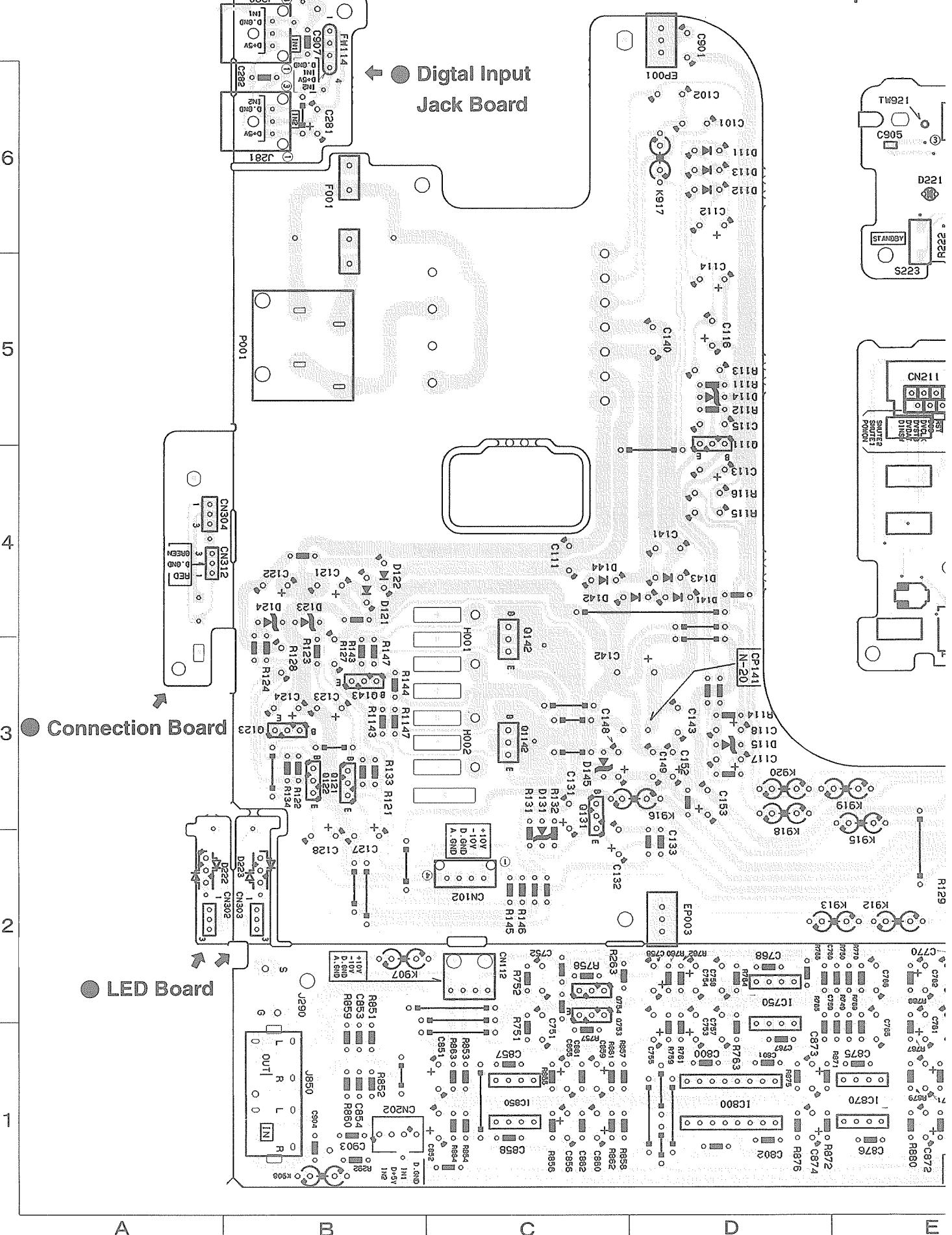
H

1

■ Main Board : Block No. 01

XM-EX90 XM-

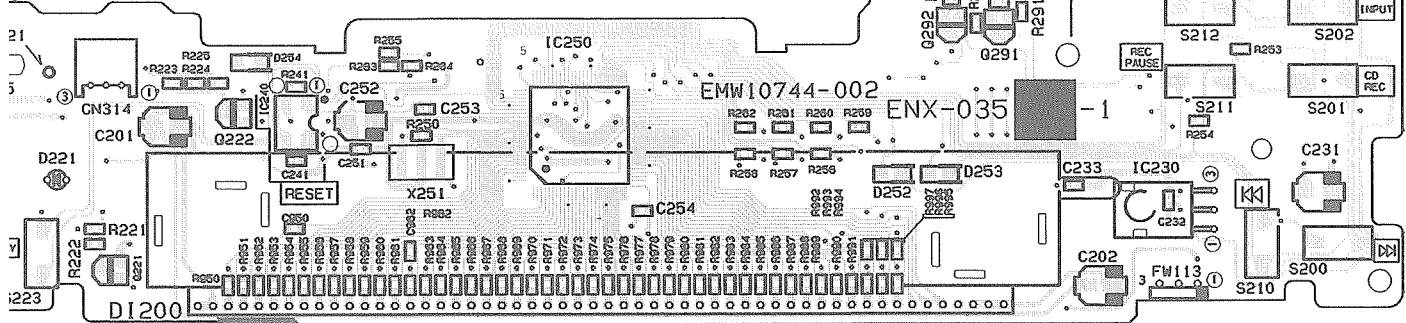
■ Operation



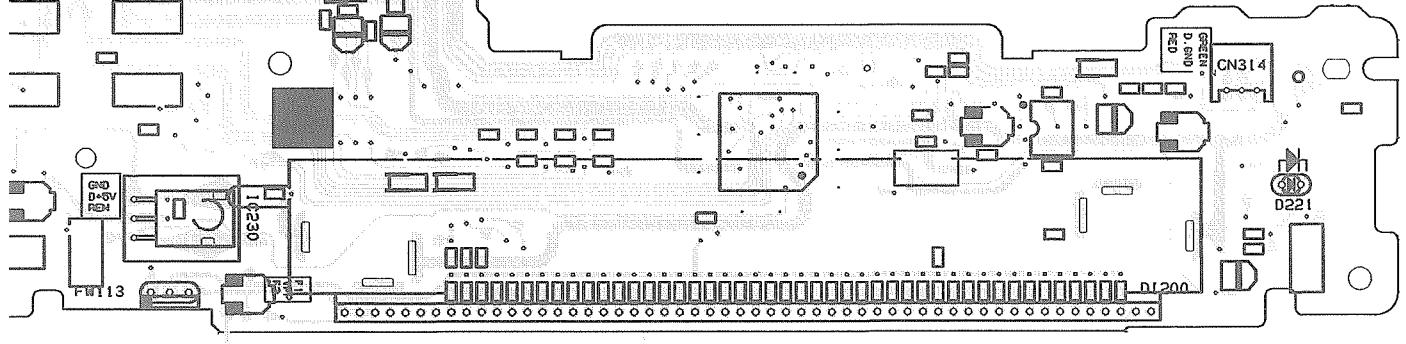
XM-EX90

tion Switch & System CPU Board : Block No. 02

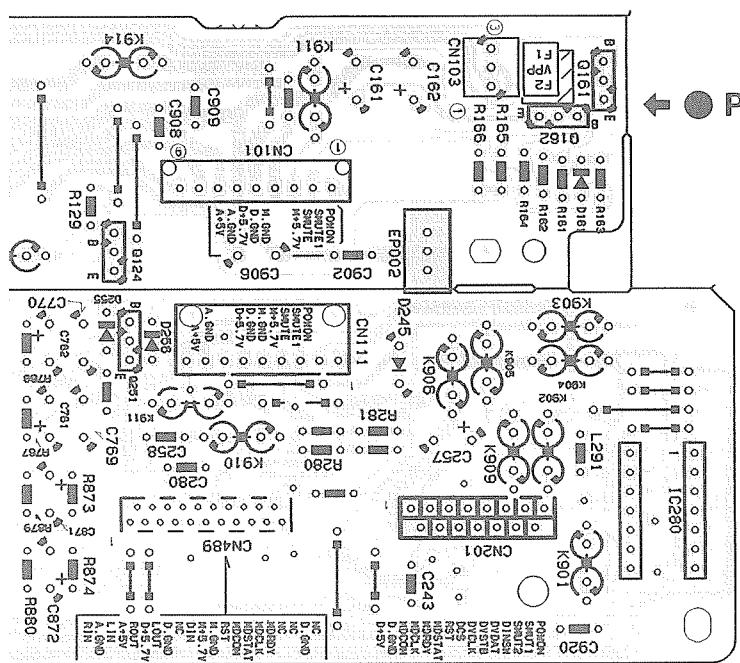
Parts View



Solder View



← ● Power Supply Board



← ● Line Amp. Board

PARTS LIST

[XM-EX90]

1. Those parts can not to sent as a rule that has not printed or be displayed 「—」 on the parts list.
2. The printed circuit board will be not sent as a rule.
3.  Parts are safety assurance parts. When replacing those parts, make sure to use to specified one.
4. All printed circuit boards and its assemblies are not available as service parts.

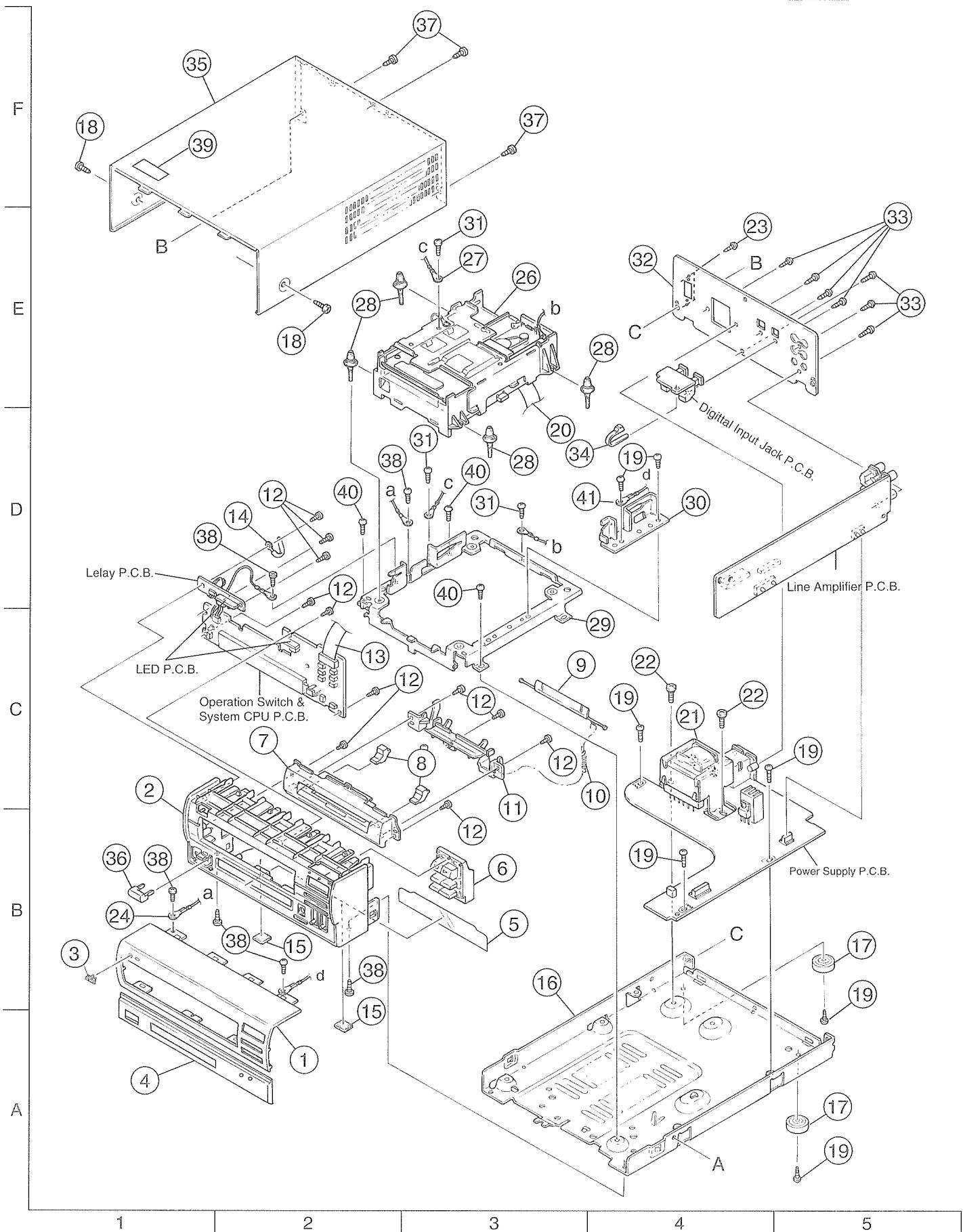
Area Suffix	
B	U.K.
C	Canada
E	Continental Europe
J	U.S.A.
EE	Eastern Europe
EN	Northern Europe
UB	Hong Kong
UF	China
US	Singapore
UT	Taiwan
U	Other Areas

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General Exploded View and Parts List

Block No. **M1MM**



Parts List

Block No. M11MM

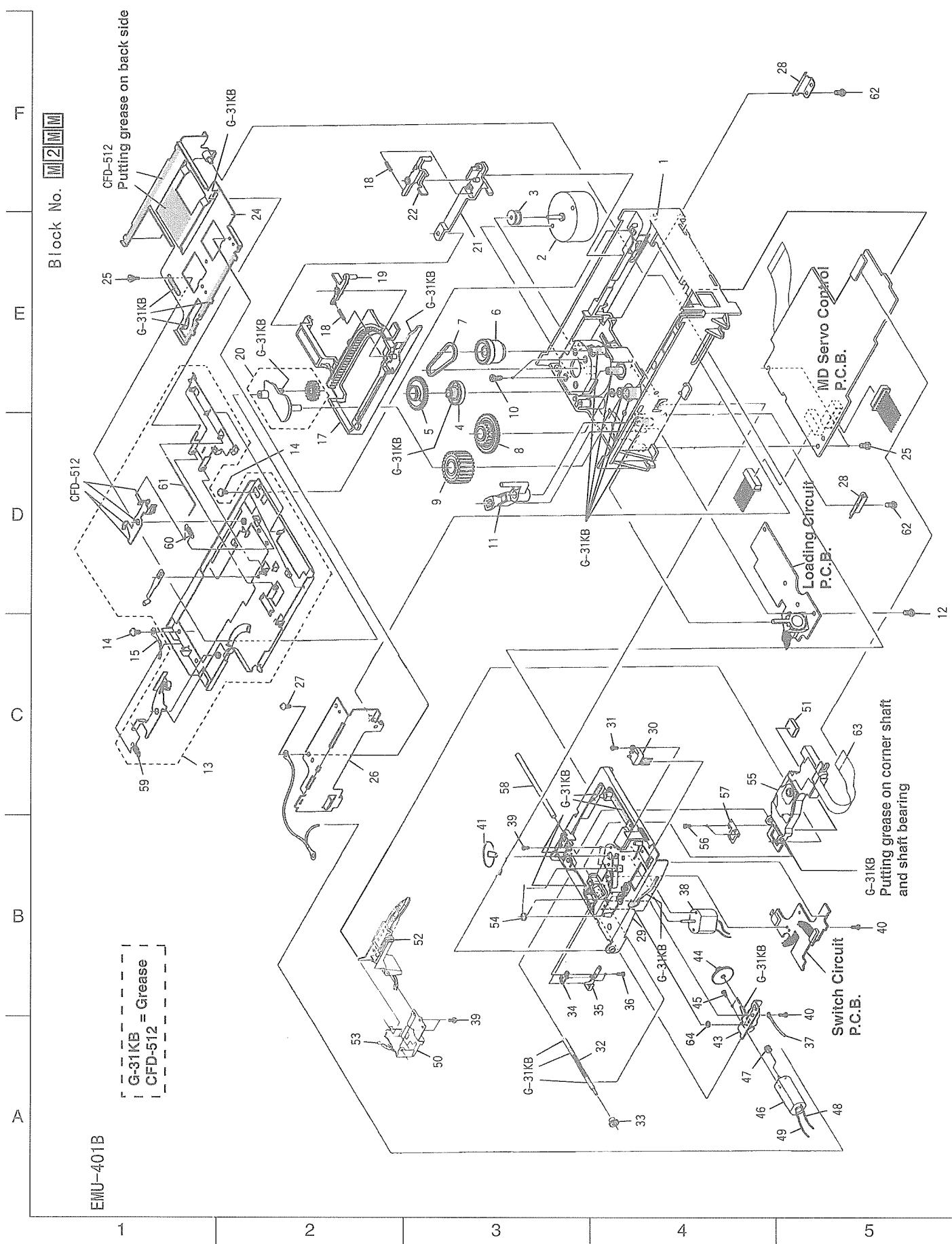
▲	Item	Parts Number	Parts Name	Q'ty	Description	Area
	1	LE20359-002A	FRONT PANEL	1		
	2	LE10163-002A	FRONT BASE	1		
	3	E406971-001SM	JVC MARK	1		
	4	LE30363-003A	WINDOW SCREEN	1		
	5	LE30550-002A	FL SCREEN	1		
	6	LE20361-003A	PUSH BUTTON	1		
	7	LE20363-002A	MD ESCUTCHEON	1		
	8	LE30565-001A	INDICATOR LENS	2		
	9	LE30566-001A	SHUTTER	1		
	10	LV40116-001A	SPRING	1		
	11	LE20365-001A	DISK GUIDE	1		
	12	QYSDF2608Z	SCREW	11		
	13	VWF1215-18TTB	FLAT WIRE	1		
	14	PU49485-3	CORD CLAMP	1		
	15	E75896-001	SPACER	2		
	16	LE10164-001A	CHASSIS BASE	1		
	17	E47227-029	FOOT	2		
	18	QYSDSG3006N	T. SCREW	2		
	19	QYSBSG3008E	T. SCREW	7		
	20	VWF1021-12TTA	FLAT WIRE	1		
	21	QQT0177-002	POWER TRANSFORMER	1	C J	
		QQT0177-003	POWER TRANSFORMER	1	B E EE EN	
		QQT0177-004	POWER TRANSFORMER	1	U UB UF US UT	
	22	QYSDSTL4008E	SPECIAL SCREW	2		
	23	QYSBSG2608M	T. SCREW	2	U UB UF US UT	
	24	EWT025-006	TERMINAL WIRE	1		
	26	-----	MD MECHA UNIT	1		
	27	EWT025-003	TERMINAL WIRE	1		
	28	E406294-003	INSULATOR	4		
	29	LE20366-001A	SUB CHASSIS	1		
	30	LE30570-001A	GUIDE BRACKET	1		
	31	QYSDSG3006E	T. SCREW	3		
	32	LE20367-004A	REAR PANEL	1	J	
		LE20367-005A	REAR PANEL	1	C	
		LE20367-006A	REAR PANEL	1	U UB UF US	
		LE20367-007A	REAR PANEL	1	UT	
		LE20367-008A	REAR PANEL	1	B E EN	
		LE20367-009A	REAR PANEL	1	EE	
	33	QYSBSGY3008E	SPECIAL SCREW	7		
	35	LE20334-003A(S)	METAL COVER	1		
	36	LE30547-001A	PLAY CAP	1	C J	
		LE30547-002A	POWER CAP	1	EXCEPT C J	
	37	QYSBSGG3008E	T. SCREW	3		
	38	QYSDSG3006E	T. SCREW	5		
	39	E67000-027	CAUTION LABEL	1		
	40	QYSBST3006E	TAP. SCREW	3		
	41	EWT025-003	TERMINAL WIRE	1	EXCEPT C J	

MD Mechanism Parts List

Block No. M2MM

▲	Item	Parts Number	Parts Name	Q'ty	Description	Area
	1	E103156-002	LOADING BASE	1		
	2	MSN5G543C	LOADING MOTOR	1		
	3	E75984-222SS	MOTOR PULLEY	1		
	4	E409146-001	LOADING GEAR	1		
	5	E409143-001	LOADING GEAR	1		
	6	E409142-002	LOADING GEAR	1		
	7	E75950-002	REEL BELT	1		
	8	E409144-001	LOADING GEAR	1		
	9	E409145-001	LOADING GEAR	1		
	10	QYSPSPT2604Z	SCREW	2		
	11	E409149-002	SWITCH LEVER	1		
	12	OYSBSF2606M	SCREW	1		
	13	E309825-010	MECHA PLATE	1		
	14	OYSBSFG2606Z	TAPPING SCREW	3		
	15	QUB220-10DMDM	TERMINAL WIRE	1		
	17	E208853-001	RACK GEAR	1		
	18	E409153-002	SPRING	2		
	19	E409152-002	HOOK LEVER	1		
	20	E409195-002	RACK GEAR	1		
	21	E309824-001	LINK LEVER	1		
	22	E409154-002	HOOK LEVER	1		
	24	E309829-003	SLIDE BRACKET	1		
	25	E409163-001	SPECIAL SCREW	3		
	26	E409164-003	SLIDE BRACKET	1		
	27	QYSB2606Z	TAPPING SCREW	1		
	28	LV40951-001A	MECHA BRACKET	2		
	29	E103258-001	MECHA BASE ASS'Y	1		
	30	QSW0508-001	PUSH SWITCH	1		
	31	QYSPSGT2035M	SCREW	1		
	32	E409553-001	WORM SHAFT	1		
	33	E409542-001	GEAR	1		
	34	E409548-001	THRUST PLATE	1		
	35	E409135-001	THRUST SPRING	1		
	36	E409332-001	SCREW	2		
	37	EWT025-008	TERMINAL WIRE	1		
	38	FF-110PH-08280S	SPINDLE MOTOR	1		
	39	QYSPSPU1720M	MINI SCREW	4		
	40	QYSPST2606Z	TAPPING SCREW	2		
	41	LE30470-001A	TURN TABLE A' SSY	1		
	43	E409129-005	MOTOR BRACKET	1		
	44	E409133-001	LOADING GEAR	1		
	45	QYSPSPU1420Z	SCREW	2		
	46	FF-N30VA-09210	DC MOTOR	1		
	47	E409550-001	CAM GEAR	1		
	48	QWE269-06BB	VINYL WIRE	1		
	49	QWE260-05BB	VINYL WIRE	1		
	50	E310179-001	JOINT BRACKET	1		
	51	LE30001-008A	SPACER	1		
	52	HMD-7B	HEAD MOUNT	1		
	53	E409158-004	SPRING	1		
	54	E409165-001	SPRING	1		
	55	KMS-260A	CD PICKUP	1		
	56	QYSPSPT1414Z	SCREW	2		
	57	E408255-003	HOLDER SPRING	1		
	58	E409141-001	GUIDE SHAFT	1		
	59	E409158-002	SPRING	1		
	60	E409158-003	SPRING	1		
	61	E409167-001	SPRING PIN	1		
	62	OYSBSF2606M	SCREW	2		
	63	EMW40008-001	FLAT WIRE	1		

MD Mechanism Ass'y and Parts List



XM-EX90

■ Electrical Parts List (Main P.C.B.)

A	Item	Parts Number	Description	Area
		I.C.S		
IC280	TC74HC00AP	I.C(DIGI-MOS)		
IC750	NJM4580D	I.C(MONO-ANALOG)		
IC800	TC9413AP	I.C(M)		
IC850	NJM4580D	I.C(MONO-ANALOG)		
IC870	NJM4580D	I.C(MONO-ANALOG)		
		DIODES		
D111	11E2-T5	SILICON		
D112	11E2-T5	SILICON		
D113	11E2-T5	SILICON		
D115	MTZJ6_2C-T2	ZENER		
D116	MTZJ33C-T2	ZENER		
D121	11E2-T5	SILICON		
D122	11E2-T5	SILICON		
D123	MTZJ10C-T2	ZENER		
D124	MTZJ10C-T2	ZENER		
D131	MTZJ5_6C-T2	ZENER		
D141	11E2-T5	SILICON		
D142	11E2-T5	SILICON		
D143	11E2-T5	SILICON		
D144	11E2-T5	SILICON		
D145	MTZJ6_2C-T2	ZENER		
D161	1SS133-T2	SI.DIODE		
D222	SPR-325MVW/L/-T	L.E.D.		
D223	SPR-325MVW/L/-T	L.E.D.		
D245	11E2-T5	SILICON		
D255	1SS133-T2	SI.DIODE		
D256	1SS133-T2	SI.DIODE		
		TRANSISTORS		
Q111	2SA934/QR/-T	SILICON		
Q121	2SD2037/EF/-T	SILICON		
Q122	2SA934/QR/-T	SILICON		
Q123	DTCA114ES	DIGITAL TRANSISTOR		
Q124	DTA114WS	DIGITAL TRANSISTOR		
Q131	2SC2060/QR/-T	SILICON		
Q142	2SB1565/EF/-T	SILICON		
Q143	2SC1740S/RS/-T	SI.TRANSISTOR		
Q161	2SA933S/RS/-T	SILICON		
Q162	2SD2144S/VW/-T	SILICON		
Q251	DTA114ES	DIGITAL TRANSISTOR		
Q753	2SD1302/ST/-T	SILICON		
Q754	2SD1302/ST/-T	SILICON		
		CAPACITORS		
C101	QFLB1HJ-104Z	0.1MF 50V MYLAR CAP.		
C102	QFLB1HJ-104Z	0.1MF 50V MYLAR CAP.		
C111	QFLB1HJ-104Z	0.1MF 50V MYLAR CAP.		
C112	QETB1VM-477Z	470MF 35V AL E.CAP.		
C113	QETB1HM-226Z	22MF 50V E.CAP.		
C114	QETB1CM-477Z	470MF 16V E.CAP.		
C115	QCF31HZ-103Z	0.01MF 50V CERAMIC		
C116	QETB1HM-227Z	220MF 50V E.CAP.		
C117	QTE1H28-475Z	E.CAP.		
C118	QETB1HM-226Z	22MF 50V E.CAP.		
A C121	QETB1CM-108	1000MF 18V AL E.CAP.		
C122	QETB1CM-477Z	470MF 16V E.CAP.		
C123	QETB1CM-476Z	47MF 16V AL E.CAP.		
C124	QETB1CM-476Z	47MF 16V AL E.CAP.		
C127	QETC1CM-227Z	220MF 16V AL E.CAP.		
C128	QETC1CM-227Z	220MF 16V AL E.CAP.		
C131	QETB1CM-476Z	47MF 16V AL E.CAP.		
C132	QETC1AM-107Z	100MF 10V E.CAP.		
C141	QFLB1HJ-104Z	0.1MF 50V MYLAR CAP.		
C142	QETB1CM-688	6800MF 16V E.CAP.		
C143	QCF31HZ-223Z	0.022MF 50V CERAMIC		
C148	QETC1AM-107Z	100MF 10V E.CAP.		
C149	QCF31HZ-223Z	0.022MF 50V CERAMIC		
C152	QETC1AM-107Z	100MF 10V E.CAP.		
C153	QETC1AM-107Z	100MF 10V E.CAP.		
C161	QETB1EM-476Z	47MF 25V AL E.CAP.		
C162	QETC1CM-227Z	220MF 16V AL E.CAP.		
C243	QDVBT1CM-103Y	0.01MF 16V C.CAP.		
C281	QETC1AM-107Z	100MF 10V E.CAP.		
C282	QDVBT1EZ-223Y	0.022MF 25V C.CAP.		
C751	QFN31HJ-102Z	1000PF 50V METAL.MYLAR		

A	Item	Parts Number	Description	Area
	C752	QFN31HJ-102Z	1000PF 50V METAL.MYLAR	
	C753	QTE1E28-476Z	E.CAPA. 1.M	
	C754	QTE1E28-476Z	E.CAPA. 1.M	
	C755	QTE1E28-476Z	E.CAPA. 1.M	
	C756	QTE1E28-476Z	E.CAPA. 1.M	
	C759	QCBB1HK-561Y	560PF 50V CER.CAP.	
	C760	QCBB1HK-561Y	560PF 50V CER.CAP.	
	C761	QTE1H28-475Z	E.CAP.	
	C762	QTE1H28-475Z	E.CAP.	
	C765	QFN31HJ-821Z	820PF 50V MYLAR CAP.	
	C766	QFN31HJ-821Z	820PF 50V MYLAR CAP.	
	C800	QDVBT1EZ-223Y	0.022MF 25V C.CAP.	
	C801	QDVBT1EZ-223Y	0.022MF 25V C.CAP.	
	C802	QDVBT1EZ-223Y	0.022MF 25V C.CAP.	
	C851	QTE1E28-476Z	E.CAPA. 1.M	
	C852	QTE1E28-476Z	E.CAPA. 1.M	
	C853	QCBB1HK-101Y	100PF 50V CER.CAP.	
	C854	QCBB1HK-101Y	100PF 50V CER.CAP.	
	C855	QTE1E28-476Z	E.CAPA. 1.M	
	C856	QTE1E28-476Z	E.CAPA. 1.M	
	C859	QTE1H28-475Z	E.CAP.	
	C860	QTE1H28-475Z	E.CAP.	
	C871	QTE1H28-475Z	E.CAP.	
	C872	QTE1H28-475Z	E.CAP.	
	C873	QTE1E28-476Z	E.CAPA. 1.M	
	C874	QTE1E28-476Z	E.CAPA. 1.M	
	C901	QCZ0205-155Z	1.5MF 25V C.CAP.	
	C902	QDVBT1EZ-223Y	0.022MF 25V C.CAP.	
	C903	QDVBT1EZ-223Y	0.022MF 25V C.CAP.	
	C906	QCZ0205-155Z	1.5MF 25V C.CAP.	
	C920	QDVBT1EZ-223Y	0.022MF 25V C.CAP.	
		RESISTORS		
R111	QRJ146J-271X	270 1/4W R.NETWORK		
R112	QRJ146J-271X	270 1/4W R.NETWORK		
R113	QRJ146J-100X	10 1/4W R.NETWORK	J	
	QRZ9005-100X	10 FUSIBLE	EXCEPT J	
R114	QRE141J-223Y	22K 1/4W R.NETWORK		
R115	QRJ146J-3R3X	3.3 1/4W R.NETWORK		
R116	QRJ146J-3R3X	3.3 1/4W R.NETWORK		
R117	QRE141J-2R2Y	2.2 1/4W R.NETWORK		
R118	QRE141J-2R2Y	2.2 1/4W R.NETWORK		
R121	QRE141J-681Y	680 1/4W R.NETWORK		
R122	QRE141J-681Y	680 1/4W R.NETWORK		
R123	QRE141J-271Y	270 1/4W R.NETWORK		
R124	QRE141J-271Y	270 1/4W R.NETWORK		
R127	QRJ146J-4R7X	4.7 1/4W R.NETWORK	J	
	QRZ9006-4R7X	4.7 FUSIBLE	EXCEPT J	
R128	QRJ146J-4R7X	4.7 1/4W R.NETWORK	J	
	QRZ9006-4R7X	4.7 FUSIBLE	EXCEPT J	
R131	QRE141J-681Y	680 1/4W R.NETWORK		
R132	QRE141J-181Y	180 1/4W R.NETWORK		
R143	QRE141J-101Y	100 1/4W R.NETWORK		
R144	QRE141J-221Y	220 1/4W R.NETWORK		
R145	QRE141J-102Y	1K 1/4W R.NETWORK		
R146	QRE141J-102Y	1K 1/4W R.NETWORK		
R147	QRE141J-221Y	220 1/4W R.NETWORK		
R161	QRE141J-103Y	10K 1/4W CARBON RES.		
R162	QRE141J-333Y	33K 1/4W R.NETWORK		
R163	QRE141J-221Y	220 1/4W R.NETWORK		
R164	QRE141J-221Y	220 1/4W R.NETWORK		
R165	QRE141J-223Y	22K 1/4W R.NETWORK		
R166	QRE141J-223Y	22K 1/4W R.NETWORK		
R263	QRE141J-154Y	150K 1/4W R.NETWORK		
R292	QRE141J-101Y	100 1/4W R.NETWORK		
R749	QRE141J-272Y	2.7K 1/4W R.NETWORK		
R750	QRE141J-272Y	2.7K 1/4W R.NETWORK		
R751	QRE141J-151Y	150 1/4W R.NETWORK		
R752	QRE141J-151Y	150 1/4W R.NETWORK		
R757	QRE141J-103Y	10K 1/4W CARBON RES.		
R758	QRE141J-103Y	10K 1/4W CARBON RES.		
R759	QRE141J-681Y	680 1/4W R.NETWORK		
R760	QRE141J-681Y	680 1/4W R.NETWORK		
R761	QRE141J-104Y	100K 1/4W R.NETWORK		
R762	QRE141J-104Y	100K 1/4W R.NETWORK		

■ Electrical Parts List (Main P.C.B.)

A.	Item	Parts Number	Description	Area
	R763	QRE141J-912Y	9.1K 1/4W R. NETWORK	
	R764	QRE141J-912Y	9.1K 1/4W R. NETWORK	
	R765	QRE141J-273Y	27K 1/4W R. NETWORK	
	R766	QRE141J-273Y	27K 1/4W R. NETWORK	
	R767	QRE141J-104Y	100K 1/4W R. NETWORK	
	R768	QRE141J-104Y	100K 1/4W R. NETWORK	
	R769	QRE141J-272Y	2.7K 1/4W R. NETWORK	
	R770	QRE141J-272Y	2.7K 1/4W R. NETWORK	
	R851	QRE141J-473Y	47K 1/4W R. NETWORK	
	R852	QRE141J-473Y	47K 1/4W R. NETWORK	
	R853	QRE141J-123Y	12K 1/4W R. NETWORK	
	R854	QRE141J-123Y	12K 1/4W R. NETWORK	
	R855	QRE141J-153Y	15K 1/4W R. NETWORK	
	R856	QRE141J-153Y	15K 1/4W R. NETWORK	
	R857	QRE141J-221Y	220 1/4W R. NETWORK	
	R858	QRE141J-221Y	220 1/4W R. NETWORK	
	R859	QRE141J-302Y	3K 1/4W R. NETWORK	
	R860	QRE141J-302Y	3K 1/4W R. NETWORK	
	R861	QRE141J-104Y	100K 1/4W R. NETWORK	
	R862	QRE141J-104Y	100K 1/4W R. NETWORK	
	R863	QRE141J-473Y	47K 1/4W R. NETWORK	
	R864	QRE141J-473Y	47K 1/4W R. NETWORK	
	R871	QRE141J-103Y	10K 1/4W CARBON RES.	
	R872	QRE141J-103Y	10K 1/4W CARBON RES.	
	R873	QRE141J-221Y	220 1/4W R. NETWORK	
	R874	QRE141J-221Y	220 1/4W R. NETWORK	
	R875	QRE141J-104Y	100K 1/4W R. NETWORK	
	R876	QRE141J-104Y	100K 1/4W R. NETWORK	
	R879	QRE141J-182Y	1.8K 1/4W R. NETWORK	
	R880	QRE141J-182Y	1.8K 1/4W R. NETWORK	
	OTHERS			
	ENW10743-102	PRINTED BOARD		
	QWE881-13RR	VINYL WIRE	U UB UF US UT	
	QWE882-12RR	VINYL WIRE	U UB UF US UT	
	QWE883-11RR	VINYL WIRE	U UB UF US UT	
	QYSBSG3008Z	T. SCREW		
H001	E70945-H35	HEAT SINK		
J280	GP1F32R	OPTICAL JACK		
J281	GP1F32R	OPTICAL JACK		
J290	QNS0016-001	3.5 JACK		
J850	QNN0173-001	PIN JACK		
K910	QQR0601-001Z	F. BEADS I. M		
K911	QQR0601-001Z	F. BEADS I. M		
K914	QQR0601-001Z	F. BEADS I. M		
L291	QL231K-1ROY	INDUCTOR I. M		
P001	QNC0026-001	AC INLET	C J	
	QNC0051-001	AC INLET	EXCEPT C J	
S101	QSW0513-001	SLIDE SW.	U UB UF US UT	
CN101	QGB2510J1-09	CONNECTOR		
CN102	QGB2510J1-04	CONNECTOR		
CN103	QGD2501C1-03Z	SOCKET I. M		
CN111	QGB2510K2-09	CONNECTOR		
CN112	QGB2510K2-04	CONNECTOR		
CN201	QGF1205C1-15	CONNECTOR		
CN202	QGD2501C1-04Z	SOCKET I. M		
CN302	QGB2013J1-03	CONNECTER		
CN303	QGB2013J1-03	CONNECTER		
CN304	EWS263-F210	SOCKET WIRE ASSY		
CN312	QGB2013K1-03	CONNECTER		
CN489	QGF1016C1-21	CONNECTOR		
CP141	ICP-N20-T	I. C. PROTECTOR	EXCEPT J	
CP901	ICP-N20-T	I. C. PROTECTOR	EXCEPT J	
CP902	ICP-N25-T	I. C. PROTECTOR	EXCEPT J	
CP903	ICP-N50-T	I. C. PROTECTOR	EXCEPT J	
EP001	QNZ0136-001Z	IM EARTH PLATE		
EP002	QNZ0136-001Z	IM EARTH PLATE		
FW114	EWR34B-06LST	FLAT WIRE ASSY		

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■ Electrical Parts List (Front P. C. B.)

▲	Item	Parts Number	Description	Area
		I.C.S		
IC230	GP1U271X	INFRARED DETECT UNIT		
IC240	IC-PST593M/G/-X	I.C(M)		
IC250	MN173222JABE1	I.C(M)		
	D10DES			
D221	SLR-342VC-T	L.E.D.		
D252	ISS355-X	SI.DIODE		
D253	ISS355-X	SI.DIODE		
D254	ISS355-X	SI.DIODE		
D291	ISS355-X	SI.DIODE		
D292	ISS355-X	SI.DIODE		
	TRANSISTORS			
Q221	DTC114YKA-X	DIGITAL TRANSISTOR		
Q222	DTA114YKA-X	DIGITAL TRANSISTOR		
Q223	DTA114YKA-X	DIGITAL TRANSISTOR		
Q291	DTC114EKA-X	DIGITAL TRANSISTOR		
Q292	DTA114EKA-X	DIGITAL TRANSISTOR		
	CAPACITORS			
C201	NEA21HM-105NZ	1MF 50V AL E.CAP.		
C202	NEA21HM-105NZ	1MF 50V AL E.CAP.		
C231	NEA20JM-226NZ	22MF 6.3V AL E.CAP.		
C232	NCB31CK-223X	0.022MF 16V C CAP.		
C241	NCB31CK-104X	0.1MF 16V C CAP.		
C251	NCB31CK-104X	0.1MF 16V C CAP.		
C252	NEA20JM-226NZ	22MF 6.3V AL E.CAP.		
C253	NCB31CK-103X	0.01MF 16V C CAP.		
C254	NCB31CK-104X	0.1MF 16V C CAP.		
C256	NCB31CK-103X	0.01MF 16V C CAP.		
C291	NCB31HK-331X	330PF 50V C CAP.		
C905	NCB31CK-223X	0.022MF 16V C CAP.		
C950	NCB31HK-101X	100PF 50V C CAP.		
C962	NCB31HK-331X	330PF 50V C CAP.		
	RESISTORS			
R220	NRSA63J-391X	MG RES.		
R221	NRSA63J-681X	MG RES.		
R222	NRSA63J-681X	MG RES.		
R223	NRSA63J-391X	MG RES.		
R224	NRSA63J-391X	MG RES.		
R225	NRSA63J-391X	MG RES.		
R226	NRSA63J-561X	MG RES.		
R227	NRSA63J-561X	MG RES.		
R228	NRSA63J-561X	MG RES.		
R229	NRSA63J-561X	MG RES.		
R251	NRSA63J-103X	MG RES.		
R252	NRSA63J-103X	MG RES.		
R253	NRSA63J-103X	MG RES.		
R254	NRSA63J-103X	MG RES.		
R255	NRSA63J-103X	MG RES.		
R256	NRSA63J-151X	MG RES.		
R257	NRSA63J-151X	MG RES.		
R258	NRSA63J-151X	MG RES.		
R259	NRSA63J-151X	MG RES.		
R260	NRSA63J-151X	MG RES.		
R261	NRSA63J-151X	MG RES.		
R262	NRSA63J-151X	MG RES.		
R263	NRSA63J-104X	MG RES.		
R291	NRSA63J-101X	MG RES.		
R293	NRSA63J-472X	MG RES.		
	OTHERS			
	EMW10744-003	PRINTED BOARD		
S200	NSW0062-001X	TACT SWITCH		
S201	NSW0062-001X	TACT SWITCH		
S202	NSW0062-001X	TACT SWITCH		
S203	NSW0062-001X	TACT SWITCH		
S210	NSW0062-001X	TACT SWITCH		
S211	NSW0062-001X	TACT SWITCH		
S212	NSW0062-001X	TACT SWITCH		
S213	NSW0062-001X	TACT SWITCH		
S223	NSW0062-001X	TACT SWITCH		
X251	NAX0192-001X	CRYSTAL		
CN211	QGF1205F1-15	CONNECTOR		
CN313	QGB2013K1-03	CONNECTER		
CN314	QGA2001F1-03	CONNECTOR		
DI200	QLF0030-002	FLUORESCENT DISPLAY TUBE		

▲	Item	Parts Number	Description	Area
FH201	LE30640-001A	FL HOLDER		
FH202	LE30640-002A	FL HOLDER		
FS201	E3400-431	FELT SPACER		
FS202	E3400-431	FELT SPACER		
FW113	EW33B-13LST	FLAT WIRE		
TW921	EWT015-009	TERMINAL WIRE ASSY		

■ Electrical Parts List (MD Servo Control P.C.B)

Item	Parts Number	Description		Area
	I.C.S			
IC310	CXA2523AR	IC (M)		
IC340	TC7S08FT1	IC (M)		
IC350	CXD2652AR	IC (M)		
IC390	MN41V4400TT	IC (M)		
IC410	M65758FP-X	IC (M)		
IC450	BD7910FV-X	IC (M)		
IC480	AK4520A-VF-X	IC (M)		
IC485	TK1340M-W	IC (M)		
IC500	HD6433045SV06F	I.C.		
IC590	AK93C45AF-W	IC (M)		
	D10DES			
D310	ISS355-X	SI DIODE		
D451	SC802-06-X	DIODE		
D452	SC802-06-X	DIODE		
	TRANSISTORS			
Q330	2SA1362GR-1E85L	TRANSISITOR(SI)		
Q331	DTA114EKA-X	DIGI. TRANSISTOR		
Q332	DTA113ZKA-X	DIGI. TRANSISTOR		
Q333	DTA113ZKA-X	DIGI. TRANSISTOR		
Q400	2SA1363T1 (E,F)	TRANSISTOR(SI)		
Q401	2SC2411K (Q,R) TL	TRANSISTOR(SI)		
Q402	DTA113ZKA-X	DIGI. TRANSISTOR		
	CAPACITORS			
C300	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C302	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C307	NCB31HK-222AY	2200PF	50V	CER. CAPACITOR
C310	NCB31HK-102AY	1000PF	50V	CER. CAPACITOR
C311	NCF21CZ-105AY	1MF	16V	CER. CAPACITOR
C312	NEA20GM-476NZ	47MF	4V	AL E. CAPACITOR
		R		
C314	NCB31CK-223A	0.022MF	16V	CER. CAPACITOR
C315	NCB31HK-102AY	1000PF	50V	CER. CAPACITOR
C316	NCF21CZ-105AY	1MF	16V	CER. CAPACITOR
C318	NCB31HK-682AY	6800PF	50V	CER. CAPACITOR
C319	NCB31CK-333AY	0.033MF	16V	CER. CAPACITOR
C320	NCB20JK-105AY	1MF	6.3V	CER. CAPACITOR
C321	NCB21HK-472AY	4700PF	50V	CER. CAPACITOR
C322	NCB20JK-105AY	1MF	6.3V	CER. CAPACITOR
C323	NCB31HK-682AY	6800PF	50V	CER. CAPACITOR
C324	NCB21CK-224AYU	0.22MF	16V	CER. CAPACITOR
C325	NCB31CK-103AYM	0.01MF	16V	CER. CAPACITOR
C326	NCB31CK-223A	0.022MF	16V	CER. CAPACITOR
C327	NCB31CK-104AY	0.1MF	16V	CER. CAPACITOR
C328	NCB31CK-104AY	0.1MF	16V	CER. CAPACITOR
C330	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C333	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C334	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C340	NCB31CK-223A	0.022MF	16V	CER. CAPACITOR
C341	NCB31CK-223A	0.022MF	16V	CER. CAPACITOR
C342	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C350	NEA20GM-476NZ	47MF	4V	AL E. CAPACITOR
C351	NCF21CZ-105AY	1MF	16V	CER. CAPACITOR
C352	NEA20GM-476NZ	47MF	4V	AL E. CAPACITOR
C353	NCF21CZ-105AY	1MF	16V	CER. CAPACITOR
C354	NCF21CZ-105AY	1MF	16V	CER. CAPACITOR
C355	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C356	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C357	NCS21HJ-100AY	10PF	50V	CER. CAPACITOR
C358	NCS21HJ-100AY	10PF	50V	CER. CAPACITOR
C359	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C361	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C371	NCS31HJ-100AY	10PF	50V	CER. CAPACITOR
C372	NCS31HJ-100AY	10PF	50V	CER. CAPACITOR
C375	NCB31CK-103AYM	0.01MF	16V	CER. CAPACITOR
C376	NCB21CK-474AY	0.47MF	16V	CER. CAPACITOR
C377	NCS31HJ-471AY	470PF	50V	CER. CAPACITOR
C379	NCB21CK-474AY	0.47MF	16V	CER. CAPACITOR
C380	NCB31CK-153AYU	0.015MF	16V	CER. CAPACITOR
C381	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C382	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C390	NCF21CZ-105AY	1MF	16V	CER. CAPACITOR

Item	Parts Number	Description		Area
C400	NEA20JM-226NZ	22MF	6.3V	AL E. CAPACITOR
C401	NEA20JM-107NZM	100MF	6.3V	AL E. CAPACITO
	R			
C402	NCB31HK-331AY	330PF	50V	CER. CAPACITOR
C403	NEA20GM-476NZ	47MF	4V	AL E. CAPACITOR
C404	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C410	NEA20JM-107NZM	100MF	6.3V	AL E. CAPACITOR
C411	NCF31AZ-105AY	1MF	10V	CER. CAPACITOR
C412	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C421	NCB31HK-561AY	560PF	50V	CER. CAPACITOR
C423	NCB31HK-561AY	560PF	50V	CER. CAPACITOR
C425	NCB31HK-561AY	560PF	50V	CER. CAPACITOR
C427	NCB31HK-561AY	560PF	50V	CER. CAPACITOR
C429	NCB31HK-102AY	1000PF	50V	CER. CAPACITOR
C431	NCB31HK-102AY	1000PF	50V	CER. CAPACITOR
C433	NCB31HK-562AYM	5600PF	50V	CER. CAPACITOR
C435	NCB31HK-562AYM	5600PF	50V	CER. CAPACITOR
C437	NCB31CK-103AYM	0.01MF	16V	CER. CAPACITOR
C439	NCB31CK-103AYM	0.01MF	16V	CER. CAPACITOR
C450	NEA20JM-107NZM	100MF	6.3V	AL E. CAPACITOR
C451	NEA20GM-107NZM	100MF	6.3V	AL E. CAPACITOR
C452	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C453	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C455	NDC32AJ-101X	100PF	100V	CAPACITOR
C480	NEA20JM-476NZ	47MF	6.3V	AL E. CAPACITOR
C481	NCF21CZ-105AY	1MF	16V	CER. CAPACITOR
C482	NEA20JM-226NZ	22MF	6.3V	AL E. CAPACITOR
C483	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C484	NEA21CM-106NZ	10MF	16V	AL E. CAPACITOR
C485	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C486	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C487	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C488	NEA21CM-106NZ	10MF	16V	AL E. CAPACITOR
C490	NCB31CK-103AYM	0.01MF	16V	CER. CAPACITOR
C491	NCB31HK-222AY	2200PF	50V	CER. CAPACITOR
C492	NCB31HK-222AY	2200PF	50V	CER. CAPACITOR
C493	NCF21CZ-105AY	1MF	16V	CER. CAPACITOR
C501	NCS21HJ-220AY	22PF	50V	CER. CAPACITOR
C502	NCS21HJ-220AY	22PF	50V	CER. CAPACITOR
C511	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C512	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C515	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
C591	NCF31CZ-104AY	0.1MF	16V	CER. CAPACITOR
	RESISTORS			
R300	NRSA63J-0R0AY	M.G. RESISTOR		
R301	NRSA63J-0R0AY	M.G. RESISTOR		
R302	NRSA63J-0R0AY	M.G. RESISTOR		
R303	NRSA63J-122NY	M.G. RESISTOR		
R305	NRSA63J-222NY	M.G. RESISTOR		
R306	NRSA63J-474NY	M.G. RESISTOR		
R309	NRSA63J-474NY	M.G. RESISTOR		
R310	NRSA63J-331NY	M.G. RESISTOR		
R311	NRSA63J-183NY	M.G. RESISTOR		
R312	NRSA63J-103N	M.G. RESISTOR		
R313	NRSA63J-104NY	M.G. RESISTOR		
R314	NRSA63J-133NY	M.G. RESISTOR		
R315	NRSA63J-243NY	M.G. RESISTOR		
R316	NRSA63J-104NY	M.G. RESISTOR		
R317	NRSA63J-103N	M.G. RESISTOR		
R320	NRSA63J-563NY	M.G. RESISTOR		
R321	NRSA63J-331NY	M.G. RESISTOR		
R322	NRSA63J-331NY	M.G. RESISTOR		
R323	NRSA63J-331NY	M.G. RESISTOR		
R324	NRSA63J-102NY	M.G. RESISTOR		
R325	NRSA63J-472NY	M.G. RESISTOR		
R326	NRSA63J-331NY	M.G. RESISTOR		
R327	NRSA63J-331NY	M.G. RESISTOR		
R328	NRSA63J-101NY	M.G. RESISTOR		
R330	NRSA63J-0R0AY	M.G. RESISTOR		
R331	NRSA63J-220NY	M.G. RESISTOR		
R336	NRSA63J-104NY	M.G. RESISTOR		
R337	NRSA63J-1R0NY	M.G. RESISTOR		

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■ Electrical Parts List(MD Servo Control P.C.B)

Item	Parts Number	Description	Area
R338	NRSA63J-4R7NY	M. G. RESISTOR	
R340	NRSA63J-222NY	M. G. RESISTOR	
R341	NRSA63J-222NY	M. G. RESISTOR	
R342	NRSA63J-222NY	M. G. RESISTOR	
R351	NRSA63J-100NY	M. G. RESISTOR	
R352	NRSA63J-100NY	M. G. RESISTOR	
R353	NRSA63J-105NY	M. G. RESISTOR	
R354	NRVA63D-103NY	C. M. F. RESISTOR	
R355	NRVA63D-103NY	C. M. F. RESISTOR	
R361	NRSA63J-102NY	M. G. RESISTOR	
R362	NRSA63J-102NY	M. G. RESISTOR	
R363	NRSA63J-102NY	M. G. RESISTOR	
R364	NRSA63J-102NY	M. G. RESISTOR	
R365	NRSA63J-102NY	M. G. RESISTOR	
R366	NRSA63J-102NY	M. G. RESISTOR	
R367	NRSA63J-102NY	M. G. RESISTOR	
R368	NRSA63J-102NY	M. G. RESISTOR	
R369	NRSA63J-102NY	M. G. RESISTOR	
R370	NRSA63J-104NY	M. G. RESISTOR	
R371	NRSA63J-103N	M. G. RESISTOR	
R372	NRSA63J-103N	M. G. RESISTOR	
R375	NRSA63J-103N	M. G. RESISTOR	
R376	NRSA63J-104NY	M. G. RESISTOR	
R377	NRSA63J-684NY	M. G. RESISTOR	
R378	NRSA63J-332NY	M. G. RESISTOR	
R379	NRSA63J-102NY	M. G. RESISTOR	
R380	NRSA63J-105NY	M. G. RESISTOR	
R381	NRSA63J-102NY	M. G. RESISTOR	
R382	NRSA63J-151NY	M. G. RESISTOR	
R389	NRSA63J-331NY	M. G. RESISTOR	
R391	NRSA63J-331NY	M. G. RESISTOR	
R392	NRSA63J-102NY	M. G. RESISTOR	
R393	NRSA63J-102NY	M. G. RESISTOR	
R394	NRSA63J-102NY	M. G. RESISTOR	
R395	NRSA63J-102NY	M. G. RESISTOR	
R396	NRSA63J-331NY	M. G. RESISTOR	
R397	NRSA63J-331NY	M. G. RESISTOR	
R401	NRVA63D-123X	C. M. F. RESISTOR	
R402	NRVA63D-512X	C. M. F. RESISTOR	
R403	NRSA63J-0R0AY	M. G. RESISTOR	
R404	NRSA63J-104NY	M. G. RESISTOR	
R420	NRVA63D-223NY	M. G. RESISTOR	
R421	NRVA63D-103NY	C. M. F. RESISTOR	
R422	NRVA63D-223NY	M. G. RESISTOR	
R423	NRVA63D-103NY	C. M. F. RESISTOR	
R424	NRVA63D-223NY	M. G. RESISTOR	
R425	NRVA63D-103NY	C. M. F. RESISTOR	
R426	NRVA63D-223NY	M. G. RESISTOR	
R427	NRVA63D-103NY	C. M. F. RESISTOR	
R428	NRVA63D-223NY	M. G. RESISTOR	
R429	NRVA63D-103NY	C. M. F. RESISTOR	
R430	NRVA63D-223NY	M. G. RESISTOR	
R431	NRVA63D-103NY	C. M. F. RESISTOR	
R432	NRVA63D-223NY	M. G. RESISTOR	
R433	NRVA63D-822X	C. M. F. RESISTOR	
R434	NRVA63D-223NY	M. G. RESISTOR	
R435	NRVA63D-822X	C. M. F. RESISTOR	
R436	NRSA63J-223NY	M. G. RESISTOR	
R437	NRSA63J-302NY	M. G. RESISTOR	
R438	NRSA63J-223NY	M. G. RESISTOR	
R439	NRSA63J-302NY	M. G. RESISTOR	
R451	NRSA63J-103N	M. G. RESISTOR	
R452	NRSA63J-682NY	M. G. RESISTOR	
R453	NRSA63J-1R0NY	M. G. RESISTOR	
R454	NRSA63J-1R0NY	M. G. RESISTOR	
R455	NRSA63J-223NY	M. G. RESISTOR	
R481	NRSA63J-100NY	M. G. RESISTOR	
R483	NRSA63J-0R0AY	M. G. RESISTOR	
R485	NRSA63J-103N	M. G. RESISTOR	
R491	NRSA63J-471NY	M. G. RESISTOR	
R492	NRSA63J-471NY	M. G. RESISTOR	
R495	NRSA63J-471NY	M. G. RESISTOR	

Item	Parts Number	Description	Area
R496	NRSA63J-471NY	M. G. RESISTOR	
R501	NRSA63J-105NY	M. G. RESISTOR	
R502	NRSA63J-561NY	M. G. RESISTOR	
R503	NRSA63J-103N	M. G. RESISTOR	
R504	NRSA63J-333NY	M. G. RESISTOR	
R505	NRSA63J-4R7NY	M. G. RESISTOR	
R510	NRSA63J-102NY	M. G. RESISTOR	
R511	NRSA63J-102NY	M. G. RESISTOR	
R512	NRSA63J-102NY	M. G. RESISTOR	
R513	NRSA63J-102NY	M. G. RESISTOR	
R514	NRSA63J-102NY	M. G. RESISTOR	
R515	NRSA63J-102NY	M. G. RESISTOR	
R516	NRSA63J-102NY	M. G. RESISTOR	
R517	NRSA63J-104NY	M. G. RESISTOR	
R518	NRSA63J-102NY	M. G. RESISTOR	
R519	NRSA63J-102NY	M. G. RESISTOR	
R520	NRSA63J-102NY	M. G. RESISTOR	
R521	NRSA63J-102NY	M. G. RESISTOR	
R522	NRSA63J-222NY	M. G. RESISTOR	
R523	NRSA63J-102NY	M. G. RESISTOR	
R524	NRSA63J-102NY	M. G. RESISTOR	
R525	NRSA63J-102NY	M. G. RESISTOR	
R531	NRSA63J-103N	M. G. RESISTOR	
R532	NRSA63J-103N	M. G. RESISTOR	
R533	NRSA63J-103N	M. G. RESISTOR	
R534	NRSA63J-103N	M. G. RESISTOR	
R535	NRSA63J-103N	M. G. RESISTOR	
R549	NRSA63J-0R0AY	M. G. RESISTOR	
R551	NRSA63J-104NY	M. G. RESISTOR	
R552	NRSA63J-104NY	M. G. RESISTOR	
R553	NRSA63J-104NY	M. G. RESISTOR	
R554	NRSA63J-104NY	M. G. RESISTOR	
R555	NRSA63J-102NY	M. G. RESISTOR	
R556	NRSA63J-102NY	M. G. RESISTOR	
R557	NRSA63J-102NY	M. G. RESISTOR	
R558	NRSA63J-102NY	M. G. RESISTOR	
R559	NRSA63J-333NY	M. G. RESISTOR	
R560	NRSA63J-333NY	M. G. RESISTOR	
R561	NRSA63J-333NY	M. G. RESISTOR	
R562	NRSA63J-333NY	M. G. RESISTOR	
R563	NRSA63J-333NY	M. G. RESISTOR	
R591	NRSA63J-220NY	M. G. RESISTOR	
R592	NRSA63J-104NY	M. G. RESISTOR	
OTHERS			
K391	NQR0265-003X	BANDPASS FILTER	
K491	NQR0129-004X	BANDPASS FILTER	
K492	NQR0129-004X	BANDPASS FILTER	
K495	NQR0129-004X	BANDPASS FILTER	
K496	NQR0129-004X	BANDPASS FILTER	
K521	VQZ0108-006Y	INDUCTOR	
K522	VQZ0108-006Y	INDUCTOR	
K523	NQR0129-002X	BANDPASS FILTER	
K524	NRSA63J-0R0AY	M. G. RESISTOR	
L525	VQP0032-1R0Y	INDUCTOR	
L526	VQP0032-1R0Y	INDUCTOR	
X350	NAX0160-001X	CRYSTAL	
X500	NAX0159-001X	CRYSTAL	
CN321	EMV7150-221E	CONNECT TERMINAL	
CN407	EMV5109-007BE	CONNECT TERMINAL	
CN408	EMV5109-008BE	CONNECT TERMINAL	
CN521	EMV7154-221E	CONNECT TERMINAL	

■Electrical Parts List(Loading Circuit P.C.B.)

△	Item	Parts Number	Description	Area
	OTHERS			
	S003	QSW0472-001	LEVER SWITCH	
	CN002	EWS267-F908	SOCKET WIRE ASS'Y	

■Electrical Parts List(Switch Circuit P.C.B.)

△	Item	Parts Number	Description	Area
	OTHERS			
	S001	QSW0104-001	PUSH SWITCH	
	CN001	EWS268-F911	SOCKET WIRE ASS'Y	

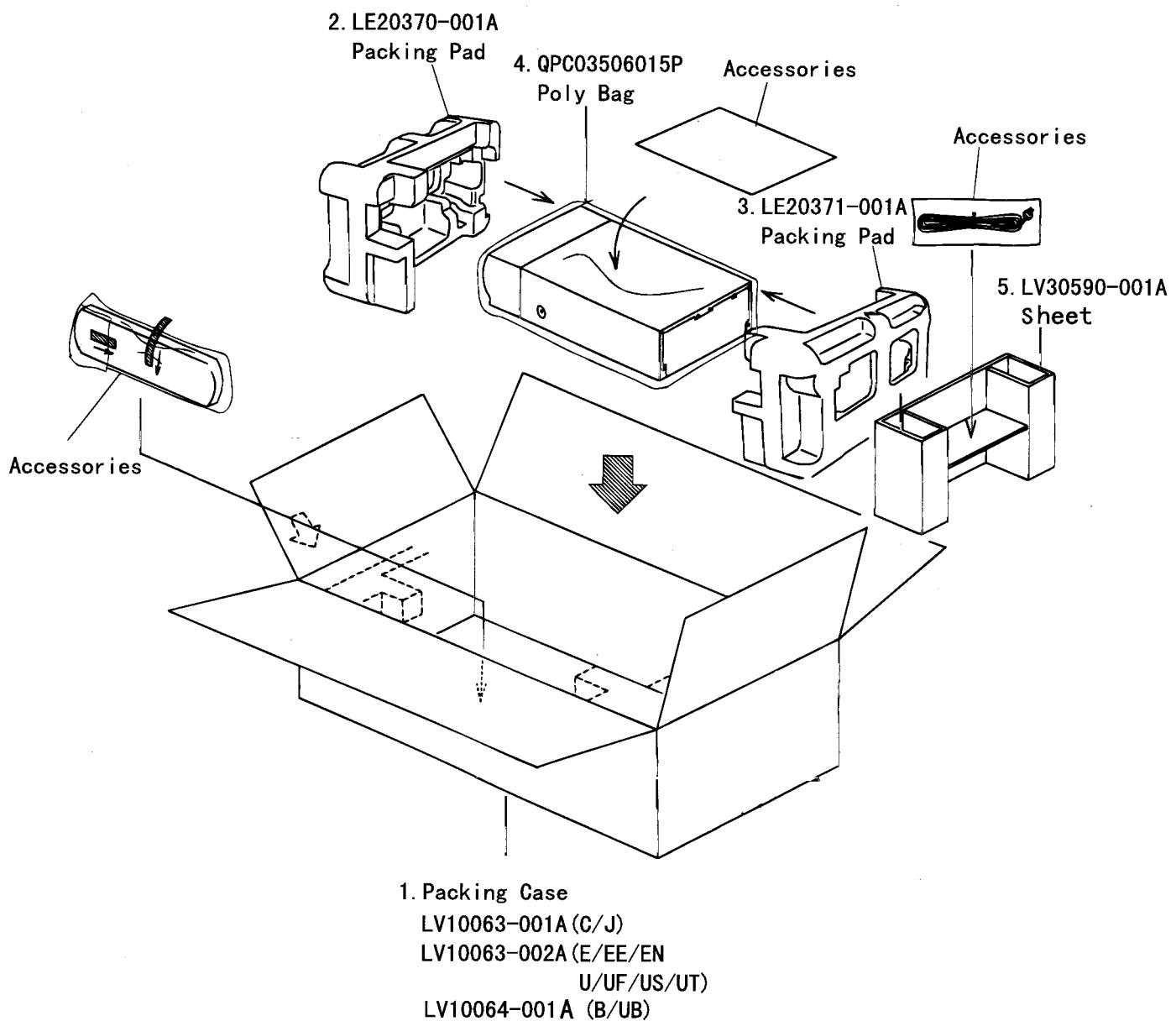
■Accessories List

Block No. M3MM

▲	Item	Parts Number	Parts Name	O' ty	Description	Area
	1	LVT0097-001A	INSTRUCTION BOOK	1		J
		LVT0097-002A	INSTRUCTION BOOK	1		B
		LVT0097-003A	INSTRUCTION BOOK	1		C
		LVT0097-004A	INSTRUCTION BOOK	1		E EN
		LVT0097-005A	INSTRUCTION BOOK	1		EN
		LVT0097-006A	INSTRUCTION BOOK	1		EE
		LVT0097-007A	INSTRUCTION BOOK	1		U UB UF US UT
▲	2	LV30258-030A	UB SHEET(XMEX90)	1		UB
	3	QMP060-183-JD	POWER CORD	1		UB
		QMP020-183-JC	POWER CORD	1		UF
		QMP1F00-183	POWER CORD	1		CJ
▲		QMP39F0-183	POWER CORD	1		E EE EN U US
▲		QMP5520-183	POWER CORD	1		B
▲	4	EWP302-023	SIGNAL CORD	2		
	5	EWP805-001W	REMOTE WIRE	1		
	6	QAM0006-001	OPTICAL SIGNAL CORD ASSY	1		
		QAM0027-001	SIEMENS PLUG	1		UT
		QAM0060-001	SIEMENS PLUG	1		U US
	7	OPC02503510P	POLY BAG	1		
	8	E300196-172	POLY BAG	1	FOR PLUG	B UB
	9	BT-52002-1	WARRANTY CARD	1		C
		BT-54008-1	WARRANTY CARD	1		B E EN
		BT-59011-1	WARRANTY CARD	1		UF
		R03UPTT/2STS	DRY CELL	2		
	10	E43486-340B	SAFETY SHEET	1		B
	11	OPC02503510P	POLY BAG	1		
	12	RM-SEEX90MEU	WIRE-LESS REMOTE CONTROL	1		U UB UF US UT
		RM-SEEX90MRU	WIRE-LESS REMOTE CONTROL	1		B E EE EN
		RM-SEEX90MU	WIRE-LESS REMOTE CONTROL	1		C J
	13	BT-51006-1	REGISTER CARD	1		J
	14	BT-20044G	SAFETY SHEET	1		J

Packing Meterials and Accessories List

Block No. M4MM



XM-EX90

JVC

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