MDS-JA20ES

SERVICE MANUAL

US Model
Canadian Model
AEP Model
UK Model

Self Diagnostics Supported model

Photo: GOLD Type

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Model Name Using Similar Mechanism	NEW
MD Mechanism Type	MDM-6A
Base Unit Name	MBU-5C
Optical Pick-up Name	KMS-260A/J1N

SPECIFICATIONS

System	MiniDisc digital audio system
Disc	MiniDisc
Laser	Semiconductor laser (λ=780nm)
	Emission duration: continuous
Laser output	Less than 44.6 µW*
	* This output is the value measured at a distance of 200 mm from the objective lens surface on the Optical Pick-up Block with 7 mm aperture.
Laser diode properties	Material: GaAIAs
Revolutions (CLV)	400 rpm to 900 rpm
Error correction	Advanced Cross Interleave Reed Solomon Code (ACIRC)
Sampling frequency	44.1 kHz
Coding	Adaptive Transform Acoustic Coding (ATRAC)
Modulation system	EFM (Eight-to-Fourteen Modulation)
Number of channels	2 stereo channels
Frequency response	5 to 20,000 Hz ±0.3 dB
Signal-to-noise ratio	Over 102 dB during playback
Wow and flutter	Below measurable limit

Inputs

	Jack type	Input impedance	Rated input	Minimum input
LINE (ANALOG) IN	Phono jacks	47 kilohms	500 mVrms	125 mVrms
DIGITAL IN OPT 1	Square optical connector jack	Optical wave length: 660 nm	—	—
DIGITAL IN OPT 2	Square optical connector jack	Optical wave length: 660 nm	—	—
DIGITAL IN COAXIAL	Phono jack	75 ohms	0.5 Vp-p, ±20%	—

Outputs

	Jack type	Rated output	Load impedance
PHONES	Stereo phone jack	28 mW	32 ohms
LINE (ANALOG) OUT	Phono jacks	2 Vrms (at 50 kilohms)	Over 10 kilohms
DIGITAL OUT OPTICAL	Square optical connector jack	–18 dBm	Optical wave length: 660 nm
DIGITAL OUT COAXIAL	Phono jack	0.5 Vp-p (at 75 ohms)	75 ohms

MINIDISC DECK

MICROFILM

SONY®

General
Power requirements

Where purchased	Power requirements
AEP, UK	220 – 230 V AC, 50/60 Hz
US, Canadian	120 V AC, 60 Hz

Power consumption   18 W
Dimensions (approx.) (w/h/d) incl.projecting parts and controls
                  430 × 125 × 345 mm
                  (17 × 5 × 13³/₄ in)
Mass (approx.)   7.8 kg (17 lb 3 oz)

Supplied accessories

Audio connecting cords (2)
Remote commander (remote) RM-D19M (1)
R6 (size-AA) batteries (2)

Design and specifications are subject to change without notice.

SELF-DIAGNOSIS FUNCTION

The self-diagnosis function consists of error codes for customers which are displayed automatically when errors occur, and error codes which show the error history in the test mode during servicing. For details on how to view error codes for the customer, refer to the following box in the instruction manual. For details on how to check error codes during servicing, refer to the following "Procedure for using the Self-Diagnosis Function (Error History Display Mode)".

CD player section
System   Compact disc and digital
                             audio system
Laser   Semiconductor laser
                             (λ=780nm)
                             Emission duration:
                             continuous
Laser output   Max. 44.6 µW*
                             *This output is the value
                             measured at a distance of
                             200 mm from the
                             objective lens surface on
                             the Optical Pick-up Block
                             with 7 mm aperture.
Frequency response   2 Hz – 20 kHz (±0.5 dB)
Wavelength   780 – 790 nm
Signal-to-noise ratio   More than 90 dB
Dynamic range   More than 90 dB
CD OPTICAL DIGITAL OUT
(Square optical connector jack, rear panel)
Wavelength   600 nm
Output Level   –18 dBm

Tape player section
Recording system   4-track 2-channel stereo
Frequency response   40 – 13,000 Hz (±3 dB),
(DOLBY NR OFF)   using Sony TYPE I
                             cassette
                             40 – 14,000 Hz (±3 dB),
                             using Sony TYPE II
                             cassette

Tuner section
FM stereo, FM/AM superheterodyne tuner

FM tuner section
Tuning range
2 band models: 87.5 – 108.0 MHz
3 band (FM–MW–SW) models: 87.5 – 108.0 MHz
3 band (FM–MW–LW) models:
                             87.5 – 108.0 MHz
4 band models: 87.5 – 108.0 MHz
Antenna   FM lead antenna
Antenna terminals   75 ohm unbalanced
Intermediate frequency   10.7 MHz

UKV tuner section (4 band models only)
Tuning range   65.0 – 74.0 MHz
                             Stereo Plus

AM tuner section
Tuning range
2 Band type: 531 – 1,602 kHz
                             (with the interval set at 9
                             kHz)
                             530 – 1,710 kHz
                             (with the interval set at 10
                             kHz)
3 Band/4 Band type:
European and Russian models:
MW: 531 – 1,602 kHz
                             (with the interval set at 9
                             kHz)
LW: 153 – 279 kHz
                             (with the interval set at 3
                             kHz)
Middle Eastern models:
MW: 531 – 1,602 kHz
                             (with the interval set at 9
                             kHz)
SW: 5.95 – 17.90 MHz
                             (with the interval set at 5
                             kHz)
Other models:
    MW: 531 – 1,602 kHz
                             (with the interval set at 9
                             kHz)
                             530 – 1,710 kHz
                             (with the interval set at 10
                             kHz)
SW: 5.95 – 17.90 MHz
                             (with the interval set at 5
                             kHz)
Antenna   AM loop antenna
Antenna terminals   External antenna terminal
Intermediate frequency   450 kHz

General
Power requirements
European and Russian models:
                             230 V AC, 50/60 Hz
Thai models: 220 V AC, 50/60 Hz
Other models: 120 V, 220 V or 230 – 240
                             V AC, 50/60 Hz
Power consumption
European and Russian models:
                             300 watts
Other models: 330 watts
Dimensions (w/h/d)   Approx. 280 × 335 × 380
                             mm (13¹/₈ × 11¹/₈ × 15
                             in.)
Mass
European and Russian models:
                             Approx. 11.7 kg
                             (25 lbs. 13 oz.)
Other models: Approx. 12.0 kg
                             (26 lbs. 7 oz.)
Supplied accessories: AM loop antenna (1)
                             Remote RM-SR5 (1)
                             Batteries (2)
                             FM lead antenna (1)
                               Speaker cords (2)
   Front speaker pads (8)

Design and specifications are subject to change without notice.

Procedure for using the Self-Diagnosis Function (Error History Display Mode).
Note: Perform the self-diagnosis function in the "error history display mode" in the test mode. The following describes the least required procedure. Be careful not to enter other modes by mistake. If you set other modes accidentally, press the MENU/NO button to exit the mode.

1. While pressing the |◁◁ AMS ▷▷| knob and ■ button, connect the power plug to the outlet, and release the |◁◁ AMS ▷▷| knob and ■ button.
2. Rotate the |◁◁ AMS ▷▷| knob and when "[Service]" is displayed, press the YES button.
3. Rotate the |◁◁ AMS ▷▷| knob and display "ERR DP MODE".
4. Pressing the YES button sets the error history mode and displays "total rec".
5. Select the contents to be displayed or executed using the |◁◁ AMS ▷▷| knob.
6. Pressing the |◁◁ AMS ▷▷| knob will display or execute the contents selected.
7. Pressing the |◁◁ AMS ▷▷| knob another time returns to step 4.
8. Pressing the MENU/NO button displays "ERR DP MODE" and exits the error history mode.
9. To exit the test mode, press the REPEAT button. The unit sets into the STANDBY state, the disc is ejected, and the test mode ends.

Items of Error History Mode Items and Contents
Selecting the Test Mode

Display	Details of History
total rec	Displays the recording time. Displayed as "r□□□□□h". The displayed time is the total time the laser is set to the high power state. This is about 1/4 of the actual recording time. The time is displayed in decimal digits from 0h to 65535h.
total play	Displays the play time. Displayed as "p□□□□□h". The time displayed is the total actual play time. Pauses are not counted. The time is displayed in decimal digits from 0h to 65535h.
retry err	Displays the total number of retries during recording and number of retry errors during play. Displayed as "r□□ p□□". "r" indicates the retries during recording while "p" indicates the retry errors during play. The number of retries and retry errors are displayed in hexadecimal digits from 00 to FF.
total err	Displays the total number of errors. Displayed as "total □□". The number of errors is displayed in hexadecimal digits from 00 to FF.
err history	Displays the 10 latest errors. Displayed as "0□ E@@". □ indicates the history number. The smaller the number, the more recent is the error. (00 is the latest). @@ indicates the error code. Refer to the following table for the details. The error history can be switched by rotating the [◁◁ AMS ▷▷] knob.
er refresh	Mode which erases the "retry err", "total err", and "err history" histories. When returning the unit to the customer after completing repairs, perform this to erase the past error history. After pressing the [◁◁ AMS ▷▷] button and "er refresh?" is displayed, press the [YES] button to erase the history. "Complete!" will be displayed momentarily. Be sure to check the following when this mode has been executed. • The data has been erased. • The mechanism operates normally when recording and play are performed.
tm refresh	Mode which erases the "total rec" and "total play" histories. These histories serve as approximate indications of when to replace the optical pickup. If the optical pickup has been replaced, perform this operation and erase the history. After pressing the [◁◁ AMS ▷▷] button and "tm refresh?" is displayed, press the [YES] button to erase the history. "Complete!" will be displayed momentarily. Be sure to check the following when this mode has been executed. • The data has been erased. • The mechanism operates normally when recording and play are performed.

Table of Error Codes

| Error Code	Details of Error	Error Code	Details of Error
E00	No error	E05	FOK has deviated
E01	Disc error. PTOC cannot be read (DISC ejected)	E06	Cannot focus (Servo has deviated)
		E07	Recording retry
E02	Disc error. UTOC error (DISC not ejected)	E08	Recording retry error
		E09	Playback retry error (Access error)
E03	Loading error		
E04	Address cannot be read (Servo has deviated)	E0A	Playback retry error (C2 error)

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SECTION 1
SERVICING NOTES

SAFETY CHECK-OUT

After correcting the original service problem, perform the following safety check before releasing the set to the customer:
Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage.
Check leakage as described below.

LEAKAGE TEST
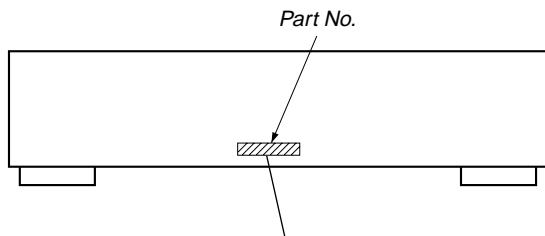
The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microampers.).
Leakage current can be measured by any one of three methods.
1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2 V AC range are suitable. (See Fig. A)

Fig. A.   Using an AC voltmeter to check AC leakage.

MODEL IDENTIFICATION
— *BACK PANEL* —

4-998-731-1 □ : AEP and UK models
4-998-731-2 □ : US model
4-998-731-3 □ : Canadian model

CAUTION

Danger of explosion if battery is incorrectly replaced.
Replace only with the same or equivalent type recommended by the manufacturer.
Discard used batteries according to the manufacturer's instructions.

ADVARSEL!

Lithiumbatteri-Eksplosionsfare ved fejlagtig håndtering.
Udskiftning må kun ske med batteri
af samme fabrikat og type.
Levér det brugte batteri tilbage til leverandøren.

ADVARSEL

Eksplosjonsfare ved feilaktig skifte av batteri.
Benytt samme batteritype eller en tilsvarende type
anbefalt av apparatfabrikanten.
Brukte batterier kasseres i henhold til fabrikantens
instruksjoner.

VARNING

Explosionsfara vid felaktigt batteribyte.
Använd samma batterityp eller en likvärdig typ som
rekommenderas av apparattillverkaren.
Kassera använt batteri enligt gällande föreskrifter.

VAROITUS

Paristo voi räjähtää, jos se on virheellisesti asennettu.
Vaihda paristo ainoastaan laitevalmistajan suosittelemaan tyyppiin.
Hävitä käytetty paristo valmistajan ohjeiden mukaisesti.

Laser component in this product is capable of emitting radiation exceeding the limit for Class 1.

CLASS 1 LASER PRODUCT
LUOKAN 1 LASERLAITE
KLASS 1 LASERAPPARAT

This appliance is classified as a CLASS 1 LASER product. The CLASS 1 LASER PRODUCT MARKING is located on the rear exterior.

CAUTION : INVISIBLE LASER RADIATION WHEN OPEN AND INTERLOCKS DEFEATED. AVOID EXPOSURE TO BEAM.
ADVARSEL : USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION. UNDGÅ UDSAETTELSE FOR STRÅLING.
VORSICHT : UNSICHTBARE LASERSTRAHLUNG, WENN ABDECKUNG GEÖFFNET UND SICHEREITSVERRIEGELUNG ÜBERBRÜCKT. NICHT DEM STRAHL AUSSETZEN.
VARO! : AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALTTIINA NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE. ÄLÄ KATSO SÄTEESEEN.
VARNING : OSYNLIG LASERSTRÅLING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRAKTA EJ STRÅLEN.
ADVERSEL : USYNLIG LASERSTRÅLING NÄR DEKSEL ÅPNES OG SIKKERHEDSLÅS BRYTES. UNNGÅ EKSPONERING FOR STRÅLEN.
VIGYAZAT! : A BURKOLAT NYITÁSAKOR LÁTHATATLAN LÉZERSUGÁRVESZÉLY! KERÜLJE A BESUGÁRZÁST!

This caution label is located inside the unit.

CAUTION
Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

Flexible Circuit Board Repairing
• Keep the temperature of the soldering iron around 270 ˚C during repairing.
• Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
• Be careful not to apply force on the conductor when soldering or unsoldering.

Notes on chip component replacement
• Never reuse a disconnected chip component.
• Notice that the minus side of a tantalum capacitor may be damaged by heat.

SAFETY-RELATED COMPONENT WARNING!!
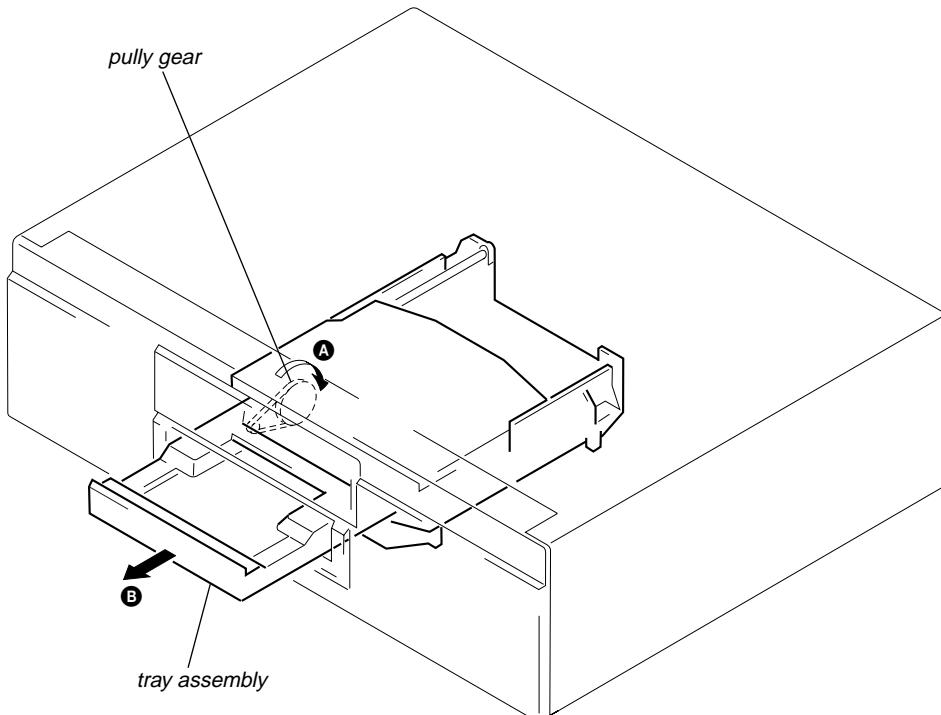
COMPONENTS IDENTIFIED BY MARK ⚠ OR DOTTED LINE WITH MARK ⚠ ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE MARQUE ⚠ SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

HOW TO OPEN THE DISC TRAY WHEN POWER SWITCH TURNS OFF

① Remove the fourteen screws (3 × 8) from the bottom plate (refer to page 87).
② Remove the bottom plate.
③ Rotate the pulley gear in the arrow direction Ⓐ, and open the tray assembly in the
arrow direction Ⓑ.

pully gear

Ⓐ

Ⓑ

tray assembly

Forced Reset
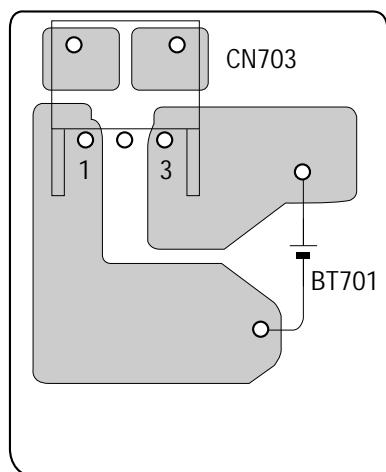
The system microprocessor can be reset in the following procedure.
Use these procedure when the unit cannot be operated normally due to the overrunning of the microprocessor, etc.
Procedure :
Disconnect the power plug from the socket, and short-circuit the pin ① and pin ③ of CN703 on the BT board with tweezers, etc. to
discharge the backup battery.
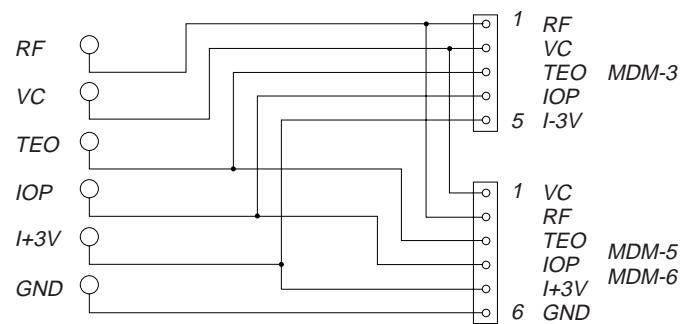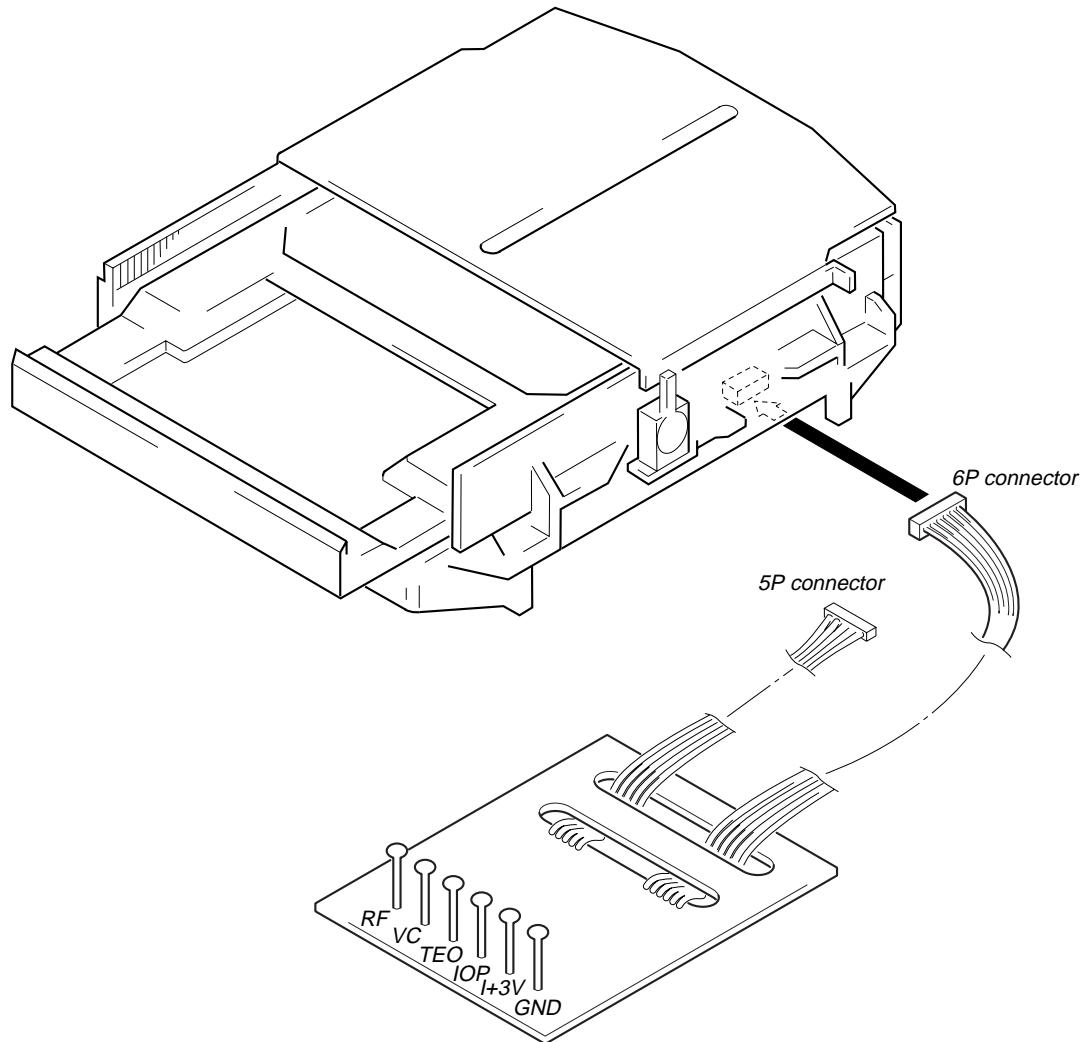
[BT Board] (Conductor Side)

CN703

1   3

BT701

JIG FOR CHECKING BD BOARD WAVEFORM

The special jig (J-2501-149-A) is useful for checking the waveform of the BD board. The manes of terminals and the checking items to be performed are shown as follows.

GND : Ground
I + 3 V : For measuring IOP (Check the deterioration of the optical pick-up laser)
IOP : For measuring IOP (Check the deterioration of the optical pick-up laser)
TE : TRK error signal (Traverse adjustment)
VC : Reference level for checking the signal
RF : RF signal (Check jitter)

IOP Data Recording and Display When Pickup and Non-volatile Memory (IC171 of BD board) are Replaced

The IOP value labeled on the pick-up can be recorded in the non-volatile memory. By recording the value, it will eliminate the need to look at the value on the label of the optical pick-up. When replacing the pick-up or non-volatile memory (IC171 of BD board), record the IOP value on the pick-up according to the following procedure.

Record Precedure:
1. While pressing the $\boxed{\ |\triangleleft\triangleleft\ \text{AMS}\ \triangleright\triangleright|\ }$ knob and ■ button, connect the power plug to the outlet, and release the $\boxed{\ |\triangleleft\triangleleft\ \text{AMS}\ \triangleright\triangleright|\ }$ knob and ■ button.
2. Rotate the $\boxed{\ |\triangleleft\triangleleft\ \text{AMS}\ \triangleright\triangleright|\ }$ knob to display "[Service]", and press the $\boxed{\text{YES}}$ button.
3. Rotate the $\boxed{\ |\triangleleft\triangleleft\ \text{AMS}\ \triangleright\triangleright|\ }$ knob to display "Iop.Write" (C28), and press the $\boxed{\text{YES}}$ button.
4. The display becomes "Ref=@@@.@" (@ is an arbitrary number) and the numbers which can be changed will blink.
5. Input the IOP value written on the optical pick-up.
   To select the number : Rotate the $\boxed{\ |\triangleleft\triangleleft\ \text{AMS}\ \triangleright\triangleright|\ }$ knob.
   To select the digit   : Press the $\boxed{\ |\triangleleft\triangleleft\ \text{AMS}\ \triangleright\triangleright|\ }$ knob.
6. When the $\boxed{\text{YES}}$ button is pressed, the display becomes "Measu=@@@.@" (@ is an arbitrary number).
7. As the adjustment results are recorded for the 6 value. Leave it as it is and press the $\boxed{\text{YES}}$ button.
8. "Complete!" will be displayed momentarily. The value will be recorded in the non-volatile memory and the display will become "Iop Write".
9. Press the $\boxed{\text{REPEAT}}$ button to complete. "Standby" will be displayed.

Display Precedure:
1. While pressing the $\boxed{\ |\triangleleft\triangleleft\ \text{AMS}\ \triangleright\triangleright|\ }$ knob and ■ button, connect the power plug to the outlet, and release the $\boxed{\ |\triangleleft\triangleleft\ \text{AMS}\ \triangleright\triangleright|\ }$ knob and ■ button.
2. Rotate the $\boxed{\ |\triangleleft\triangleleft\ \text{AMS}\ \triangleright\triangleright|\ }$ knob to display "[Service]", and press the $\boxed{\text{YES}}$ button.
3. Rotate the $\boxed{\ |\triangleleft\triangleleft\ \text{AMS}\ \triangleright\triangleright|\ }$ knob to display "Iop.Read" (C27).
4. "@@.@/##.#" is displayed and the recorded contents are displayed.
   @@.@ : indicates the Iop value labeled on the pick-up.
   ##.#   : indicates the Iop value after adjustment
5. To end, press the $\boxed{\ |\triangleleft\triangleleft\ \text{AMS}\ \triangleright\triangleright|\ }$ button or $\boxed{\text{MENU/NO}}$ button to display "Iop Read". Then press the $\boxed{\text{REPEAT}}$ button to display "Standby".

Checks Prior to Parts Replacement and Adjustments

Before performing repairs, perform the following checks to determine the faulty locations up to a certain extent.
Details of the procedures are described in "5 Electrical Adjustments".

	Criteria for Determination (Unsatisfactory if specified value is not satisfied)	Measure if unsatisfactory:

Laser power check (5-6-2 : See page 28)	• 0.9 mW power
	  Specified value : 0.84 to 0.92 mW
	• 7.0 mW power
	  Specified value : 6.8 to 7.2 mW
		• Clean the optical pick-up
		• Adjust again
		• Replace the optical pick-up

	lop (at 7mW) • Labeled on the optical pickup Iop value ± 10mA	• Replace the optical pick-up
Traverse check (5-6-3 : See page 28)	• Traverse waveform Specified value : Below 10% offset	• Replace the optical pick-up

Focus bias check (5-6-4 : See page 29)	• Error rate check
	  Specified value : For points a, b, and c
	  C1 error : Below 220
	  AD error : Below 2
		• Replace the optical pick-up

C PLAY check (5-6-5 : See page 29)	• Error rate check
	  Specified value:
	  a. When using test disc (MDW-74/AU-1)
	      C1 error : Below 80
	      AD error : Below 2
	  b. When using check disc (TDYS-1)
	      C1 error : Below 50
		• Replace the optical pick-up

Self-recording/playback check (REC/PLAY) (5-6-6 : See page 29)	• CPLAY error rate check
	  Specified value:
	  C1 error : Below 80
	  AD error : Below 2
		If always unsatisfactory:
		• Replace the overwrite head
		• Check for disconnection of the circuits around the overwrite head

		If occasionally unsatisfactory: • Check if the overwrite head is distorted • Check the mechanism around the sled
TEMP check (Temperature compensation offset check) (5-6-1 : See page 28)	• Unsatisfactory if displayed as T=@@ (##) [NG" NG (@@, ## are both arbitrary numbers)	• Check for disconnection of the circuits around D101 (BD board) • Check the signals around IC101, IC121, CN102, CN103 (BD board)

Note:
The criteria for determination above is intended merely to determine if satisfactory or not, and does not serve as the specified value for adjustments.
When performing adjustments, use the specified values for adjustments.

Retry Cause Display Mode

- In this test mode, the causes for retry of the unit during recording can be displayed on the fluorescent indicator tube. During playback, the "track mode" for obtaining track information will be set.
  This is useful for locating the faulty part of the unit.
- The following will be displayed :
  During recording and stop : Retry cause, number of retries, and number of retry errors.
  During playback   : Information such as type of disc played, part played, copyright.
  These are displayed in hexadecimal.

Precedure:

1. Load a recordable disc whose contents can be erased into the unit.
2. Press the MENU/NO button. When "Edit/Menu" is displayed on the fluorescent display tube, rotate the I◁◁ AMS ▷▷I knob to display "All Erase?".
3. Press the YES button. (Or press the I◁◁ AMS ▷▷I knob)
4. When "All Erase??" is displayed on the fluorescent display tube, the music calendar number blinks.
5. Press the YES button to display "Complete!!", and press the ■ button immediately. Wait for about 15 seconds while pressing the button. (The I◁◁ AMS ▷▷I knob can be pressed instead of the YES button for the same results.)
6. When the "TOC" displayed on the fluorescent display tube goes off, release the ■ button.
7. Press the ● REC button to start recording. Then press the II button and start recording.
8. To check the "track mode", press the ▷ button to start play.
9. To exit the test mode, press the I/⏻ button, and turn OFF the power. When "TOC" disappears, disconnect the power plug from the outlet. If the test mode cannot be exited, refer to "Forced Reset" on page 6.

Fig. 1 Reading the Test Mode Display (During recording and stop)

RTs@@c##e∗∗

Fluorescent display tube display

@@ : Cause of retry
: Number of retries
∗∗ : Number of retry errors

Fig. 2 Reading the Test Mode Display (During playback)

@@####∗∗$$

Fluorescent display tube display

@@ : Parts No. (name of area named on TOC)
: Cluster
∗∗ : Sector
$$: Track mode (Track information such as copyright information of each part)

Reading the Retry Cause Display

Hexadecimal	Higher Bits				Lower Bits				Hexa-decimal	Cause of Retry	Occurring conditions
	8	4	2	1	8	4	2	1			
Bit	b7	b6	b5	b4	b3	b2	b1	b0			
Binary	0	0	0	0	0	0	0	1	01	shock	When track jump (shock) is detected
	0	0	0	0	0	0	1	0	02	ader5	When ADER was counted more than five times continuously
	0	0	0	0	0	1	0	0	04	Discontinuous address	When ADIP address is not continuous
	0	0	0	0	1	0	0	0	08	DIN unlock	When DIN unlock is detected
	0	0	0	1	0	0	0	0	10	FCS incorrect	When not in focus
	0	0	1	0	0	0	0	0	20	IVR rec error	When ABCD signal level exceeds the specified range
	0	1	0	0	0	0	0	0	40	CLV unlock	When CLV is unlocked
	1	0	0	0	0	0	0	0	80	Access fault	When access operation is not performed normally

Reading the Display:
Convert the hexadecimal display into binary display. If more than two causes, they will be added.

Example
When 42 is displayed:
Higher bit : 4 = 0100 → b6
Lower bit : 2 = 0010 → b1
In this case, the retry cause is combined of "CLV unlock" and "ader5".

When A2 is displayed:
Higher bit : A = 1010 → b7+b5
Lower bit : 2 = 0010 → b2
The retry cause in this case is combined of "access fault", "IVR rec error", and "ader5".

Reading the Retry Cause Display

	Higher Bits				Lower Bits				Hexa-decimal	Details		
Hexadecimal	8	4	2	1	8	4	2	1				
Bit	b7	b6	b5	b4	b3	b2	b1	b0			When 0	When 1
Binary	0	0	0	0	0	0	0	1	01	Emphasis OFF		Emphasis ON
	0	0	0	0	0	0	1	0	02	Monaural		Stereo
	0	0	0	0	0	1	0	0	04	This is 2-bit display. Normally 01.		
	0	0	0	0	1	0	0	0	08	01:Normal audio. Others:Invalid		
	0	0	0	1	0	0	0	0	10	Audio (Normal)		Invalid
	0	0	1	0	0	0	0	0	20	Original		Digital copy
	0	1	0	0	0	0	0	0	40	Copyright		No copyright
	1	0	0	0	0	0	0	0	80	Write prohibited		Write allowed

Reading the Display:
Convert the hexadecimal display into binary display. If more than two causes, they will be added.

Example When 84 is displayed:
    Higher bit : 8 = 1000 → b7
    Lower bit : 4 = 0100 → b2
    In this case, as b2 and b7 are 1 and others are 0, it can be determined that the retry cause is combined of "emphasis OFF", "monaural", "original", "copyright exists", and "write allowed".

Example When 07 is displayed:
    Higher bit : 0 = 1000 → All 0
    Lower bit : 7 = 0111 → b0+b1+b2
    In this case, as b0, b1, and b2 are 1 and others are 0, it can be determined that the retry cause is combined of "emphasis ON", "stereo", "original", "copyright exists", and "write prohibited".

Hexadecimal → Binary Conversion Table
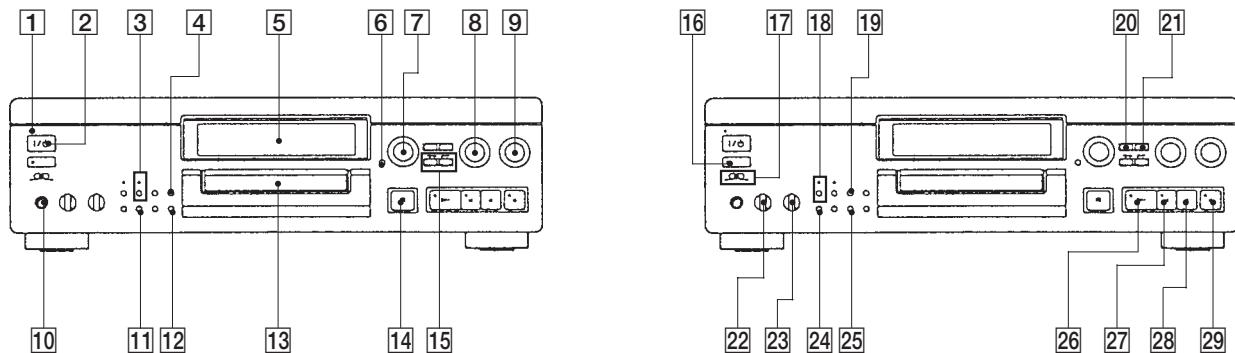
Hexadecimal	Binary	Hexadecimal	Binary
0	0000	8	1000
1	0001	9	1001
2	0010	A	1010
3	0011	B	1011
4	0100	C	1100
5	0101	D	1101
6	0110	E	1110
7	0111	F	1111

SECTION 2
GENERAL

LOCATION OF CONTROLS
– Front Panel –
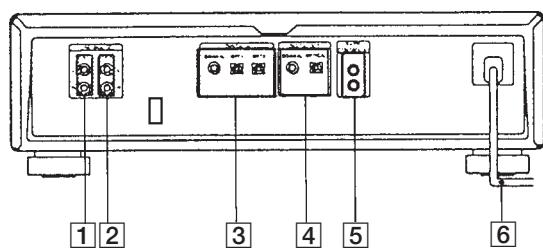
1 STANDBY indicator
2 I/⏻ (Power) button
3 FILTER button and indicator
4 DISPLAY/CHAR button
5 Fluorescent indicator tube
6 CLEAR button
7 I◁◁ AMS ▷▷I knob
8 REC LEVEL knob (DIGITAL)
9 REC LEVEL knob (ANALOG)
10 PHONES jack
11 PLAY MODE button
12 TIME button
13 Disc tray
14 ⏏ OPEN/CLOSE button
15 ◀◀/▶▶ button

16 Remote sensor
17 TIMER switch
18 MEGA CONTROL button and indicator
19 SCROLL/CLOCK SET button
20 MENU/NO bottom
21 YES button
22 PHONE LEVEL knob
23 INPUT select knob
24 FADER button
25 REPEAT button
26 ▶ button and indicator
27 ❚❚ button and indicator
28 ■ button
29 ● REC button and indicator

– Rear Panel –
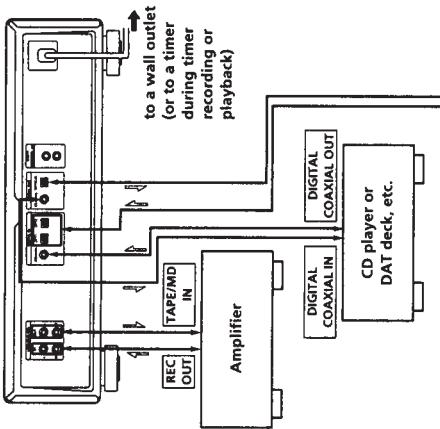
1 LINE IN jack (ANALOG)
2 LINE OUT jack (ANALOG)
3 DIGITAL IN (COAXIAL/OPT1/OPT2) jack and connector
4 DIGITAL OUT (COAXIAL/OPTICAL) jack and connector
5 S-LINK CONTROL A1 jack
6 Power cord

Overview

This section describes how to hook up the MD deck to an amplifier or other components such as a CD player or DAT deck. Be sure to turn off the power of each component before connection.

→ : Signal flow

to a wall outlet (or to a timer during timer recording or playback)

Amplifier

REC OUT / TAPE/MD IN

DIGITAL COAXIAL IN

DIGITAL COAXIAL OUT

CD player or DAT deck, etc.

DIGITAL OPTICAL OUT

DIGITAL OPTICAL IN

CD player, DAT deck, or MD deck, etc.

What cords will I need?

• Audio connecting cords (supplied) (2)

White (L)
Red (R)
White (L)
Red (R)

• Optical cables (not supplied) (3)

• Coaxial digital connecting cables (not supplied) (2)

Hookups

Connecting the deck to an amplifier

Connect the amplifier to the LINE(ANALOG) IN/OUT jacks using the audio connecting cords (supplied), making sure to match the color-coded cords to the appropriate jacks on the components: red (right) to red and white (left) to white. Be sure to make connections firmly to prevent hum and noise.

Amplifier

MD deck
LINE(ANALOG)

→ : Signal flow

Connecting the deck to a digital component such as a CD player, DAT deck, digital amplifier, or another MD deck

Connect the component through the DIGITAL IN/OUT connectors with two (or three) optical cables (not supplied) and/or two coaxial digital connecting cables (not supplied).
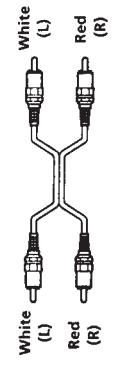
When using the optical cables

Take the caps off the connectors and then insert the plugs parallelly until they click into place.
Be sure not to bend or tie together the optical cables.

MD deck
DIGITAL IN COAXIAL OPT2 OPT1

Digital component
DIGITAL OPTICAL IN / OUT

You can connect the optical cable to either OPT1 or OPT2

→ : Signal flow

When using the coaxial digital connecting cable

MD deck
DIGITAL OUT COAXIAL OPTICAL

Digital component
DIGITAL COAXIAL IN / OUT

→ : Signal flow

ϔ If "Din Unlock" and "C71" appear in the display
Make sure the optical cable or the coaxial digital connecting cable is connected properly.

ϔ Automatic conversion of digital sampling rates during recording
A built-in sampling rate converter automatically converts the sampling frequency of various digital sources to the 44.1 kHz sampling rate of your MD deck. This allows you to record sources such as 32- and 48-kHz DAT or satellite broadcasts, as well as compact discs and other MDs.
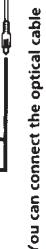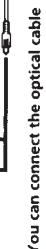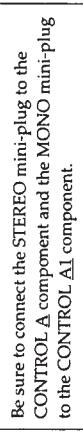
Note
If "Din Unlock" alternates with "C71", or "Cannot Copy" appears in the display, recording through the digital connector is not possible. In this case, record the program source through the LINE(ANALOG) IN jacks with the INPUT set at ANALOG.

Connecting the AC power cord

Connect the AC power cord to a wall outlet or to the outlet of a timer.

This MD deck is compatible with the CONTROL A1 Control System.
The CONTROL A1 Control System was designed to simplify the operation of audio systems composed of separate Sony components. CONTROL A1 connections provide a path for the transmission of control signals which enable automatic operation and control features usually associated with integrated systems.
Currently, CONTROL A1 connections between a Sony MD deck, CD player, amplifier (receiver), and cassette deck provide automatic function selection and synchronized recording.

Note
The CONTROL A1 Control System is designed to maintain upward compatibility as the Control System is upgraded to handle new functions. In this case, however, older components will not be compatible with the new functions.

Compatibility with the former CONTROL A System

Although the CDP-CX153 is equipped with a CONTROL A terminal, it can be connected to CONTROL A1 components using a special connecting cable*.
The CDP-CX151 however, cannot be connected to CONTROL A1.
* Use the Sony RK-G139HG (1 meter [39 ³/₈ in]) monaural mini-plug ↔ stereo mini-plug connecting cable or a similar cable (less than 2 meters [78 ³/₄ in] long with no resistance).

To CDP-CX153 (CONTROL A)
To the CONTROL A1 component

STEREO
MONO

Be sure to connect the STEREO mini-plug to the CONTROL A component and the MONO mini-plug to the CONTROL A1 component.

– 13 –
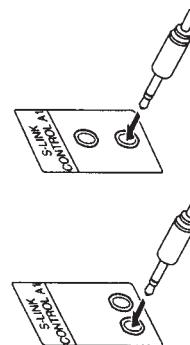
Connecting the CONTROL A1 Control System

• Connect the CONTROL A1 cables in series to the CONTROL A1 jacks on the back of each component. Be sure to connect a CONTROL A1 compatible amplifier (receiver) to take advantage of the automatic function selection feature.

| Amplifier (receiver) | MD deck | CD player | Tape deck | Other component |

• The components can be connected in any order.
• You can connect up to ten CONTROL A1 compatible components.
• The CONTROL A1 functions will work when the component you want to operate is turned on, even if all of the connected components are not turned on.
• As a rule, the CONTROL A1 remote control system should not incorporate more than one of each type of component (i.e., 1 MD deck, 1 CD player, 1 tape deck and 1 receiver). You may, however, be able to connect more than one of certain CD players. Refer to the operating instructions supplied with the respective component for details.

About the CONTROL A1 cable
• Use a commercially available 2P (mono) mini-plug cable less than 2 meters (78 ³/₄ in) long, with a maximum outer diameter no greater than 11 mm (⁷/₁₆ in), and no resistance. Some CONTROL A1 compatible components are supplied with a CONTROL A1 cable as an accessory.
• If a component has more than one CONTROL A1 jack, you can use either one, or connect a different component to each jack.
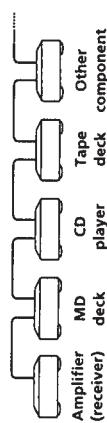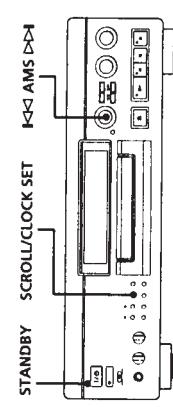
"S-LINK" is a general name for Sony's Bus System, and includes the CONTROL A1 Control System.

Basic Functions of the CONTROL A1 Control System

Automatic function selection

When you connect CONTROL A1 compatible Sony components using CONTROL A1 cables, the function selector on the amplifier (or receiver) automatically switches to the correct input when you press the play button on one of the connected components. (If you press ▶ (play button) on the MD deck while the CD is playing, the function selector on the amplifier switches from CD to MD.)

Notes
• This function only works when the components are connected to the amplifier (or receiver) inputs according to the names on the function buttons. Certain receivers allow you to switch the names of the function buttons. In this case, refer to the operating instructions supplied with the receiver.
• When recording, do not play any components other than the recording source. It will cause the automatic function selection to operate.

Synchronized recording

This function lets you conduct synchronized recording between the MD deck and selected source component.

1 Set the source selector on the amplifier (or receiver) to the source component.

2 Set the source component to pause mode (make sure both the ▶ and ‖ indicators light together).

3 Set the deck to recording pause mode.
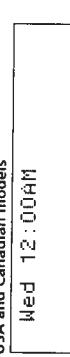
4 Press ‖ on the deck.
The source component is released from the pause mode, and recording begins shortly thereafter. When playback ends from the source component, recording stops.

Notes
• Do not set more than one component to the pause mode.
• This MD deck is equipped with a special synchronized recording function that uses the CONTROL A1 Control System (see "Making a synchro recording from a CD player connected with a control A1 cable" on page 20). You can also make a synchro recording using the Mega CD Control Function via the CONTROL A1 Control System (see "Controlling a CD Changer from the MD Deck to Make a Synchro Recording" on page 39).

Setting the Clock

Once you set the MD deck's internal clock, the MD deck will automatically record the date and time of all recordings. When playing a track, you can display the date and time the track was recorded (see page 25). Time on this deck is displayed on a 12-hour clock (USA and Canadian models only) or a 24-hour clock (European model only).

STANDBY   SCROLL/CLOCK SET   ◁◁ AMS ▷▷

DATE PRESENT

1 With the deck in standby status (the STANDBY indicator lights red), press SCROLL/CLOCK SET down for about 2 seconds until the month (or day) indication in the display starts flashing.

USA and Canadian models

`⌐Ч̄Πⁿ⁻01d 98ʸ`

European model

`⌐01d⁻04ⁿ 98ʸ`

2 Turn AMS to enter the current month (or day), then press AMS.
The month (or day) indication stops flashing, and the day (or month) indication starts flashing.

USA and Canadian models

`04ⁿ⁻⌐01⌐98ʸ`

European model

`01d⁻⌐04ⁿ⌐98ʸ`

3 Repeat Step 2 to enter the month, day, year, hour, and minute.

USA and Canadian models

`Wed 12:00AM`

European model

`Wed 0:00`

☼ **For precise time and date stamping of recordings**
Reset the time at least once a week.

Note
If the AC power cord is disconnected for a long time, the memorized clock settings will disappear and "Standby" will flash in the display the next time you plug in and turn on the deck. If this happens, reset the clock.

Displaying the current date and time ‖

You can display the current date and time any time even when the deck is in standby status.

Press DATE PRESENT.
Each press of the button changes the display as follows:

┌→Current display → Date → Time┐

☼ **You can display the current date and time with an on-deck button**
Press the SCROLL/CLOCK SET button. Each press of the button changes the display in the same order as the DATE PRESENT button on the remote does.

Changing the date and/or time

1 With the deck in standby status (the STANDBY indicator lights red), press SCROLL/CLOCK SET down for about 2 seconds until the month (or day) indication in the display starts flashing.

2 Press SCROLL/CLOCK SET or AMS repeatedly until the item you want to change flashes.

3 Turn AMS to change the contents of the selected item.

4 To complete the setting, press AMS repeatedly until all items stop flashing.

(Continued)

SECTION 3
DISASSEMBLY

Note: Follow the disassembly procedure in the numerical order given.

CASE

❶ four screws
(case 3 TP2)

❸ Remove the case
in the arrow direction **Ⓐ**.

❶ three screws
(case 3 TP2)

Ⓐ

❶ two screws
(case 3 TP2)

❷ Open the case.

FRONT PANEL SECTION

❸ three screws
(3 × 8)

❶ flat wire
(CN800)

❹ knob (VOL)

❷ connector
(CN760)

❺ front panel section

❸ four screws
(3 × 8)

MD MECHANISM SECTION

❶ screw
(BVTT3 × 6)

❶ five screws
(BVTT3 × 6)

❸ two flat wires
(CN102, 103)

❷ Remove the MD
mechanism section
in the arrow direciton Ⓐ.

Ⓐ

❹ connector
(CN401)

AU BOARD

❶ four flat wires
(CN400, 501, 800, 801)

❷ three connectors
(CN100, 200, 502)

❺ three screws
(BV3 × 8)

❺ three screws
(BV3 × 8)

❹ bracket (case)

❼ Remove the AU board
in the arrow direction Ⓐ.

❸ screw
(3 × 8)

Ⓐ

❻ screw
(BV/ring)

– 16 –

TRAY ASS'Y

❷ two screws
(P2.6 × 6)

❸ bracket (top)

❷ two screws
(P2.6 × 6)

❺ screw
(P2.6 × 6)

❻ stopper
(shaft B)

❹ three gears
(top)

❼ shaft

❹ three gears
(top)

❽ Remove the tray assembly
in the arrow direction **B**.

B

A

❶ Rotate the pully gear in the arrow
direction **A**, and pull out the tray
assembly.

• NOTE FOR INSTALLATION

slider assembly

pin

slider assembly

B

*When attaching the tray assembly, first move the slider
assembly in the arrow direction **B** and set pin at the
position shown.*

A

slider (D)
assembly

tray
assembly

marking

*When attaching gear (top) (two in front),
pull the tray assembly in the arrow direction **A**
completely, and position racks (L), (R) and
slider (D) assembly as shown in the figure.*

rack (L)

gear (top)

slider (D)
assembly

– 17 –

BU HODER ASS'Y

❶ two screws
(P2.6 × 6)

❷ two collars
(damper)

❸ two compression
springs

*from MD mechanism
section (page 16)*

❶ two screws
(P2.6 × 6)

❷ two collars
(damper)

❸ two compression
springs

❹ BU holder ass'y

LOADING MOTOR ASS'Y

❷ two screws
(P2.6 × 6)

❸ gear ass'y

❻ loading motor ass'y

❺ two screws
(B2 × 3)

❹ belt

❶ connector
(CN14)

BASE UNIT

❶ leaf spring (UDL)

❷ leaf spring (UDR)

❸ Remove the holder assembly
in the arrow direction Ⓐ.

Ⓐ

❺ base unit

❹ two screws
(P2.6 × 6)

❹ two screws
(P2.6 × 6)

BD BOARD

❺ two screws
(P1.7 × 2.5)

❻ claw

❹ screw
(M7)

❸ flexible board
(CN104)

❼ BD board

❷ Break the soldering
of switch lead.

❶ Break the soldering of
motor lead.

❸ flexible board
(CN101)

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OVER WRITE HEAD

❸ over write head ❷ screw (P1.7 × 6)

❶ flexible board (CN104)

OPTICAL PICK-UP

❷ screw (B2 × 8)

❸ leaf spring (shaft)

❹ main shaft

❺ Remove the optical pick-up in the arrow direction Ⓐ.

❶ flexible board (CN104)

Ⓐ

❶ flexible board (CN101)

SECTION 4
TEST MODE

4-1. PRECAUTIONS FOR USE OF TEST MODE

• As loading related operations will be performed regardless of the test mode operations being performed, be sure to check that the disc is stopped before setting and removing it.

Even if the ⏏ button is pressed while the disc is rotating during continuous playback, continuous recording, etc., the disc will not stop rotating.

Therefore, it will be ejected while rotating.

Be sure to press the ⏏ button after pressing the MENU/NO button and the rotation of disc is stopped.

4-1-1. Recording laser emission mode and operating buttons

• Continuous recording mode (CREC MODE)
• Laser power check mode (LDPWR CHECK)
• Laser power adjustment mode (LDPWR ADJUST)
• Traverse (MO) check (EF MO CHECK)
• Traverse (MO) adjustment (EF MO ADJUST)
• When pressing the ● REC button.

4-2. SETTING THE TEST MODE

The following are two methods of entering the test mode.

Procedure 1: While pressing the I◄◄ AMS ►►I knob and ■ button, connect the power plug to an outlet, and release the I◄◄ AMS ►►I knob and ■ button.

When the test mode is set, "[Check]" will be displayed. Rotating the I◄◄ AMS ►►I knob switches between the following four groups; ···←→ Check ←→ Adjust ←→ Service ←→ Develop ←→ ···.

Procedure 2: While pressing the I◄◄ AMS ►►I knob, connect the power plug to the outlet and release the I◄◄ AMS ►►I knob.

When the test mode is set, "TEMP CHECK" will be displayed. By setting the test mode using this method, only the "Check" group of method 1 can be executed.

Note: The tray is drawn out for a disc setting immediately when the test mode becomes active. Set a disc and push the tray by hand, so that the disc is loaded automatically.

4-3. EXITING THE TEST MODE

Press the REPEAT button. The disc is ejected when loaded, and "Standby" display blinks, and the STANDBY state is set.

4-4. BASIC OPERATIONS OF THE TEST MODE

All operations are performed using the I◄◄ AMS ►►I knob, YES button, and MENU/NO button.

The functions of these buttons are as follows.

Function name	Function
I◄◄ AMS ►►I knob	Changes parameters and modes
YES button	Proceeds onto the next step. Finalizes input.
MENU/NO button	Returns to previous step. Stops operations.

4-5. SELECTING THE TEST MODE

There are 23 types of test modes as shown below. The groups can be switched by rotating the ⏮ AMS ⏭ knob. After selecting the group to be used, press the YES button. After setting a certain group, rotating the ⏮ AMS ⏭ knob switches between these modes. Refer to "Group" in the table for details selected.

All items used for servicing can be treated using group S. So be carefully not to enter other groups by mistake.

Display	No.	Contents	Mark	Group (∗)			
TEMP CHECK	C01	Temperature compensation offset check		C		S	
LDPWR CHECK	C02	Laser power check		C		S	
EF MO CHECK	C03	Traverse (MO) check		C		S	
EF CD CHECK	C04	Traverse (CD) check		C		S	
FBIAS CHECK	C05	Focus bias check		C		S	
S curve CHECK	C06	S letter check	(X)	C			
VERIFY MODE	C07	Non-volatile memory check	(X)	C			
DETRK CHECK	C08	Detrack check	(X)	C			
TEMP ADJUS	C09	Temperature compensation offset adjustment			A	S	
LDPWR ADJUS	C10	Laser power adjustment			A	S	
EF MO ADJUS	C11	Traverse (MO) adjustment			A	S	
EF CD ADJUS	C12	Traverse (CD) adjustment			A	S	
FBIAS ADJUS	C13	Focus bias adjustment			A	S	
EEP MODE	C14	Non-volatile memory control	(X) (!)				D
ERR DP MODE	C17	Error history display, clear				S	
ADJ CLEAR	C24	Initialization of non-volatile memory of adjustment value			A	S	
AG Set (MO)	C25	Auto gain output level adjustment (MO)			A	S	
AG Set (CD)	C26	Auto gain output level adjustment (CD)			A	S	
Iop Read	C27	IOP data display		C		S	
Iop Write	C28	IOP data write			A	S	
JA20 980327	C29	Microprocessing version display		C		S	
CPLAY MODE	C30	Continuous play mode		C	A	S	D
CREC MODE	C31	Continuous recording mode		C	A	S	D

Group (∗)
C: Check   A: Adjust
S: Service   D: Develop

- For details of each adjustment mode, refer to "5. Electrical Adjustments".
  For details of "ERR DP MODE", refer to "Self-Diagnosis Function" on page 2.
- If a different mode has been selected by mistake, press the MENU/NO button to exit that mode.
- Modes with (X) in the Mark column are not used for servicing and therefore are not described in detail. If these modes are set accidentally, press the MENU/NO button to exit the mode immediately. Be especially careful not to set the modes with (!) as they will overwrite the non-volatile memory and reset it, and as a result, the unit will not operate normally.

4-5-1. Operating the Continuous Playback Mode

1. Entering the continuous playback mode
(1) Set the disc in the unit. (Whichever recordable discs or discs for playback only are available.)
A disc is loaded automatically, if pushing the tray.
(2) Rotate the ⎣I◁◁ AMS ▷▷I⎦ knob and display "CPLAY MODE" (C30).
(3) Press the ⎣YES⎦ button to change the display to "CPLAY MID".
(4) When access completes, the display changes to "C = ▯▯▯▯ AD = ▯▯".
Note: The numbers "▯" displayed show you error rates and ADER.
2. Changing the parts to be played back
(1) Press the ⎣YES⎦ button during continuous playback to change the display as below.

$$\text{"CPLAY MID"} \rightarrow \text{"CPLAY OUT"} \rightarrow \text{"CPLAY IN"}$$

When pressed another time, the parts to be played back can be moved.
(2) When access completes, the display changes to "C = ▯▯▯▯ AD = ▯▯".
Note: The numbers "▯" displayed show you error rates and ADER.
3. Ending the continuous playback mode
(1) Press the ⎣MENU/NO⎦ button. The display will change to "CPLAY MODE".
(2) Press the ⎣⏏⎦ button to remove the disc.
Note: The playback start addresses for IN, MID, and OUT are as follows.
    IN   40h cluster
    MID 300h cluster
    OUT 700h cluster
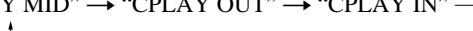
4-5-2. Operating the Continuous Recording Mode (Use only when performing self-recording/palyback check.)

1. Entering the continuous recording mode
(1) Set a recordable disc in the unit.
A disc is loaded automatically, if pushing the tray.
(2) Rotate the ⎣I◁◁ AMS ▷▷I⎦ knob and display "CREC MODE" (C31).
(3) Press the ⎣YES⎦ button to change the display to "CREC MID".
(4) When access completes, the display changes to "CREC (▯▯▯▯" and **REC** lights up.
Note: The numbers "▯" displayed shows you the recording position addresses.
2. Changing the parts to be recorded
(1) When the ⎣YES⎦ button is pressed during continuous recording, the display changes as below.

$$\text{"CPLAY MID"} \rightarrow \text{"CPLAY OUT"} \rightarrow \text{"CPLAY IN"}$$

When pressed another time, the parts to be recorded can be changed. **REC** goes off.
(2) When access completes, the display changes to "CREC (▯▯▯▯" and **REC** lights up.
Note: The numbers "▯" displayed shows you the recording position addresses.
3. Ending the continuous recording mode
(1) Press the ⎣MENU/NO⎦ button. The display changes to "CREC MODE" and **REC** goes off.
(2) Press the ⎣⏏⎦ button to remove the disc.
Note 1: The recording start addresses for IN, MID, and OUT are as follows.
    IN   40h cluster
    MID 300h cluster
    OUT 700h cluster
Note 2: The ⎣MENU/NO⎦ button can be used to stop recording anytime.
Note 3: Do not perform continuous recording for long periods of time above 5 minutes.
Note 4: During continuous recording, be careful not to apply vibration.

4-5-3. Non-Volatile Memory Mode (EEP MODE)

This mode reads and writes the contents of the non-volatile memory.
It is not used in servicing. If set accidentally, press the ⎣MENU/NO⎦ button immediately to exit it.

4-6. FUNCTIONS OF OTHER BUTTONS

Function	Contents
►	Sets continuous playback when pressed in the STOP state. When pressed during continuous playback, the tracking servo turns ON/OFF.
■	Stops continuous playback and continuous recording.
►►	The sled moves to the outer circumference only when this is pressed.
◄◄	The sled moves to the inner circumference only when this is pressed.
SCROLL/CLOCK SET	Switches between the pit and groove modes when pressed.
PLAY MODE	Switches the spindle servo mode (CLVS ←→ CLV A).
DISPLAY/CHAR	Switches the displayed contents each time the button is pressed
⏏ OPEN/CLOSE	Ejects the disc
REPEAT	Exits the test mode

4-7. TEST MODE DISPLAYS
Each time the ⎡DISPLAY/CHAR⎤ button is pressed, the display changes in the following order.

1. Mode display
Displays "TEMP ADJUST", "CPLAY MODE", etc.

2. Error rate display
Displays the error rate in the following way.
     C = □□□□ AD = □□□□
     C = Indicates the C1 error.
     AD = Indicates ADER.

3. Address display
The address is displayed as follows. (MO: recordable disc, CD: playback only disc)
Pressing the ⎡SCROLL/CLOCK SET⎤ button switches between the group display and bit display.
h = □□□□ s = □□□□ (MO pit and CD)
h = □□□□ a = □□□□ (MO groove)
h = Indicates the header address.
s = Indicates the SUBQ address.
a = Indicates the ADIP address.

Note: "–" is displayed when servo is not imposed.

4. Auto gain display (Not used in servicing)
The auto gain is displayed as follows.
AG = □□/□□□□[□□
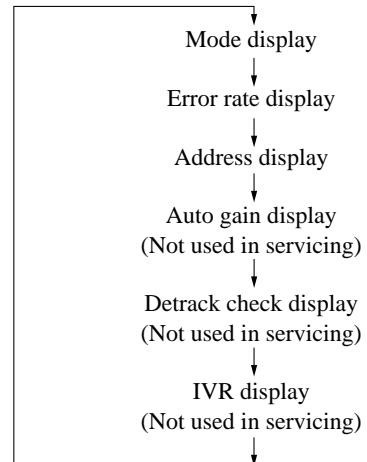
5. Detrack check display (Not used in servicing)
The detrack is displayed as follows.
ADR = □□□□□□□

6. IVR display (Not used in servicing)
The IVR is displayed as follows.
[□□][□□][□□

Mode display
↓
Error rate display
↓
Address display
↓
Auto gain display
(Not used in servicing)
↓
Detrack check display
(Not used in servicing)
↓
IVR display
(Not used in servicing)

MEANINGS OF OTHER DISPLAYS
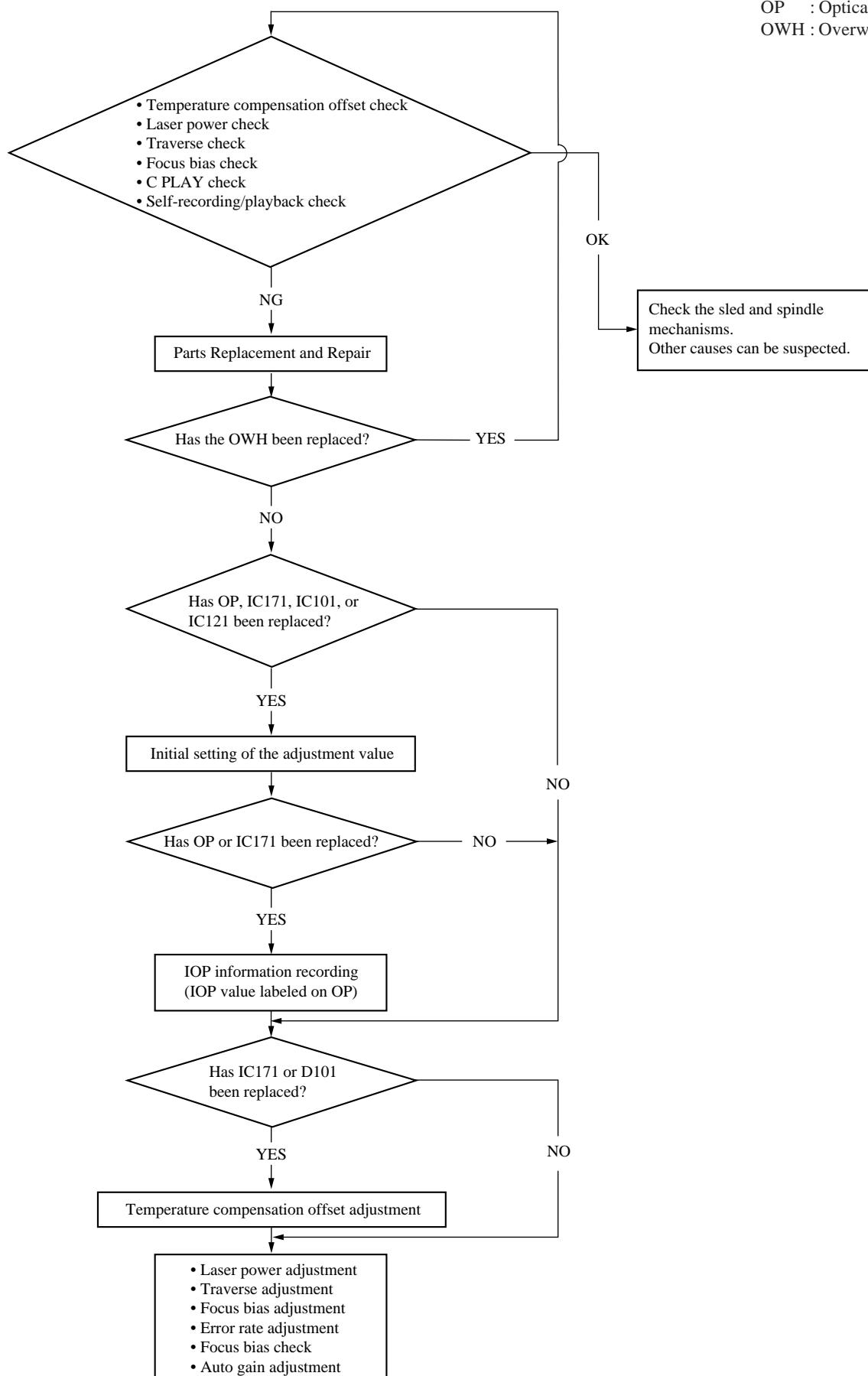
Display	Contents	
	When Lit	When Off
▷	During continuous playback (CLV: ON)	STOP (CLV: OFF)
‖	Tracking servo OFF	Tracking servo ON
REC	Recording mode ON	Recording mode OFF
–SYNC	CLV low speed mode	CLV normal mode
A.SPACE	ABCD adjustment completed	
OVER	Tracking offset cancel ON	Tracking offset cancel OFF
B	Tracking auto gain OK	
A-	Focus auto gain OK	
TRACK	Pit	Groove
DISC	High reflection	Low reflection
DATE	CLV-S	CLV-A
CLOCK	CLV LOCK	CLV UNLOCK

SECTION 5
ELECTRICAL ADJUSTMENTS

5-1. PARTS REPLACEMENT AND ADJUSTMENT

- Check and adjust the MDM and MBU as follows.
  The procedure changes according to the part replaced

- Abbreviation
  OP   : Optical pick-up
  OWH : Overwrite head

```
                    ┌──────────────────────────────────┐
                    │  • Temperature compensation offset check
                    │  • Laser power check
                    │  • Traverse check          ────────────── OK ──→  ┌──────────────────────────┐
                    │  • Focus bias check                                 │ Check the sled and spindle │
                    │  • C PLAY check                                     │ mechanisms.                │
                    │  • Self-recording/playback check                    │ Other causes can be        │
                    └──────────────────────────────────┘                 │ suspected.                 │
                              │ NG                                        └──────────────────────────┘
                    ┌──────────────────────────────────┐
                    │     Parts Replacement and Repair   │
                    └──────────────────────────────────┘
                              │
                    < Has the OWH been replaced? >──── YES ───┘
                              │ NO
                    < Has OP, IC171, IC101, or IC121 been replaced? >──── NO ──┐
                              │ YES                                            │
                    ┌──────────────────────────────────┐                      │
                    │  Initial setting of the adjustment value │               │
                    └──────────────────────────────────┘                      │
                              │                                                │
                    < Has OP or IC171 been replaced? >──── NO ───→             │
                              │ YES                                            │
                    ┌──────────────────────────────────┐                      │
                    │  IOP information recording         │                     │
                    │  (IOP value labeled on OP)         │                     │
                    └──────────────────────────────────┘                      │
                              │                                                │
                    < Has IC171 or D101 been replaced? >──── NO ──┐            │
                              │ YES                               │            │
                    ┌──────────────────────────────────┐          │            │
                    │ Temperature compensation offset adjustment │ │            │
                    └──────────────────────────────────┘          │            │
                              │                                    │            │
                    ┌──────────────────────────────────┐
                    │  • Laser power adjustment          │
                    │  • Traverse adjustment             │
                    │  • Focus bias adjustment           │
                    │  • Error rate adjustment           │
                    │  • Focus bias check                │
                    │  • Auto gain adjustment            │
                    └──────────────────────────────────┘
```

5-2. PRECAUTIONS FOR CHECKING LASER DIODE EMISSINON

To check the emission of the laser diode during adjustments, never view directly from the top as this may lose your eye-sight.

5-3. PRECAUTIONS FOR USE OF OPTICAL PICK-UP (KMS-260A)

As the laser diode in the optical pick-up is easily damaged by static electricity, solder the laser tap of the flexible board when using it. Before disconnecting the connector, desolder first. Before connecting the connector, be careful not to remove the solder. Also take adequate measures to prevent damage by static electricity. Handle the flexible board with care as it breaks easily.

Optical pick-up flexible board

5-4. PRECAUTIONS FOR ADJUSTMENTS

1. When replacing the following parts, perform the adjustments and checks with ○ in the order shown in the following table.

	Optical Pick-up	BD Board			
		IC171	D101	IC101, IC121	IC192
1. Initial setting of adjustment value	○	○	×	○	×
2. Recording of IOP information (Value written in the pick-up)	○	○	×	×	×
3. Temperature compensation offset adjustment	×	○	○	×	×
4. Laser power adjustment	○	○	×	○	○
5. Traverse adjustment	○	○	×	○	×
6. Focus bias adjustment	○	○	×	○	×
7. Error rate check	○	○	×	○	×
8. Auto gain output level adjustment	○	○	×	○	×

2. Set the test mode when performing adjustments.
   After completing the adjustments, exit the test mode.
   Perform the adjustments and checks in "group S" of the test mode.
3. Perform the adjustments to be needed in the order shown.

4. Use the following tools and measuring devices.
   - Check Disc (MD) TDYS-1 (Parts No. 4-963-646-01)
   - TEST DISK (MDW-74/AU-1) (Parts No. 8-892-341-41)
   - Laser power meter LPM-8001 (Parts No. J-2501-046-A) or MD Laser power meter 8010S (Parts No. J-2501-145-A)
   - Oscilloscope (Measure after performing CAL of prove.)
   - Digital voltmeter
   - Thermometer
   - Jig for checking BD board waveform (Parts No. : J-2501-149-A)
5. When observing several signals on the oscilloscope, etc., make sure that VC and ground do not connect inside the oscilloscope.
   (VC and ground will become short-circuited.)
6. Using the above jig enables the waveform to be checked without the need to solder.
   (Refer to Servicing Notes on page 7.)
7. As the disc used will affect the adjustment results, make sure that no dusts nor fingerprints are attached to it.

Laser power meter

When performing laser power checks and adjustment (electrical adjustment), use of the new MD laser power meter 8010S (J-2501-145-A) instead of the conventional laser power meter is convenient.
It sharply reduces the time and trouble to set the laser power meter sensor onto the objective lens of the pick-up.

5-5. CREATING CONTINUOUSLY RECORDED DISC

* This disc is used in focus bias adjustment and error rate check. The following describes how to create a continuous recording disc.
1. Insert a disc (blank disc) commercially available.
   A disc is loaded automatically, if pushing the tray.
2. Rotate the |◁◁ AMS ▷▷| knob and display "CREC MODE". (C31)
3. Press the YES button again to display "CREC MID".
   Display "CREC (0300)" and start to recording.
4. Complete recording within 5 minutes.
5. Press the MENU/NO button and stop recording .
6. Press the ⏏ button and remove the disc.

The above has been how to create a continuous recorded data for the focus bias adjustment and error rate check.
Note :
- Be careful not to apply vibration during continuous recording.

5-6. CHECK PRIOR TO REPAIRS

These checks are performed before replacing parts according to "approximate specifications" to determine the faulty locations. For details, refer to "Checks Prior to Parts Replacement and Adjustments" (See page 9).

5-6-1. Temperature Compensation Offset Check

When performing adjustments, set the internal temperature and room temperature of 22 °C to 28 °C.
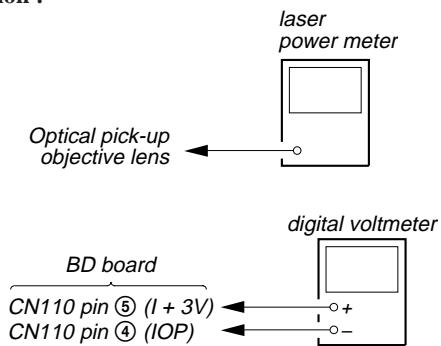
Checking Procedure:
1. Rotate the |◁◁ AMS ▷▷| knob to display "TEMP CHECK".
2. Press the YES button.
3. "T=@ @(##) [OK" should be displayed. If "T=@ @ (##) [NG" is displayed, it means that the results are bad.
   (@ @ indicates the current value set, and ## indicates the value written in the non-volatile memory.)

5-6-2. Laser Power Check

Before checking, check the IOP value of the optical pick-up.
(Refer to 5-8. Recording and Displaying the IOP Information.)

Connection :
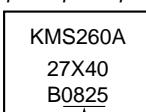
Checking Procedure:
1. Set the laser power meter on the objective lens of the optical pick-up. (When it cannot be set properly, press the ◀◀ button or ▶▶ button to move the optical pick-up.)
   Connect the digital volt meter to CN110 pin ⑤ (I + 3V) and CN110 pin ④ (IOP).
2. Then, rotate the |◁◁ AMS ▷▷| knob and display "LDPWR CHECK" (C02).
3. Press the YES button once and display "LD 0.9 mW $ ▦". Check that the reading of the laser power meter become 0.84 to 0.92 mW.
4. Press the YES button once more and display "LD 7.0 mW $ ▦". Check that the reading the laser power meter and digital volt meter satisfy the specified value.

Specified Value:

Laser power meter reading : 7.0 ± 0.2 mW
Digital voltmeter reading : Optical pick-up displayed value
                             ±10%

(Optical pick-up label)

| KMS260A |
| 27X40 |
| B0825 |

(For details of the method for checking this value, refer to "5-8. Recording and Displaying the IOP information".)

IOP = 82.5 mA in this case
IOP (mA) = Digital voltmeter reading (mV)/1 (Ω)
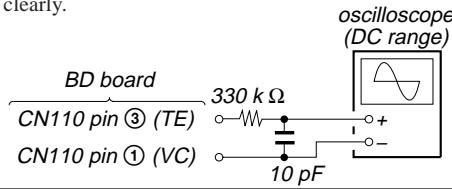
5. Press the MENU/NO button and display "LDPWR CHECK" and stop the laser emission.
   (The MENU/NO button is effective at all times to stop the laser emission.)

Note 1: After step 4, each time the YES button is pressed, the display will be switched between "LD 0.7 mW $ ▦", "LD 6.2 mW $ ▦", and "LD Wp ホセイ $ ▦". Nothing needs to be performed here.
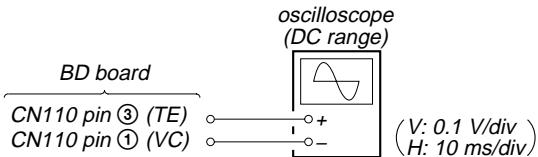
5-6-3. Traverse Check

Note 1: Data will be erased during MO reading if a recorded disc is used in this adjustment.
Note 2: If the traverse waveform is not clear, connect the oscilloscope as shown in the following figure so that it can be seen more clearly.
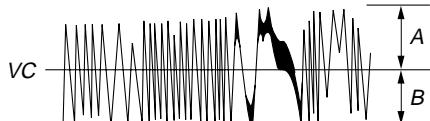
Connection :

Checking Procedure:
1. Connect an oscilloscope to CN110 pin ③ (TE) and CN110 pin ① (VC) of the BD board.
2. Load a disc (any available on the market). (Refer to Note 1.) A disc is loaded automatically, if pushing the tray.
3. Press the ▶▶ button and move the optical pick-up outside the pit.
4. Rotate the |◁◁ AMS ▷▷| knob and display "EF MO CHECK"(C03).
5. Press the YES button and display "EFB = ▦ MO-R".
   (Laser power READ power/Focus servo ON/tracking servo OFF/spindle (S) servo ON)
6. Observe the waveform of the oscilloscope, and check that the specified value is satisfied. Do not rotate the |◁◁ AMS ▷▷| knob.
   (Read power traverse checking)

(Traverse Waveform)
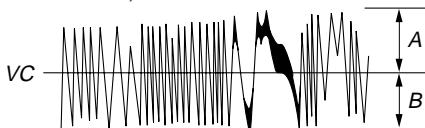
Specified value : Below 10% offset value

$$Offset\ value\ (\%) = \frac{|A - B|}{2\,(A + B)}\ X\ 100$$

7. Press the YES button and display "EFB = ▦ MO-W".
8. Observe the waveform of the oscilloscope, and check that the specified value is satisfied. Do not rotate the |◁◁ AMS ▷▷| knob.
   (Write power traverse checking)

(Traverse Waveform)
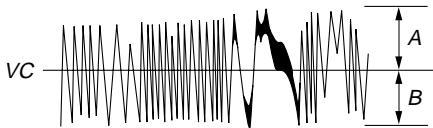
Specified value : Below 10% offset value

$$Offset\ value\ (\%) = \frac{|A - B|}{2\,(A + B)}\ X\ 100$$

9. Press the YES button display "EFB = ▦ MO-P".
   Then, the optical pick-up moves to the pit area automatically and servo is imposed.
10. Observe the waveform of the oscilloscope, and check that the specified value is satisfied. Do not rotate the |◁◁ AMS ▷▷| knob.

   (Traverse Waveform)
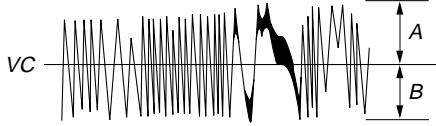
   Specified value : Below 10% offset value

   $$\text{Offset value (\%)} = \frac{|A - B|}{2(A + B)} \times 100$$

11. Press the YES button display "EF MO CHECK"
    The disc stops rotating automatically.
12. Press the ⏏ button and remove the disc.
13. Load the check disc (MD) TDYS-1.
14. Roteto the |◁◁ AMS ▷▷| knob and display "EF CD CHECK" (C04).
15. Press the YES button and display "EFB = ▦ CD". Servo is imposed automatically.
16. Observe the waveform of the oscilloscope, and check that the specified value is satisfied. Do not rotate the |◁◁ AMS ▷▷| knob.

   (Traverse Waveform)

   Specified value : Below 10% offset value

   $$\text{Offset value (\%)} = \frac{|A - B|}{2(A + B)} \times 100$$

17. Press the YES button and display "EF CD CHECK".
18. Press the ⏏ button and remove the check disc (MD) TDYS-1.

5-6-4. Focus Bias Check

Change the focus bias and check the focus tolerance amount.
Checking Procedure :
1. Load a test disk (MDW-74/AU-1).
   A disc is loaded automatically, if pushing the tray.
2. Rotate the |◁◁ AMS ▷▷| knob and display "CPLAY MODE" (C30).
3. Press the YES button twice and display "CPLAY MID".
4. Press the MENU/NO button when "C = ▦▦▦▦ AD = ▦▦" is displayed.
5. Rotate the |◁◁ AMS ▷▷| knob and display "FBIAS CHECK" (C05).
6. Press the YES button and display "▦▦▦▦/▦▦ c = ▦▦".
   The first four digits indicate the C1 error rate, the two digits after [/] indicate ADER, and the 2 digits after [c =] indicate the focus bias value.
   Check that the C1 error is below 220 and ADER is below 2.
7. Press the YES button and display "▦▦▦▦/▦▦ b = ▦▦".
   Check that the C1 error is below 220 and ADER is below 2.
8. Press the YES button and display "▦▦▦▦/▦▦ a = ▦▦".
   Check that the C1 error is below 220 and ADER is below 2.
9. Press the MENU/NO button, next press the ⏏ button, and remove the test disc.

5-6-5. C PLAY Check

MO Error Rate Check
Checking Procedure :
1. Load a test disk (MDW-74/AU-1).
   A disc is loaded automatically, if pushing the tray.
2. Rotate the |◁◁ AMS ▷▷| knob and display "CPLAY MODE" (C30).
3. Press the YES button and display "CPLAY MID".
4. The display changes to "C = ▦▦▦▦ AD = ▦▦".
5. If the C1 error rate is below 80, check that ADER is below 2.
6. Press the MENU/NO button, stop playback, press the ⏏ button, and test disc.

CD Error Rate Check
Checking Procedure :
1. Load a check disc (MD) TDYS-1.
   A disc is loaded automatically, if pushing the tray.
2. Rotate the |◁◁ AMS ▷▷| knob and display "CPLAY MODE" (C30).
3. Press the YES button twice and display "CPLAY MID".
4. The display changes to "C = ▦▦▦▦ AD = ▦▦".
5. Check that the C1 error rate is below 50.
6. Press the MENU/NO button, stop playback, press the ⏏ button, and the test disc.

5-6-6. Self-Recording/playback Check

Prepare a continuous recording disc using the unit to be repaired and check the error rate.

Checking Procedure :
1. Insert a recordable disc (blank disc) into the unit.
   A disc is loaded automatically, if pushing the tray.
2. Rotate the |◁◁ AMS ▷▷| knob to display "CREC MODE" (C31).
3. Press the YES button to display the "CREC MID".
4. When recording starts, " REC " is displayed, this becomes "CREC @@@@" (@@@@ is the address), and recording starts.
5. About 1 minute later, press the MENU/NO button to stop continuous recording.
6. Rotate the |◁◁ AMS ▷▷| knob to display "C PLAY MODE"(C30).
7. Press the YES button to display "C PLAY MID".

8. "C = ▢▢▢▢ AD = ▢▢" will be displayed.
9. Check that the C1 error becomes below 80 and the AD error below 2.
10. Press the MENU/NO button to stop playback, and press the ⏏ button and remove the disc.

5-7. INITIAL SETTING OF ADJUSTMENT VALUE

Note:

Mode which sets the adjustment results recorded in the non-volatile memory to the initial setting value. However the results of the temperature compensation offset adjustment will not change to the initial setting value.

If initial setting is performed, perform all adjustments again excluding the temperature compensation offset adjustment.

For details of the initial setting, refer to "5-4. Precautions for Adjustments" and execute the initial setting before the adjustment as required.

Setting Procedure :

1. Rotate the ◁◁ AMS ▷▷ knob to display "ADJ CLEAR (C24)".
2. Press the YES button. "Complete!" will be displayed momentarily and initial setting will be executed, after which "ADJ CLEAR" will be displayed.

5-8. RECORDING AND DISPLAYING THE IOP INFORMATION

The IOP data can be recorded in the non-volatile memory. The IOP value on the label of the optical pickup and the IOP value after the adjustment will be recorded. Recording these data eliminates the need to read the label on the optical pick-up.

Recording Procedure :

1. While pressing the ◁◁ AMS ▷▷ knob and ■ button, connect the power plug to the outlet, and release the ◁◁ AMS ▷▷ knob and ■ button.
2. Rotate the ◁◁ AMS ▷▷ knob to display "[Service]", and press the YES button.
3. Rotate the ◁◁ AMS ▷▷ knob to display "Iop.Write" (C28), and press the YES button.
4. The display becomes Ref=@@@.@ (@ is an arbitrary number) and the numbers which can be changed will blink.
5. Input the IOP value written on the optical pick-up.
   To select the number : Rotate the ◁◁ AMS ▷▷ knob.
   To select the digit : Press the ◁◁ AMS ▷▷ knob
6. When the YES button is pressed, the display becomes "Measu=@@@.@" (@ is an arbitrary number).
7. As the adjustment results are recorded for the 6 value. Leave it as it is and press the YES button.
8. "Complete!" will be displayed momentarily. The value will be recorded in the non-volatile memory and the display will become "Iop Write".

Display Procedure :

1. Rotate the ◁◁ AMS ▷▷ knob to display "Iop.Read"(C27).
2. "@@.@/##.#" is displayed and the recorded contents are displayed.
   @@.@ indicates the Iop value labeled on the pick-up.
   ##.# indicates the Iop value after adjustment
3. To end, press the ◁◁ AMS ▷▷ button or MENU/NO button to display "Iop Read".

5-9. TEMPERATURE COMPENSATION OFFSET ADJUTMENT

Save the temperature data at that time in the non-volatile memory as 25 ˚C reference data.

Note :

1. Usually, do not perform this adjustment.
2. Perform this adjustment in an ambient temperature of 22 ˚C to 28 ˚C. Perform it immediately after the power is turned on when the internal temperature of the unit is the same as the ambient temperature of 22 ˚C to 28 ˚C.
3. When D101 has been replaced, perform this adjustment after the temperature of this part has become the ambient temperature.

Adjusting Procedure :

1. Rotate the ◁◁ AMS ▷▷ knob and display "TEMP ADJUS (C09)".
2. Press the YES button and select the "TEMP ADJUS" mode.
3. "TEMP = ▢▢ [OK" and the current temperature data will be displayed.
4. To save the data, press the YES button.
   When not saving the data, press the MENU/NO button.
5. When the YES button is pressed, "TEMP = ▢▢ SAVE" will be displayed and turned back to "TEMP ADJUS" display then. When the MENU/NO button is pressed, "TEMP ADJUS" will be displayed immediatelly.
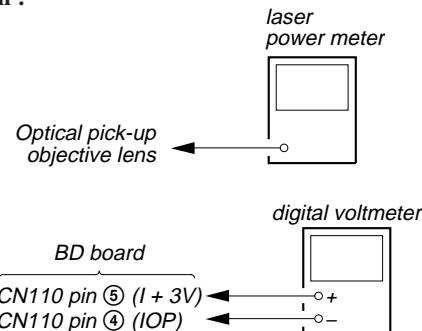
Specified Value :

The "TEMP = ▢▢" should be within "E0 - EF", "F0 - FF", "00 - 0F", "10 - 1F" and "20 - 2F".

5-10. LASER POWER ADJUSTMENT

Check the IOP value of the optical pick-up before adjustments. (Refer to 5-8. Recording and Displaying the IOP Information.)

Connection :

Adjusting Procedure :

1. Set the laser power meter on the objective lens of the optical pick-up. (When it cannot be set properly, press the ◀◀ button or ▶▶ button to move the optical pick-up.)
   Connect the digital volt meter to CN110 pin ⑤ (I+3V) and CN110 pin ④ (IOP).
2. Rotate the ◁◁ AMS ▷▷ knob and display "LDPWR ADJUS" (C10).
   (Laser power : For adjustment)
3. Press the YES button once and display "LD 0.9 mW $ ▢▢".
4. Rotate the ◁◁ AMS ▷▷ knob so that the reading of the laser power meter becomes 0.85 to 0.91 mW. Press the YES button after setting the range knob of the laser power meter, and save the adjustment results. ("LD SAVE $ ▢▢" will be displayed for a moment.)
5. Then "LD 7.0 mW $ ▢▢" will be displayed.
6. Rotate the ◁◁ AMS ▷▷ knob so that the reading of the laser power meter becomes 6.9 to 7.1 mW, press the YES button and save it.

Note: Do not perform the emission with 7.0 mW more than 15 seconds continuously.

7. Then, rotate the ⌇◁◁ AMS ▷▷⌇ knob and display "LDPWR CHECK" (C02).
8. Press the YES button once and display "LD 0.9 mW $ ⌑⌑". Check that the reading of the laser power meter become 0.85 to 0.91 mW.
9. Press the YES button once more and display "LD 7.0 mW $ ⌑⌑". Check that the reading the laser power meter and digital volt meter satisfy the specified value.
   Note down the digital voltmeter reading value.

Specified Value:
Laser power meter reading : 7.0 ± 0.1 mW
Digital voltmeter reading : Optical pick-up displayed value ±10%

(Optical pick-up label)

```
KMS260A
27X40
B0825
```

(For details of the method for checking this value, refer to "5-8. Recording and Displaying the IOP information".)

IOP = 82.5 mA in this case
IOP (mA) = Digital voltmeter reading (mV)/1 (Ω)
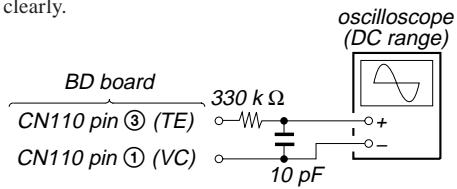
10. Press the MENU/NO button and display "LDPWR CHECK" and stop the laser emission.
    (The MENU/NO button is effective at all times to stop the laser emission.)
11. Rotate the ⌇◁◁ AMS ▷▷⌇ knob to display "Iop.Write"(C28).
12. Press the YES button. When the display becomes Ref=@@@.@ (@ is an arbitrary number), press the YES button to display "Measu=@@@.@" (@ is an arbitrary number).
13. The numbers which can be changed will blink. Input the Iop value noted down at step 9.
    To select the number : Rotate the ⌇◁◁ AMS ▷▷⌇ knob.
    To select the digit : Press the ⌇◁◁ AMS ▷▷⌇ knob.
14. When the YES button is pressed, "Complete!" will be displayed momentarily. The value will be recorded in the non-volatile memory and the display will become "Iop Write".

Note 1: After step 4, each time the YES button is pressed, the display will be switched between "LD 0.7 mW $ ⌑⌑", "LD 6.2 mW $ ⌑⌑", and "LD Wp ホセイ $ ⌑⌑". Nothing needs to be performed here.
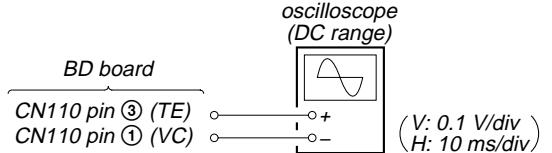
5-11. TRAVERSE ADJUSTMENT

Note 1: Data will be erased during MO reading if a recorded disc is used in this adjustment.
Note 2: If the traverse waveform is not clear, connect the oscilloscope as shown in the following figure so that it can be seen more clearly.
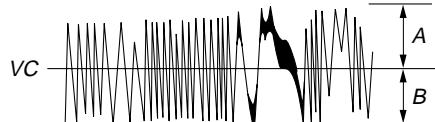
Connection :

Adjusting Procedure :
1. Connect an oscilloscope to CN110 pin ③ (TE) and CN110 pin ① (VC) of the BD board.
2. Load a disc (any available on the market). (Refer to Note 1.) A disc is loaded automatically, if pushing the tray.
3. Press the ▷▷ button and move the optical pick-up outside the pit.
4. Rotate the ⌇◁◁ AMS ▷▷⌇ knob and display "EF MO ADJUS" (C11).
5. Press the YES button and display "EFB = ⌑⌑ MO-R".
   (Laser power READ power/Focus servo ON/tracking servo OFF/spindle (S) servo ON)
6. Rotate the ⌇◁◁ AMS ▷▷⌇ knob so that the waveform of the oscilloscope becomes the specified value.
   (When the ⌇◁◁ AMS ▷▷⌇ knob is rotated, the ⌑⌑ of "EFB= ⌑⌑" changes and the waveform changes.) In this adjustment, waveform varies at intervals of approx. 2%. Adjust the waveform so that the specified value is satisfied as much as possible.
   (Read power traverse adjustment)

(Traverse Waveform)
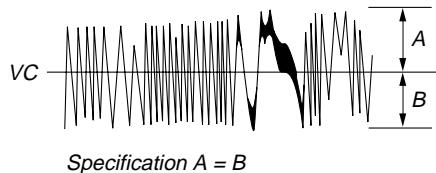
Specification A = B

7. Press the YES button and save the result of adjustment to the non-volatile memory ("EFB = ⌑⌑ SAV" will be displayed for a moment. Then "EFB = ⌑⌑ MO-W" will be displayed).
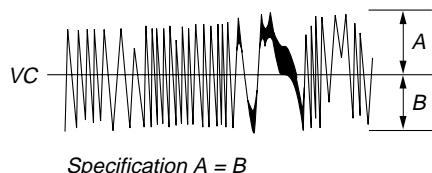
8. Rotate the $\boxed{\vcenter{\hbox{$\llap{$\triangleleft\!\triangleleft$}\ \text{AMS}\ \triangleright\!\rlap{\triangleright}$}}}$ knob so that the waveform of the oscilloscope becomes the specified value.
(When the $\boxed{\text{I◁◁ AMS ▷▷I}}$ knob is rotated, the □ of "EFB-□□" changes and the waveform changes.) In this adjustment, waveform varies at intervals of approx. 2%. Adjust the waveform so that the specified value is satisfied as much as possible.
(Write power traverse adjustment)
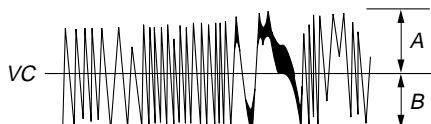
(Traverse Waveform)

Specification A = B

9. Press the $\boxed{\text{YES}}$ button, and save the adjustment results in the non-volatile memory. ("EFB = □□ SAV" will be displayed for a moment.)
10. "EFB = □□ MO-P". will be displayed.
The optical pick-up moves to the pit area automatically and servo is imposed.
11. Rotate the $\boxed{\text{I◁◁ AMS ▷▷I}}$ knob until the waveform of the oscilloscope moves closer to the specified value.
In this adjustment, waveform varies at intervals of approx. 2%. Adjust the waveform so that the specified value is satisfied as much as possible.

(Traverse Waveform)

Specification A = B

12. Press the $\boxed{\text{YES}}$ button, and save the adjustment results in the non-volatile memory. ("EFB = □□ SAV" will be displayed for a moment.)
Next "EF MO ADJUS" is displayed. The disc stops rotating automatically.
13. Press the $\boxed{\triangleq}$ button and remove the disc.
14. Load the check disc (MD) TDYS-1.
A disc is loaded automatically, if pushing the tray.
15. Roteto $\boxed{\text{I◁◁ AMS ▷▷I}}$ knob and display "EF CD ADJUS" (C12).
16. Press the $\boxed{\text{YES}}$ button and display "EFB = □□ CD". Servo is imposed automatically.
17. Rotate the $\boxed{\text{I◁◁ AMS ▷▷I}}$ knob so that the waveform of the oscilloscope moves closer to the specified value.
In this adjustment, waveform varies at intervals of approx. 2%. Adjust the waveform so that the specified value is satisfied as much as possible.

(Traverse Waveform)

Specification A = B

18. Press the $\boxed{\text{YES}}$ button, display "EFB = □□ SAV" for a moment and save the adjustment results in the non-volatile memory.
Next "EF CD ADJUS" will be displayed.
19. Press the $\boxed{\triangleq}$ button and remove the check disc (MD) TDYS-1.
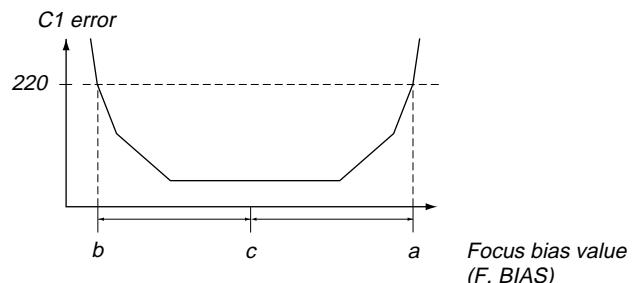
5-12. FOCUS BIAS ADJUSTMENT

Adjusting Procedure :
1. Load a test disk (MDW-74/AU-1).
A disc is loaded automatically, if pushing the tray.
2. Rotate the $\boxed{\text{I◁◁ AMS ▷▷I}}$ knob and display "CPLAY MODE" (C30).
3. Press the $\boxed{\text{YES}}$ button and display "CPLAY MID".
4. Press the $\boxed{\text{MENU/NO}}$ button when "C = □□□□ AD = □□" is displayed.
5. Rotate the $\boxed{\text{I◁◁ AMS ▷▷I}}$ knob and display "FBIAS ADJUST" (C13).
6. Press the $\boxed{\text{YES}}$ button and display "□□□□/□□ a = □□".
The first four digits indicate the C1 error rate, the two digits after [/] indicate ADER, and the 2 digits after [a =] indicate the focus bias value.
7. Rotate the $\boxed{\text{I◁◁ AMS ▷▷I}}$ knob in the clockwise direction and find the focus bias value at which the C1 error rate becomes 220 (Refer to Note 2).
8. Press the $\boxed{\text{YES}}$ button and display "□□□□/□□ b = □□".
9. Rotate the $\boxed{\text{I◁◁ AMS ▷▷I}}$ knob in the counterclockwise direction and find the focus bias value at which the C1 error rate becomes 220.
10. Press the $\boxed{\text{YES}}$ button and display "□□□□/□□ c = □□".
11. Check that the C1 error rate is below 50 and ADER is 00. Then press the $\boxed{\text{YES}}$ button.
12. If the "(□□)" in "□□ - □□ - □□ (□□)" is above 20, press the $\boxed{\text{YES}}$ button.
If below 20, press the $\boxed{\text{MENU/NO}}$ button and repeat the adjustment from step 2.
13. Press the $\boxed{\triangleq}$ button to remove the test disc.
Note 1: The relation between the C1 error and focus bias is as shown in the following figure. Find points a and b in the following figure using the above adjustment. The focal point position C is automatically calculated from points a and b.
Note 2: As the C1 error rate changes, perform the adjustment using the average vale.

5-13. ERROR RATE CHECK
5-13-1. CD Error Rate Check

Checking Procedure :
1. Load a check disc (MD) TDYS-1.
   A disc is loaded automatically, if pushing the tray.
2. Rotate the ⟨I◁◁ AMS ▷▷I⟩ knob and display "CPLAY MODE" (C30).
3. Press the ⟨YES⟩ button twice and display "CPLAY MID".
4. The display changes to "C = □□□□ AD = □□".
5. Check that the C1 error rate is below 20.
6. Press the ⟨MENU/NO⟩ button, stop playback, press the ⟨⏏⟩ button, and remove the test disc.

5-13-2. MO Error Rate Check

Checking Procedure :
1. Load a test disc (MDW-74/AU-1).
   A disc is loaded automatically, if pushing the tray.
2. Rotate the ⟨I◁◁ AMS ▷▷I⟩ knob and display "CPLAY MODE" (C30).
3. Press the ⟨YES⟩ button and display "CPLAY MID".
4. The display changes to "C = □□□□ AD = □□".
5. If the C1 error rate is below 50, check that ADER is 00.
6. Press the ⟨MENU/NO⟩ button, stop playback, press the ⟨⏏⟩ button, and remove the test disc.

5-14. FOCUS BIAS CHECK
Change the focus bias and check the focus tolerance amount.
Checking Procedure :
1. Load a test disc (MDW-74/AU-1).
   A disc is loaded automatically, if pushing the tray.
2. Rotate the ⟨I◁◁ AMS ▷▷I⟩ knob and display "CPLAY MODE" (C30).
3. Press the ⟨YES⟩ button twice and display "CPLAY MID".
4. Press the ⟨MENU/NO⟩ button when "C = □□□□ AD = □□" is displayed.
5. Rotate the ⟨I◁◁ AMS ▷▷I⟩ knob and display "FBIAS CHECK" (C05).
6. Press the ⟨YES⟩ button and display "□□□□/□□ c = □□".
   The first four digits indicate the C1 error rate, the two digits after [/] indicate ADER, and the 2 digits after [c =] indicate the focus bias value.
   Check that the C1 error is below 50 and ADER is below 2.
7. Press the ⟨YES⟩ button and display "□□□□/□□ b = □□".
   Check that the C1 error is below 220 and ADER is below 2.
8. Press the ⟨YES⟩ button and display "□□□□/□□ a = □□".
   Check that the C1 error is below 220 and ADER is below 2
9. Press the ⟨MENU/NO⟩ button, next press the ⟨⏏⟩ button, and remove the continuously recorded disc.

Note 1: If the C1 error and ADER are above other than the specified value at points a (step 8. in the above) or b (step 7. in the above), the focus bias adjustment may not have been carried out properly. Adjust perform the beginning again.

5-15. AUTO GAIN CONTROL OUTPUT LEVEL ADJUSTMENT

Be sure to perform this adjustment when the pickup is replaced. If the adjustment results becomes "Adjust NG!", the pickup may be faulty or the servo system circuits may be abnormal.

5-15-1. CD Auto Gain Control Output Level Adjustment
Adjusting Procedure :
1. Insert the check disc (MD) TDYS-1.
   A disc is loaded automatically, if pushing the tray.
2. Rotate the ⟨I◁◁ AMS ▷▷I⟩ knob to display "AG Set (CD)" (C26).
3. When the ⟨YES⟩ button is pressed, the adjustment will be performed automatically.
   "Complete!!" will then be displayed momentarily when the value is recorded in the non-volatile memory, after which the display changes to "AG Set (CD)".
4. Press the ⟨⏏⟩ button to remove the disc.
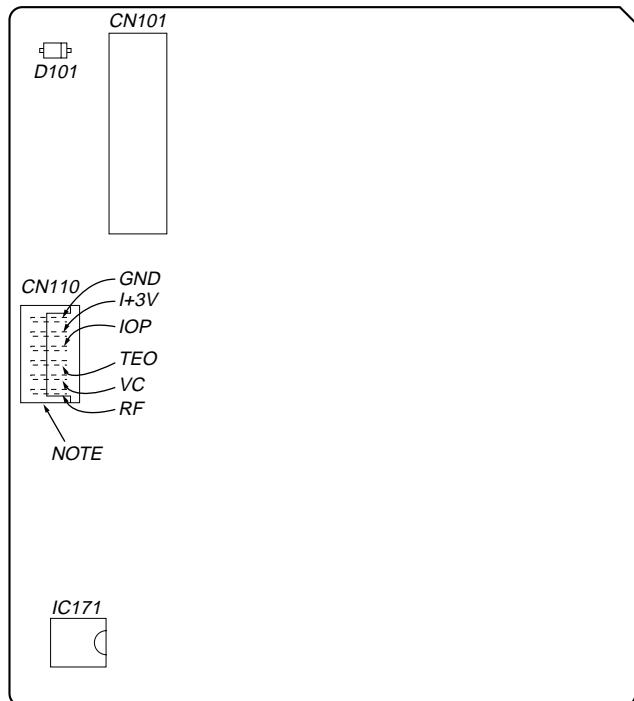
5-15-2. MO Auto Gain Control Output Level Adjustment
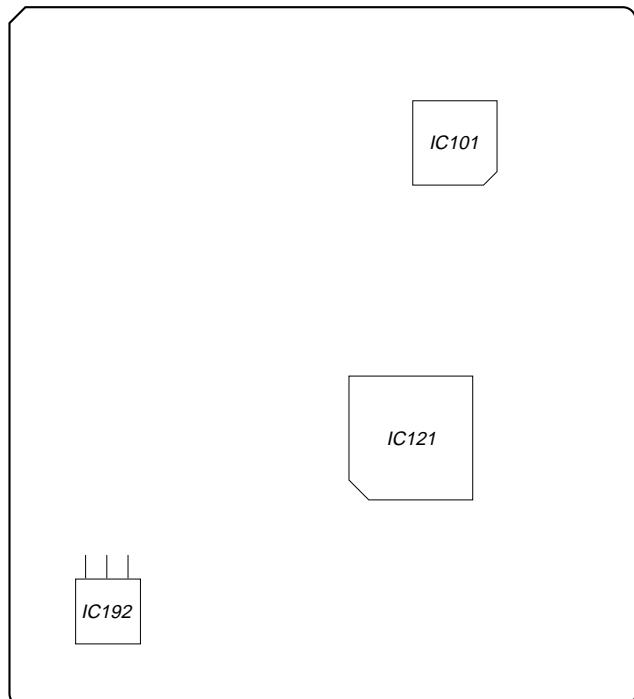
Adjusting Procedure :
1. Insert the reference disc (MDW-74/AU-1) for recording.
   A disc is loaded automatically, if pushing the tray.
2. Rotate the ⟨I◁◁ AMS ▷▷I⟩ knob to display "AG Set (MO)" (C25).
3. When the ⟨YES⟩ button is pressed, the adjustment will be performed automatically.
   "Complete!!" will then be displayed momentarily when the value is recorded in the non-volatile memory, after which the display changes to "AG Set (MO)".
4. Press the ⟨⏏⟩ button to remove the disc.

5-16. ADJUSTING POINTS AND CONNECTING POINTS

[BD Board] (SIDE A)

```
CN101
D101

CN110   GND
        I+3V
        IOP
        TEO
        VC
        RF
NOTE

IC171
```

[BD Board] (SIDE B)

```
IC101

IC121

IC192
```
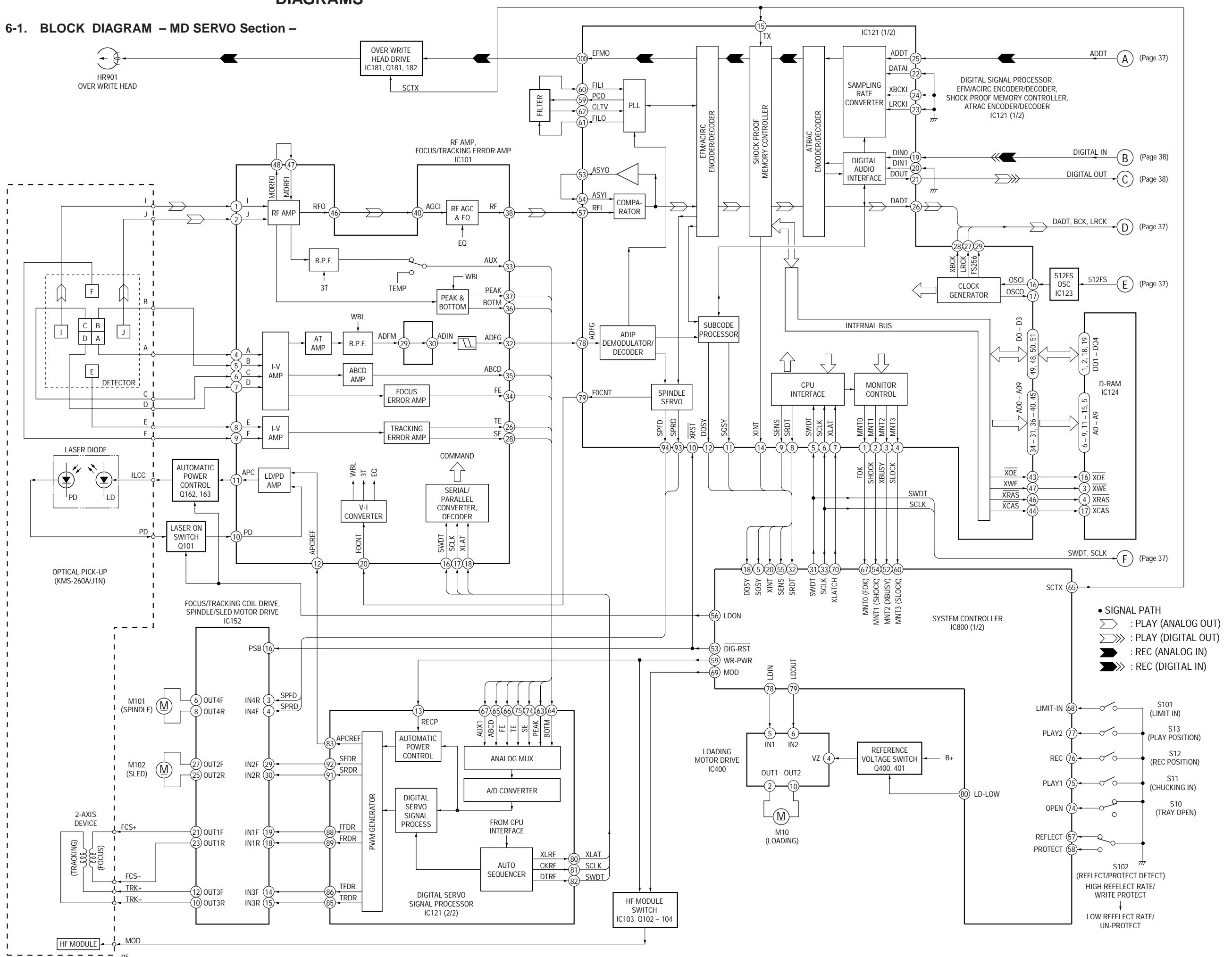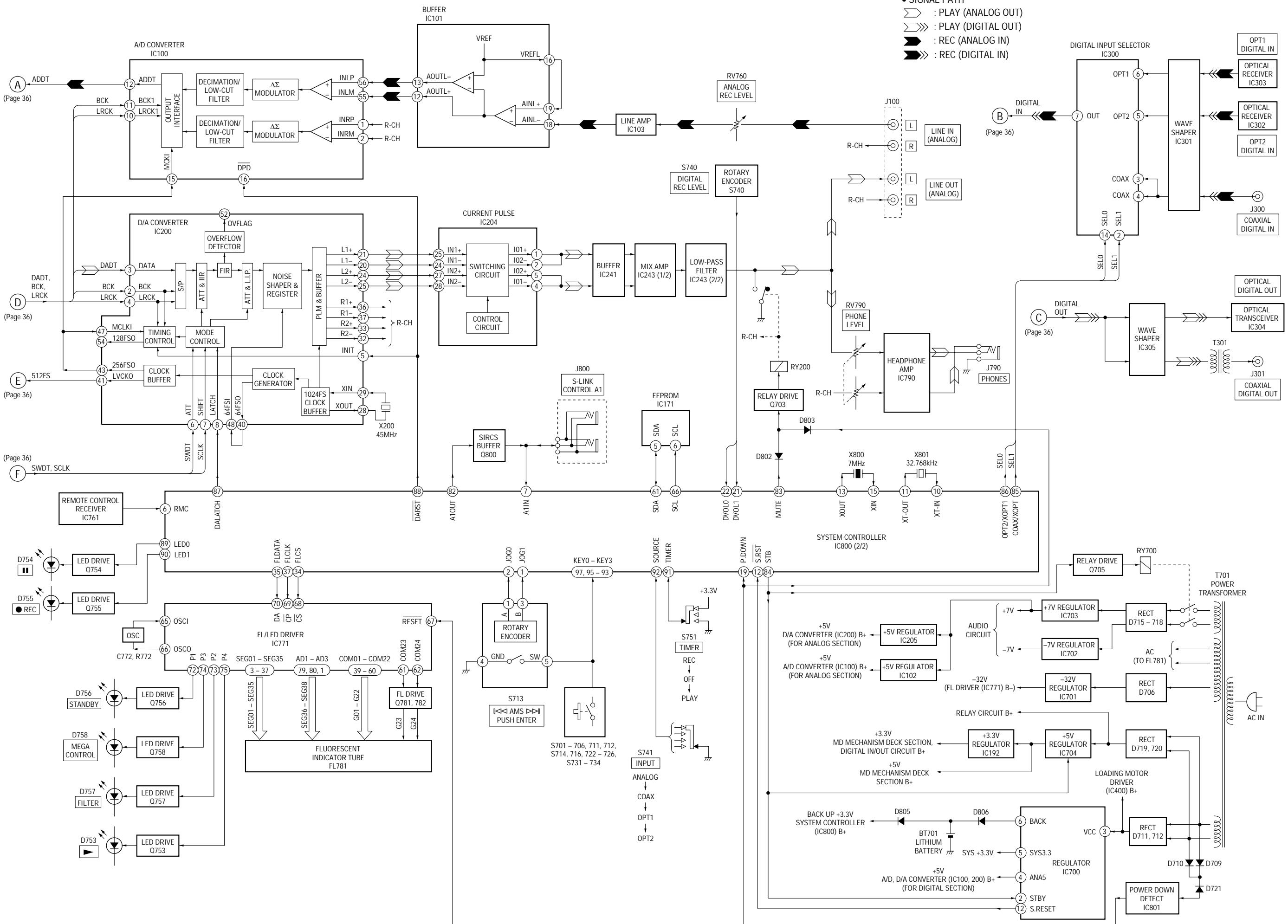
Note: It is useful to use the jig. for checking the waveform. (Refer to Servicing Notes on page 7.)

SECTION 6
DIAGRAMS
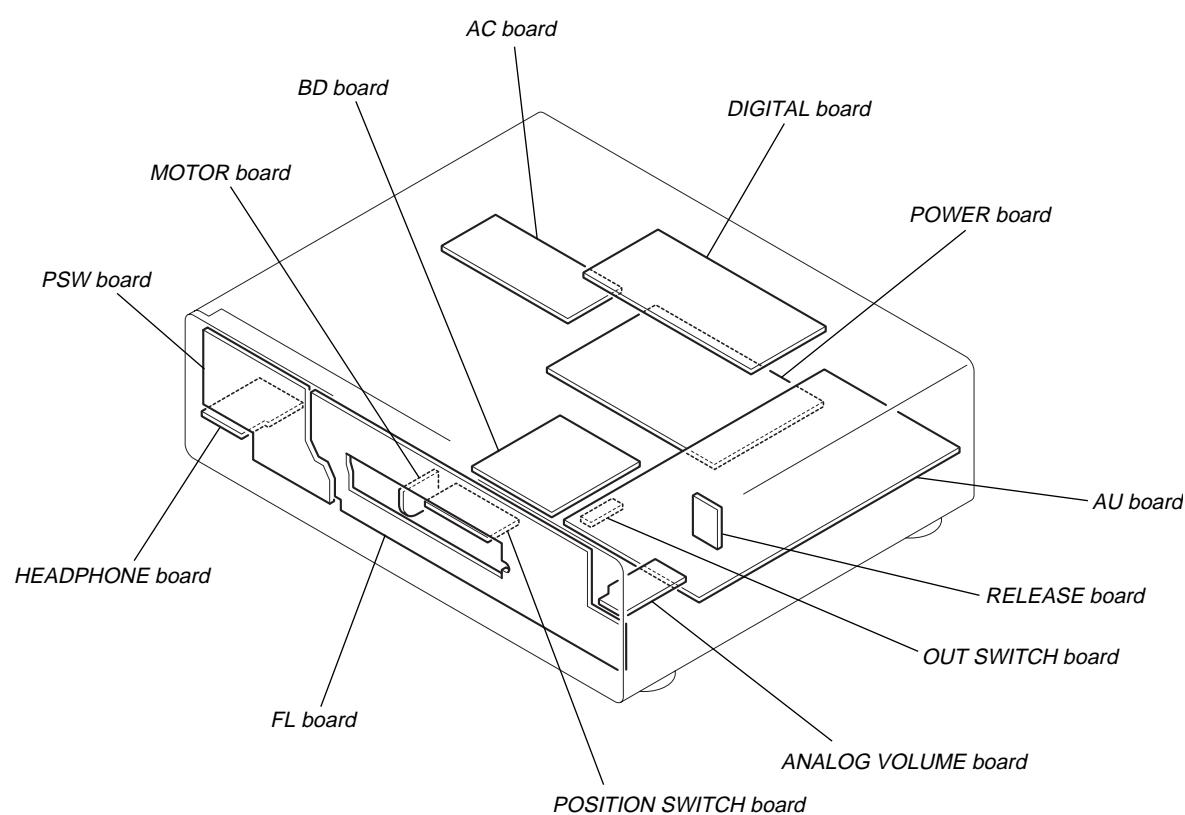
6-1. BLOCK DIAGRAM – MD SERVO Section –

MDS-JA20ES

6-2. BLOCK DIAGRAM – MAIN Section –

• Circuit Boards Location

AC board

BD board

DIGITAL board

MOTOR board

POWER board

PSW board

AU board

HEADPHONE board

RELEASE board

OUT SWITCH board

FL board

ANALOG VOLUME board

POSITION SWITCH board

6-3. NOTE FOR PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAMS

Note on Schematic Diagram:
• All capacitors are in µF unless otherwise noted. pF: µµF
  50 WV or less are not indicated except for electrolytics
  and tantalums.
• All resistors are in Ω and $^1/_4$ W or less unless otherwise
  specified.
•   △   : internal component.
• ⌁ : nonflammable resistor.
• ▭ : panel designation.

Note:	**Note:**
The components identi-fied by mark ⚠ or dotted line with mark ⚠ are criti-cal for safety. Replace only with part number specified.	Les composants identifiés par une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une piéce portant le numéro spécifié.

• $\boxed{\text{B +}}$: B+ Line.
• $\boxed{\text{B −}}$: B− Line.
• Voltages and waveforms are dc with respect to ground
  under no-signal conditions.
  no mark : STOP
  (   ) : PLAY
  ⟨⟨   ⟩⟩ : REC
• Voltages are taken with a VOM (Input impedance 10 MΩ).
  Voltage variations may be noted due to normal produc-
  tion tolerances.
• Waveforms are taken with a oscilloscope.
  Voltage variations may be noted due to normal produc-
  tion tolerances.
• Circled numbers refer to waveforms.
• Signal path.
  ∑ : PB
  ▶ : REC
  ∑⟩⟩ : PB (Digital out)
  ▶⟩⟩ : REC (Digital in)
• Abbreviation
  CND   : Canadian model.
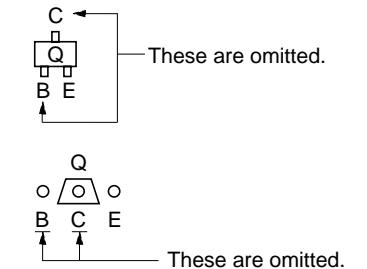
Note on Printed Wiring Boards:
• ∘— : parts extracted from the component side.
• — : parts extracted from the conductor side.
• ▨ : Pattern from the side which enables seeing.
(The other layers' patterns are not indicated.)

Caution:	
Pattern face side: (Conductor Side)	Parts on the pattern face side seen from the pattern face are indicated.
Parts face side: (Component Side)	Parts on the parts face side seen from the parts face are indicated.
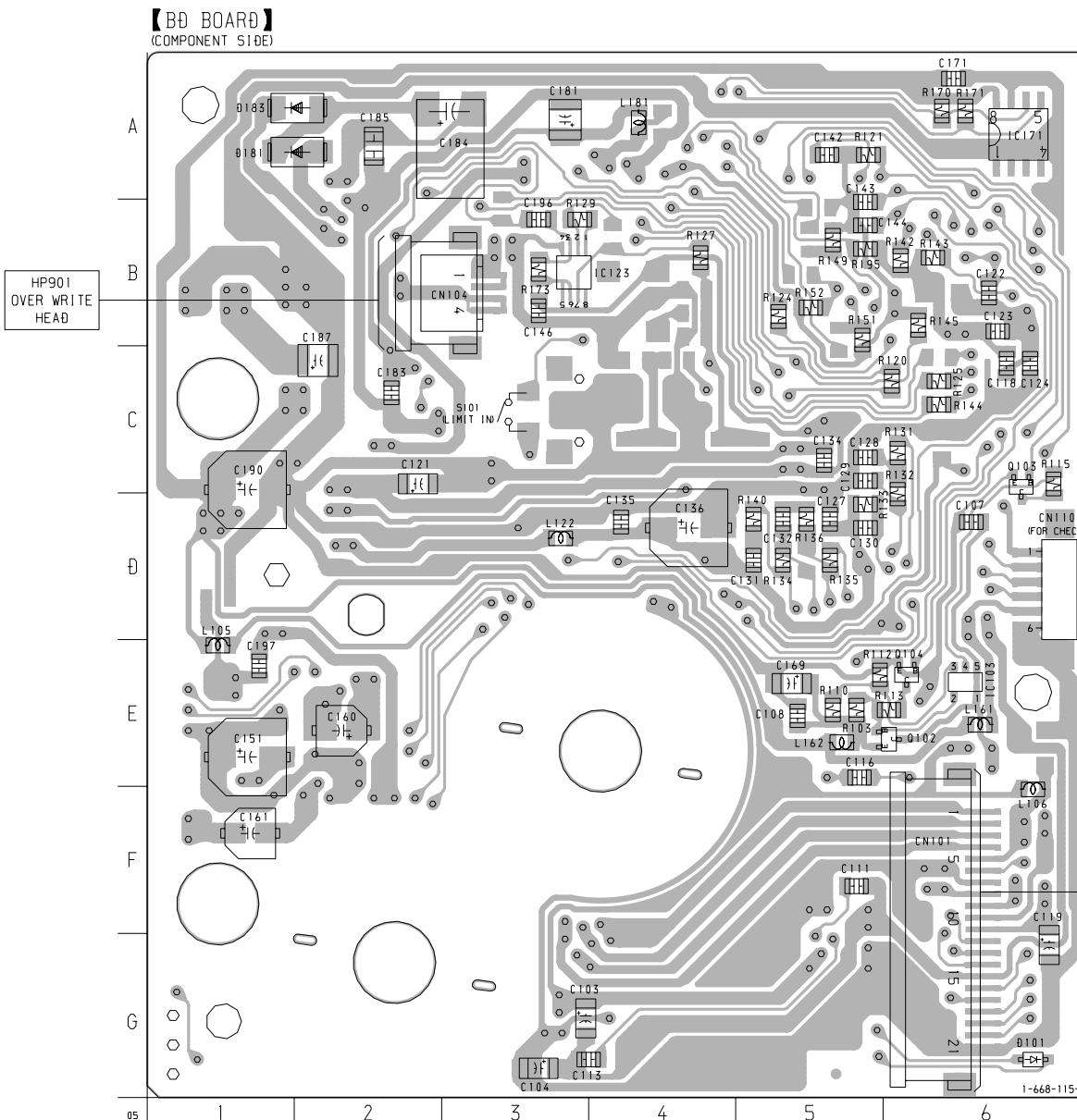
• Indication of transistor.

C

Q

B E

These are omitted.

Q

B C E

These are omitted.

• Abbreviation
  CND   : Canadian model.

MDS-JA20ES
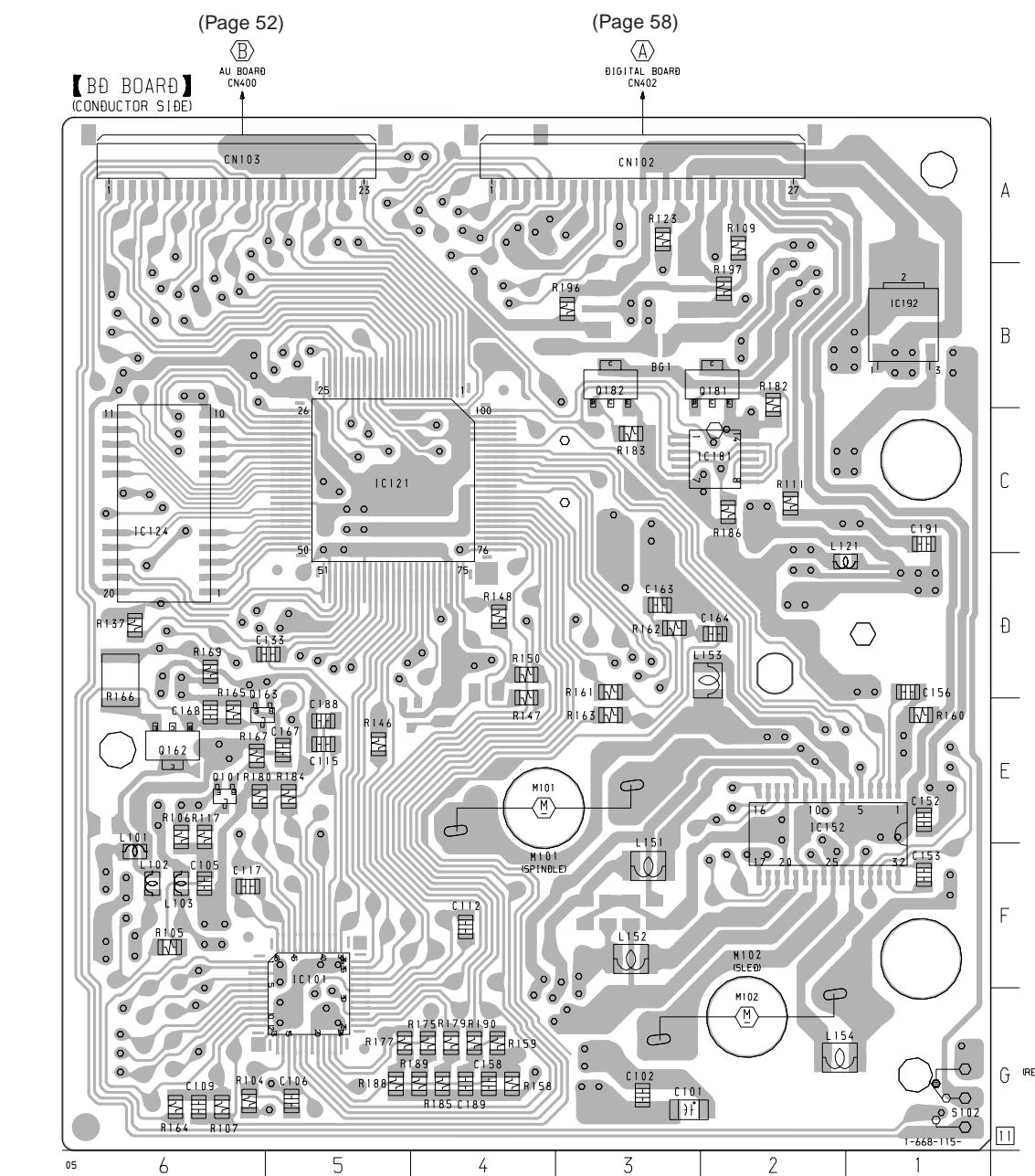
6-4. PRINTED WIRING BOARD – BD Section –
• See page 39 for Circuit Boards Location.

【BD BOARD】
(COMPONENT SIDE)

HP901
OVER WRITE
HEAD

OPTICAL PICK-UP
BLOCK
(KMS-260A/JIN)

1-668-115-

(Page 52)
Ⓑ
AU BOARD
CN400

(Page 58)
Ⓐ
DIGITAL BOARD
CN402

【BD BOARD】
(CONDUCTOR SIDE)

S102
(REFLECT/PROTECT DETECTI
HIGH REFLECT RATE/
WRITE PROTECT

LOW REFLECT RATE/
UN-PROTECT

1-668-115-

• **Semiconductor Location (Component Side)**
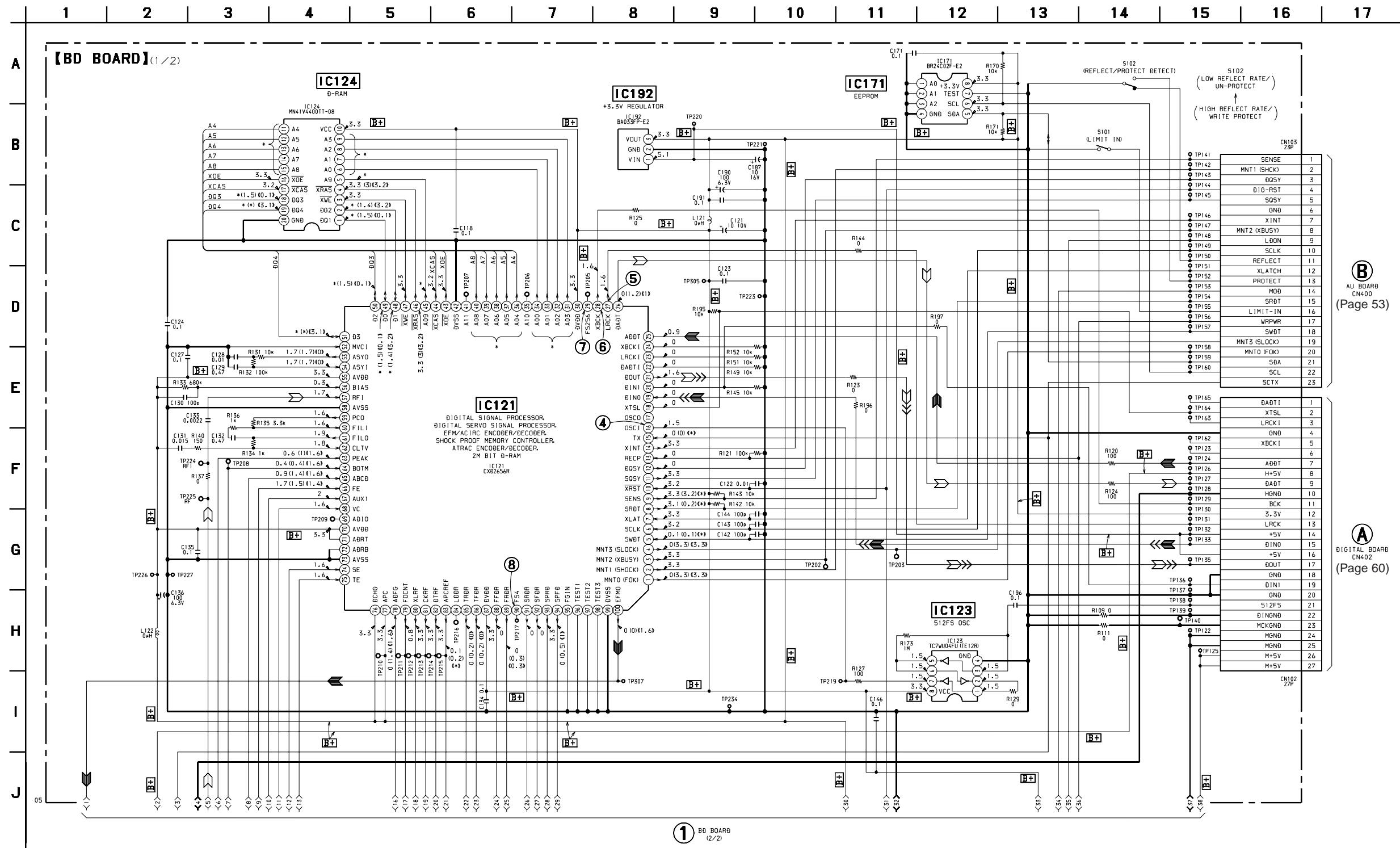
Ref. No.	Location
D101	G-6
D181	A-1
D183	A-1
IC103	E-6
IC123	B-3
IC171	A-6
Q102	E-5
Q103	C-6
Q104	E-6
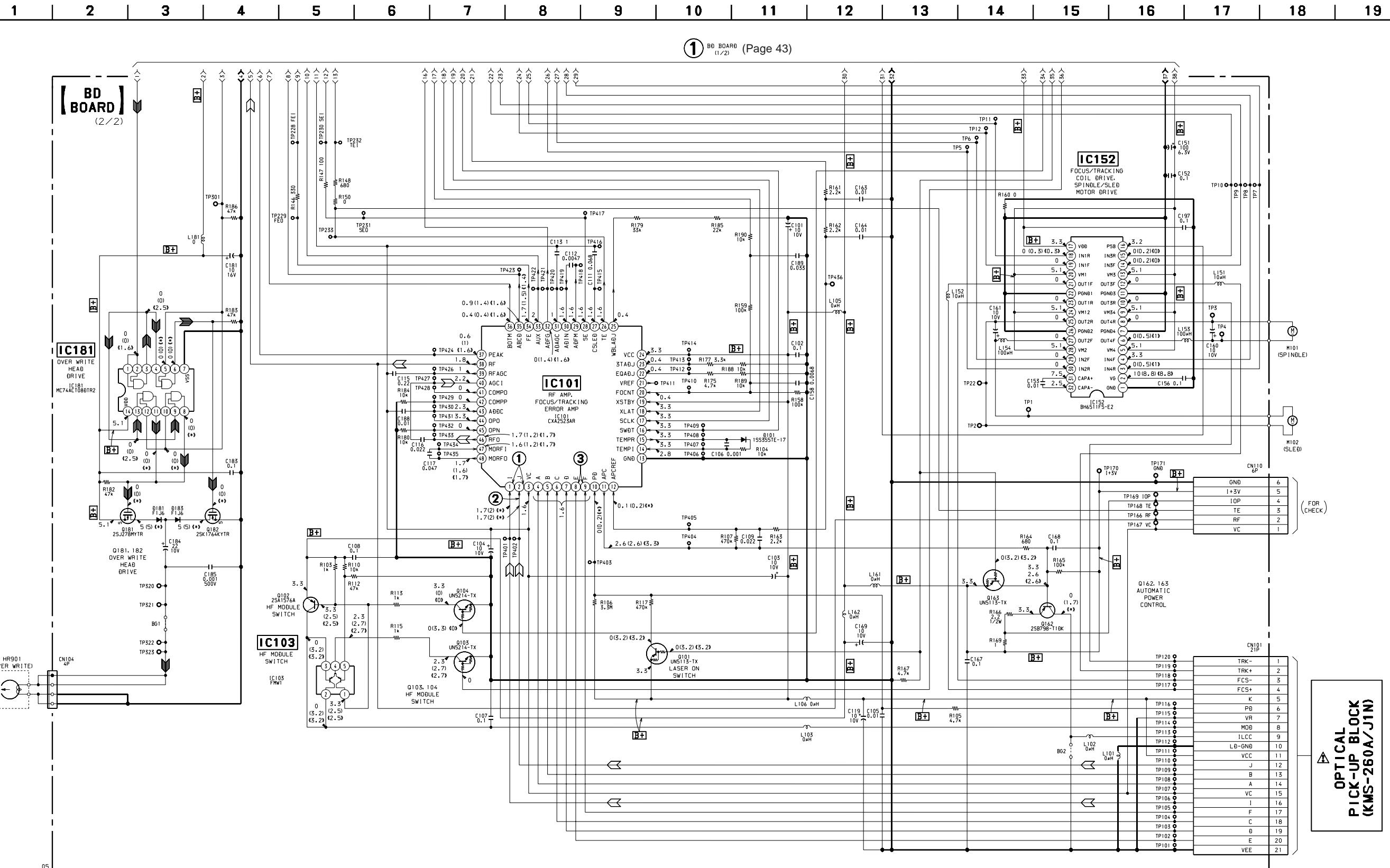
• **Semiconductor Location (Conductor Side)**

Ref. No.	Location
IC101	G-5
IC121	C-5
IC124	C-6
IC152	E-2
IC181	C-2
IC192	B-1
Q101	E-6
Q162	E-6
Q163	D-5
Q181	B-2
Q182	B-3

6-5. SCHEMATIC DIAGRAM – BD Section (1/2) –   • See page 71 for Waveforms.   • See page 73 and 74 for IC Block Diagrams.

【BD BOARD】(1/2)

IC124
D-RAM

IC192
+3.3V REGULATOR

IC171
EEPROM

IC121
DIGITAL SIGNAL PROCESSOR,
DIGITAL SERVO SIGNAL PROCESSOR,
EFM/ACIRC ENCODER/DECODER,
SHOCK PROOF MEMORY CONTROLLER,
ATRAC ENCODER/DECODER,
2M BIT D-RAM

IC123
512FS OSC

S102
(REFLECT/PROTECT DETECT)

S102
(LOW REFLECT RATE/
UN-PROTECT)

(HIGH REFLECT RATE/
WRITE PROTECT)

S101
(LIMIT IN)

CN105
23P

SENSE	1	
MNT1 (SHCK)	2	
DQSY	3	
DIG-RST	4	
SQSY	5	
GND	6	
XINT	7	
MNT2 (XBUSY)	8	
LDON	9	
SCLK	10	
REFLECT	11	
XLATCH	12	
PROTECT	13	
MOD	14	
SRDT	15	
LIMIT-IN	16	
WRPWR	17	
SWDT	18	
MNT3 (SLOCK)	19	
MNT0 (FOK)	20	
SDA	21	
SCL	22	
SCTX	23	

AU BOARD
CN400
(Page 53)

DADTI	1	
XTSL	2	
LRCKI	3	
GND	4	
XBCKI	5	
ADDT	7	
H+5V	8	
DADT	9	
HGND	10	
BCK	11	
3.3V	12	
LRCK	13	
+5V	14	
DIN0	15	
+5V	16	
DOUT	17	
DIN1	18	
GND	19	
GND	20	
512FS	21	
DINGND	22	
MCKGND	23	
MGND	24	
MGND	25	
M+5V	26	
M+5V	27	

DIGITAL BOARD
CN402
(Page 60)

CN102
27P

BD BOARD
(2/2)
(Page 46)

– 43 –

– 44 –

MDS-JA20ES

The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque ⚠ sont critiques pour la sécurité.   Ne les remplacer que par une piéce portant le numéro spécifié.

6-7. PRINTED WIRING BOARDS – BD SWITCH Section –
• See page 39 for Circuit Boards Location.
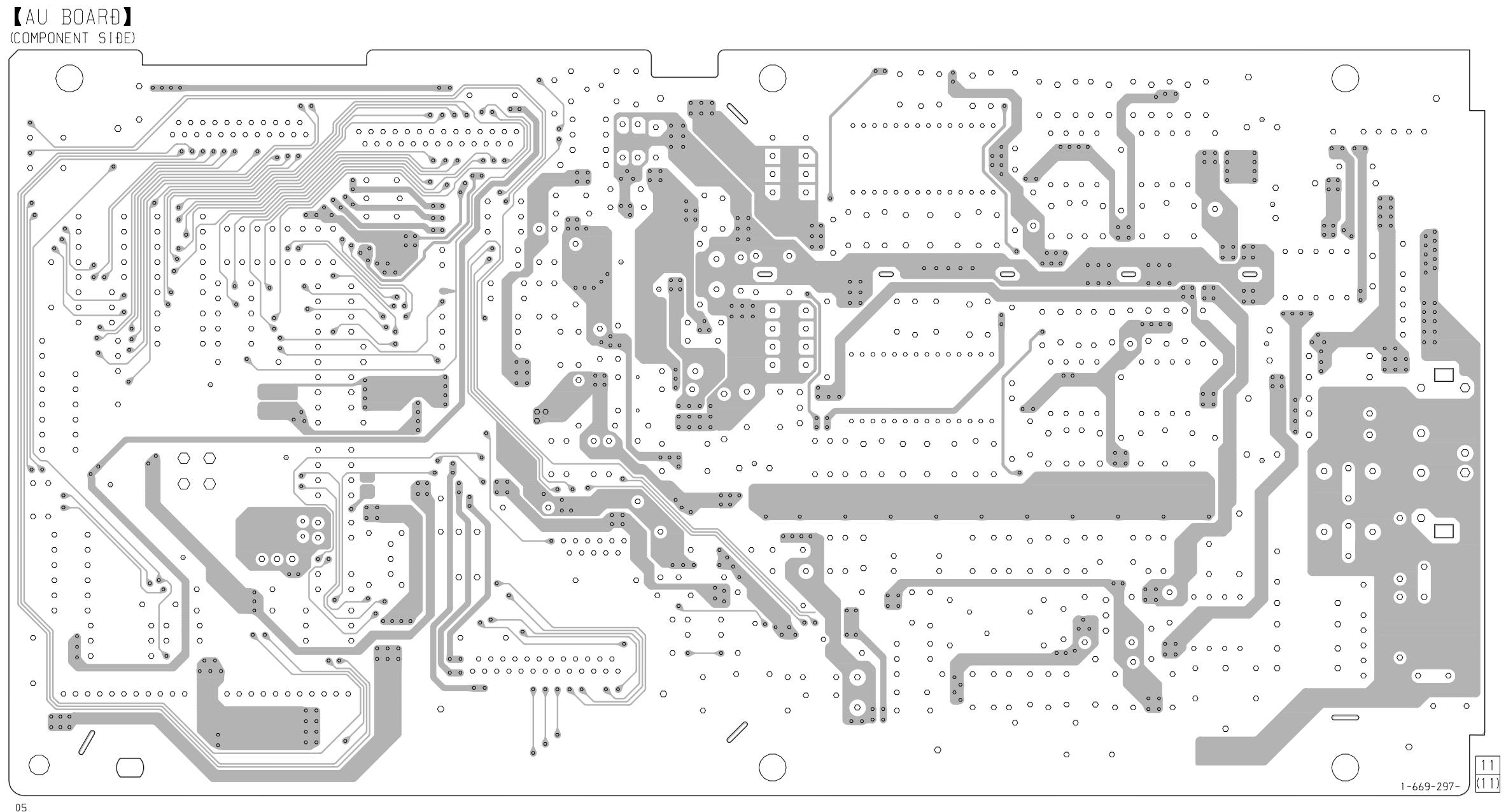
6-8. SCHEMATIC DIAGRAM – BD SWITCH Section –
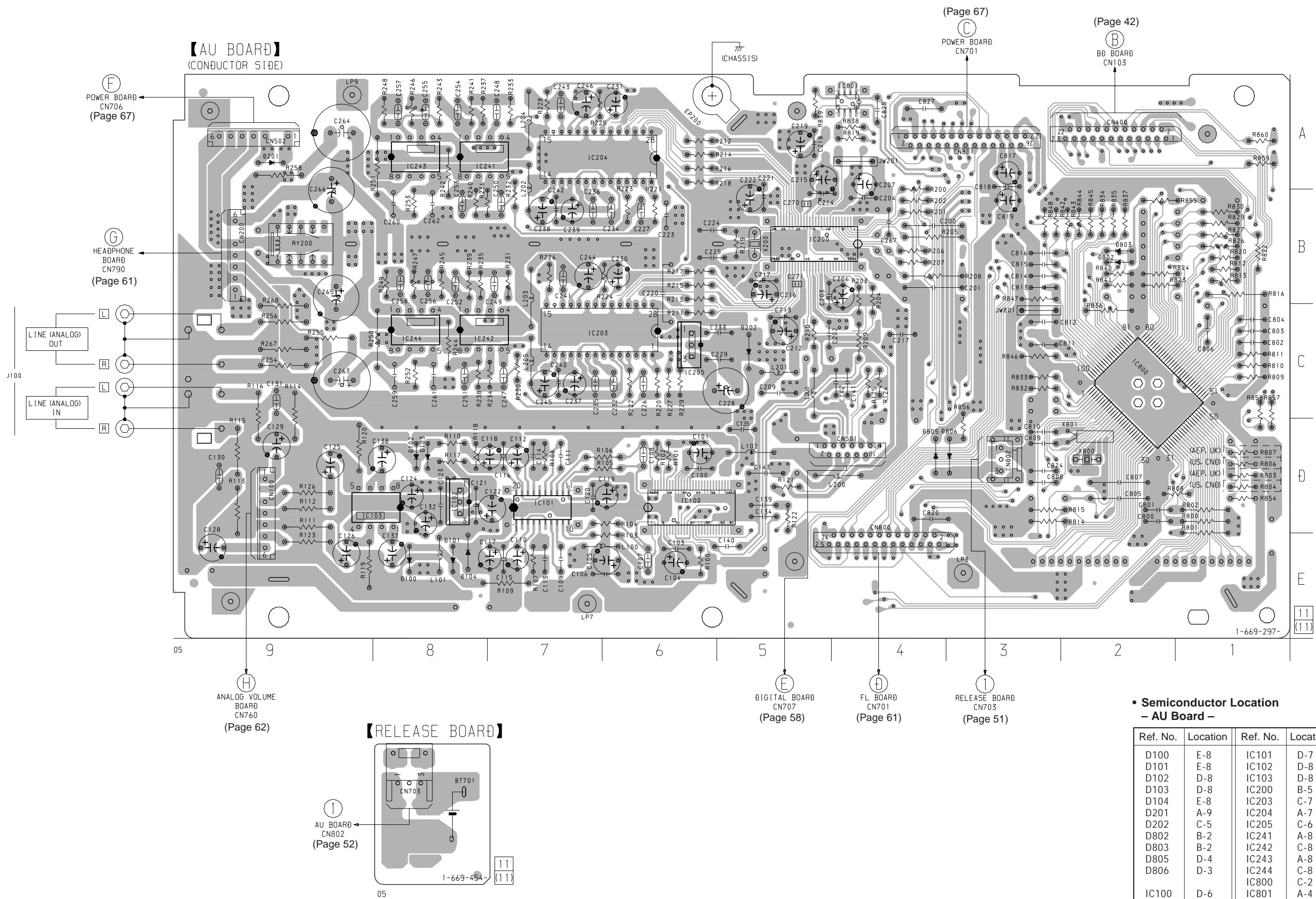
MDS-JA20ES

【AU BOARD】
(COMPONENT SIDE)

05

1-669-297-

6-10. PRINTED WIRING BOARDS – AUDIO Baord (Conductor Side) , RELEASE Baord – • See page 39 for Circuit Boards Location.

【AU BOARD】
(CONDUCTOR SIDE)

(CHASSIS)

LINE (ANALOG) OUT
LINE (ANALOG) IN

J100

1-669-297-

【RELEASE BOARD】

BT701

CN703

1-669-454-

– 51 –

– 52 –

• **Semiconductor Location**
  – AU Board –
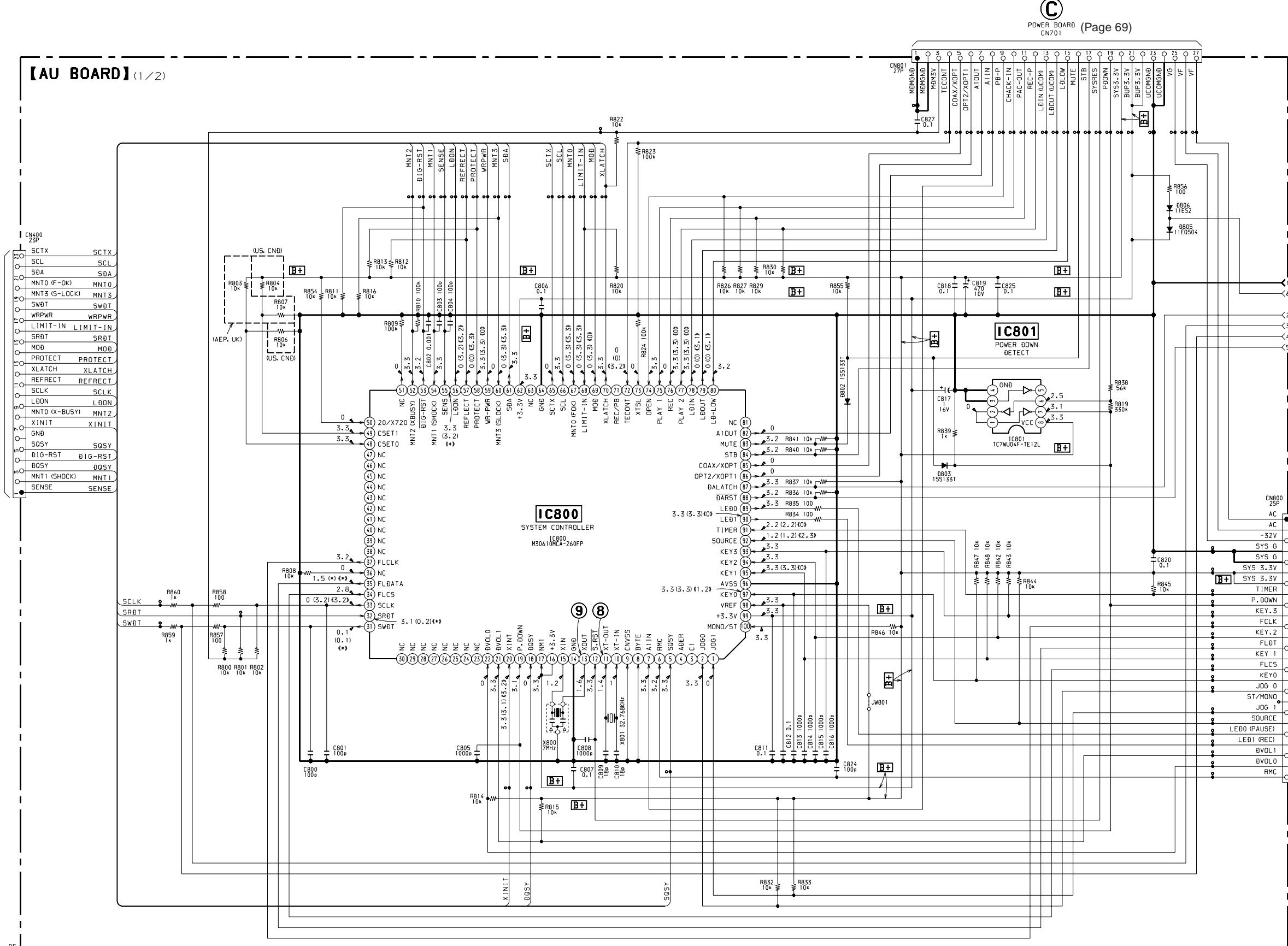
Ref. No.	Location	Ref. No.	Location
D100	E-8	IC101	D-7
D101	E-8	IC102	D-8
D102	D-8	IC103	D-8
D103	D-8	IC200	B-5
D104	E-8	IC203	C-7
D201	A-9	IC204	A-7
D202	C-5	IC205	C-6
D802	B-2	IC241	A-8
D803	B-2	IC242	C-8
D805	D-4	IC243	A-8
D806	D-3	IC244	C-8
		IC800	C-2
IC100	D-6	IC801	A-4

MDS-JA20ES

6-12. SCHEMATIC DIAGRAM – AUDIO Section (2/2) – • See page 71 and 72 for Waveforms. • See page 75 and 76 for IC Block Diagrams.

MDS-JA20ES

【DIGITAL BOARD】
(COMPONENT SIDE)

1-669-296-

05
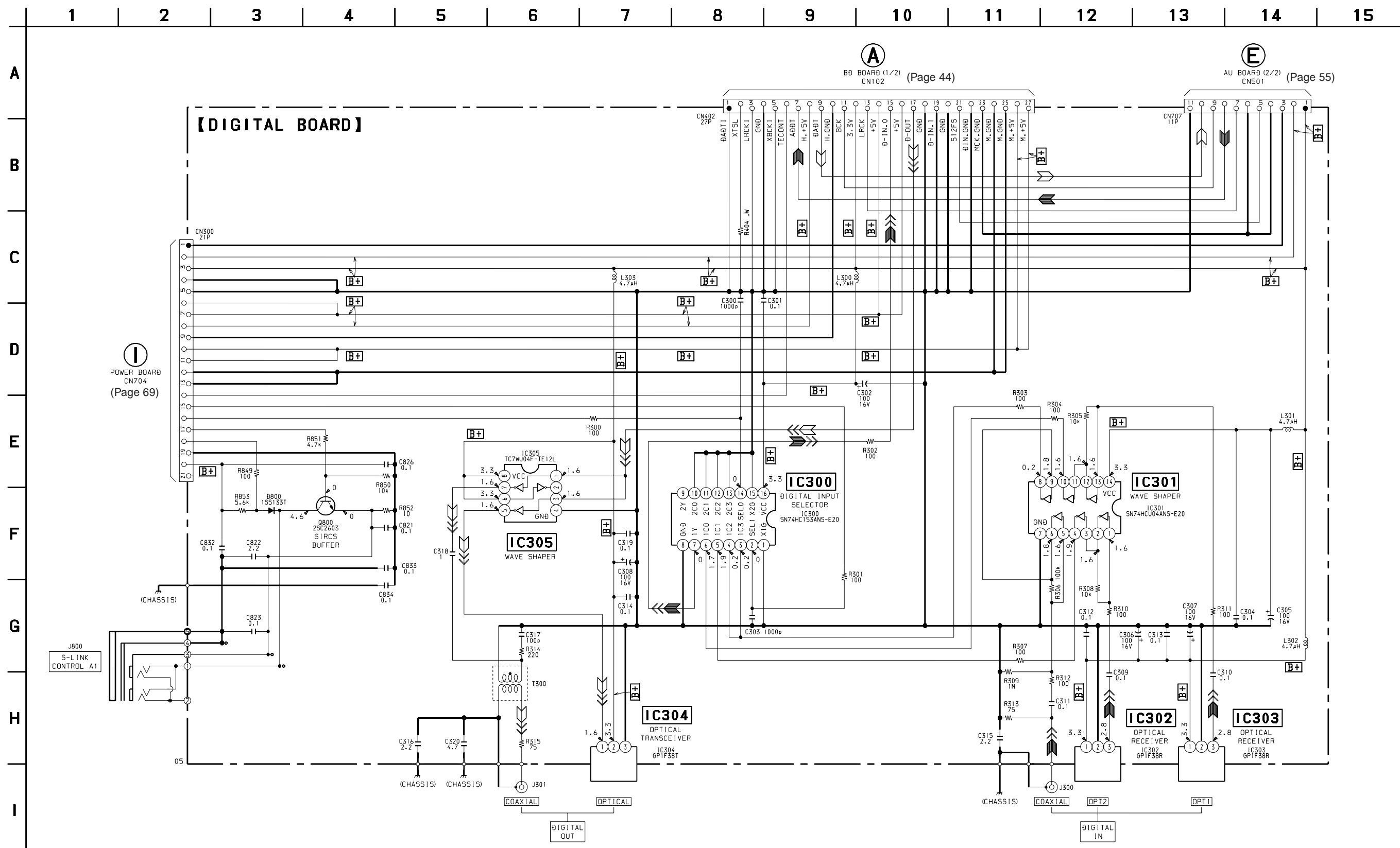
【DIGITAL BOARD】
(CONDUCTOR SIDE)

J300
COAXIAL

DIGITAL IN

IC303
OPT1

IC302
OPT2

J301
COAXIAL

DIGITAL OUT

IC304
OPTICAL

J800
S-LINK
CONTROL A1

A

B

E
AU BOARD
CN501
(Page 52)

C

A
BD BOARD
CN102
(Page 42)

D

E
POWER BOARD
CN704
(Page 67)

F

1-669-296-

05
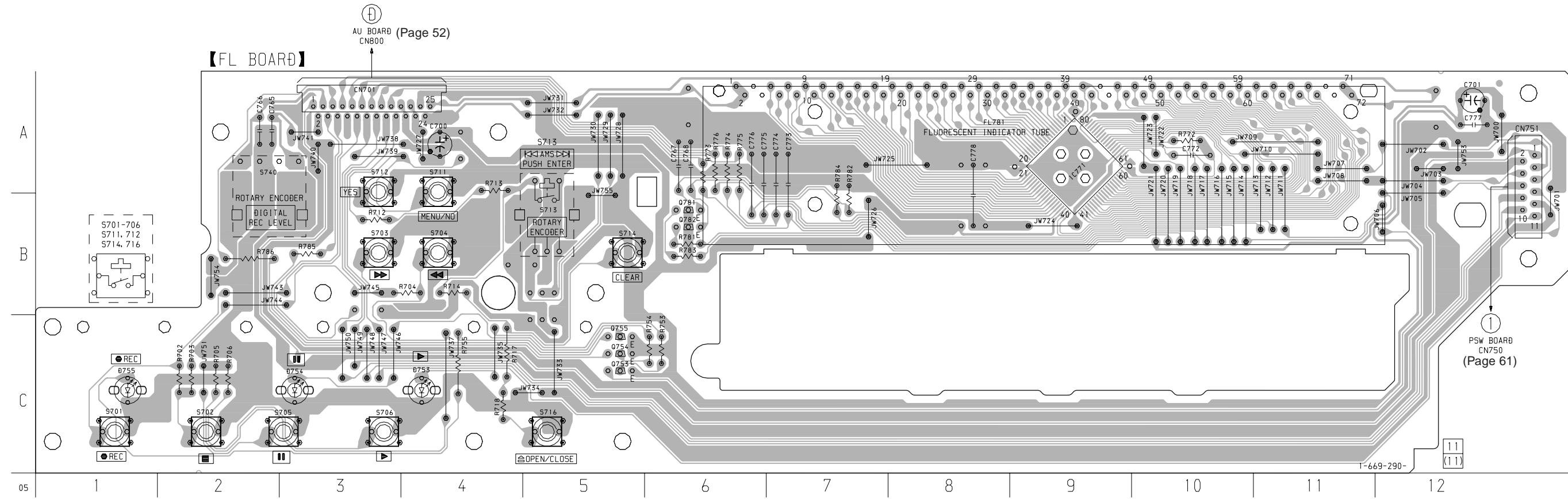
• **Semiconductor Location**

Ref. No.	Location
D800	F-2
IC300	B-2
IC301	B-2
IC302	C-3
IC303	B-3
IC304	D-3
IC305	D-2
Q800	F-3

6-14. SCHEMATIC DIAGRAM – DIGITAL Section – • See page 77 for IC Block Diagram.
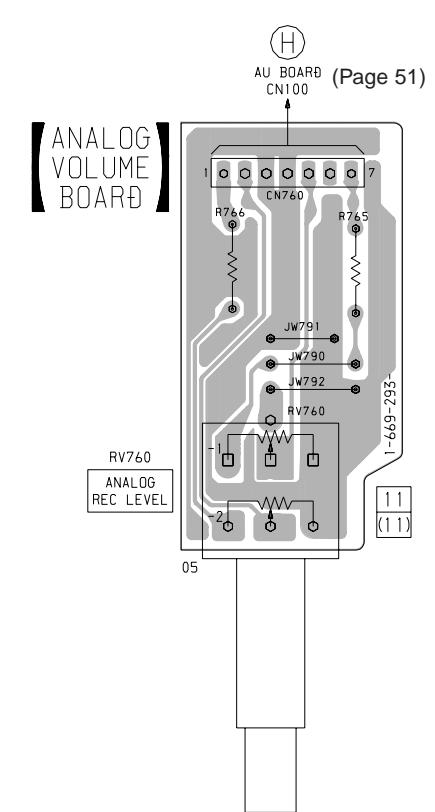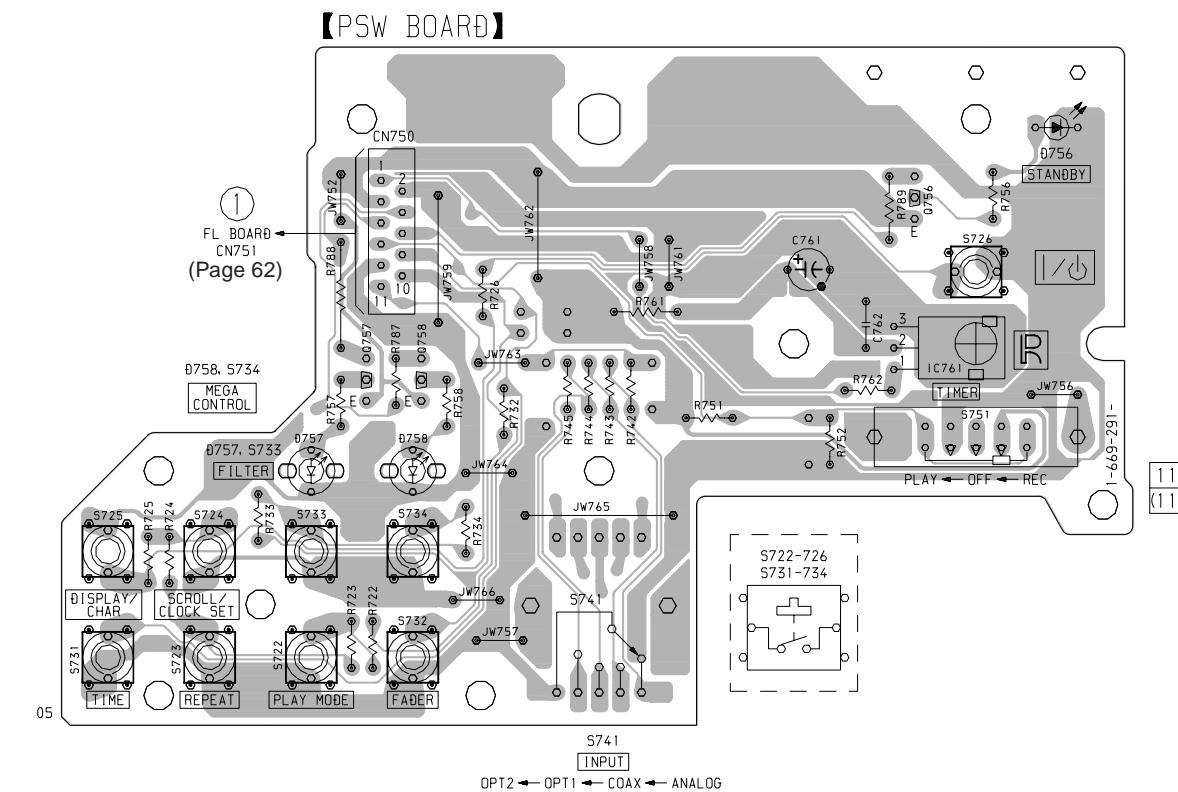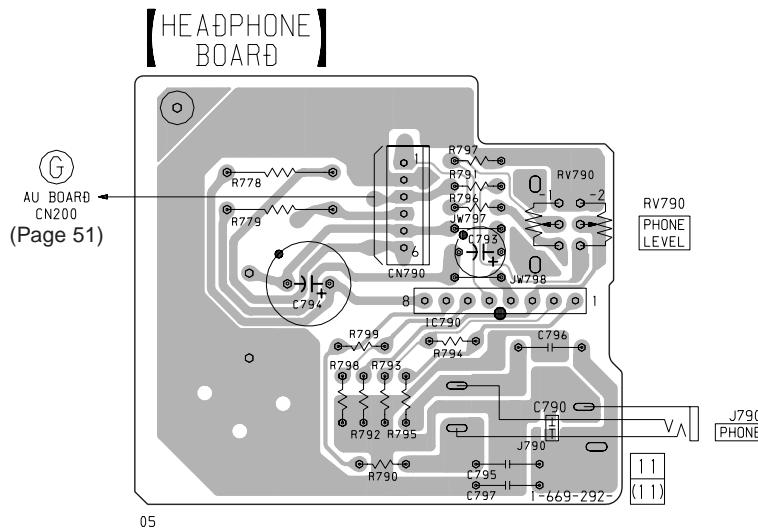
6-15. PRINTED WIRING BOARDS – PANEL Section – • See page 39 for Circuit Boards Location.

【FL BOARD】

Ⓓ AU BOARD CN800 (Page 52)

PSW BOARD CN750 (Page 61)

T-669-290-
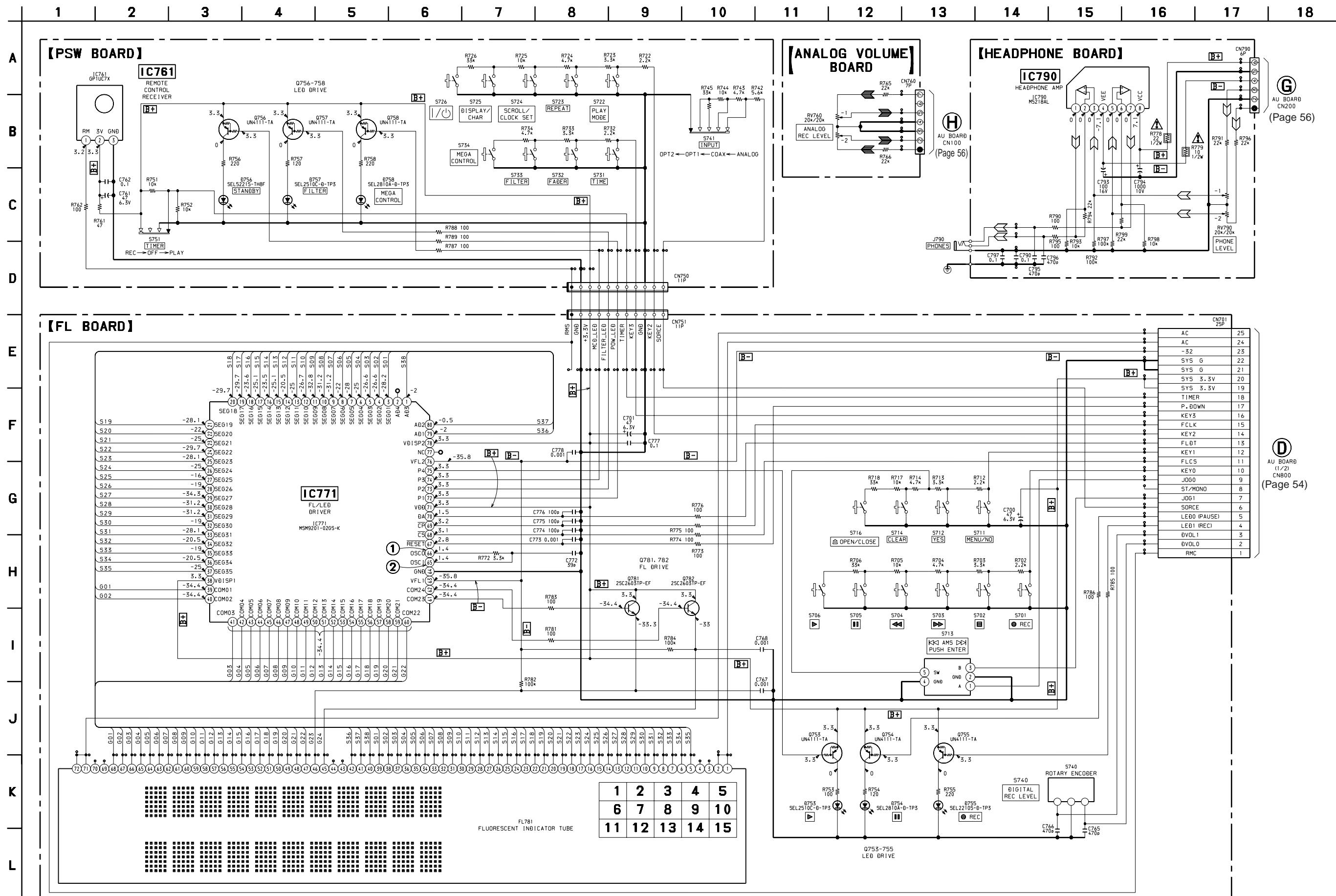
• **Semiconductor Location – FL Board –**

Ref. No.	Location
D753	C-4
D754	C-3
D755	C-1
IC771	A-9
Q753	C-5
Q754	C-5
Q755	C-5
Q781	B-6
Q782	B-6

【HEADPHONE BOARD】

Ⓖ AU BOARD CN200 (Page 51)

RV790 PHONE LEVEL

J790 PHONES

T-669-292-

【PSW BOARD】

① FL BOARD CN751 (Page 62)

MEGA CONTROL

FILTER

DISPLAY/CHAR

SCROLL/CLOCK SET

TIME

REPEAT

PLAY MODE

FADER

STANDBY

TIMER

PLAY ← OFF → REC

S741 INPUT

OPT2 → OPT1 → COAX → ANALOG

T-669-291-

Ⓗ AU BOARD CN100 (Page 51)

【ANALOG VOLUME BOARD】

RV760 ANALOG REC LEVEL

T-669-293-
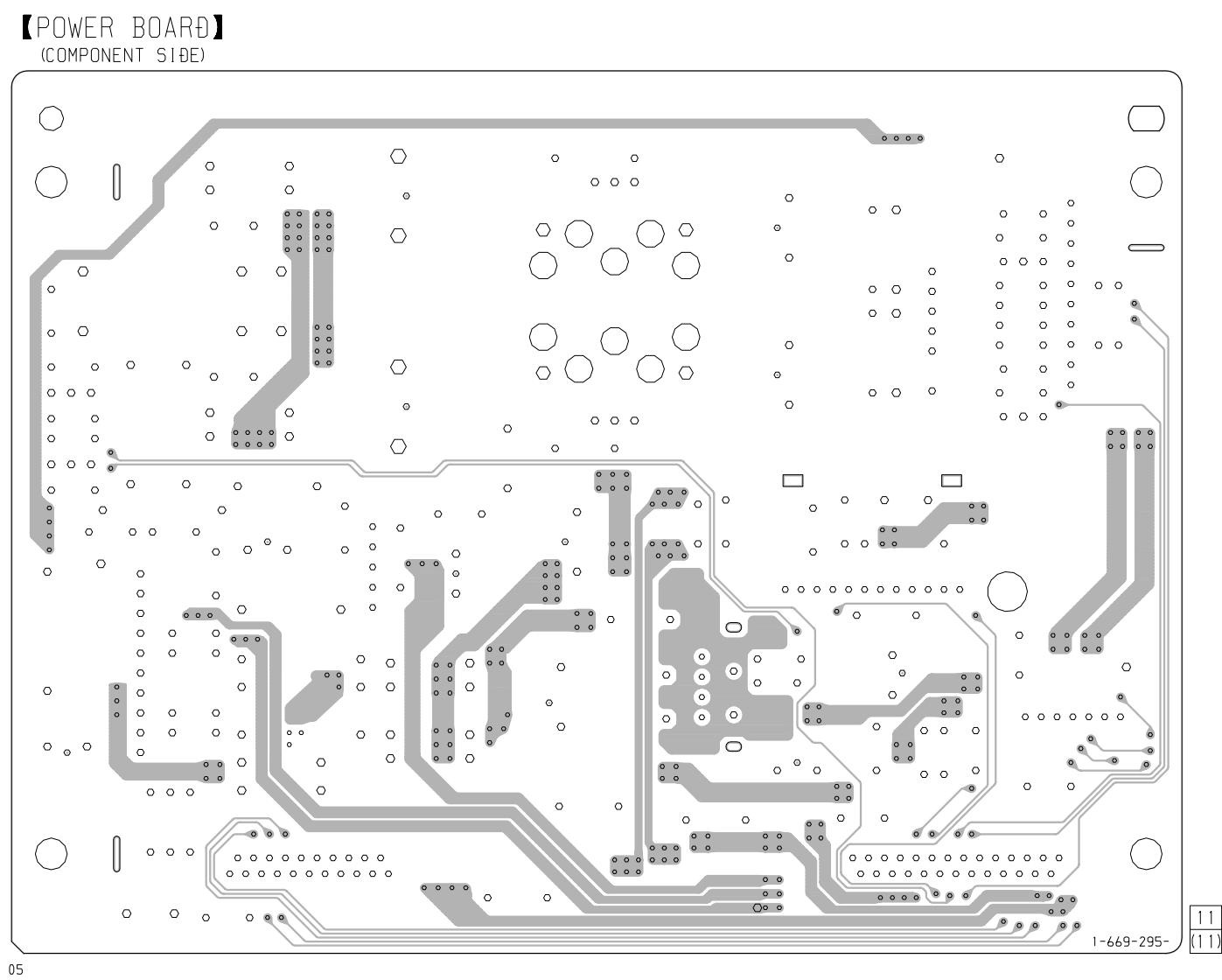
6-16. SCHEMATIC DIAGRAM — PANEL Section — • See page 72 for Waveforms.

【PSW BOARD】

【ANALOG VOLUME BOARD】

【HEADPHONE BOARD】

【FL BOARD】

The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

MDS-JA20ES
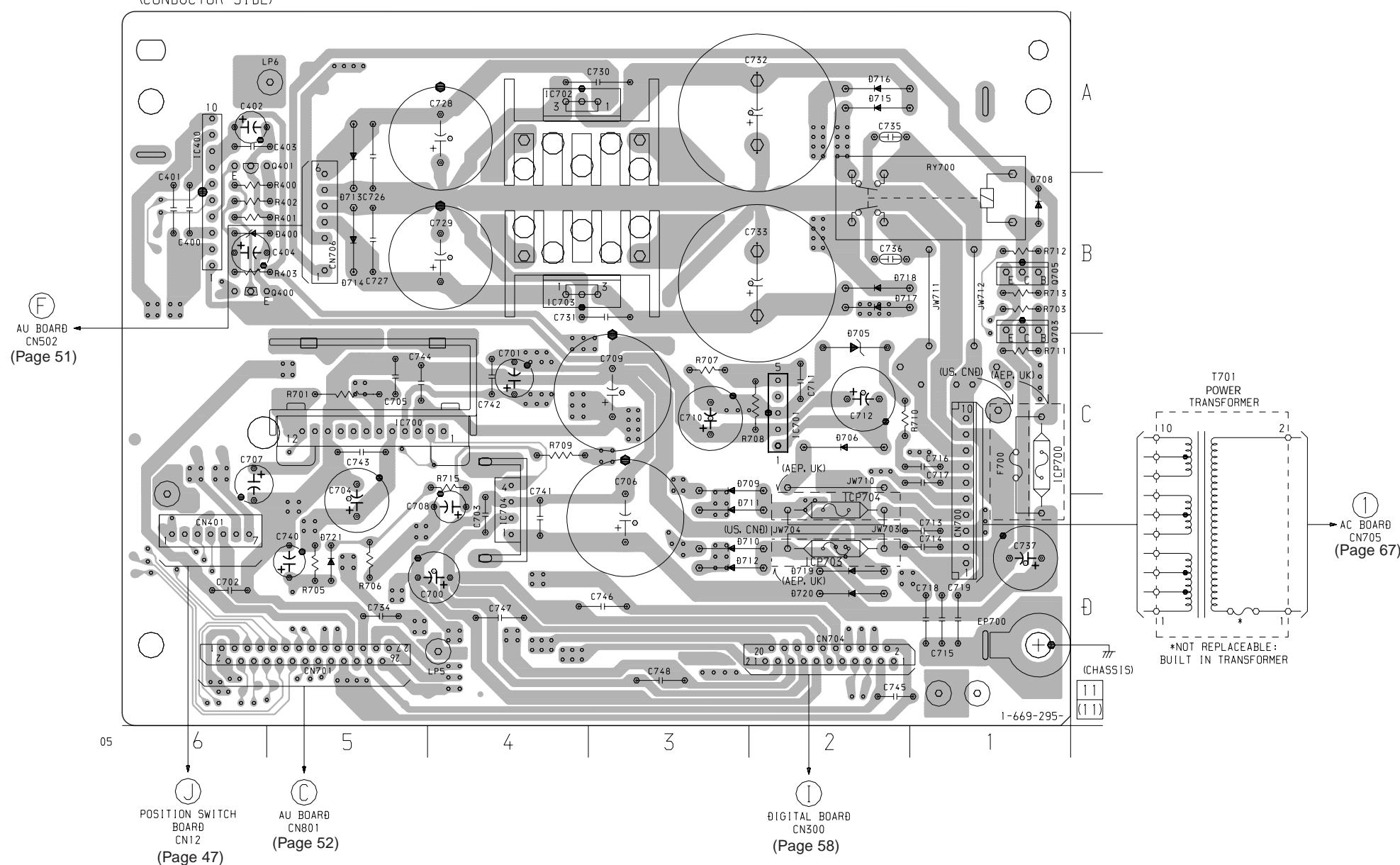
【POWER BOARD】
(COMPONENT SIDE)

1-669-295-
05

11
(11)

6-18. PRINTED WIRING BOARDS – POWER Board (Conductor Side), AC Board – • See page 39 for Circuit Boards Location.

【POWER BOARD】
(CONDUCTOR SIDE)

AU BOARD
CN502
(Page 51)
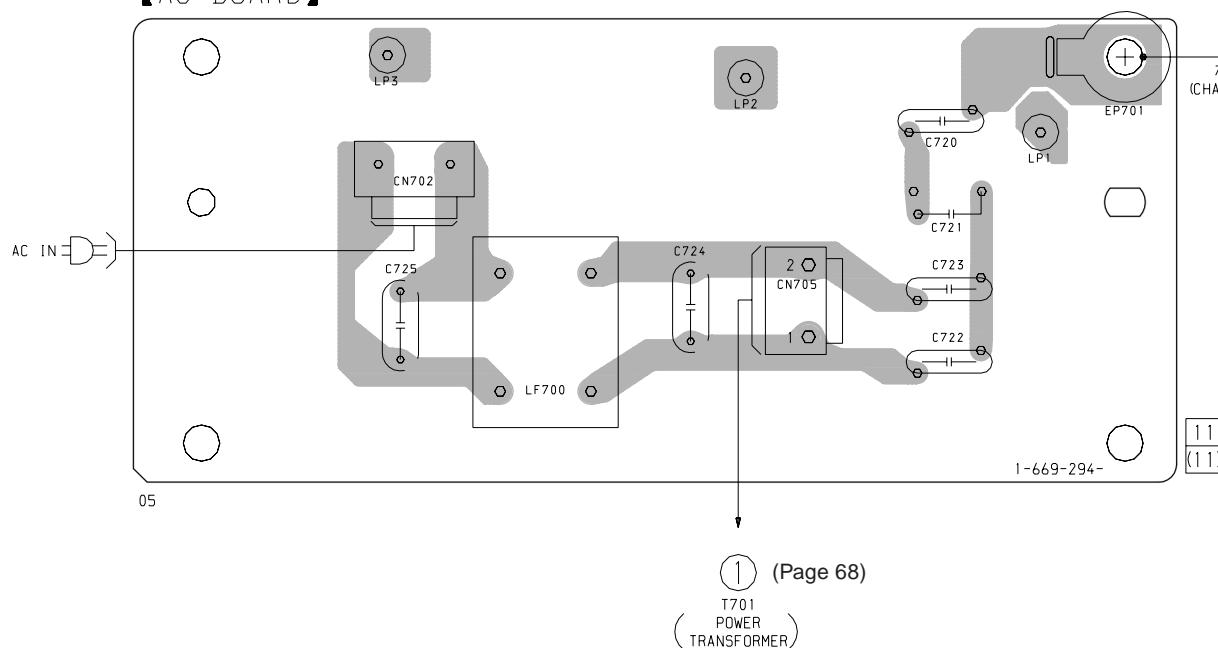
• **Semiconductor Location – POWER Baord –**
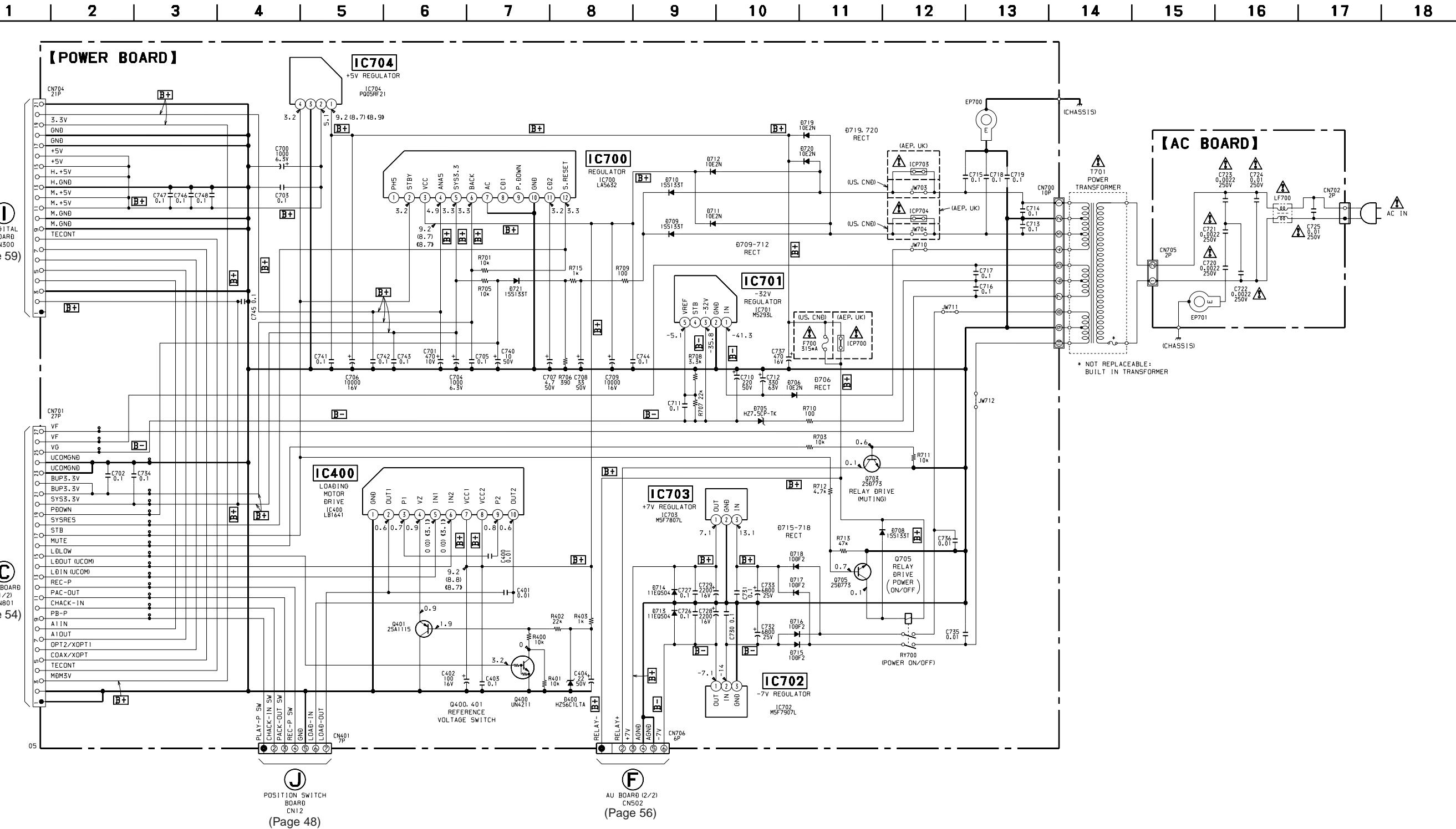
Ref. No.	Location
D400	B-6
D705	C-2
D706	C-2
D708	B-1
D709	C-3
D710	D-3
D711	D-3
D712	D-3
D713	A-5
D714	B-5
D715	A-2
D716	A-2
D717	B-2
D718	B-2
D719	D-2
D720	D-2
D721	D-5
IC400	A-6
IC700	C-5
IC701	C-2
IC702	A-4
IC703	B-4
IC704	D-4
Q400	B-6
Q401	B-6
Q703	B-1
Q705	B-1

T701
POWER TRANSFORMER

AC BOARD
CN705
(Page 67)

*NOT REPLACEABLE:
BUILT IN TRANSFORMER

POSITION SWITCH BOARD
CN12
(Page 47)

AU BOARD
CN801
(Page 52)

DIGITAL BOARD
CN300
(Page 58)

【AC BOARD】

AC IN

(CHASSIS)

1-669-294-

(Page 68)

T701
POWER
TRANSFORMER

– 67 –

– 68 –

6-19. SCHEMATIC DIAGRAM – POWER Section – • See page 77 for IC Block Diagrams.

【POWER BOARD】

【AC BOARD】

IC704 +5V REGULATOR
IC700 REGULATOR IC700 LA5632
IC701 -32V REGULATOR IC701 M5293L
IC703 +7V REGULATOR IC703 M5F7807L
IC702 -7V REGULATOR IC702 M5F7907L
IC400 LOADING MOTOR DRIVE IC400 LB1641

CN704 21P
3.3V
GND
GND
+5V
+5V
H.+5V
H.GND
M.+5V
M.GND
M.+5V
M.GND
TECONT

DIGITAL BOARD CN300 (Page 59)

CN701 27P
VF
VF
VG
UCOMGND
UCOMGND
BUP3.3V
BUP3.3V
SYS3.3V
PDOWN
SYSRES
STB
MUTE
LDLOW
LDOUT (UCOM)
LDIN (UCOM)
REC-P
PAC-OUT
CHACK-IN
PB-P
AIIN
AIOUT
OPT2/XOPT1
COAX/XOPT
TECONT
MDM3V

AU BOARD (1/2) CN801 (Page 54)

PH5 STBY VCC ANA5 SYS3.3 BACK AC CD1 P.DOWN CD2 S.RESET

VREF STB -32V GND IN

GND OUT1 P1 VZ IN1 IN2 VCC1 VCC2 P2 OUT2

Q401 2SA1115
Q400.401 REFERENCE VOLTAGE SWITCH
Q400 UN4211
Q400 HZS6C1LTA
Q705 2SD773 RELAY DRIVE (MUTING)
Q705 2SD773 RELAY DRIVE POWER (ON/OFF)
RY700 (POWER ON/OFF)

T701 POWER TRANSFORMER
* NOT REPLACEABLE: BUILT IN TRANSFORMER

EP700
EP701
(CHASSIS)

AC IN

POSITION SWITCH BOARD CN12 (Page 48)

AU BOARD (2/2) CN502 (Page 56)

CN401 7P
CN700 10P
CN705 2P
CN702 2P
CN706 6P

The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une piéce portant le numéro spécifié.

• Waveforms
– BD Board –

❶ IC101 ① (I), ② (J) (Play mode)
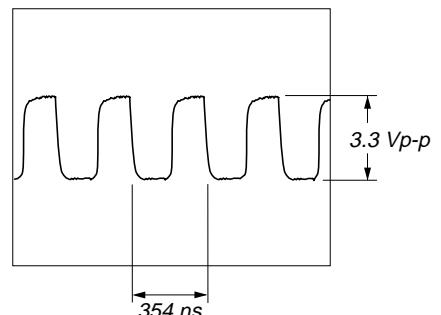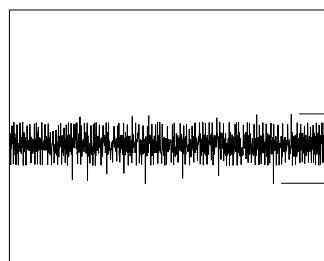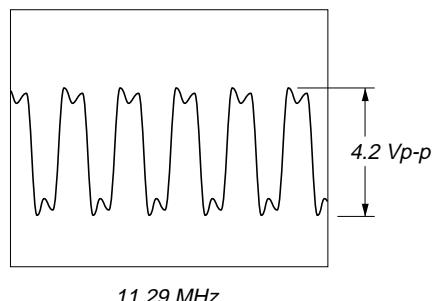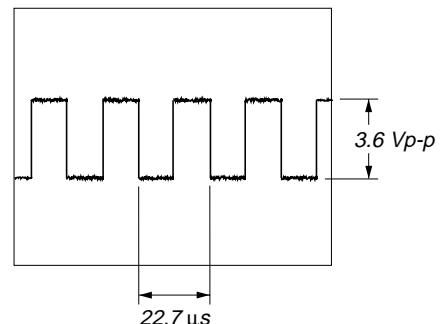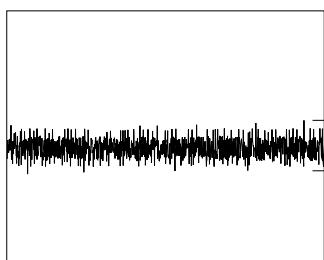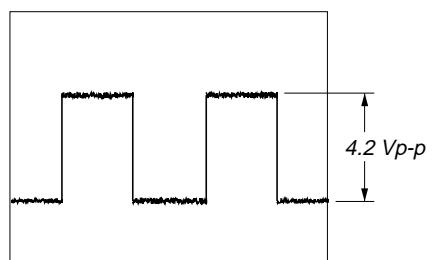
1.2 ± 0.2 Vp-p

❷ IC101 ④ (A) (Play mode)

Approx. 0.1 Vp-p

❸ IC101 ⑧ (E), ⑨ (F) (Play mode)

Approx. 0.06 Vp-p

❹ IC121 ⑯ (OSC1)

2.9 Vp-p

44.64 MHz

❺ IC121 ㉗ (LRCK)

3.4 Vp-p

44.1 kHz

❻ IC121 ㉘ (XBCK)

3.9 Vp-p

2.822 MHz

❼ IC121 ㉙ (FS256)

4.2 Vp-p

11.29 MHz

❽ IC121 ㉚ (FS4)

4.2 Vp-p

176.1 kHz

– AU Board –

❶ IC200 ② (BCK)

3.3 Vp-p

354 ns

❷ IC200 ④ (LRCK)

3.6 Vp-p

22.7 μs

❸ IC200 ㉘ (XOUT)

4.9 Vp-p

45 MHz

❹ IC200 ㊵ (64FSO)

5.5 Vp-p

354 ns

❺ IC200 ㊸ (256FSO)

4.8 Vp-p

89 ns

– 71 –

– FL Board –

❻ IC100 ⑩ (LRCK1)

3.6 Vp-p

22.7 μs

❶ IC771 ㊅ (OSCO)

4 Vp-p

Approx. 2.5 MHz

❼ IC100 ⑪ (BCK1)

3.5 Vp-p

354 ns

❷ IC771 ㊋ (OSCI)

1.8 Vp-p

Approx. 2.1 MHz

❽ IC800 ⑪ (XOUT)

3.3 Vp-p

32 kHz

❾ IC800 ⑬ (XOUT)

3.4 Vp-p

7 MHz

– 72 –
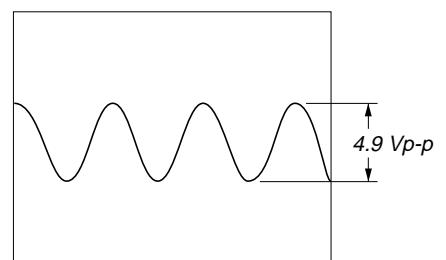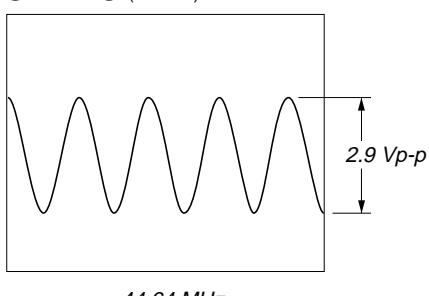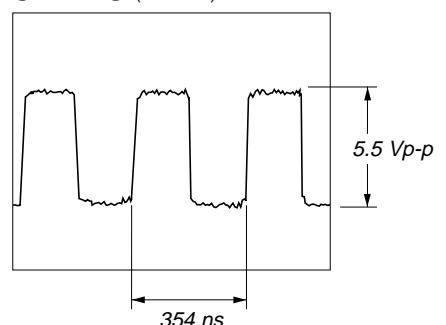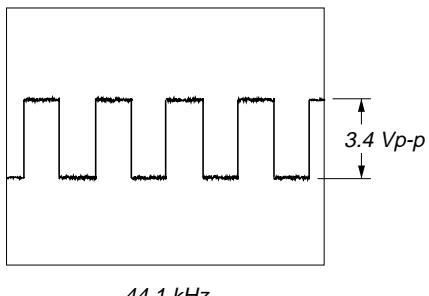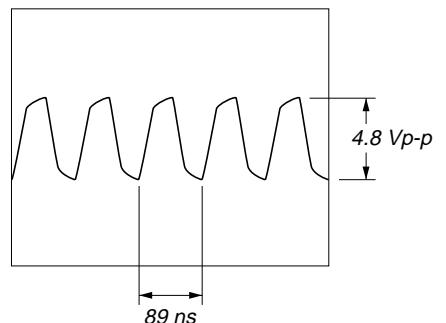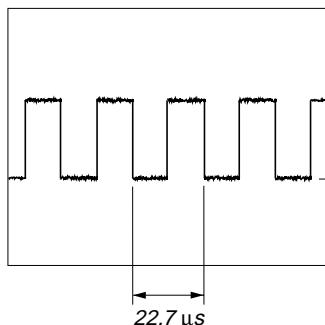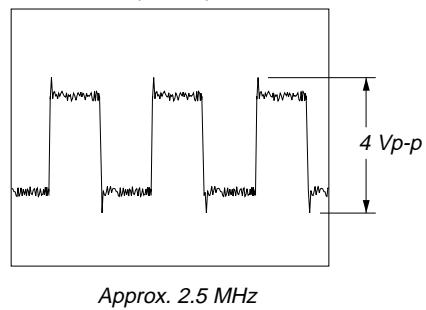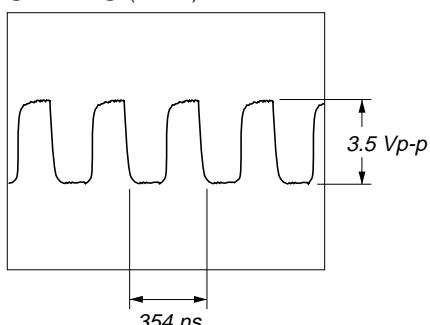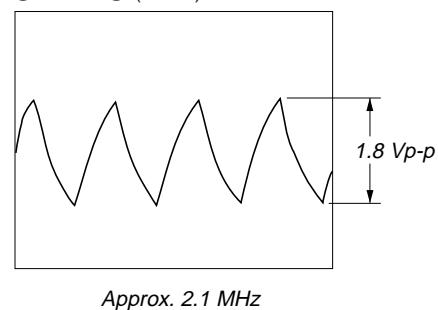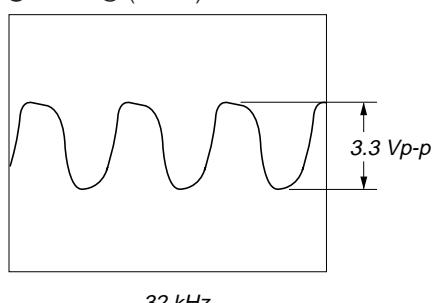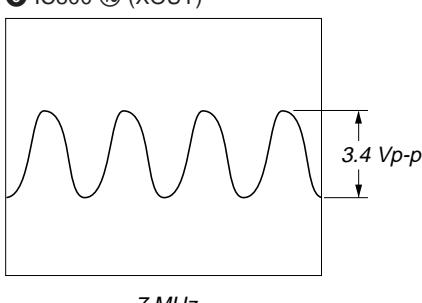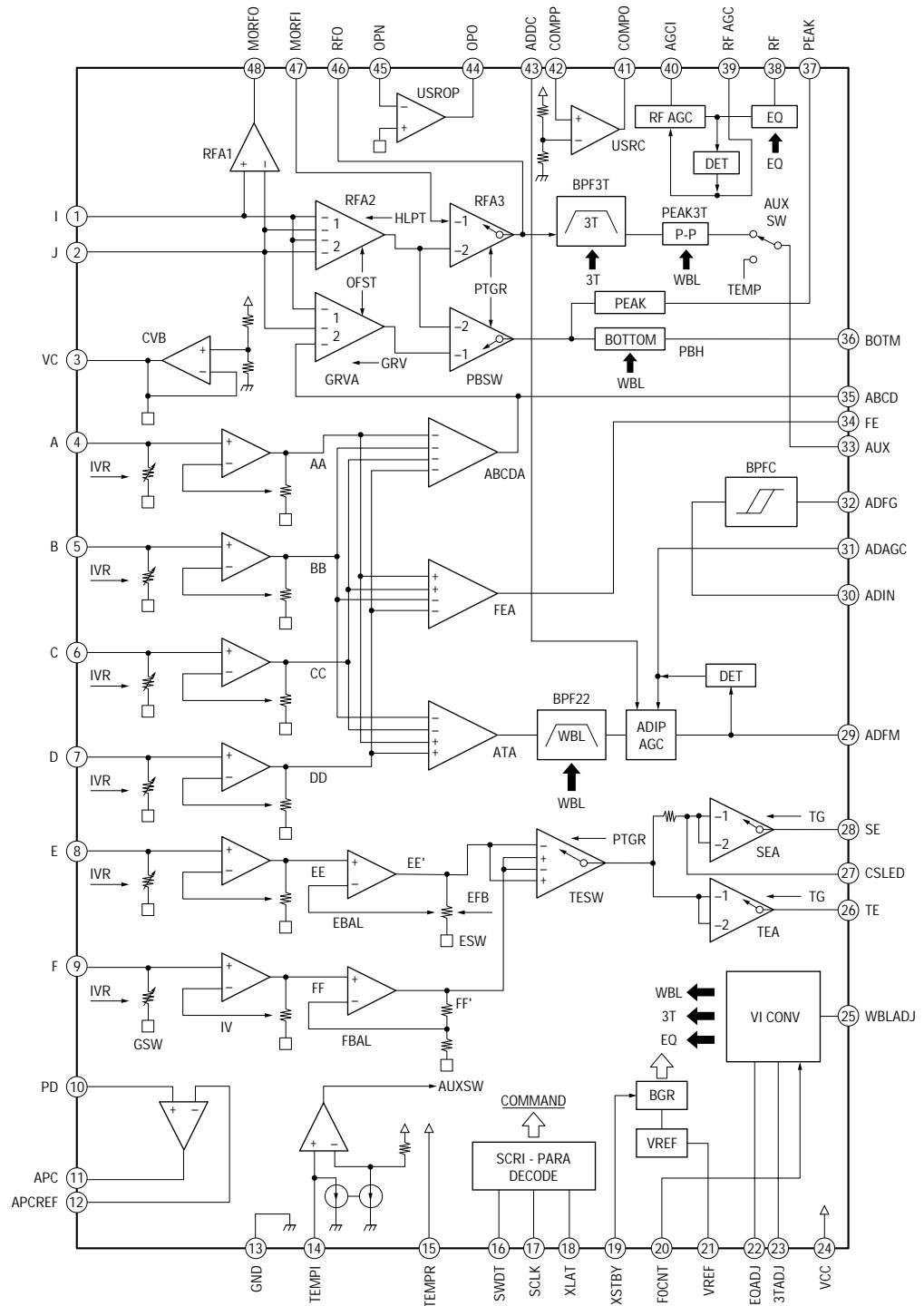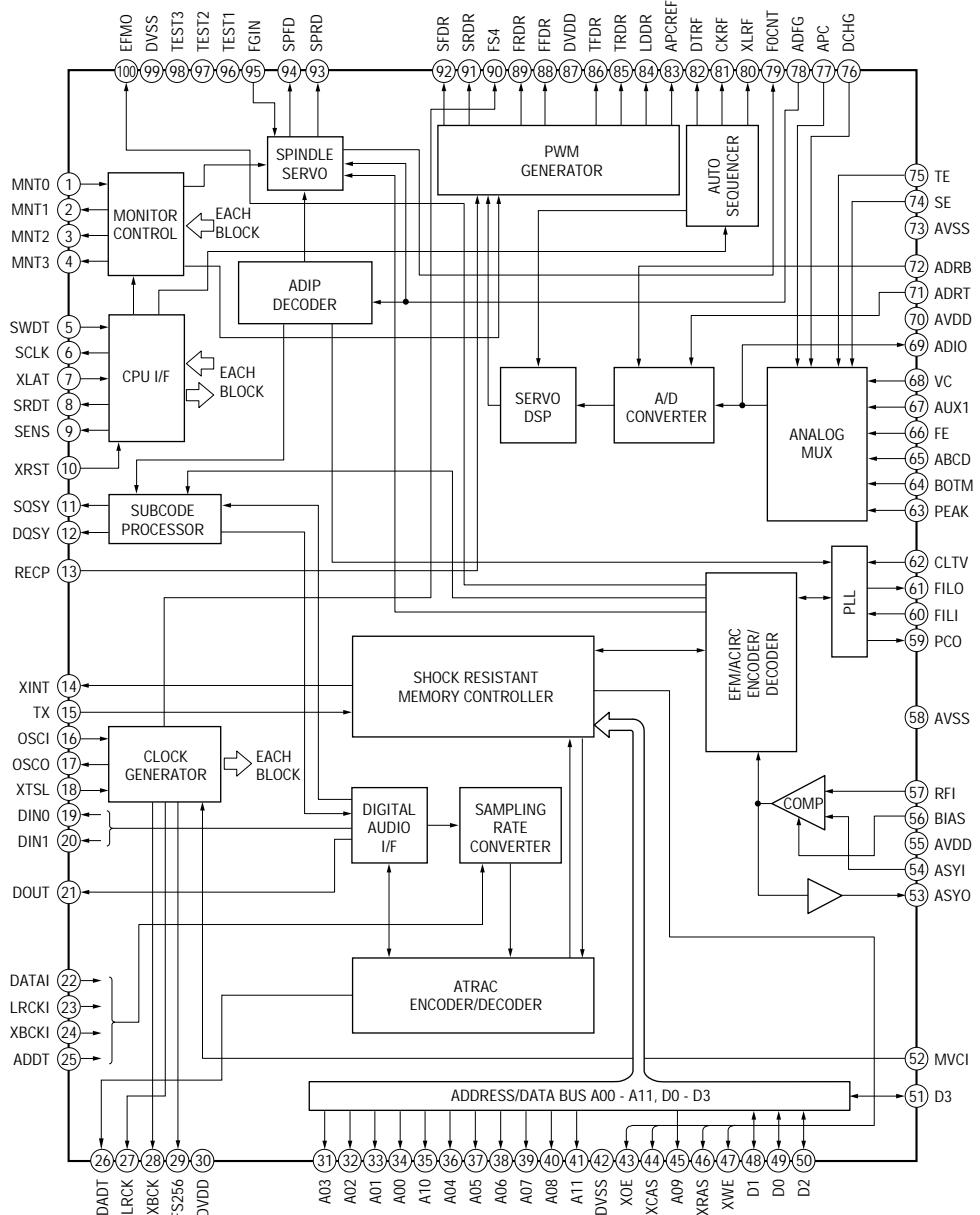
• IC Block Diagrams
– BD Board –
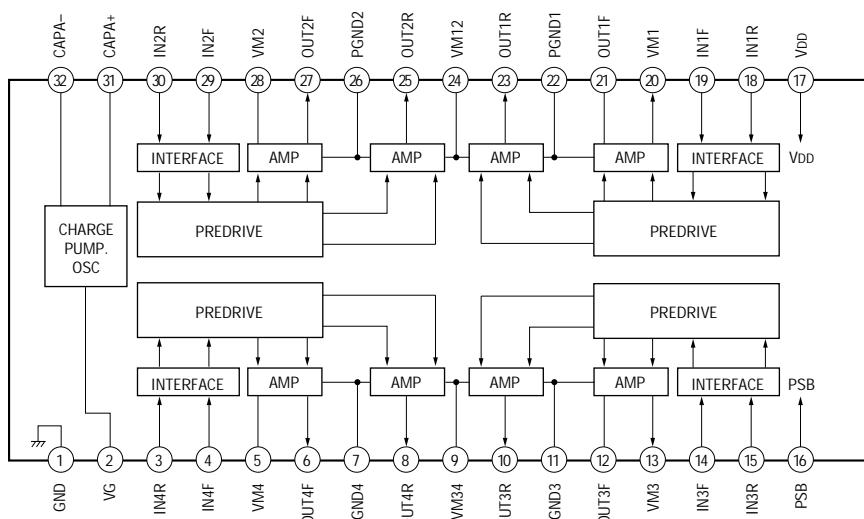
IC101   CXA2523AR

IC121 CXD2654R
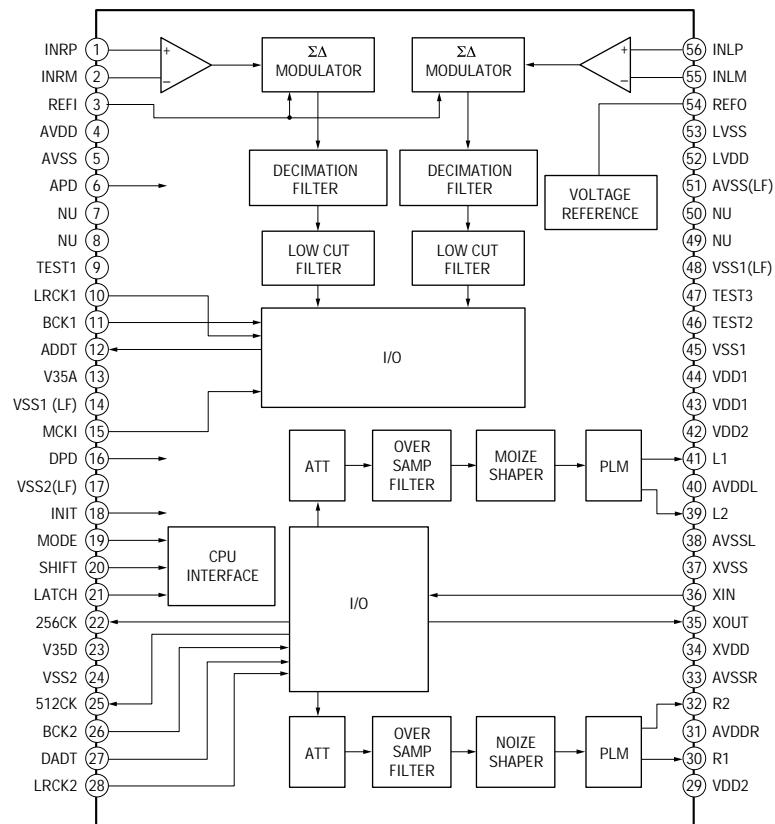
IC152 BH6511FS-E2
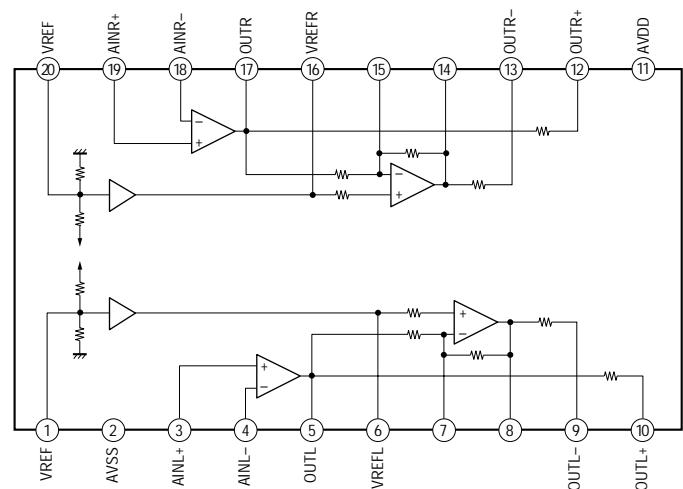
– AU Board –
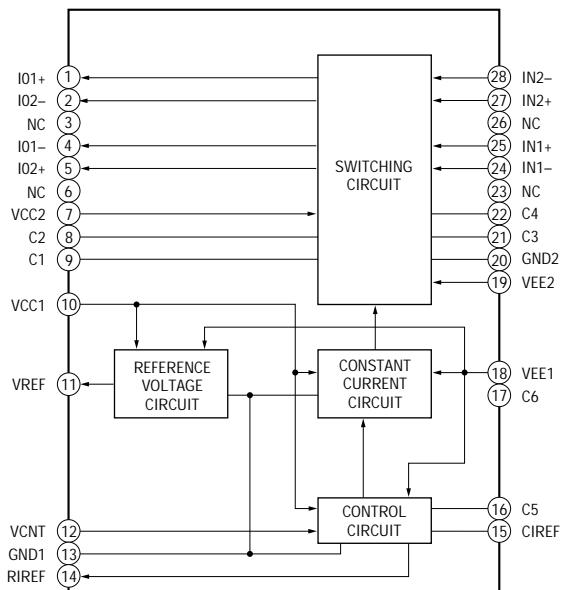
IC100   CXD8607N-T6
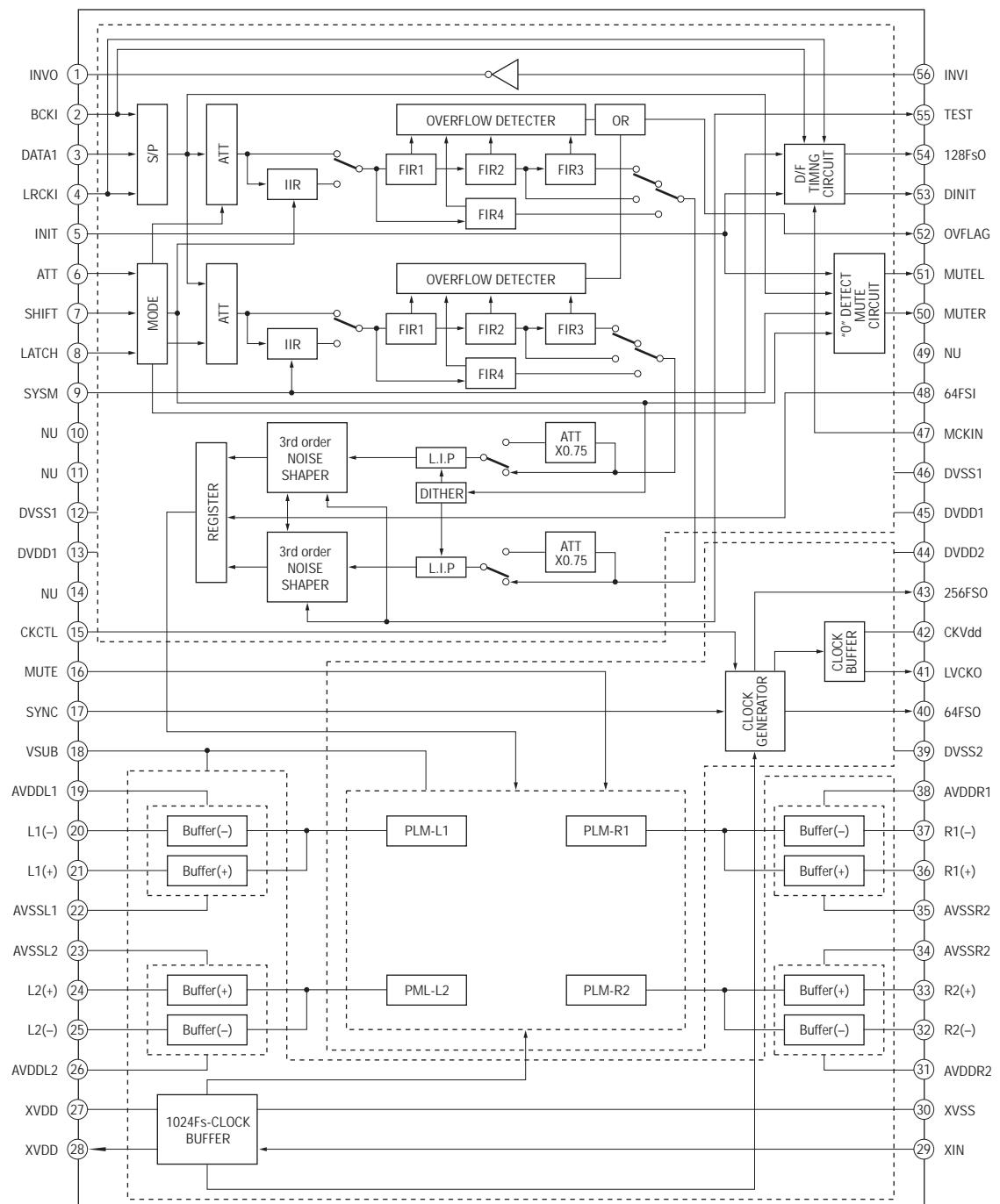
IC101   CXA8054M
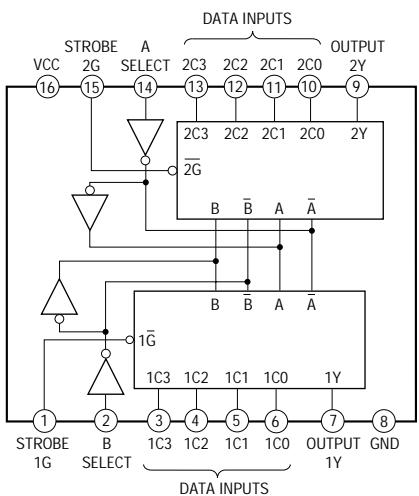
IC203, 204   CXA8042AS

IC200   CXD8735N-TP

Pin	Signal		Pin	Signal
1	INVO		56	INVI
2	BCKI		55	TEST
3	DATA1		54	128FsO
4	LRCKI		53	DINIT
5	INIT		52	OVFLAG
6	ATT		51	MUTEL
7	SHIFT		50	MUTER
8	LATCH		49	NU
9	SYSM		48	64FSI
10	NU		47	MCKIN
11	NU		46	DVSS1
12	DVSS1		45	DVDD1
13	DVDD1		44	DVDD2
14	NU		43	256FSO
15	CKCTL		42	CKVdd
16	MUTE		41	LVCKO
17	SYNC		40	64FSO
18	VSUB		39	DVSS2
19	AVDDL1		38	AVDDR1
20	L1(–)		37	R1(–)
21	L1(+)		36	R1(+)
22	AVSSL1		35	AVSSR2
23	AVSSL2		34	AVSSR2
24	L2(+)		33	R2(+)
25	L2(–)		32	R2(–)
26	AVDDL2		31	AVDDR2
27	XVDD		30	XVSS
28	XVDD		29	XIN

Internal blocks: S/P, ATT, IIR, FIR1, FIR2, FIR3, FIR4, OVERFLOW DETECTER, OR, D/F TIMING CIRCUIT, "0" DETECT MUTE CIRCUIT, MODE, 3rd order NOISE SHAPER, L.I.P, ATT X0.75, DITHER, REGISTER, CLOCK GENERATOR, CLOCK BUFFER, PLM-L1, PML-L2, PLM-R1, PLM-R2, Buffer(–), Buffer(+), 1024Fs-CLOCK BUFFER.

– DIGITAL Board –
IC300   SN74HC153ANS

DATA INPUTS

| VCC | STROBE 2G | A SELECT | 2C3 | 2C2 | 2C1 | 2C0 | OUTPUT 2Y |
| (16) | (15) | (14) | (13) | (12) | (11) | (10) | (9) |

2C3 2C2 2C1 2C0   2Y

$\overline{2G}$

B $\overline{B}$ A $\overline{A}$

B $\overline{B}$ A $\overline{A}$

$1\overline{G}$

1C3 1C2 1C1 1C0   1Y

| (1) | (2) | (3) | (4) | (5) | (6) | (7) | (8) |
| STROBE 1G | B SELECT | 1C3 | 1C2 | 1C1 | 1C0 | OUTPUT 1Y | GND |

DATA INPUTS
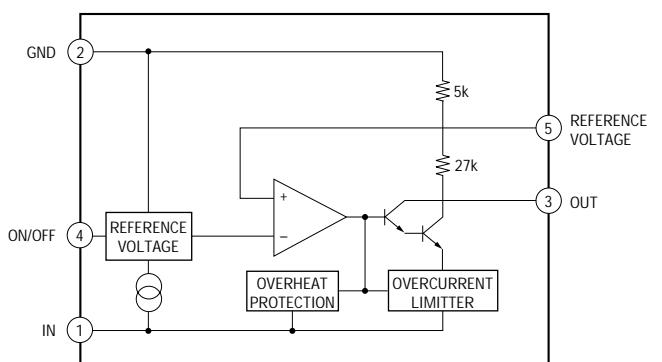
– POWER Board –
IC400   LB1641

T.S.D

O.C.P

MOTOR DRIVE

MOTOR DRIVE

FWD/REV/STOP CONTROL LOGIC

| (1) | (2) | (3) | (4) | (5) | (6) | (7) | (8) | (9) | (10) |
| GND | MOTOR DRIVE | NOISE FILTER | CLAMP | FWD.IN | REV.IN | VCC 1 | VCC 2 | NOISE FILTER | MOTOR DRIVE |

IC700   LA5632

PH5	(1)
STBY	(2)
VCC	(3)
ANA5	(4)
SYS3.3	(5)
B.BAK	(6)
AC	(7)
CD1	(8)
P. DOWN	(9)
GND	(10)
CD2	(11)
S. RESET	(12)

3.3V

DELAY CIRCUIT

DELAY CIRCUIT

VREF

IC701   M5293L

GND	(2)
ON/OFF	(4)
IN	(1)

5k

27k

5 REFERENCE VOLTAGE

3 OUT

REFERENCE VOLTAGE

OVERHEAT PROTECTION

OVERCURRENT LIMITER

6-20. IC PIN FUNCTION DESCRIPTION

• BD BOARD IC101 CXA2523AR (RF AMP, FOCUS/TRACKING ERROR AMP)

Pin No.	Pin Name	I/O	Function
1	I	I	I-V converted RF signal I input from the optical pick-up block detector
2	J	I	I-V converted RF signal J input from the optical pick-up block detector
3	VC	O	Middle point voltage (+1.65V) generation output terminal
4 to 9	A to F	I	Signal input from the optical pick-up detector
10	PD	I	Light amount monitor input from the optical pick-up block laser diode
11	APC	O	Laser amplifier output terminal to the automatic power control circuit
12	APCREF	I	Reference voltage input terminal for setting laser power
13	GND	—	Ground terminal
14	TEMPI	I	Connected to the temperature sensor
15	TEMPR	O	Output terminal for a temperature sensor reference voltage
16	SWDT	I	Writing serial data input from the CXD2654R (IC121)
17	SCLK	I	Serial data transfer clock signal input from the CXD2654R (IC121)
18	XLAT	I	Serial data latch pulse signal input from the CXD2654R (IC121)
19	XSTBY	I	Standby signal input terminal "L": standby (fixed at "H" in this set)
20	F0CNT	I	Center frequency control voltage input terminal of internal circuit (BPF22, BPF3T, EQ) input from the CXD2654R (IC121)
21	VREF	O	Reference voltage output terminal Not used (open)
22	EQADJ	I	Center frequency setting terminal for the internal circuit (EQ)
23	3TADJ	I	Center frequency setting terminal for the internal circuit (BPF3T)
24	VCC	—	Power supply terminal (+3.3V)
25	WBLADJ	I	Center frequency setting terminal for the internal circuit (BPF22)
26	TE	O	Tracking error signal output to the CXD2654R (IC121)
27	CSLED	I	Connected to the external capacitor for low-pass filter of the sled error signal
28	SE	O	Sled error signal output to the CXD2654R (IC121)
29	ADFM	O	FM signal output of the ADIP
30	ADIN	I	Receives a ADIP FM signal in AC coupling
31	ADAGC	I	Connected to the external capacitor for ADIP AGC
32	ADFG	O	ADIP duplex signal (22.05 kHz ± 1 kHz) output to the CXD2654R (IC121)
33	AUX	O	Auxiliary signal (I$_3$ signal/temperature signal) output to the CXD2654R (IC121)
34	FE	O	Focus error signal output to the CXD2654R (IC121)
35	ABCD	O	Light amount signal (ABCD) output to the CXD2654R (IC121)
36	BOTM	O	Light amount signal (RF/ABCD) bottom hold output to the CXD2654R (IC121)
37	PEAK	O	Light amount signal (RF/ABCD) peak hold output to the CXD2654R (IC121)
38	RF	O	Playback EFM RF signal output to the CXD2654R (IC121)
39	RFAGC	I	Connected to the external capacitor for RF auto gain control circuit
40	AGCI	I	Receives a RF signal in AC coupling
41	COMPO	O	User comparator output terminal Not used (open)
42	COMPP	I	User comparator input terminal Not used (fixed at "L")
43	ADDC	I	Connected to the external capacitor for cutting the low band of the ADIP amplifier
44	OPO	O	User operational amplifier output terminal Not used (open)
45	OPN	I	User operational amplifier inversion input terminal Not used (fixed at "L")
46	RFO	O	RF signal output terminal
47	MORFI	I	Receives a MO RF signal in AC coupling
48	MORFO	O	MO RF signal output terminal

- **BD BOARD   IC121   CXD2654R**
  (DIGITAL SIGNAL PROCESSOR, DIGITAL SERVO PROCESSOR, EFM/ACIRC ENCODER/DECODER,
  SHOCK PROOF MEMORY CONTROLLER, ATRAC ENCODER/DECODER)

Pin No.	Pin Name	I/O	Function
1	MNT0 (FOK)	O	Focus OK signal output to the system controller (IC800) "H" is output when focus is on ("L": NG)
2	MNT1 (SHOCK)	O	Track jump detection signal output to the system controller (IC800)
3	MNT2 (XBUSY)	O	Busy monitor signal output to the system controller (IC800)
4	MNT3 (SLOCK)	O	Spindle servo lock status monitor signal output to the system controller (IC800)
5	SWDT	I	Writing serial data signal input from the system controller (IC800)
6	SCLK	I (S)	Serial data transfer clock signal input from the system controller (IC800)
7	XLAT	I (S)	Serial data latch pulse signal input from the system controller (IC800)
8	SRDT	O (3)	Reading serial data signal output to the system controller (IC800)
9	$\overline{\text{SENS}}$	O (3)	Internal status (SENSE) output to the system controller (IC800)
10	$\overline{\text{XRST}}$	I (S)	Reset signal input from the system controller (IC800) "L": reset
11	SQSY	O	Subcode Q sync (SCOR) output to the system controller (IC800) "L" is output every 13.3 msec Almost all, "H" is output
12	DQSY	O	Digital In U-bit CD format subcode Q sync (SCOR) output to the system controller (IC800) "L" is output every 13.3 msec Almost all, "H" is output
13	RECP	I	Laser power selection signal input from the system controller (IC800) "H": recording mode, "L": playback mode
14	XINT	O	Interrupt status output to the system controller (IC800)
15	TX	I	Recording data output enable signal input from the system controller (IC800) Writing data transmission timing input (Also serves as the magnetic head on/off output)
16	OSCI	I	System clock signal (512Fs=22.5792 MHz) input from the D/A converter (IC200)
17	OSCO	O	System clock signal (512Fs=22.5792 MHz) output terminal Not used (open)
18	XTSL	I	Input terminal for the system clock frequency setting "L": 45.1584 MHz, "H": 22.5792 MHz (fixed at "H" in this set)
19	DIN0	I	Digital audio signal input terminal when recording mode (for digital optical in/digital coaxial in)
20	DIN1	I	Digital audio signal input terminal when recording mode Not used (fixed at "L")
21	DOUT	O	Digital audio signal output terminal when playback mode (for digital optical out/digital coaxial out)
22	DATAI	I	Serial data input terminal Not used (fixed at "L")
23	LRCKI	I	L/R sampling clock signal (44.1 kHz) input terminal Not used (fixed at "L")
24	XBCKI	I	Bit clock signal (2.8224 MHz) input terminal Not used (fixed at "L")
25	ADDT	I	Recording data input from the A/D converter (IC100)
26	DADT	O	Playback data output to the D/A converter (IC200)
27	LRCK	O	L/R sampling clock signal (44.1 kHz) output to the A/D converter (IC100) and D/A converter (IC200)
28	XBCK	O	Bit clock signal (2.8224 MHz) output to the A/D converter (IC100) and D/A converter (IC200)
29	FS256	O	Clock signal (11.2896 MHz) output terminal Not used (open)
30	DVDD	—	Power supply terminal (+3.3V) (digital system)
31 to 34	A03 to A00	O	Address signal output to the D-RAM (IC124)
35	A10	O	Address signal output to the external D-RAM Not used (open)
36 to 40	A04 to A08	O	Address signal output to the D-RAM (IC124)
41	A11	O	Address signal output to the external D-RAM Not used (open)
42	DVSS	—	Ground terminal (digital system)
43	$\overline{\text{XOE}}$	O	Output enable signal output to the D-RAM (IC124) "L" active
44	$\overline{\text{XCAS}}$	O	Column address strobe signal output to the D-RAM (IC124) "L" active

* I (S) stands for schmitt input, I (A) for analog input, O (3) for 3-state output, and O (A) for analog output in the column I/O.

Pin No.	Pin Name	I/O	Function
45	A09	O	Address signal output to the D-RAM (IC124)
46	XRAS	O	Row address strobe signal output to the D-RAM (IC124) "L" active
47	XWE	O	Write enable signal output to the D-RAM (IC124) "L" active
48	D1	I/O	
49	D0	I/O	Two-way data bus with the D-RAM (IC124)
50	D2	I/O	
51	D3	I/O	
52	MVCI	I (S)	Digital in PLL oscillation input from the external VCO Not used (fixed at "L")
53	ASYO	O	Playback EFM full-swing output terminal
54	ASYI	I (A)	Playback EFM asymmetry comparator voltage input terminal
55	AVDD	—	Power supply terminal (+3.3V) (analog system)
56	BIAS	I (A)	Playback EFM asymmetry circuit constant current input terminal
57	RFI	I (A)	Playback EFM RF signal input from the CXA2523AR (IC101)
58	AVSS	—	Ground terminal (analog system)
59	PCO	O (3)	Phase comparison output for master clock of the recording/playback EFM master PLL
60	FILI	I (A)	Filter input for master clock of the recording/playback master PLL
61	FILO	O (A)	Filter output for master clock of the recording/playback master PLL
62	CLTV	I (A)	Internal VCO control voltage input of the recording/playback master PLL
63	PEAK	I (A)	Light amount signal (RF/ABCD) peak hold input from the CXA2523AR (IC101)
64	BOTM	I (A)	Light amount signal (RF/ABCD) bottom hold input from the CXA2523AR (IC101)
65	ABCD	I (A)	Light amount signal (ABCD) input from the CXA2523AR (IC101)
66	FE	I (A)	Focus error signal input from the CXA2523AR (IC101)
67	AUX1	I (A)	Auxiliary signal (I$_3$ signal/temperature signal) input from the CXA2523AR (IC101)
68	VC	I (A)	Middle point voltage (+1.65V) input from the CXA2523AR (IC101)
69	ADIO	O (A)	Monitor output of the A/D converter input signal Not used (open)
70	AVDD	—	Power supply terminal (+3.3V) (analog system)
71	ADRT	I (A)	A/D converter operational range upper limit voltage input terminal (fixed at "H" in this set)
72	ADRB	I (A)	A/D converter operational range lower limit voltage input terminal (fixed at "L" in this set)
73	AVSS	—	Ground terminal (analog system)
74	SE	I (A)	Sled error signal input from the CXA2523AR (IC101)
75	TE	I (A)	Tracking error signal input from the CXA2523AR (IC101)
76	DCHG	I (A)	Connected to the +3.3V power supply
77	APC	I (A)	Error signal input for the laser automatic power control Not used (fixed at "H")
78	ADFG	I (S)	ADIP duplex FM signal (22.05 kHz ± 1 kHz) input from the CXA2523AR (IC101)
79	F0CNT	O	Filter f0 control signal output to the CXA2523AR (IC101)
80	XLRF	O	Serial data latch pulse signal output to the CXA2523AR (IC101)
81	CKRF	O	Serial data transfer clock signal output to the CXA2523AR (IC101)
82	DTRF	O	Writing serial data output to the CXA2523AR (IC101)
83	APCREF	O	Control signal output to the reference voltage generator circuit for the laser automatic power control
84	LDDR	O	PWM signal output for the laser automatic power control Not used (open)
85	TRDR	O	Tracking servo drive PWM signal (–) output to the BH6511FS (IC152)
86	TFDR	O	Tracking servo drive PWM signal (+) output to the BH6511FS (IC152)
87	DVDD	—	Power supply terminal (+3.3V) (digital system)
88	FFDR	O	Focus servo drive PWM signal (+) output to the BH6511FS (IC152)
89	FRDR	O	Focus servo drive PWM signal (–) output to the BH6511FS (IC152)
90	FS4	O	Clock signal (176.4 kHz) output terminal (X'tal system) Not used (open)

* I (S) stands for schmitt input, I (A) for analog input, O (3) for 3-state output, and O (A) for analog output in the column I/O.

Pin No.	Pin Name	I/O	Function
91	SRDR	O	Sled servo drive PWM signal (–) output to the BH6511FS (IC152)
92	SFDR	O	Sled servo drive PWM signal (+) output to the BH6511FS (IC152)
93	SPRD	O	Spindle servo drive PWM signal (–) output to the BH6511FS (IC152)
94	SPFD	O	Spindle servo drive PWM signal (+) output to the BH6511FS (IC152)
95	FGIN	I (S)	Input terminal for the test (fixed at "L")
96	TEST1	I	
97	TEST2	I	
98	TEST3	I	
99	DVSS	—	Ground terminal (digital system)
100	EFMO	O	EFM signal output terminal when recording mode

* I (S) stands for schmitt input, I (A) for analog input, O (3) for 3-state output, and O (A) for analog output in the column I/O.
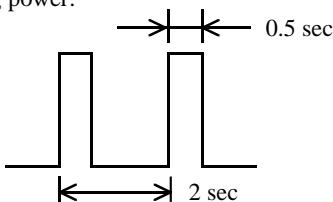
• AU BOARD IC100 CXD8607N (A/D CONVERTER)

Pin No.	Pin Name	I/O	Function
1	INRP	I	R-ch analog signal (–) input terminal
2	INRM	I	R-ch analog signal (+) input terminal
3	REFI	I	Reference voltage (+3.3V) input terminal (for A/D converter section)
4	AVDD	—	Power supply terminal (+5V) (for A/D converter section, analog system)
5	AVSS	—	Ground terminal (for A/D converter section, analog system)
6	APD	I	Power down detection input of the A/D converter section (for analog section) "L": power down
7	NU	—	Not used (open)
8	NU	—	Not used (open)
9	TEST1	I	Input terminal for the test (fixed at "L")
10	LRCK1	I	L/R sampling clock signal (44.1 kHz) input from the CXD2654R (IC121) (for A/D converter section)
11	BCK1	I	Bit clock signal (2.8224 MHz) input from the CXD2654R (IC121) (for A/D converter section)
12	ADDT	O	Recording data output to the CXD2654R (IC121)
13	V35A	—	Power supply terminal (+3.3V) (for analog system)
14	VSS1	—	Ground terminal (for A/D converter section, digital system)
15	MCKI	I	Master clock (256Fs=11.2896 MHz) input of the A/D converter section
16	$\overline{\text{DPD}}$	I	Reset signal input from the system controller (IC800) Reset signal is used as a detection signal of power down to A/D converter section (digital section) "L": reset (power down)
17	VSS2	—	Ground terminal (for D/A converter section, digital system)
18	$\overline{\text{RES}}$	I	Reset signal input terminal Reset signal is used as a initialize signal to D/A converter section "L": reset (initialize) Not used D/A converter section in this set
19	MODE	I	Writing data input terminal Not used (fixed at "L")
20	SHIFT	I	Serial clock signal input terminal Not used (fixed at "L")
21	XLATCH	I	Serial data latch pulse signal input terminal Not used (fixed at "L")
22	256CK	O	256Fs (11.2896 MHz) clock signal output terminal Not used (open)
23	V35D	—	Power supply terminal (+3.3V) (for digital system) Not used (open)
24	VSS2	—	Ground terminal (for D/A converter section, digital system)
25	512FS	O	512Fs (22.5792 MHz) clock signal output terminal Not used (pull down)
26	BCK2	I	Bit clock signal (2.8224 MHz) input terminal (for D/A converter section) Not used (fixed at "L")
27	DADT	I	Playback data input terminal Not used (fixed at "L")
28	LRCK2	I	L/R sampling clock signal (44.1 kHz) input terminal (for D/A converter section) Not used (fixed at "L")
29	VDD2	—	Power supply terminal (+5V) (for D/A converter section, digital system) Not used (fixed at "L")
30	R1	O	R-ch PLM signal 1 output terminal Not used (open)
31	AVDDR	—	Power supply terminal (+5V) (for R-ch side D/A converter section, analog system) Not used (fixed at "L")
32	R2	O	R-ch PLM signal 2 output terminal Not used (open)
33	AVSSR	—	Ground terminal (for R-ch side D/A converter section, analog system)
34	XVDD	—	Power supply terminal (+5V) (for X'tal system) Not used (open)
35	XOUT	O	System clock output terminal (22 MHz) Not used (open)
36	XIN	I	System clock input terminal (22 MHz) Not used (fixed at "L")
37	XVSS	—	Ground terminal (for X'tal system)
38	AVSSL	—	Ground terminal (for L-ch side D/A converter section, analog system)
39	L2	O	L-ch PLM signal 2 output terminal Not used (open)

Pin No.	Pin Name	I/O	Function
40	AVDDL	—	Power supply terminal (+5V) (for L-ch side D/A converter section, analog system) Not used (open)
41	L1	O	L-ch PLM signal 1 output terminal Not used (open)
42	VDD2	—	Power supply terminal (+5V) (for L-ch side D/A converter section, digital system) Not used (open)
43, 44	VDD1	—	Power supply terminal (+5V) (for A/D converter section, digital system)
45	VSS1	—	Ground terminal (for A/D converter section, digital system)
46	TEST2	I	Input terminal for the test (fixed at "L")
47	TEST3	I	Input terminal for the test (fixed at "L")
48	VSS1	—	Ground terminal (for A/D converter section, digital system)
49	NU	—	Not used (open)
50	NU	—	Not used (open)
51	AVSS	—	Ground terminal (for A/D converter section, analog system)
52	LVDD	—	Power supply terminal (+5V) (for A/D converter section, buffer system)
53	LVSS	—	Ground terminal (for A/D converter section, buffer system)
54	REFO	O	Reference voltage (+3.3V) output terminal (for A/D converter section)
55	INLM	I	L-ch analog signal (+) input terminal
56	INLP	I	L-ch analog signal (–) input terminal

• AU BOARD IC800 M30610MCA-260FP (SYSTEM CONTROLLER)

Pin No.	Pin Name	I/O	Function
1	JOG1	I	JOG dial pulse input from the rotary encoder (S713 I◁◁ AMS ▷▷I)
2	JOG0	I	JOG dial pulse input from the rotary encoder (S713 I◁◁ AMS ▷▷I)
3	C1	O	Monitor output terminal for the test C1 error rate is output when test mode
4	ADER	O	Monitor output terminal for the test ADER is output when test mode
5	SQSY	I	Subcode Q sync (SCOR) input from the CXD2654R (IC121) "L" is input every 13.3 msec Almost all, "H" is input
6	RMC	I	Remote control signal input from the remote control receiver (IC761)
7	AIN1	I	Sircs remote control signal input of the S-LINK CONTROL A1
8	BYTE	I	External data bus line byte selection signal input "L": 16 bit, "H": 8 bit (fixed at "L")
9	CNVSS	—	Ground terminal
10	XT-IN	I	Sub system clock input terminal (32.768 kHz)
11	XT-OUT	O	Sub system clock output terminal (32.768 kHz)
12	$\overline{\text{S.RST}}$	I	System reset signal input from the LA5632 (IC700) "L": reset For several hundreds msec. after the power supply rises, "L" is input, then it changes to "H"
13	XOUT	O	Main system clock output terminal (7 MHz)
14	GND	—	Ground terminal
15	XIN	I	Main system clock input terminal (7 MHz)
16	+3.3V	—	Power supply terminal (+3.3V)
17	NMI	I	Non-maskable interrupt input terminal (fixed at "H" in this set)
18	DQSY	I	Digital In U-bit CD format subcode Q sync (SCOR) input from the CXD2654R (IC121) "L" is input every 13.3 msec Almost all, "H" is input
19	P.DOWN	I	Power down detection signal input terminal "L": power down, normally: "H"
20	XINT	I	Interrupt status input from the CXD2654R (IC121)
21	DVOL1	I	JOG dial pulse input from the rotary encoder (S740 DIGITAL REC LEVEL)
22	DVOL0	I	JOG dial pulse input from the rotary encoder (S740 DIGITAL REC LEVEL)
23 to 30	NC	I	Not used (fixed at "L")
31	SWDT	O	Writing data output to the CXD2654R (IC121) and D/A converter (IC200)
32	SRDT	I	Reading data input from the CXD2654R (IC121)
33	SCLK	O	Serial clock signal output to the CXD2654R (IC121) and D/A converter (IC200)
34	FLCS	O	Chip select signal output to the FL/LED driver (IC771)
35	FLDATA	O	Serial data output to the FL/LED driver (IC771)
36	NC	I	Not used (fixed at "L")
37	FLCLK	O	Serial data transfer clock signal output to the FL/LED driver (IC771)
38 to 47	NC	I	Not used (fixed at "L")
48	CSET0	I	Destination setting terminal (US, Canadian models: fixed at "L", AEP, UK models: fixed at "H")
49	CSET1	I	Destination setting terminal (US, Canadian models: fixed at "H", AEP, UK models: fixed at "L")
50	20/X720	I	Setting terminal of the loading control system select (fixed at "H" in this set)
51	NC	I	Not used (fixed at "L")
52	MNT2 (XBUSY)	I	Busy signal input from the CXD2654R (IC121)
53	$\overline{\text{DIG-RST}}$	O	Reset signal output to the CXD2654R (IC121) and BH6511FS (IC152) "L": reset
54	MNT1 (SHOCK)	I	Track jump detection signal input from the CXD2654R (IC121)
55	SENS	I	Internal status (SENSE) input from the CXD2654R (IC121)
56	LDON	O	Laser diode on/off control signal output to the automatic power control circuit "H": laser on
57	REFLECT	I	Detection input from the disc reflection rate detect switch (S102) "L": high reflection rate disc, "H": low reflection rate disc
58	PROTECT	I	Rec-proof claw detect input from the protect detect switch (S102) "H": write protect

Pin No.	Pin Name	I/O	Function
59	WR-PWR	O	Laser power select signal output to the CXD2654R (IC121) and HF module switch circuit "H": recording mode, "L": playback mode
60	MNT3 (SLOCK)	I	Spindle servo lock status monitor signal input from the CXD2654R (IC121)
61	SDA	I/O	Two-way data bus with the EEPROM (IC171)
62	+3.3V	—	Power supply terminal (+3.3V)
63	NC	I	Not used (fixed at "L")
64	GND	—	Ground terminal
65	SCTX	O	Recording data output enable signal output to the CXD2654R (IC121) and overwrite head driver (IC181) Writing data transmission timing output (Also serves as the magnetic head on/off output)
66	SCL	O	Clock signal output to the EEPROM (IC171)
67	MNT0 (FOK)	I	Focus OK signal input from the CXD2654R (IC121) "H" is input when focus is on ("L": NG)
68	LIMIT-IN	I	Detection input from the sled limit-in detect switch (S101) The optical pick-up is inner position when "L"
69	MOD	O	Laser modulation select signal output to the HF module switch circuit Playback power: "H", Stop: "L", Recording power: 0.5 sec 2 sec
70	XLATCH	O	Serial data latch pulse signal output to the CXD2654R (IC121)
71	REC/PB	I	Not used (fixed at "L")
72	TECONT	I	Not used (fixed at "L")
73	XTSL	I	Not used (fixed at "L")
74	OPEN	I	Detection input from the tray open detect switch (S10) "L": tray open
75	PLAY1	I	Detection input from the disc chucking-in detect switch (S11) "L" active
76	REC	I	Detection input from the recording position detect switch (S12) "L" active
77	PLAY2	I	Detection input from the play position detect switch (S13) "L" active
78	LDIN	O	Motor control signal output to the loading motor driver (IC400) "L" active *1
79	LDOUT	O	Motor control signal output to the loading motor driver (IC400) "L" active *1
80	LD-LOW	O	Loading motor drive voltage control signal output for the loading motor driver (IC400) "H" active
81	NC	I	Not used (fixed at "L")
82	A1OUT	O	Sircs remote control signal output of the S-LINK CONTROL A1
83	MUTE	O	Audio line muting on/off control signal output terminal "L": line muting on
84	STB	O	Strobe signal output to the power supply circuit "H": power on, "L": standby mode

*1 Loading motor (M10) control

Mode \ Terminal	LOADING	EJECT	BRAKE	RUN IDLE
LDIN (pin ⑦⑧)	"L"	"H"	"L"	"H"
LDOUT (pin ⑦⑨)	"H"	"L"	"L"	"H"

Pin No.	Pin Name	I/O	Function
85	COAX/XOPT	O	Optical in 1/2 or coaxial in selection signal output to the digital input selector (IC300) "L": OPT 1/2, "H": COAXIAL
86	OPT2/XOPT1	O	Optical in 1 or optical in 2 selection signal output to the digital input selector (IC300) "L": OPT 1, "H": OPT 2
87	DALATCH	O	Serial data latch pulse signal output to the D/A converter (IC200)
88	$\overline{\text{DARST}}$	O	Reset signal output to the A/D converter (IC100) and D/A converter (IC200) "L": reset
89	LED0	O	LED drive signal output of the ❚❚ (PAUSE) LED (D754) "L": LED on
90	LED1	O	LED drive signal output of the ● REC LED (D755) "L": LED on
91	TIMER	I	TIMER switch (S751) input terminal (A/D input) "L": PLAY, "H": REC (OFF: center voltage)
92	SOURCE	I	INPUT switch (S741) input terminal (A/D input)
93	KEY3	I	Key input terminal (A/D input) S731 to S734 (TIME, FADER, FILTER, MEGA CONTROL keys input)
94	KEY2	I	Key input terminal (A/D input) S722 to S726 (PLAY/MODE, REPEAT, SCROLL/CLOCK SET, DISPLAY/CHAR, I/⏻ keys input)
95	KEY1	I	Key input terminal (A/D input) S711 to S714 and S716 (MENU/NO, YES, PUSH ENTER, CLEAR, ⏏ OPEN/CLOSE keys input)
96	AVSS	—	Ground terminal
97	KEY0	I	Key input terminal (A/D input) S701 to S706 (● REC, ■, ▶▶, ◀◀, ❚❚, ▶ keys input)
98	VREF	I	Reference voltage (+3.3V) input terminal (for A/D converter)
99	+3.3V	—	Power supply terminal (+3.3V) (for analog system)
100	MONO/ST	I	Recording mode switch input terminal "L": mono, "H": stereo Not used (fixed at "H")

SECTION 7
EXPLODED VIEWS

NOTE:
- -XX and -X mean standardized parts, so they may have some difference from the original one.
- Color Indication of Appearance Parts Example:
  KNOB, BALANCE (WHITE) . . . (RED)
  ↑   ↑
  Parts Color Cabinet's Color
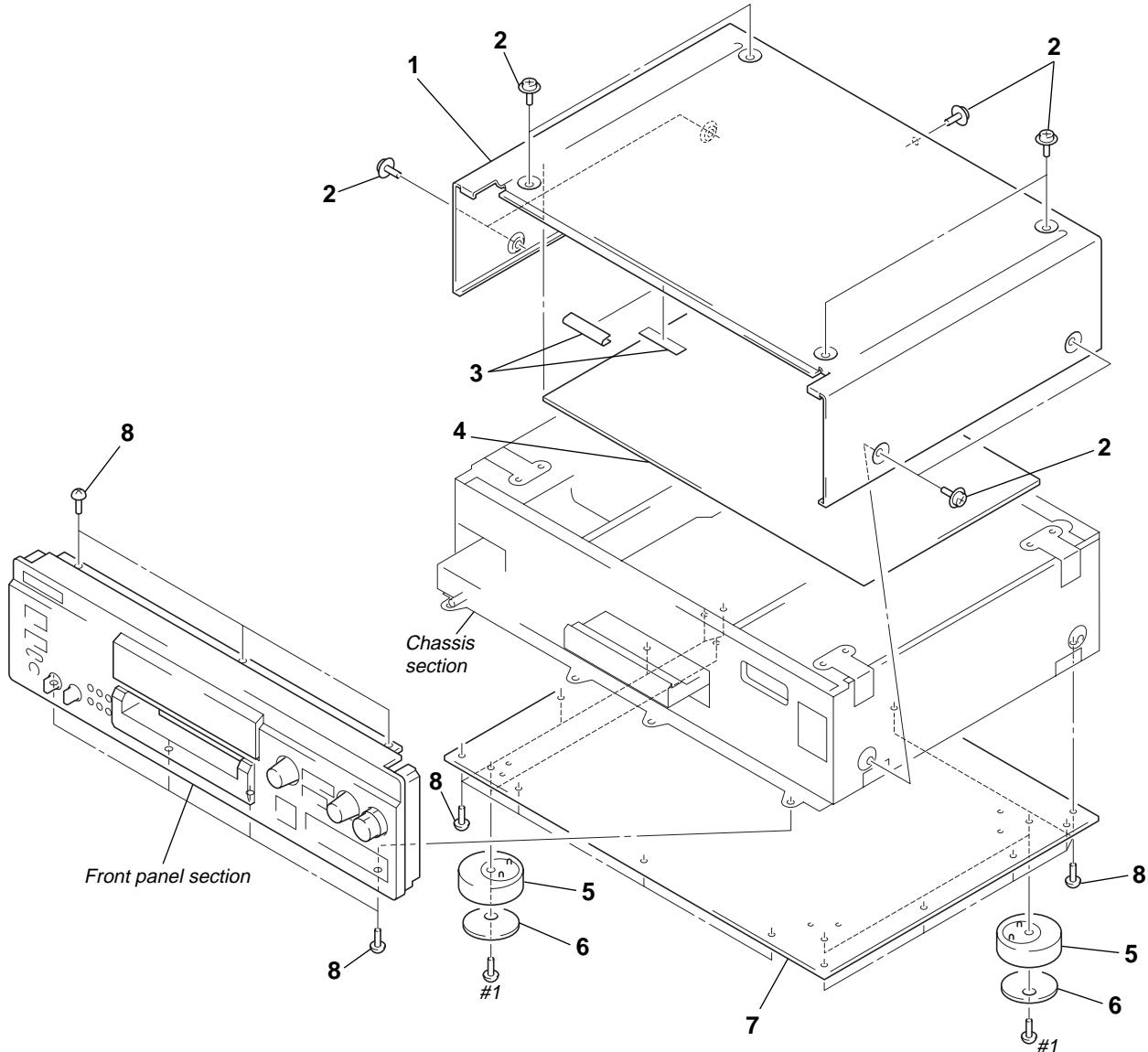
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories and packing materials are given in the last of the electrical parts list.
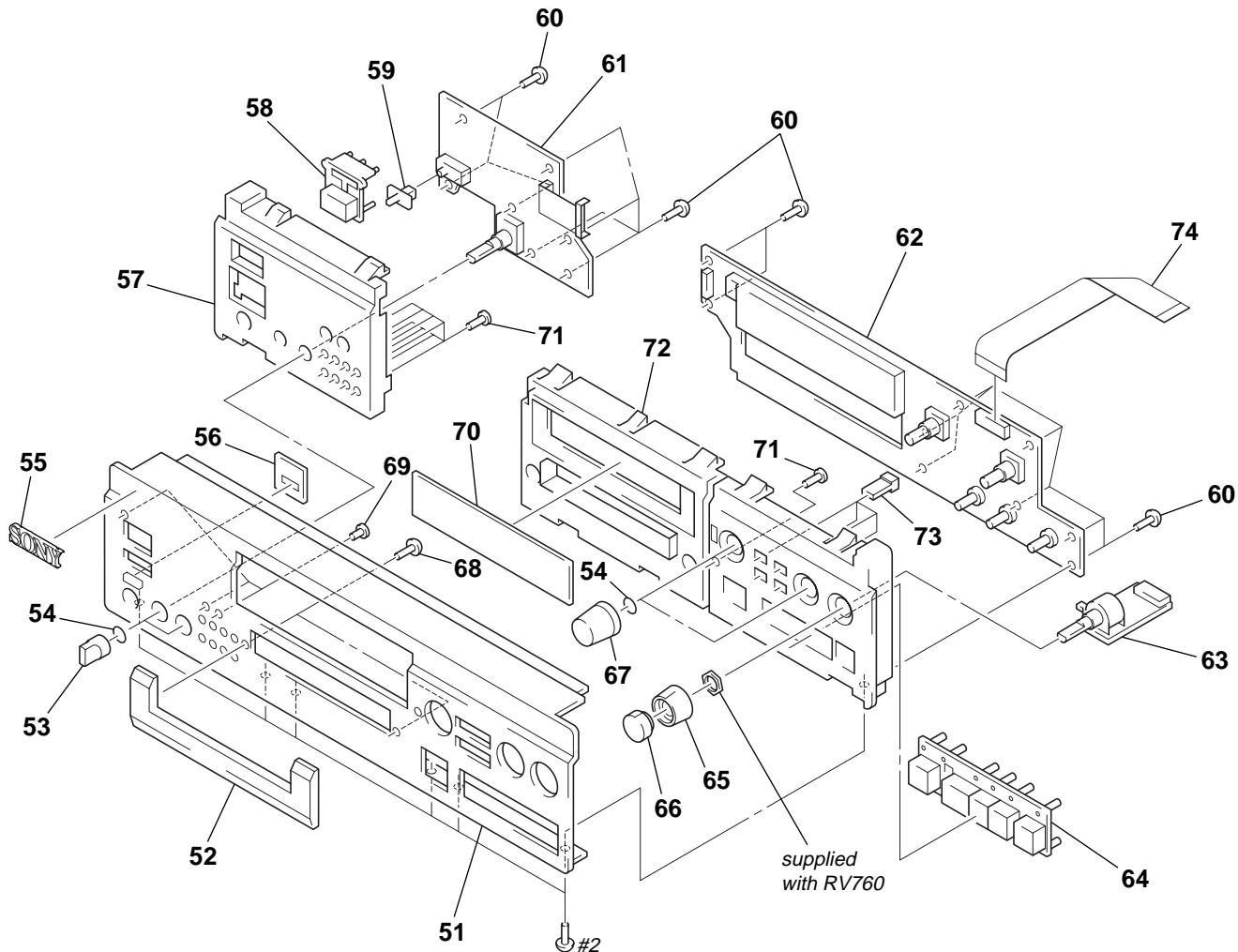
> The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety. Replace only with part number specified.
>
> Les composants identifiés par une marque ⚠ sont critiquens pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

(1) CASE SECTION

Chassis section

Front panel section
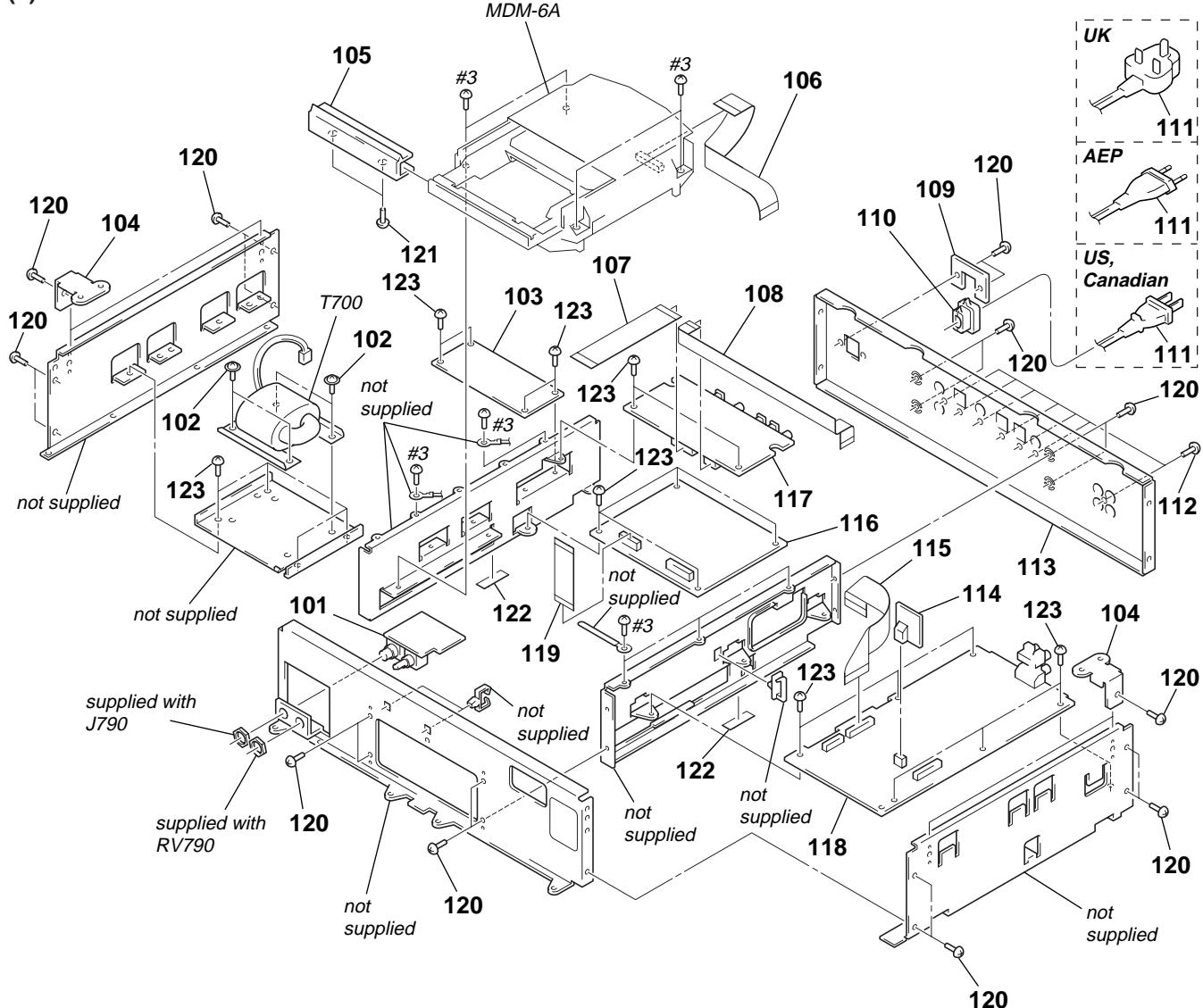
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	4-969-469-01	CASE (BLACK)		* 4	4-974-014-01	REINFORCEMENT (CASE)	
1	4-969-469-31	CASE (GOLD)		5	4-970-123-01	FOOT (F50180S)	
2	4-210-291-01	SCREW (CASE 3 TP2) (BLACK)		6	4-970-124-01	CUSHION (F50180S)	
2	4-210-291-11	SCREW (CASE 3 TP2) (GOLD)		* 7	4-993-065-01	PLATE, BOTTOM	
* 3	4-615-354-01	SPACER		8	4-929-074-01	SCREW (3X8)	

(2) FRONT PANEL SECTION

Ref. No.	Part No.	Description	Remark
51	4-998-734-01	PANEL, FRONT (GOLD) (AEP, UK)	
51	4-998-734-11	PANEL, FRONT (BLACK) (AEP, UK)	
51	4-998-734-21	PANEL, FRONT (BLACK) (US, Canadian)	
52	4-998-741-01	ESCUTCHEON (MD) (GOLD)	
52	4-998-741-11	ESCUTCHEON (MD) (BLACK)	
53	4-992-539-01	KNOB (VOL) (GOLD)	
53	4-992-539-11	KNOB (VOL)(BLACK)	
54	3-354-981-01	SPRING (SUS), RING	
55	4-942-568-41	EMBLEM (NO.5), SONY (BLACK)	
55	4-942-568-51	EMBLEM (NO.5), SONY (GOLD)	
56	4-987-520-01	WINDOW (REMOTE CONTROL) (GOLD)	
56	4-987-520-11	WINDOW (REMOTE CONTROL) (BLACK)	
57	4-998-735-01	BASE (L), PANEL (GOLD)	
57	4-998-735-11	BASE (L), PANEL (BLACK)	
58	4-998-737-01	BUTTON (POWER) (GOLD)	
58	4-998-737-11	BUTTON (POWER) (BLACK)	
59	4-971-774-01	KNOB (TIMER) (BLACK)	
59	4-971-774-21	KNOB (TIMER) (GOLD)	
60	4-951-620-01	SCREW (2.6X8), +BVTP	
* 61	A-4724-138-A	PSW BOARD, COMPLETE (US, Canadian)	
* 61	A-4724-147-A	PSW BOARD, COMPLETE (AEP, UK)	

Ref. No.	Part No.	Description	Remark
* 62	A-4724-137-A	FL BOARD, COMPLETE (US, Canadian)	
* 62	A-4724-146-A	FL BOARD, COMPLETE (AEP, UK)	
* 63	1-669-293-11	ANALOG VOLUME BOARD	
64	X-4949-721-1	BUTTON (PLAY) ASSY (GOLD)	
64	X-4949-730-1	BUTTON (PLAY) ASSY (BLACK)	
65	4-998-742-01	KNOB (REC-L) (GOLD)	
65	4-998-742-11	KNOB (REC-L) (BLACK)	
66	4-998-743-01	KNOB (REC-R) (GOLD)	
66	4-998-743-11	KNOB (REC-R) (BLACK)	
67	4-998-744-01	KNOB (AMS) (GOLD)	
67	4-998-744-11	KNOB (AMS) (BLACK)	
68	3-701-428-31	SCREW, +B 2.6 CLAW	
69	4-987-519-01	INDICATOR (D2)	
70	4-998-739-01	PLATE, INDICATION	
71	4-992-540-01	BUTTON (FUNC) (GOLD)	
71	4-992-540-11	BUTTON (FUNC) (BLACK)	
72	4-998-736-01	BASE (R), PANEL (GOLD)	
72	4-998-736-11	BASE (R), PANEL (BLACK)	
73	4-992-542-01	BUTTON (EDIT) (GOLD)	
73	4-992-542-11	BUTTON (EDIT) (BLACK)	
74	1-783-987-11	WIRE (FLAT TYPE) (25 CORE)	

(3) CHASSIS SECTION
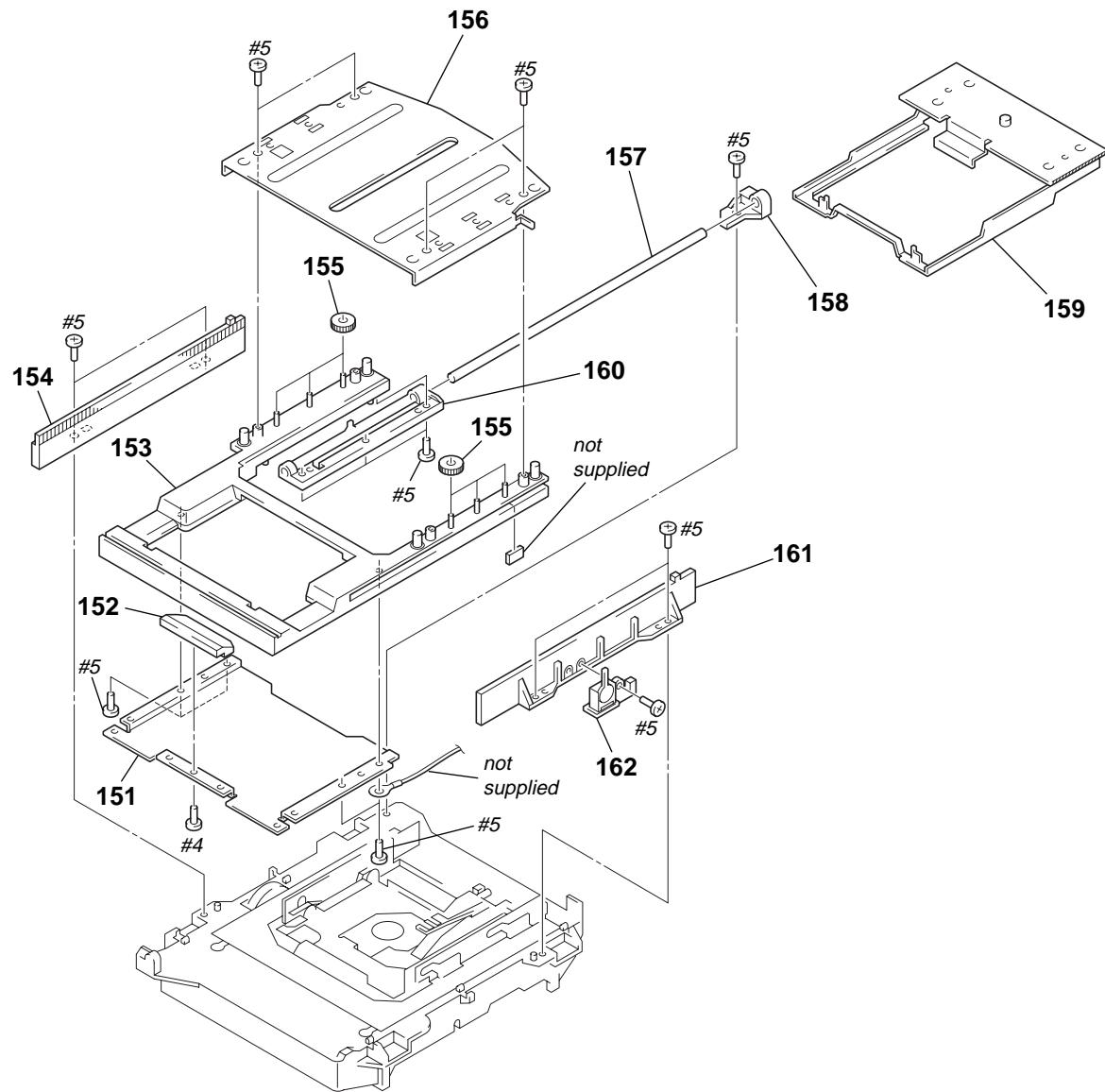
The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.
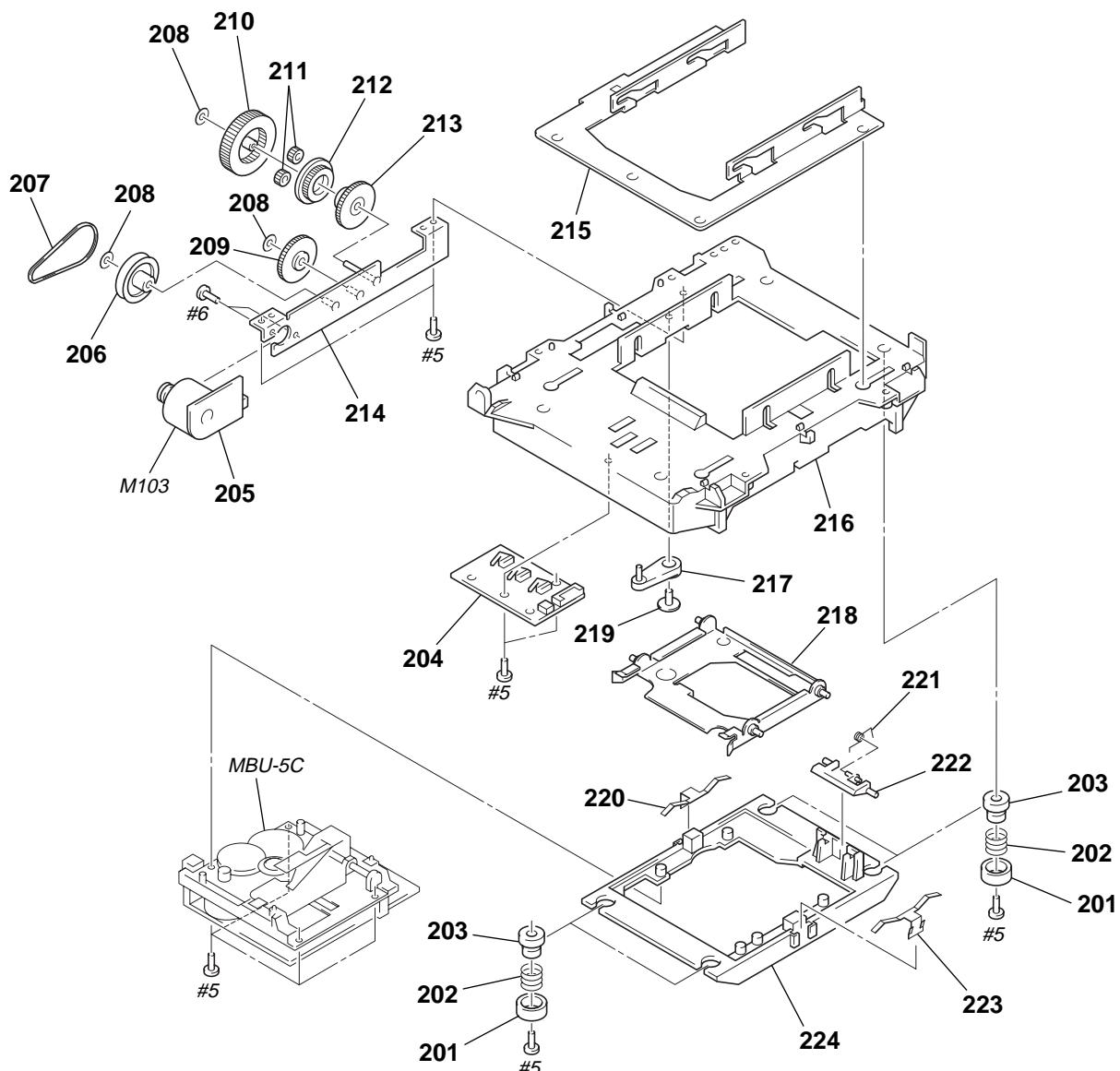
Ref. No.	Part No.	Description	Remark
* 101	1-669-292-11	HEADPHONE BOARD	
102	4-886-821-11	SCREW, S TIGHT, +PTTWH 3X6	
* 103	1-669-294-11	AC BOARD	
* 104	4-993-066-01	BRACKET (CASE)	
105	4-998-740-01	PANEL, LOADING (GOLD)	
105	4-998-740-11	PANEL, LOADING (BLACK)	
106	1-783-988-11	WIRE (FLAT TYPE) (23 CORE)	
107	1-783-985-11	WIRE (FLAT TYPE) (27 CORE) (NOT BENDED)	
108	1-783-989-11	WIRE (FLAT TYPE) (11 CORE)	
* 109	4-923-873-01	BRACKET, CORD STOPPER	
110	3-703-244-00	BUSHING (2104), CORD	
⚠ 111	1-558-568-21	CORD, POWER (AEP)	
⚠ 111	1-559-583-21	CORD, POWER (US, Canadian)	
⚠ 111	1-696-586-11	CORD, POWER (UK)	
112	3-704-515-21	SCREW (BV/RING)	
* 113	4-998-731-11	PANEL, BACK (AEP, UK)	
* 113	4-998-731-21	PANEL, BACK (US)	

Ref. No.	Part No.	Description	Remark
* 113	4-998-731-31	PANEL, BACK (Canadian)	
* 114	1-669-454-11	RELEASE BOARD	
115	1-783-986-11	WIRE (FLAT TYPE) (27 CORE) (BENDED)	
* 116	A-4724-134-A	POWER BOARD, COMPLETE (US, Canadian)	
* 116	A-4724-143-A	POWER BOARD, COMPLETE (AEP, UK)	
* 117	A-4724-133-A	DIGITAL BOARD, COMPLETE (US, Canadian)	
* 117	A-4724-142-A	DIGITAL BOARD, COMPLETE (AEP, UK)	
* 118	A-4724-135-A	AU BOARD, COMPLETE (US, Canadian)	
* 118	A-4724-144-A	AU BOARD, COMPLETE (AEP, UK)	
119	1-783-984-11	WIRE (FLAT TYPE) (21 CORE)	
120	4-929-074-01	SCREW (3X8)	
121	3-946-435-11	SCREW (M2.6) (GOLD)	
121	3-946-435-21	SCREW (M2.6) (BLACK)	
122	3-831-441-99	CLOTH (6)	
123	4-974-510-01	SCREW (+BV 3X8 B)	
⚠ T700	1-431-880-11	TRANSFORMER, POWER (AEP, UK)	
⚠ T700	1-431-881-11	TRANSFORMER, POWER (US, Canadian)	

(4) MD MECHANISM SECTION-1
   (MDM-6A)

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 151	4-999-519-01	BRACKET (TRAY)		157	4-999-535-01	SHAFT	
* 152	4-987-267-01	TABLE (EJECT)		158	4-987-271-01	STOPPER (SHAFT B)	
153	4-999-509-01	TRAY		159	X-4949-787-1	SLIDER (D) ASSY	
154	4-999-528-01	RACK (L)		160	4-999-512-01	GUIDE (SHAFT)	
155	4-999-544-01	GEAR (TOP)		161	4-999-529-01	RACK (R)	
* 156	4-999-532-01	BRACKET (TOP)		* 162	1-669-050-11	OUT SWITCH BOARD	
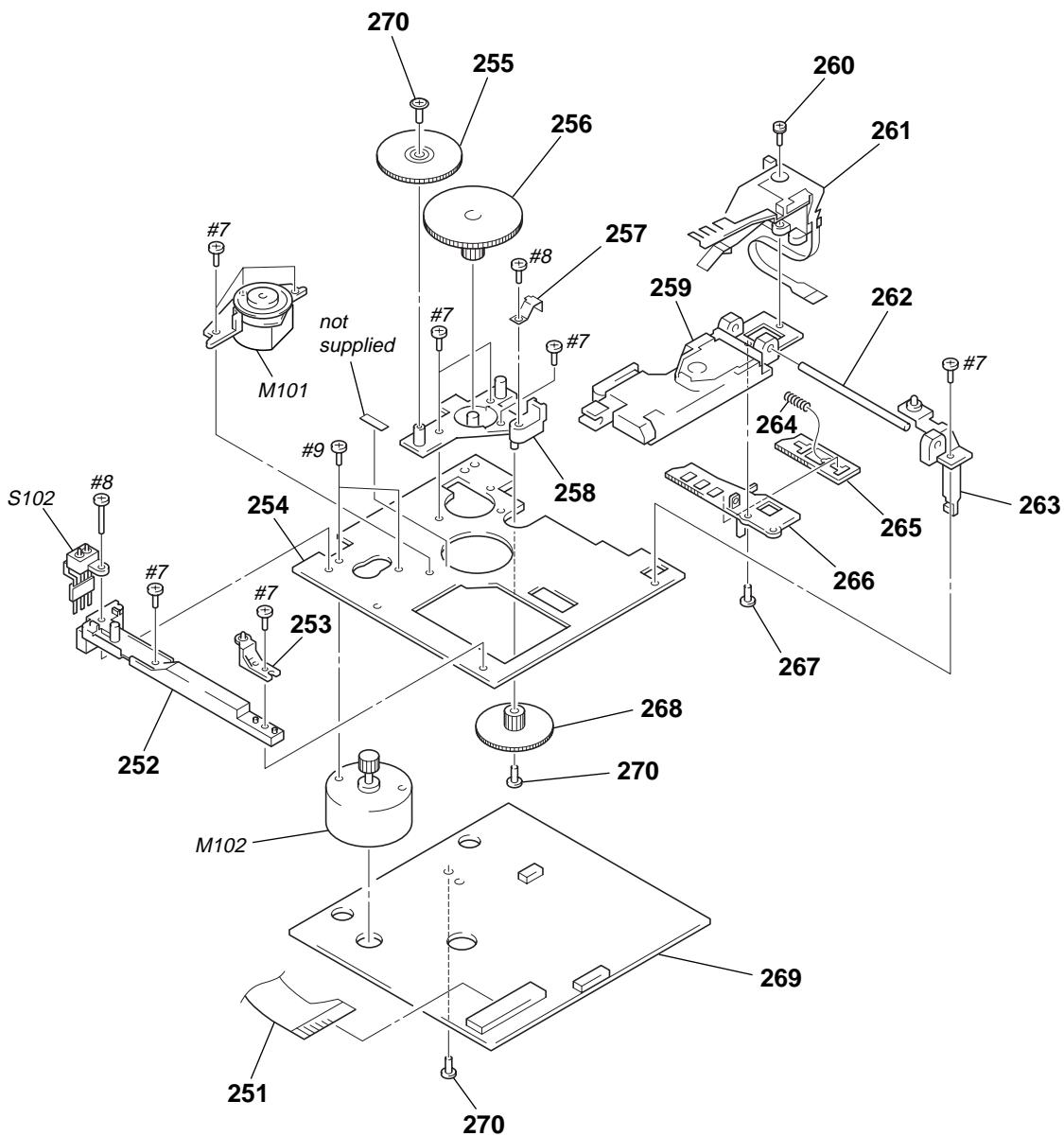
(5) MD MECHANISM SECTION-2
   (MDM-6A)

Ref. No.	Part No.	Description	Remark
201	4-999-541-01	COLLAR (DAMPER)	
202	4-999-539-01	SPRING, COMPRESSION	
203	4-999-540-01	INSULATOR (MD)	
* 204	1-669-051-11	POSITION SWITCH BOARD	
* 205	1-669-049-11	MOTOR BOARD	
206	4-999-513-01	GEAR, PULLEY	
207	4-999-537-01	BELT (LOADING)	
208	4-968-919-31	WASHER, STOPPER	
209	4-999-514-01	GEAR	
210	4-999-515-01	GEAR (A), PLANET	
211	4-999-518-01	GEAR (D), PLANET	
212	4-999-517-01	GEAR (C), PLANET	
213	4-999-516-01	GEAR (B), PLANET	

Ref. No.	Part No.	Description	Remark
* 214	X-4949-788-1	BRACKET (MOTOR) ASSY	
215	X-4949-786-1	SLIDER ASSY	
216	4-999-527-01	CHASSIS, MECHANICAL	
217	X-4949-790-1	LEVER (LOCK) ASSY	
218	X-4949-789-1	HOLDER ASSY	
219	4-933-134-41	SCREW (+PTPWH 2.6X5)	
220	4-999-533-01	SPRING (UDL), LEAF	
221	4-999-524-01	SPRING (OWH), TORSION	
222	4-999-511-01	LEVER (OWH)	
223	4-999-534-01	SPRING (UDR), LEAF	
224	4-999-510-01	HOLDER, BU	
M103	X-4949-791-1	MTOR (LOADING) ASSY	

(6) BASE UNIT SECITON
(MBU-5C)

The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque ⚠ sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

Ref. No.	Part No.	Description	Remark
251	1-667-954-11	FLEXIBLE BOARD	
* 252	4-996-255-01	BASE (BU-C)	
* 253	4-996-267-01	BASE (BU-D)	
* 254	4-996-252-01	CHASSIS, BU	
255	4-996-260-01	GEAR (SL-A)	
256	4-996-261-01	GEAR (SL-B)	
257	4-996-264-01	SPRING (SHAFT), LEAF	
* 258	4-996-254-01	BASE (BU-B)	
⚠ 259	8-583-028-02	OPTICAL PICK-UP KMS-260A/J1N	
260	4-988-560-01	SCREW (+P 1.7X6)	
261	1-500-565-11	HEAD, OVER LIGHT	
262	4-996-265-01	SHAFT, MAIN	

Ref. No.	Part No.	Description	Remark
* 263	4-996-253-01	BASE (BU-A)	
264	4-996-258-01	SPRING, COMPRESSION	
265	4-996-257-01	RACK (SL)	
266	4-996-256-01	SL (BASE)	
267	4-900-590-01	SCREW, PRECISION SMALL	
268	4-996-262-01	GEAR (SL-C)	
* 269	A-4724-285-A	BD BOARD, COMPLETE	
270	3-372-761-01	SCREW (M1.7), TAPPING	
M101	A-4672-475-A	MOTOR ASSY, SPINDLE	
M102	A-4672-474-A	MOTOR ASSY, SLED	
S102	1-762-148-21	SWITCH, PUSH (2 KEY)	

NOTE:
- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX and -X mean standardized parts, so they may have some difference from the original one.
- RESISTORS
  All resistors are in ohms.
  METAL: Metal-film resistor.
  METAL OXIDE: Metal oxide-film resistor.
  F: nonflammable

- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- SEMICONDUCTORS
  In each case, u: μ, for example:
  uA. . : μA. .   uPA. . : μPA. .
  uPB. . : μPB. .   uPC. . : μPC. .
  uPD. . : μPD. .
- CAPACITORS
  uF: μF
- COILS
  uH: μH

The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety.
Replace only with part number specified.

Les composants identifiés par une marque ⚠ sont critiquens pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

When indicating parts by reference number, please include the board.

Ref. No.	Part No.	Description			Remark
*	1-669-294-11	AC BOARD			
		**********			
		< CAPACITOR >			
⚠C720	1-113-920-11	CERAMIC	0.0022uF	20%	250V
⚠C721	1-113-920-11	CERAMIC	0.0022uF	20%	250V
⚠C722	1-113-920-11	CERAMIC	0.0022uF	20%	250V
⚠C723	1-113-920-11	CERAMIC	0.0022uF	20%	250V
⚠C724	1-113-925-11	CERAMIC	0.01uF	20%	250V
⚠C725	1-113-925-11	CERAMIC	0.01uF	20%	250V
		< CONNECTOR >			
CN702	1-580-230-11	PIN, CONNECTOR (PC BOARD) 2P			
CN705	1-564-321-11	PIN, CONNECTOR 2P			
		< GROUND PLATE >			
* EP701	4-870-539-00	PLATE, GROUND			
		< LINE FILTER >			
⚠LF700	1-424-485-11	FILTER, LINE			

****

Ref. No.	Part No.	Description			Remark
*	1-669-293-11	ANALOG VOLUME BOARD			
		*********************			
		< CONNECTOR >			
* CN760	1-564-522-11	PLUG, CONNECTOR 7P			
		< RESISTOR >			
R765	1-249-462-11	CARBON	22K	5%	1/4W
R766	1-249-462-11	CARBON	22K	5%	1/4W
		< VARIABLE RESISTOR >			
RV760	1-225-646-11	RES, VAR 20K/20K (ANALOG REC LEVEL)			

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Ref. No.	Part No.	Description			Remark
*	A-4724-135-A	AU BOARD, COMPLETE (US, Canadian)			
*	A-4724-144-A	AU BOARD, COMPLETE (AEP, UK)			
		*******************			
		< CAPACITOR >			
C100	1-164-159-11	CERAMIC	0.1uF		50V
C101	1-126-933-11	ELECT	100uF	20%	16V
C103	1-164-159-11	CERAMIC	0.1uF		50V
C104	1-124-994-11	ELECT	100uF	20%	10V
C105	1-124-995-11	ELECT	220uF	20%	10V
C106	1-164-159-11	CERAMIC	0.1uF		50V
C107	1-130-475-00	MYLAR	0.0022uF	5%	50V
C108	1-130-475-00	MYLAR	0.0022uF	5%	50V
C109	1-162-286-31	CERAMIC	220PF	10%	50V
C110	1-126-049-11	ELECT	22uF	20%	25V
C111	1-162-286-31	CERAMIC	220PF	10%	50V
C112	1-126-049-11	ELECT	22uF	20%	25V
C113	1-162-203-31	CERAMIC	15PF	5%	50V
C114	1-162-203-31	CERAMIC	15PF	5%	50V
C115	1-164-159-11	CERAMIC	0.1uF		50V
C116	1-164-159-11	CERAMIC	0.1uF		50V
C117	1-126-049-11	ELECT	22uF	20%	25V
C118	1-126-049-11	ELECT	22uF	20%	25V
C119	1-126-049-11	ELECT	22uF	20%	25V
C120	1-164-159-11	CERAMIC	0.1uF		50V
C121	1-164-159-11	CERAMIC	0.1uF		50V
C122	1-126-024-11	ELECT	220uF	20%	25V
C123	1-164-159-11	CERAMIC	0.1uF		50V
C124	1-126-022-11	ELECT	47uF	20%	25V
C125	1-126-023-11	ELECT	100uF	20%	25V
C126	1-126-023-11	ELECT	100uF	20%	25V
C128	1-126-023-11	ELECT	100uF	20%	25V
C129	1-126-023-11	ELECT	100uF	20%	25V
C130	1-110-335-11	MYLAR	100PF	5%	50V
C131	1-110-335-11	MYLAR	100PF	5%	50V
C132	1-126-022-11	ELECT	47uF	20%	25V
C134	1-164-159-11	CERAMIC	0.1uF		50V
C135	1-164-159-11	CERAMIC	0.1uF		50V
C137	1-126-020-81	ELECT	22uF	20%	50V
C138	1-126-020-81	ELECT	22uF	20%	50V
C139	1-162-294-31	CERAMIC	0.001uF	10%	50V
C140	1-162-199-31	CERAMIC	10PF	5%	50V

Ref. No.	Part No.	Description				Remark
C141	1-162-282-31	CERAMIC	100PF	10%		50V
C142	1-162-282-31	CERAMIC	100PF	10%		50V
C143	1-164-159-11	CERAMIC	0.1uF			50V
C200	1-162-294-31	CERAMIC	0.001uF	10%		50V
C201	1-162-215-31	CERAMIC	47PF	5%		50V
C202	1-164-159-11	CERAMIC	0.1uF			50V
C203	1-164-159-11	CERAMIC	0.1uF			50V
C204	1-164-159-11	CERAMIC	0.1uF			50V
C206	1-126-933-11	ELECT	100uF	20%		16V
C207	1-126-933-11	ELECT	100uF	20%		16V
C209	1-164-159-11	CERAMIC	0.1uF			50V
C212	1-124-995-11	ELECT	220uF	20%		10V
C213	1-164-159-11	CERAMIC	0.1uF			50V
C214	1-164-159-11	CERAMIC	0.1uF			50V
C215	1-124-995-11	ELECT	220uF	20%		10V
C216	1-124-995-11	ELECT	220uF	20%		10V
C217	1-164-159-11	CERAMIC	0.1uF			50V
C218	1-164-159-11	CERAMIC	0.1uF			50V
C219	1-124-995-11	ELECT	220uF	20%		10V
C220	1-164-159-11	CERAMIC	0.1uF			50V
C221	1-164-159-11	CERAMIC	0.1uF			50V
C222	1-124-995-11	ELECT	220uF	20%		10V
C223	1-164-159-11	CERAMIC	0.1uF			50V
C224	1-162-199-31	CERAMIC	10PF	5%		50V
C225	1-162-199-31	CERAMIC	10PF	5%		50V
C226	1-136-157-00	FILM	0.022uF	5%		50V
C227	1-136-157-00	FILM	0.022uF	5%		50V
C228	1-126-013-11	ELECT	1000uF	20%		16V
C229	1-164-159-11	CERAMIC	0.1uF			50V
C230	1-126-049-11	ELECT	22uF	20%		25V
C231	1-126-049-11	ELECT	22uF	20%		25V
C232	1-136-165-00	FILM	0.1uF	5%		50V
C233	1-164-159-11	CERAMIC	0.1uF			50V
C234	1-136-165-00	FILM	0.1uF	5%		50V
C235	1-136-165-00	FILM	0.1uF	5%		50V
C236	1-136-165-00	FILM	0.1uF	5%		50V
C237	1-126-022-11	ELECT	47uF	20%		25V
C238	1-126-009-81	ELECT	100uF	20%		16V
C239	1-126-022-11	ELECT	47uF	20%		25V
C240	1-164-159-11	CERAMIC	0.1uF			50V
C241	1-136-165-00	FILM	0.1uF	5%		50V
C242	1-164-159-11	CERAMIC	0.1uF			50V
C243	1-136-165-00	FILM	0.1uF	5%		50V
C244	1-126-009-81	ELECT	100uF	20%		16V
C245	1-126-009-81	ELECT	100uF	20%		16V
C246	1-126-009-81	ELECT	100uF	20%		16V
C247	1-136-154-00	FILM	0.012uF	5%		50V
C248	1-136-154-00	FILM	0.012uF	5%		50V
C249	1-136-154-00	FILM	0.012uF	5%		50V
C250	1-136-154-00	FILM	0.012uF	5%		50V
C251	1-130-479-00	MYLAR	0.0047uF	5%		50V
C252	1-130-479-00	MYLAR	0.0047uF	5%		50V
C253	1-130-479-00	MYLAR	0.0047uF	5%		50V
C254	1-130-479-00	MYLAR	0.0047uF	5%		50V
C255	1-110-339-11	MYLAR	220PF	5%		50V
C256	1-110-339-11	MYLAR	220PF	5%		50V
C257	1-110-339-11	MYLAR	220PF	5%		50V
C258	1-110-339-11	MYLAR	220PF	5%		50V

Ref. No.	Part No.	Description				Remark
C259	1-136-818-11	FILM	0.0047uF	5%		100V
C260	1-136-818-11	FILM	0.0047uF	5%		100V
C261	1-136-814-11	FILM	0.001uF	5%		100V
C262	1-136-814-11	FILM	0.001uF	5%		100V
C263	1-125-781-21	ELECT	220uF	20%		35V
C264	1-125-781-21	ELECT	220uF	20%		35V
C265	1-124-699-11	ELECT	220uF	20%		25V
C266	1-124-699-11	ELECT	220uF	20%		25V
C267	1-162-290-31	CERAMIC	470PF	10%		50V
C270	1-165-319-11	CERAMIC CHIP	0.1uF			50V
C271	1-165-319-11	CERAMIC CHIP	0.1uF			50V
C273	1-164-159-11	CERAMIC	0.1uF			50V
C800	1-162-282-31	CERAMIC	100PF	10%		50V
C801	1-162-282-31	CERAMIC	100PF	10%		50V
C802	1-162-294-31	CERAMIC	0.001uF	10%		50V
C803	1-162-282-31	CERAMIC	100PF	10%		50V
C804	1-162-282-31	CERAMIC	100PF	10%		50V
C805	1-162-294-31	CERAMIC	0.001uF	10%		50V
C806	1-164-159-11	CERAMIC	0.1uF			50V
C807	1-164-159-11	CERAMIC	0.1uF			50V
C808	1-162-294-31	CERAMIC	0.001uF	10%		50V
C809	1-162-205-31	CERAMIC	18PF	5%		50V
C810	1-162-205-31	CERAMIC	18PF	5%		50V
C811	1-164-159-11	CERAMIC	0.1uF			50V
C812	1-164-159-11	CERAMIC	0.1uF			50V
C813	1-162-294-31	CERAMIC	0.001uF	10%		50V
C814	1-162-294-31	CERAMIC	0.001uF	10%		50V
C815	1-162-294-31	CERAMIC	0.001uF	10%		50V
C816	1-162-294-31	CERAMIC	0.001uF	10%		50V
C817	1-131-347-00	TANTALUM	1uF	10%		35V
C818	1-164-159-11	CERAMIC	0.1uF			50V
C819	1-126-925-11	ELECT	470uF	20%		10V
C820	1-164-159-11	CERAMIC	0.1uF			50V
C824	1-162-282-31	CERAMIC	100PF	10%		50V
C825	1-164-159-11	CERAMIC	0.1uF			50V
C827	1-164-159-11	CERAMIC	0.1uF			50V

< CONNECTOR >

Ref. No.	Part No.	Description
CN100	1-691-768-11	PLUG (MICRO CONNECTOR) 6P
CN200	1-564-510-11	PLUG (MICRO CONNECTOR) 6P
CN400	1-770-651-11	CONNECTOR, FFC/FPC 23P
CN501	1-785-374-11	CONNECTOR, FFC/FPC 11P
CN502	1-691-768-31	PLUG (MICRO CONNECTOR) 6P
CN800	1-770-653-11	CONNECTOR, FFC/FPC 25P
CN801	1-785-373-11	CONNECTOR, FFC/FPC 27P
CN802	1-569-490-11	SOCKET, CONNECTOR 3P

< DIODE >

Ref. No.	Part No.	Description	
D100	8-719-911-19	DIODE	1SS119
D101	8-719-911-19	DIODE	1SS119
D102	8-719-911-19	DIODE	1SS119
D103	8-719-911-19	DIODE	1SS119
D104	8-719-210-21	DIODE	11EQS04
D201	8-719-911-19	DIODE	1SS119
D202	8-719-210-21	DIODE	11EQS04
D802	8-719-911-19	DIODE	1SS119
D803	8-719-911-19	DIODE	1SS119

Ref. No.	Part No.	Description			Remark
D805	8-719-210-21	DIODE 11EQS04			
D806	8-719-200-82	DIODE 11ES2			
		< GROUND PLATE >			
* EP200	4-870-539-00	PLATE, GROUND			
		< IC >			
IC100	8-759-426-99	IC CXD8607N-T6			
IC101	8-759-352-59	IC CXA8054M			
IC102	8-759-390-42	IC uPC24M05AHF			
IC103	8-759-712-02	IC NJM2114D			
IC200	8-759-498-20	IC CXD8735N-TP			
IC203	8-759-371-51	IC CXA8042AS			
IC204	8-759-371-51	IC CXA8042AS			
IC205	8-759-390-42	IC uPC24M05AHF			
IC241	8-759-712-02	IC NJM2114D			
IC242	8-759-712-02	IC NJM2114D			
IC243	8-759-712-02	IC NJM2114D			
IC244	8-759-712-02	IC NJM2114D			
IC800	8-759-539-14	IC M30610MCA-260FP			
IC801	8-759-242-70	IC TC7WU04F			
		< JACK >			
J100	1-784-430-11	JACK, PIN 4P			
		(LINE (ANALOG) OUT, LINE (ANALOG) IN)			
		< COIL >			
L100	1-408-405-00	INDUCTOR	4.7uH		
L101	1-408-405-00	INDUCTOR	4.7uH		
L102	1-408-405-00	INDUCTOR	4.7uH		
L200	1-408-405-00	INDUCTOR	4.7uH		
L201	1-408-405-00	INDUCTOR	4.7uH		
L202	1-408-405-00	INDUCTOR	4.7uH		
L203	1-408-405-00	INDUCTOR	4.7uH		
L204	1-408-405-00	INDUCTOR	4.7uH		
L205	1-408-405-00	INDUCTOR	4.7uH		
L206	1-412-473-31	INDUCTOR	0uH		
		< RESISTOR >			
R100	1-259-396-11	CARBON	47	5%	1/6W
R101	1-259-396-11	CARBON	47	5%	1/6W
R102	1-259-396-11	CARBON	47	5%	1/6W
R103	1-259-404-11	CARBON	100	5%	1/6W
R104	1-259-404-11	CARBON	100	5%	1/6W
R105	1-259-404-11	CARBON	100	5%	1/6W
R106	1-259-404-11	CARBON	100	5%	1/6W
R107	1-259-476-11	CARBON	100K	5%	1/6W
R108	1-259-476-11	CARBON	100K	5%	1/6W
R109	1-259-460-11	CARBON	22K	5%	1/6W
R110	1-259-460-11	CARBON	22K	5%	1/6W
R111	1-249-995-11	CARBON	1M	5%	1/4W
R112	1-249-995-11	CARBON	1M	5%	1/4W
R113	1-249-995-11	CARBON	1M	5%	1/4W
R114	1-249-995-11	CARBON	1M	5%	1/4W
R115	1-249-528-91	CARBON	100	5%	1/4W
R116	1-249-528-91	CARBON	100	5%	1/4W
R117	1-259-445-11	CARBON	5.1K	5%	1/6W

Ref. No.	Part No.	Description			Remark
R118	1-259-444-11	CARBON	4.7K	5%	1/6W
R119	1-247-887-00	CARBON	220K	5%	1/4W
R120	1-247-887-00	CARBON	220K	5%	1/4W
R121	1-247-807-31	CARBON	100	5%	1/4W
R122	1-247-807-31	CARBON	100	5%	1/4W
R123	1-249-923-11	CARBON	1K	5%	1/4W
R124	1-247-807-31	CARBON	100	5%	1/4W
R125	1-247-807-31	CARBON	100	5%	1/4W
R126	1-249-923-11	CARBON	1K	5%	1/4W
R200	1-249-413-11	CARBON	470	5%	1/4W
R201	1-249-413-11	CARBON	470	5%	1/4W
R202	1-249-413-11	CARBON	470	5%	1/4W
R203	1-259-396-11	CARBON	47	5%	1/6W
R204	1-259-396-11	CARBON	47	5%	1/6W
R205	1-247-807-31	CARBON	100	5%	1/4W
R206	1-247-807-31	CARBON	100	5%	1/4W
R207	1-247-807-31	CARBON	100	5%	1/4W
R208	1-247-807-31	CARBON	100	5%	1/4W
R209	1-247-807-31	CARBON	100	5%	1/4W
R210	1-247-807-31	CARBON	100	5%	1/4W
R211	1-259-416-11	CARBON	330	5%	1/6W
R212	1-259-416-11	CARBON	330	5%	1/6W
R213	1-259-416-11	CARBON	330	5%	1/6W
R214	1-259-416-11	CARBON	330	5%	1/6W
R215	1-259-416-11	CARBON	330	5%	1/6W
R216	1-259-416-11	CARBON	330	5%	1/6W
R217	1-259-416-11	CARBON	330	5%	1/6W
R218	1-259-416-11	CARBON	330	5%	1/6W
R219	1-259-452-11	CARBON	10K	5%	1/6W
R220	1-259-380-11	CARBON	10	5%	1/6W
R221	1-259-380-11	CARBON	10	5%	1/6W
R222	1-259-380-11	CARBON	10	5%	1/6W
R223	1-259-380-11	CARBON	10	5%	1/6W
R224	1-259-436-11	CARBON	2.2K	5%	1/6W
R225	1-259-436-11	CARBON	2.2K	5%	1/6W
R226	1-259-416-11	CARBON	330	5%	1/6W
R227	1-259-412-11	CARBON	220	5%	1/6W
R228	1-259-416-11	CARBON	330	5%	1/6W
R229	1-259-412-11	CARBON	220	5%	1/6W
R230	1-259-380-11	CARBON	10	5%	1/6W
R231	1-259-380-11	CARBON	10	5%	1/6W
R232	1-259-380-11	CARBON	10	5%	1/6W
R233	1-259-380-11	CARBON	10	5%	1/6W
R234	1-259-390-11	CARBON	27	5%	1/6W
R235	1-259-390-11	CARBON	27	5%	1/6W
R236	1-259-390-11	CARBON	27	5%	1/6W
R237	1-259-390-11	CARBON	27	5%	1/6W
R238	1-259-418-11	CARBON	390	5%	1/6W
R239	1-259-418-11	CARBON	390	5%	1/6W
R240	1-259-418-11	CARBON	390	5%	1/6W
R241	1-259-418-11	CARBON	390	5%	1/6W
R242	1-259-452-11	CARBON	10K	5%	1/6W
R243	1-259-452-11	CARBON	10K	5%	1/6W
R244	1-259-452-11	CARBON	10K	5%	1/6W
R245	1-259-452-11	CARBON	10K	5%	1/6W
R246	1-259-452-11	CARBON	10K	5%	1/6W
R247	1-259-452-11	CARBON	10K	5%	1/6W

Ref. No.	Part No.	Description			Remark
R248	1-259-452-11	CARBON	10K	5%	1/6W
R249	1-259-452-11	CARBON	10K	5%	1/6W
R250	1-259-428-11	CARBON	1K	5%	1/6W
R251	1-259-428-11	CARBON	1K	5%	1/6W
R252	1-259-428-11	CARBON	1K	5%	1/6W
R253	1-259-428-11	CARBON	1K	5%	1/6W
R254	1-249-520-11	CARBON	47	5%	1/4W
R255	1-249-520-11	CARBON	47	5%	1/4W
R256	1-249-520-11	CARBON	47	5%	1/4W
R258	1-249-520-11	CARBON	47	5%	1/4W
R267	1-249-469-11	CARBON	100K	5%	1/4W
R268	1-249-469-11	CARBON	100K	5%	1/4W
R800	1-249-429-11	CARBON	10K	5%	1/4W
R801	1-249-429-11	CARBON	10K	5%	1/4W
R802	1-249-429-11	CARBON	10K	5%	1/4W
R803	1-249-429-11	CARBON	10K	5%	1/4W (AEP, UK)
R804	1-249-429-11	CARBON	10K	5%	1/4W (US, Canadian)
R806	1-249-429-11	CARBON	10K	5%	1/4W (US, Canadian)
R807	1-249-429-11	CARBON	10K	5%	1/4W (AEP, UK)
R808	1-249-429-11	CARBON	10K	5%	1/4W
R809	1-249-441-11	CARBON	100K	5%	1/4W
R810	1-249-441-11	CARBON	100K	5%	1/4W
R811	1-249-429-11	CARBON	10K	5%	1/4W
R812	1-249-429-11	CARBON	10K	5%	1/4W
R813	1-249-429-11	CARBON	10K	5%	1/4W
R814	1-249-429-11	CARBON	10K	5%	1/4W
R815	1-249-429-11	CARBON	10K	5%	1/4W
R816	1-249-429-11	CARBON	10K	5%	1/4W
R819	1-247-891-00	CARBON	330K	5%	1/4W
R820	1-249-429-11	CARBON	10K	5%	1/4W
R822	1-249-429-11	CARBON	10K	5%	1/4W
R823	1-249-441-11	CARBON	100K	5%	1/4W
R824	1-249-441-11	CARBON	100K	5%	1/4W
R826	1-249-429-11	CARBON	10K	5%	1/4W
R827	1-249-429-11	CARBON	10K	5%	1/4W
R829	1-249-429-11	CARBON	10K	5%	1/4W
R830	1-249-429-11	CARBON	10K	5%	1/4W
R832	1-249-429-11	CARBON	10K	5%	1/4W
R833	1-249-429-11	CARBON	10K	5%	1/4W
R834	1-247-807-31	CARBON	100	5%	1/4W
R835	1-247-807-31	CARBON	100	5%	1/4W
R836	1-249-429-11	CARBON	10K	5%	1/4W
R837	1-249-429-11	CARBON	10K	5%	1/4W
R838	1-249-438-11	CARBON	56K	5%	1/4W
R839	1-249-417-11	CARBON	1K	5%	1/4W
R840	1-249-429-11	CARBON	10K	5%	1/4W
R841	1-249-429-11	CARBON	10K	5%	1/4W
R842	1-249-429-11	CARBON	10K	5%	1/4W
R843	1-249-429-11	CARBON	10K	5%	1/4W
R844	1-249-429-11	CARBON	10K	5%	1/4W
R845	1-249-429-11	CARBON	10K	5%	1/4W
R846	1-249-429-11	CARBON	10K	5%	1/4W
R847	1-249-429-11	CARBON	10K	5%	1/4W
R848	1-249-429-11	CARBON	10K	5%	1/4W
R854	1-249-429-11	CARBON	10K	5%	1/4W

Ref. No.	Part No.	Description			Remark
R855	1-249-429-11	CARBON	10K	5%	1/4W
R856	1-247-807-31	CARBON	100	5%	1/4W
R857	1-249-807-81	CARBON	100	5%	1/4W
R858	1-249-807-81	CARBON	100	5%	1/4W
R859	1-249-417-11	CARBON	1K	5%	1/4W
R860	1-249-417-11	CARBON	1K	5%	1/4W

< RELAY >

RY200	1-755-188-11	RELAY			

< VIBRATOR >

X200	1-579-161-11	VIBRATOR, CRYSTAL (45MHz)	
X800	1-767-778-21	VIBRATOR, CERAMIC (7MHz)	
X801	1-567-098-41	VIBRATOR, CRYSTAL (32.768kHz)	

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*	A-4724-285-A	BD BOARD, COMPLETE	

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< CAPACITOR >

Ref. No.	Part No.	Description			Remark
C101	1-125-822-11	TANTALUM	10uF	20%	10V
C102	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C103	1-125-822-11	TANTALUM	10uF	20%	10V
C104	1-125-822-11	TANTALUM	10uF	20%	10V
C105	1-163-021-00	CERAMIC CHIP	0.01uF	10%	50V
C106	1-163-275-11	CERAMIC CHIP	0.001uF	5%	50V
C107	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C108	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C109	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V
C111	1-164-344-11	CERAMIC CHIP	0.068uF	10%	25V
C112	1-163-017-00	CERAMIC CHIP	0.0047uF	5%	50V
C113	1-109-982-11	CERAMIC CHIP	1uF	10%	10V
C115	1-164-489-11	CERAMIC CHIP	0.22uF	10%	16V
C116	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V
C117	1-163-809-11	CERAMIC CHIP	0.047uF	10%	25V
C118	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C119	1-125-822-11	TANTALUM	10uF	20%	10V
C121	1-125-822-11	TANTALUM	10uF	20%	10V
C122	1-163-021-00	CERAMIC CHIP	0.01uF	10%	50V
C123	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C124	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C127	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C128	1-163-021-00	CERAMIC CHIP	0.01uF	10%	50V
C129	1-107-823-11	CERAMIC CHIP	0.47uF	10%	16V
C130	1-163-251-11	CERAMIC CHIP	100PF	5%	50V
C131	1-163-023-00	CERAMIC CHIP	0.015uF	5%	50V
C132	1-107-823-11	CERAMIC CHIP	0.47uF	10%	16V
C133	1-164-161-11	CERAMIC CHIP	0.0022uF	10%	100V
C134	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C135	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C136	1-126-206-11	ELECT CHIP	100uF	20%	6.3V
C142	1-163-251-11	CERAMIC CHIP	100PF	5%	50V
C143	1-163-251-11	CERAMIC CHIP	100PF	5%	50V
C144	1-163-251-11	CERAMIC CHIP	100PF	5%	50V
C146	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C151	1-126-206-11	ELECT CHIP	100uF	20%	6.3V
C152	1-163-038-00	CERAMIC CHIP	0.1uF		25V

Ref. No.	Part No.	Description			Remark
C153	1-163-021-00	CERAMIC CHIP	0.01uF	10%	50V
C156	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C158	1-163-019-00	CERAMIC CHIP	0.0068uF	10%	50V
C160	1-104-601-11	ELECT CHIP	10uF	20%	10V
C161	1-104-601-11	ELECT CHIP	10uF	20%	10V
C163	1-163-021-00	CERAMIC CHIP	0.01uF	10%	50V
C164	1-163-021-00	CERAMIC CHIP	0.01uF	10%	50V
C167	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C168	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C169	1-125-822-11	TANTALUM	10uF	20%	10V
C171	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C181	1-104-913-11	TANTAL. CHIP	10uF	20%	16V
C183	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C184	1-117-970-11	ELECT CHIP	22uF	20%	10V
C185	1-164-611-11	CERAMIC CHIP	0.001uF	10%	500V
C187	1-104-913-11	TANTAL. CHIP	10uF	20%	16V
C188	1-163-021-00	CERAMIC CHIP	0.01uF	10%	50V
C189	1-163-989-11	CERAMIC CHIP	0.033uF	10%	25V
C190	1-126-206-11	ELECT CHIP	100uF	20%	6.3V
C191	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C196	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C197	1-163-038-00	CERAMIC CHIP	0.1uF		25V

< CONNECTOR >

Ref. No.	Part No.	Description			Remark
CN101	1-569-479-21	CONNECTOR, FPC 21P			
CN102	1-784-835-21	CONNECTOR (SMD) 27P			
CN103	1-784-834-21	CONNECTOR (SMD) 23P			
CN104	1-770-687-11	CONNECTOR, FFC/FPC 4P			
CN110	1-695-440-21	PIN, CONNECTOR (PC BOARD) 6P			

< DIODE >

Ref. No.	Part No.	Description			Remark
D101	8-719-988-62	DIODE 1SS355			
D181	8-719-046-86	DIODE F1J6TP			
D183	8-719-046-86	DIODE F1J6TP			

< IC/TRANSISTOR >

Ref. No.	Part No.	Description			Remark
IC101	8-752-080-95	IC CXA2523AR			
IC103	8-729-903-10	TRANSISTOR FMW1			
IC121	8-752-390-16	IC CXD2656R			
IC123	8-759-096-87	IC TC7WU04FU (TE12R)			
IC124	8-759-334-38	IC MSM51V4400-70TS-K			
IC152	8-759-430-25	IC BH6511FS-E2			
IC171	8-759-487-04	IC BR24C02F-E2			
IC181	8-759-481-17	IC MC74ACT08DTR2			
IC192	8-759-460-72	IC BA033FP-E2			

< COIL >

Ref. No.	Part No.	Description			Remark
L101	1-414-813-11	FERRITE	0uH		
L102	1-414-813-11	FERRITE	0uH		
L103	1-414-813-11	FERRITE	0uH		
L105	1-414-813-11	FERRITE	0uH		
L106	1-414-813-11	FERRITE	0uH		
L121	1-414-813-11	FERRITE	0uH		
L122	1-414-813-11	FERRITE	0uH		
L151	1-412-029-11	INDUCTOR CHIP	10uH		
L152	1-412-029-11	INDUCTOR CHIP	10uH		
L153	1-412-032-11	INDUCTOR CHIP	100uH		
L154	1-412-032-11	INDUCTOR CHIP	100uH		

Ref. No.	Part No.	Description			Remark
L161	1-414-813-11	FERRITE	0uH		
L162	1-414-813-11	FERRITE	0uH		
L181	1-216-295-00	SHORT	0		

< TRANSISTOR >

Ref. No.	Part No.	Description			Remark
Q101	8-729-403-35	TRANSISTOR UN5113			
Q102	8-729-026-53	TRANSISTOR 2SA1576A-T106-QR			
Q103	8-729-402-93	TRANSISTOR UN5214-TX			
Q104	8-729-402-93	TRANSISTOR UN5214-TX			
Q162	8-729-101-07	TRANSISTOR 2SB798-DL			
Q163	8-729-403-35	TRANSISTOR UN5113			
Q181	8-729-018-75	TRANSISTOR 2SJ278MY			
Q182	8-729-017-65	TRANSISTOR 2SK1764KY			

< RESISTOR >

Ref. No.	Part No.	Description			Remark
R103	1-216-049-11	RES,CHIP	1K	5%	1/10W
R104	1-216-073-00	METAL CHIP	10K	5%	1/10W
R105	1-216-065-00	RES,CHIP	4.7K	5%	1/10W
R106	1-216-133-00	METAL CHIP	3.3M	5%	1/10W
R107	1-216-113-00	METAL CHIP	470K	5%	1/10W
R109	1-216-295-00	SHORT	0		
R110	1-216-073-00	METAL CHIP	10K	5%	1/10W
R111	1-216-295-00	SHORT	0		
R112	1-216-089-00	RES,CHIP	47K	5%	1/10W
R113	1-216-049-11	RES,CHIP	1K	5%	1/10W
R115	1-216-049-11	RES,CHIP	1K	5%	1/10W
R117	1-216-113-00	METAL CHIP	470K	5%	1/10W
R120	1-216-025-00	RES,CHIP	100	5%	1/10W
R121	1-216-097-00	RES,CHIP	100K	5%	1/10W
R123	1-216-295-00	SHORT	0		
R124	1-216-025-00	RES,CHIP	100	5%	1/10W
R125	1-216-295-00	SHORT	0		
R127	1-216-025-00	RES,CHIP	100	5%	1/10W
R129	1-216-295-00	SHORT	0		
R131	1-216-073-00	METAL CHIP	10K	5%	1/10W
R132	1-216-097-00	RES,CHIP	100K	5%	1/10W
R133	1-216-117-00	METAL CHIP	680K	5%	1/10W
R134	1-216-049-11	RES,CHIP	1K	5%	1/10W
R135	1-216-061-00	METAL CHIP	3.3K	5%	1/10W
R136	1-216-049-11	RES,CHIP	1K	5%	1/10W
R137	1-216-295-00	SHORT	0		
R140	1-216-029-00	METAL CHIP	150	5%	1/10W
R142	1-216-073-00	METAL CHIP	10K	5%	1/10W
R143	1-216-073-00	METAL CHIP	10K	5%	1/10W
R144	1-216-295-00	SHORT	0		
R145	1-216-073-00	METAL CHIP	10K	5%	1/10W
R146	1-216-037-00	METAL CHIP	330	5%	1/10W
R147	1-216-025-00	RES,CHIP	100	5%	1/10W
R148	1-216-045-00	METAL CHIP	680	5%	1/10W
R149	1-216-073-00	METAL CHIP	10K	5%	1/10W
R150	1-216-295-00	SHORT	0		
R151	1-216-073-00	METAL CHIP	10K	5%	1/10W
R152	1-216-073-00	METAL CHIP	10K	5%	1/10W
R158	1-216-097-00	RES,CHIP	100K	5%	1/10W
R159	1-216-097-00	RES,CHIP	100K	5%	1/10W
R160	1-216-295-00	SHORT	0		
R161	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
R162	1-216-057-00	METAL CHIP	2.2K	5%	1/10W

Ref. No.	Part No.	Description			Remark
R163	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
R164	1-216-045-00	METAL CHIP	680	5%	1/10W
R165	1-216-097-00	RES,CHIP	100K	5%	1/10W
R166	1-220-149-11	REGISTER	2.2	10%	1/2W
R167	1-216-065-00	RES,CHIP	4.7K	5%	1/10W
R169	1-219-724-11	METAL CHIP	1	1%	1/4W
R170	1-216-073-00	METAL CHIP	10K	5%	1/10W
R171	1-216-073-00	METAL CHIP	10K	5%	1/10W
R173	1-216-121-00	RES,CHIP	1M	5%	1/10W
R175	1-216-065-00	RES,CHIP	4.7K	5%	1/10W
R177	1-216-061-00	METAL CHIP	3.3K	5%	1/10W
R179	1-216-085-00	METAL CHIP	33K	5%	1/10W
R180	1-216-073-00	METAL CHIP	10K	5%	1/10W
R182	1-216-089-00	RES,CHIP	47K	5%	1/10W
R183	1-216-089-00	RES,CHIP	47K	5%	1/10W
R184	1-216-073-00	METAL CHIP	10K	5%	1/10W
R185	1-216-081-00	METAL CHIP	22K	5%	1/10W
R186	1-216-089-00	RES,CHIP	47K	5%	1/10W
R188	1-216-073-00	METAL CHIP	10K	5%	1/10W
R189	1-216-073-00	METAL CHIP	10K	5%	1/10W
R190	1-216-073-00	METAL CHIP	10K	5%	1/10W
R195	1-216-073-00	METAL CHIP	10K	5%	1/10W
R196	1-216-295-00	SHORT	0		
R197	1-216-295-00	SHORT	0		

< SWITCH >

Ref. No.	Part No.	Description
S101	1-762-596-21	SWITCH, PUSH (1 KEY)(LIMIT IN)
S102	1-762-148-21	SWITCH, PUSH (2 KEY)
		(REFLECT/PROTECT DETECT)

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*	A-4724-133-A	DIGITAL BOARD, COMPLETE (US, Canadian)	
*	A-4724-142-A	DIGITAL BOARD, COMPLETE (AEP, UK)	

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< CAPACITOR >

Ref. No.	Part No.	Description			Remark
C300	1-162-294-31	CERAMIC	0.001uF	10%	50V
C301	1-164-159-11	CERAMIC	0.1uF		50V
C302	1-126-933-11	ELECT	100uF	20%	16V
C303	1-162-294-31	CERAMIC	0.001uF	10%	50V
C304	1-164-159-11	CERAMIC	0.1uF		50V
C305	1-126-933-11	ELECT	100uF	20%	16V
C306	1-126-933-11	ELECT	100uF	20%	16V
C307	1-126-933-11	ELECT	100uF	20%	16V
C308	1-126-933-11	ELECT	100uF	20%	16V
C309	1-136-165-00	FILM	0.1uF	5%	50V
C310	1-136-165-00	FILM	0.1uF	5%	50V
C311	1-136-165-00	FILM	0.1uF	5%	50V
C312	1-164-159-11	CERAMIC	0.1uF		50V
C313	1-164-159-11	CERAMIC	0.1uF		50V
C314	1-164-159-11	CERAMIC	0.1uF		50V
C315	1-104-646-11	CERAMIC	2.2uF	20%	50V
C316	1-104-646-11	CERAMIC	2.2uF	20%	50V
C317	1-162-282-31	CERAMIC	100PF	10%	50V
C318	1-136-177-00	FILM	1uF	5%	50V
C319	1-164-159-11	CERAMIC	0.1uF		50V
C320	1-115-566-11	CERAMIC CHIP	4.7uF	10%	10V
C821	1-164-159-11	CERAMIC	0.1uF		50V

Ref. No.	Part No.	Description			Remark
C822	1-104-646-11	CERAMIC	2.2uF	20%	50V
C823	1-164-159-11	CERAMIC	0.1uF		50V
C826	1-164-159-11	CERAMIC	0.1uF		50V
C832	1-164-159-11	CERAMIC	0.1uF		50V
C833	1-164-159-11	CERAMIC	0.1uF		50V
C834	1-164-159-11	CERAMIC	0.1uF		50V

< CONNECTOR >

Ref. No.	Part No.	Description
CN300	1-784-335-11	CONNECTOR (FFC) 21P
CN402	1-784-339-11	CONNECTOR (FFC) 27P
CN707	1-774-758-11	CONNECTOR, FFC/FPC 11P

< DIODE >

Ref. No.	Part No.	Description
D800	8-719-911-19	DIODE 1SS119

< IC >

Ref. No.	Part No.	Description
IC300	8-759-926-17	IC SN74HC153ANS
IC301	8-759-269-92	IC SN74HCU04ANS-E20
IC302	8-749-012-70	IC GP1F38R (OPT2 (DIGITAL IN))
IC303	8-749-012-70	IC GP1F38R (OPT1 (DIGITAL IN))
IC304	8-749-012-69	IC GP1F38T (OPTICAL (DIGITAL OUT))
IC305	8-759-242-70	IC TC7WU04F

< JACK >

Ref. No.	Part No.	Description
J300	1-784-432-11	JACK, PIN 1P (COAXIAL (DIGITAL IN))
J301	1-784-689-11	JACK, PIN 1P (COAXIAL (DIGITAL OUT))
J800	1-779-655-21	JACK (SMALL TYPE)(2 GANG)
		(S-LINK CONTROL A1)

< COIL >

Ref. No.	Part No.	Description	
L300	1-408-405-00	INDUCTOR	4.7uH
L301	1-408-405-00	INDUCTOR	4.7uH
L302	1-408-405-00	INDUCTOR	4.7uH
L303	1-408-405-00	INDUCTOR	4.7uH

< TRANSISTOR >

Ref. No.	Part No.	Description
Q800	8-729-620-05	TRANSISTOR 2SC2603-EF

< RESISTOR >

Ref. No.	Part No.	Description			Remark
R300	1-247-807-31	CARBON	100	5%	1/4W
R301	1-247-807-31	CARBON	100	5%	1/4W
R302	1-247-807-31	CARBON	100	5%	1/4W
R303	1-247-807-31	CARBON	100	5%	1/4W
R304	1-247-807-31	CARBON	100	5%	1/4W
R305	1-249-429-11	CARBON	10K	5%	1/4W
R306	1-249-441-11	CARBON	100K	5%	1/4W
R307	1-247-807-31	CARBON	100	5%	1/4W
R308	1-249-429-11	CARBON	10K	5%	1/4W
R309	1-247-903-00	CARBON	1M	5%	1/4W
R310	1-247-807-31	CARBON	100	5%	1/4W
R311	1-247-807-31	CARBON	100	5%	1/4W
R312	1-247-807-31	CARBON	100	5%	1/4W
R313	1-247-804-11	CARBON	75	5%	1/4W
R314	1-249-409-11	CARBON	220	5%	1/4W
R315	1-247-804-11	CARBON	75	5%	1/4W
R849	1-247-807-31	CARBON	100	5%	1/4W
R850	1-249-429-11	CARBON	10K	5%	1/4W

Ref. No.	Part No.	Description			Remark
R851	1-249-425-11	CARBON	4.7K	5%	1/4W
R852	1-249-393-11	CARBON	10	5%	1/4W
R853	1-249-426-11	CARBON	5.6K	5%	1/4W
		< TRANSFORMER >			
T300	1-416-701-11	COIL (WITH CORE)			

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*	A-4724-137-A	FL BOARD, COMPLETE (US, Canadian)			
*	A-4724-146-A	FL BOARD, COMPLETE (AEP, UK)			
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	2-389-320-01	CUSHION			
*	3-362-478-11	HOLDER (T), LED			
*	4-996-686-11	HOLDER (FL)			
		< CAPACITOR >			
C700	1-126-154-11	ELECT	47uF	20%	6.3V
C701	1-126-154-11	ELECT	47uF	20%	6.3V
C765	1-162-290-31	CERAMIC	470PF	10%	50V
C766	1-162-290-31	CERAMIC	470PF	10%	50V
C767	1-162-294-31	CERAMIC	0.001uF	10%	50V
C768	1-162-294-31	CERAMIC	0.001uF	10%	50V
C772	1-162-213-31	CERAMIC	39PF	5%	50V
C773	1-162-294-31	CERAMIC	0.001uF	10%	50V
C774	1-162-282-31	CERAMIC	100PF	10%	50V
C775	1-162-282-31	CERAMIC	100PF	10%	50V
C776	1-162-282-31	CERAMIC	100PF	10%	50V
C777	1-164-159-11	CERAMIC	0.1uF		50V
C778	1-162-294-31	CERAMIC	0.001uF	10%	50V
		< CONNECTOR >			
CN701	1-784-337-11	CONNECTOR (FFC) 25P			
CN751	1-784-642-11	CONNECTOR, BOARD TO BOARD 11P			
		< LED >			
D753	8-719-303-02	LED SEL2510C-D (►)			
D754	8-719-301-52	LED SEL2810A-C (❚❚)			
D755	8-719-301-39	LED SEL2210S (● REC)			
		< FLUORESCENT INDICATOR TUBE >			
FL781	1-517-738-11	INDICATOR TUBE, FLUORESCENT			
		< IC >			
IC771	8-759-525-49	IC MSM9201-02GS-K			
		< TRANSISTOR >			
Q753	8-729-422-57	TRANSISTOR UN4111			
Q754	8-729-422-57	TRANSISTOR UN4111			
Q755	8-729-422-57	TRANSISTOR UN4111			
Q781	8-729-620-05	TRANSISTOR 2SC2603-EF			
Q782	8-729-620-05	TRANSISTOR 2SC2603-EF			
		< RESISTOR >			
R702	1-249-421-11	CARBON	2.2K	5%	1/4W
R703	1-247-843-11	CARBON	3.3K	5%	1/4W
R704	1-249-425-11	CARBON	4.7K	5%	1/4W
R705	1-249-429-11	CARBON	10K	5%	1/4W

Ref. No.	Part No.	Description			Remark
R706	1-249-435-11	CARBON	33K	5%	1/4W
R712	1-249-421-11	CARBON	2.2K	5%	1/4W
R713	1-247-843-11	CARBON	3.3K	5%	1/4W
R714	1-249-425-11	CARBON	4.7K	5%	1/4W
R717	1-249-429-11	CARBON	10K	5%	1/4W
R718	1-249-435-11	CARBON	33K	5%	1/4W
R753	1-247-807-31	CARBON	100	5%	1/4W
R754	1-249-406-11	CARBON	120	5%	1/4W
R755	1-249-409-11	CARBON	220	5%	1/4W
R772	1-247-843-11	CARBON	3.3K	5%	1/4W
R773	1-247-807-31	CARBON	100	5%	1/4W
R774	1-247-807-31	CARBON	100	5%	1/4W
R775	1-247-807-31	CARBON	100	5%	1/4W
R776	1-247-807-31	CARBON	100	5%	1/4W
R781	1-247-807-31	CARBON	100	5%	1/4W
R782	1-249-441-11	CARBON	100K	5%	1/4W
R783	1-247-807-31	CARBON	100	5%	1/4W
R784	1-249-441-11	CARBON	100K	5%	1/4W
R785	1-247-807-31	CARBON	100	5%	1/4W
R786	1-247-807-31	CARBON	100	5%	1/4W
		< SWITCH >			
S701	1-762-875-21	SWITCH, KEYBOARD (● REC)			
S702	1-762-875-21	SWITCH, KEYBOARD (■)			
S703	1-762-875-21	SWITCH, KEYBOARD (►►)			
S704	1-762-875-21	SWITCH, KEYBOARD (◄◄)			
S705	1-762-875-21	SWITCH, KEYBOARD (❚❚)			
S706	1-762-875-21	SWITCH, KEYBOARD (►)			
S711	1-762-875-21	SWITCH, KEYBOARD (MENU/NO)			
S712	1-762-875-21	SWITCH, KEYBOARD (YES)			
S713	1-475-543-11	ENCODER, ROTARY			
		(I◄◄ AMS ►►I, PUSH ENTER)			
S714	1-762-875-21	SWITCH, KEYBOARD (CLEAR)			
S716	1-762-875-21	SWITCH, KEYBOARD (⏏ OPEN/CLOSE)			
S740	1-475-766-11	ENCODER, ROTARY (DIGITAL REC LEVEL)			

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*	1-669-292-11	HEADPHONE BOARD			
		******************			
		< CAPACITOR >			
C790	1-165-319-11	CERAMIC CHIP	0.1uF		50V
C793	1-126-009-81	ELECT	100uF	20%	16V
C794	1-124-473-11	ELECT	1000uF	20%	10V
C795	1-162-290-31	CERAMIC	470PF	10%	50V
C796	1-162-290-31	CERAMIC	470PF	10%	50V
C797	1-164-159-11	CERAMIC	0.1uF		50V
		< CONNECTOR >			
* CN790	1-564-708-11	PIN, CONNECTOR (SMALL TYPE) 6P			
		< IC >			
IC790	8-759-634-50	IC M5218AL			
		< JACK >			
J790	1-770-904-11	JACK (LARGE TYPE)(PHONES)			

Ref. No.	Part No.	Description			Remark
		< RESISTOR >			
⚠R778	1-247-731-11	CARBON	22	5%	1/2W F
⚠R779	1-247-727-11	CARBON	10	5%	1/2W F
R790	1-247-807-31	CARBON	100	5%	1/4W
R791	1-249-433-11	CARBON	22K	5%	1/4W
R792	1-249-441-11	CARBON	100K	5%	1/4W
R793	1-249-429-11	CARBON	10K	5%	1/4W
R794	1-249-433-11	CARBON	22K	5%	1/4W
R795	1-247-807-31	CARBON	100	5%	1/4W
R796	1-249-433-11	CARBON	22K	5%	1/4W
R797	1-249-441-11	CARBON	100K	5%	1/4W
R798	1-249-429-11	CARBON	10K	5%	1/4W
R799	1-249-433-11	CARBON	22K	5%	1/4W
		< VARIABLE RESISTOR >			
RV790	1-225-645-11	RES, VAR 20K/20K (PHONE LEVEL)			

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Ref. No.	Part No.	Description			Remark
*	1-669-049-11	MOTOR BOARD			

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		<CAPACITOR>			
C10	1-164-159-11	CERAMIC	0.1uF		50V
		<CONNECTOR>			
CN14	1-506-481-11	PIN, CONNECTOR 2P			

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Ref. No.	Part No.	Description			Remark
*	1-669-050-11	OUT SWITCH BOARD			

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		<CONNECTOR>			
* CN10	1-568-951-11	PIN, CONNECTOR 2P			
		<SWITCH>			
S10	1-571-300-21	SWITCH, ROTARY (TRAY OPEN)			

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Ref. No.	Part No.	Description			Remark
*	1-669-051-11	POSITION SWITCH BOARD			

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		<CONNECTOR>			
CN12	1-564-723-11	PIN, CONNECTOR (SMALL TYPE) 7P			
		<SWITCH>			
S11	1-771-264-11	SWITCH, PUSH (CHUCKING IN)			
S12	1-771-264-11	SWITCH, PUSH (REC POSITION)			
S13	1-771-264-11	SWITCH, PUSH (PLAY POSITION)			

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Ref. No.	Part No.	Description			Remark
*	A-4724-134-A	POWER BOARD, COMPLETE (US, Canadian)			
*	A-4724-143-A	POWER BOARD, COMPLETE (AEP, UK)			

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| * | 3-309-144-21 | HEAT SINK | | | |
| | 7-685-646-79 | SCREW +BVTP 3X8 TYPE2 N-S | | | |

Ref. No.	Part No.	Description				Remark
		< CAPACITOR >				
C400	1-162-306-11	CERAMIC	0.01uF	20%		16V
C401	1-162-306-11	CERAMIC	0.01uF	20%		16V
C402	1-126-933-11	ELECT	100uF	20%		16V
C403	1-164-159-11	CERAMIC	0.1uF			50V
C404	1-126-965-11	ELECT	22uF	20%		50V
C700	1-126-916-11	ELECT	1000uF	20%		6.3V
C701	1-126-925-11	ELECT	470uF	20%		10V
C702	1-164-159-11	CERAMIC	0.1uF			50V
C703	1-164-159-11	CERAMIC	0.1uF			50V
C704	1-126-916-11	ELECT	1000uF	20%		6.3V
C705	1-164-159-11	CERAMIC	0.1uF			50V
C706	1-126-939-11	ELECT	10000uF	20%		16V
C707	1-126-963-11	ELECT	4.7uF	20%		50V
C708	1-126-966-11	ELECT	33uF	20%		50V
C709	1-126-939-11	ELECT	10000uF	20%		16V
C710	1-126-969-11	ELECT	220uF	20%		50V
C711	1-164-159-11	CERAMIC	0.1uF			50V
C712	1-128-554-11	ELECT	330uF	20%		63V
C713	1-164-159-11	CERAMIC	0.1uF			50V
C714	1-164-159-11	CERAMIC	0.1uF			50V
C715	1-164-159-11	CERAMIC	0.1uF			50V
C716	1-164-159-11	CERAMIC	0.1uF			50V
C717	1-164-159-11	CERAMIC	0.1uF			50V
C718	1-164-159-11	CERAMIC	0.1uF			50V
C719	1-164-159-11	CERAMIC	0.1uF			50V
C726	1-164-159-11	CERAMIC	0.1uF			50V
C727	1-164-159-11	CERAMIC	0.1uF			50V
C728	1-126-234-11	ELECT	2200uF	20%		16V
C729	1-126-234-11	ELECT	2200uF	20%		16V
C730	1-164-159-11	CERAMIC	0.1uF			50V
C731	1-164-159-11	CERAMIC	0.1uF			50V
C732	1-117-771-11	ELECT(BLOCK)	6800uF	20%		25V
C733	1-117-771-11	ELECT(BLOCK)	6800uF	20%		25V
C734	1-164-159-11	CERAMIC	0.1uF			50V
C735	1-136-153-00	FILM	0.01uF	5%		50V
C736	1-136-153-00	FILM	0.01uF	5%		50V
C737	1-126-935-11	ELECT	470uF	20%		16V
C740	1-126-964-11	ELECT	10uF	20%		50V
C741	1-164-159-11	CERAMIC	0.1uF			50V
C742	1-164-159-11	CERAMIC	0.1uF			50V
C743	1-164-159-11	CERAMIC	0.1uF			50V
C744	1-164-159-11	CERAMIC	0.1uF			50V
C745	1-164-159-11	CERAMIC	0.1uF			50V
C746	1-164-159-11	CERAMIC	0.1uF			50V
C747	1-164-159-11	CERAMIC	0.1uF			50V
C748	1-164-159-11	CERAMIC	0.1uF			50V
		< CONNECTOR >				
* CN401	1-564-709-11	PIN, CONNECTOR (SMALL TYPE) 7P				
CN700	1-564-513-11	PLUG, CONNECTOR 10P				
CN701	1-770-655-11	CONNECTOR, FFC/FPC 27P				
CN704	1-770-649-11	CONNECTOR, FFC/FPC 21P				
		< DIODE >				
D400	8-719-933-39	DIODE HZS6C1L				
D705	8-719-068-31	DIODE HZ7.5CP-TK				

Ref. No.	Part No.	Description			Remark
D706	8-719-200-77	DIODE 10E2N			
D708	8-719-911-19	DIODE 1SS119			
D709	8-719-911-19	DIODE 1SS119			
D710	8-719-911-19	DIODE 1SS119			
D711	8-719-200-77	DIODE 10E2N			
D712	8-719-200-77	DIODE 10E2N			
D713	8-719-210-21	DIODE 11EQS04			
D714	8-719-210-21	DIODE 11EQS04			
D715	8-719-911-55	DIODE U05G			
D716	8-719-911-55	DIODE U05G			
D717	8-719-911-55	DIODE U05G			
D718	8-719-911-55	DIODE U05G			
D719	8-719-200-77	DIODE 10E2N			
D720	8-719-200-77	DIODE 10E2N			
D721	8-719-911-19	DIODE 1SS119			

< GROUND PLATE >

* EP700	4-870-539-00	PLATE, GROUND			

< FUSE >

⚠F700	1-532-771-21	FUSE, MICRO (SECONDARY)(315mA/125V)			
					(US, Canadian)

< IC >

IC400	8-759-822-09	IC LB1641			
IC700	8-759-525-48	IC LA5632			
IC701	8-759-633-42	IC M5293L			
IC702	8-759-604-90	IC M5F7907L			
IC703	8-759-604-86	IC M5F7807L			
IC704	8-759-513-71	IC PQ05RF21			

< IC LINK >

⚠ICP700	1-532-834-21	LINK, IC (AEP, UK)			
⚠ICP703	1-532-843-21	LINK, IC (AEP, UK)			
⚠ICP704	1-532-843-21	LINK, IC (AEP, UK)			

< TRANSISTOR >

Q400	8-729-900-80	TRANSISTOR DTC114ES			
Q401	8-729-119-76	TRANSISTOR 2SA1175-HFE			
Q703	8-729-140-98	TRANSISTOR 2SD773-34			
Q705	8-729-140-98	TRANSISTOR 2SD773-34			

< RESISTOR >

R400	1-249-429-11	CARBON	10K	5%	1/4W
R401	1-249-429-11	CARBON	10K	5%	1/4W
R402	1-249-433-11	CARBON	22K	5%	1/4W
R403	1-249-417-11	CARBON	1K	5%	1/4W
R701	1-249-429-11	CARBON	10K	5%	1/4W
R703	1-249-429-11	CARBON	10K	5%	1/4W
R705	1-249-429-11	CARBON	10K	5%	1/4W
R706	1-249-412-11	CARBON	390	5%	1/4W
R707	1-249-433-11	CARBON	22K	5%	1/4W
R708	1-247-843-11	CARBON	3.3K	5%	1/4W
R709	1-247-807-31	CARBON	100	5%	1/4W
R710	1-247-807-31	CARBON	100	5%	1/4W
R711	1-249-429-11	CARBON	10K	5%	1/4W
R712	1-249-425-11	CARBON	4.7K	5%	1/4W

Ref. No.	Part No.	Description			Remark
R713	1-249-437-11	CARBON	47K	5%	1/4W
R715	1-249-417-11	CARBON	1K	5%	1/4W

< RELAY >

RY700	1-515-925-11	RELAY			

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*	A-4724-138-A	PSW BOARD, COMPLETE (US, Canadian)			
*	A-4724-147-A	PSW BOARD, COMPLETE (AEP, UK)			

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< CAPACITOR >

C761	1-126-154-11	ELECT	47uF	20%	6.3V
C762	1-164-159-11	CERAMIC	0.1uF		50V

< CONNECTOR >

CN750	1-784-641-11	CONNECTOR, BOARD TO BOARD 11P			

< LED >

D756	8-719-046-46	LED SEL5221S-TH8F (STANDBY)			
D757	8-719-303-02	LED SEL2510C-D (FILTER)			
D758	8-719-301-52	LED SEL2810A-C (MEGA CONTROL)			

< IC >

IC761	8-749-013-92	IC GP1UC7X			

< TRANSISTOR >

Q756	8-729-422-57	TRANSISTOR UN4111			
Q757	8-729-422-57	TRANSISTOR UN4111			
Q758	8-729-422-57	TRANSISTOR UN4111			

< RESISTOR >

R722	1-249-421-11	CARBON	2.2K	5%	1/4W
R723	1-247-843-11	CARBON	3.3K	5%	1/4W
R724	1-249-425-11	CARBON	4.7K	5%	1/4W
R725	1-249-429-11	CARBON	10K	5%	1/4W
R726	1-249-435-11	CARBON	33K	5%	1/4W
R732	1-249-421-11	CARBON	2.2K	5%	1/4W
R733	1-247-843-11	CARBON	3.3K	5%	1/4W
R734	1-249-425-11	CARBON	4.7K	5%	1/4W
R742	1-249-426-11	CARBON	5.6K	5%	1/4W
R743	1-249-425-11	CARBON	4.7K	5%	1/4W
R744	1-249-429-11	CARBON	10K	5%	1/4W
R745	1-249-435-11	CARBON	33K	5%	1/4W
R751	1-249-429-11	CARBON	10K	5%	1/4W
R752	1-249-429-11	CARBON	10K	5%	1/4W
R756	1-249-409-11	CARBON	220	5%	1/4W
R757	1-249-406-11	CARBON	120	5%	1/4W
R758	1-249-409-11	CARBON	220	5%	1/4W
R761	1-249-401-11	CARBON	47	5%	1/4W
R762	1-247-807-31	CARBON	100	5%	1/4W
R787	1-247-807-31	CARBON	100	5%	1/4W
R788	1-247-807-31	CARBON	100	5%	1/4W
R789	1-247-807-31	CARBON	100	5%	1/4W

< SWITCH >

Ref. No.	Part No.	Description	Remark
S722	1-762-875-21	SWITCH, KEYBOARD (PLAY MODE)	
S723	1-762-875-21	SWITCH, KEYBOARD (REPEAT)	
S724	1-762-875-21	SWITCH, KEYBOARD (SCROLL/CLOCK SET)	
S725	1-762-875-21	SWITCH, KEYBOARD (DISPLAY/CHAR)	
S726	1-762-875-21	SWITCH, KEYBOARD (I/⏻)	
S731	1-762-875-21	SWITCH, KEYBOARD (TIME)	
S732	1-762-875-21	SWITCH, KEYBOARD (FADER)	
S733	1-762-875-21	SWITCH, KEYBOARD (FILTER)	
S734	1-762-875-21	SWITCH, KEYBOARD (MEGA CONTROL)	
S741	1-771-171-11	SWITCH, ROTARY (INPUT)	
S751	1-572-625-11	SWITCH, SLIDE (TIMER)	

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*	1-669-454-11	RELEASE BOARD	

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< BATTERY >

BT701	1-528-739-11	BATTERY, LITHIUM (SECONDARY)	

< CONNECTOR >

* CN703	1-569-499-11	PIN, CONNECTOR 3P	

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MISCELLANEOUS

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Ref. No.	Part No.	Description	Remark
74	1-783-987-11	WIRE (FLAT TYPE) (25 CORE)	
106	1-783-988-11	WIRE (FLAT TYPE) (23 CORE)	
107	1-783-985-11	WIRE (FLAT TYPE) (27 CORE) (NOT BENDED)	
108	1-783-989-11	WIRE (FLAT TYPE) (11 CORE)	
⚠111	1-558-568-21	CORD, POWER (AEP)	
⚠111	1-559-583-21	CORD, POWER (US, Canadian)	
⚠111	1-696-586-11	CORD, POWER (UK)	
115	1-783-986-11	WIRE (FLAT TYPE) (27 CORE) (BENDED)	
119	1-783-984-11	WIRE (FLAT TYPE) (21 CORE)	
251	1-667-954-11	FLEXIBLE BOARD	
⚠259	8-583-028-02	OPTICAL PICK-UP KMS-260A/J1N	
261	1-500-565-11	HEAD, OVER LIGHT	
M101	A-4672-475-A	MOTOR ASSY, SPINDLE	
M102	A-4672-474-A	MOTOR ASSY, SLED	
M103	X-4949-791-1	MOTOR (LOADING) ASSY	
S102	1-762-148-21	SWITCH, PUSH (2 KEY)	
⚠T700	1-431-880-11	TRANSFORMER, POWER (AEP, UK)	
⚠T700	1-431-881-11	TRANSFORMER, POWER (US, Canadian)	

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HARDWARE LIST

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Ref. No.	Part No.	Description	Remark
#1	7-685-885-09	SCREW +BVTT 4X16 (S)	
#2	7-685-646-79	SCREW +BVTP 3X8 TYPE2 TT (B)	
#3	7-685-871-01	SCREW +BVTT 3X6 (S)	
#4	7-685-103-19	SCREW +P 2X5 TYPE2 NON-SLIT	
#5	7-685-133-19	SCREW (DIA. 2.6) (IT3B)	
#6	7-621-772-00	SCREW +B 2X3	
#7	7-621-772-20	SCREW +B 2X5	

Ref. No.	Part No.	Description	Remark
#8	7-621-772-40	SCREW +B 2X8	
#9	7-627-852-08	SCREW, PRECISION +P 1.7X2.5	

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ACCESSORIES & PACKING MATERIALS

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1-475-775-11	REMOTE COMMANDER (RM-D19M)	
1-590-925-31	CORD, CONNECTION (AUDIO PIN CABLE)	
1-777-172-11	CORD, CONNECTION (CONTROL AI CABLE)	
	(Canadian)	
3-862-517-11	MANUAL, INSTRUCTION (ENGLISH, FRENCH)	
3-862-517-21	MANUAL, INSTRUCTION	
	(GERMAN, SPANISH, ITALIAN) (AEP)	
3-862-517-31	MANUAL, INSTRUCTION	
	(DUTCH, SWEDISH, PORTUGUESE) (AEP)	
4-983-537-01	COVER, BATTERY (for RM-D19M)	

The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety. Replace only with part number specified.	Les composants identifiés par une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.